

Approval Sheet

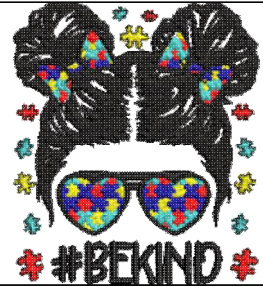
Wilcom EmbroideryStudio - Designing

4 INCH

Design: 4 inch

Title:

Height: 4.00 in
Width: 3.45 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

4 INCH

Design: 4 inch

Title:

Stitches: 31,936
Height: 4.00 in
Width: 3.45 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 94
Appliqués: 0
Left: 45.1 mm
Right: 42.7 mm
Up: 54.5 mm
Down: 47.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.83 in²
Max stitch: 10.9 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 429.72ft
Total bobbin: 129.50ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Yellow	3,497	4	Yellow	Default
2.	3	Red	4,212	3	Red	Default
3.	5	Aqua	3,550	5	Aqua	Default
4.	10	Dark Blue	2,589	10	Dark Blue	Default
5.	8	Black	18,086	8	Black	Default

Color Film

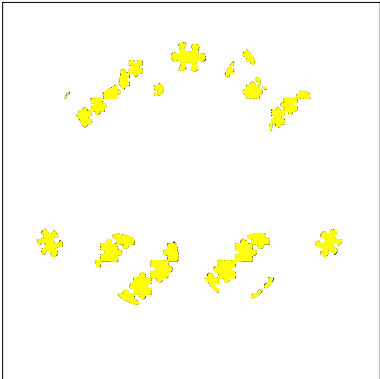
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4 INCH

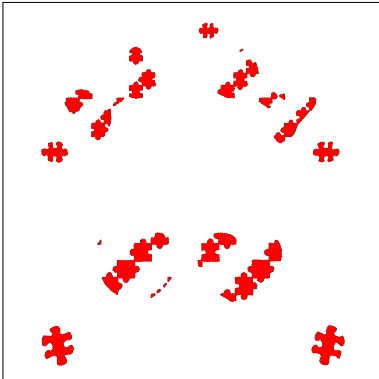
Design: 4 inch

Title:

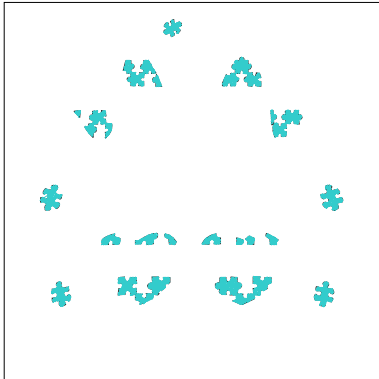
Stitches: 31,936
Height: 4.00 in
Width: 3.45 in
Colors: 5
Colorway: Colorway 1
Zoom: 0.47



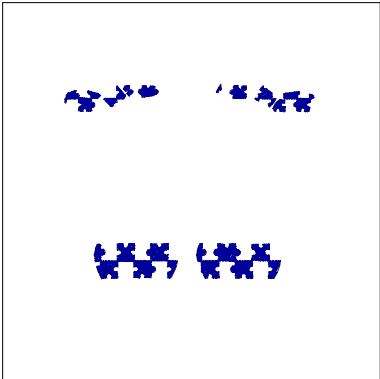
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 3,497
Thread used: 41.48ft



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 4,212
Thread used: 50.16ft



Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 3,550
Thread used: 40.28ft



Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 2,589
Thread used: 30.47ft



Stop #: 5
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 18,086
Thread used: 265.68ft

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 94 Hoop: <None> Max stitch: 10.9 mm Min stitch: 0.0 mm Max jump: 7.0 mm	Left: 45.1 mm Right: 42.7 mm Up: 54.5 mm Down: 47.2 mm EndX: 0.00 in EndY: 0.00 in Area 13.83 in² Total thread: 429.72ft Total bobbin: 129.50ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	3,497	4 Yellow Default
2	3	4,212	3 Red Default
3	5	3,550	5 Aqua Default
4	10	2,589	10 Dark Blue Default
5	8	18,086	8 Black Default

Approval Sheet

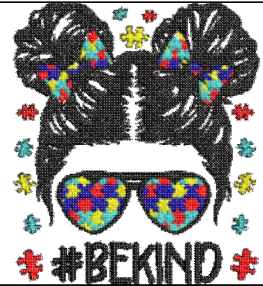
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* 5 INCH *

Design: 5 inch

Title:

Height: 5.00 in
Width: 4.32 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

* 5 INCH *

Design: 5 inch

Title:

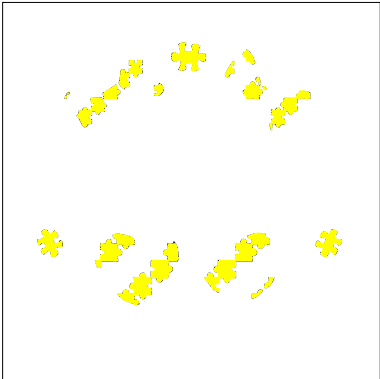
Stitches: 35,476
Height: 5.00 in
Width: 4.32 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 96
Appliqués: 0
Left: 56.0 mm
Right: 53.6 mm
Up: 67.3 mm
Down: 59.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area 21.60 in²
Max stitch: 8.3 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 504.60ft
Total bobbin: 160.11ft

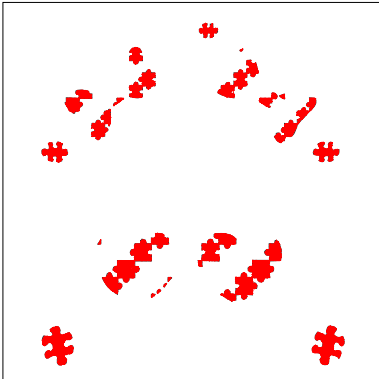
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Yellow	4,370	4	Yellow	Default
2.	3	Red	5,289	3	Red	Default
3.	5	Aqua	4,422	5	Aqua	Default
4.	10	Dark Blue	3,273	10	Dark Blue	Default
5.	8	Black	18,120	8	Black	Default

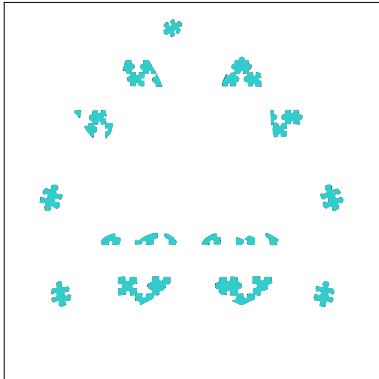




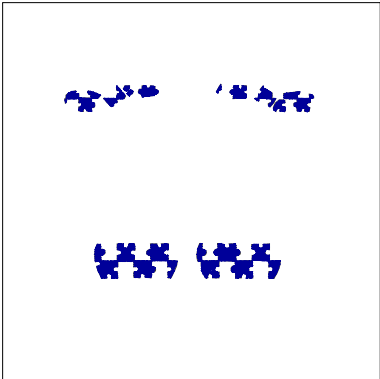
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 4,370
Thread used: 55.28ft



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 5,289
Thread used: 67.21ft



Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 4,422
Thread used: 53.40ft



Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 3,273
Thread used: 41.05ft



Stop #: 5
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 18,120
Thread used: 286.01ft

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 96 Hoop: <None> Max stitch: 8.3 mm Min stitch: 0.0 mm Max jump: 7.0 mm	Left: 56.0 mm Right: 53.6 mm Up: 67.3 mm Down: 59.9 mm EndX: 0.00 in EndY: 0.00 in Area 21.60 in² Total thread: 504.60ft Total bobbin: 160.11ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	4,370	4 Yellow Default
2	3	5,289	3 Red Default
3	5	4,422	5 Aqua Default
4	10	3,273	10 Dark Blue Default
5	8	18,120	8 Black Default

Approval Sheet

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* 6 INCH *

Design: 6 inch

Title:

Height: 6.01 in
Width: 5.18 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

* 6 INCH *

Design: 6 inch

Title:

Stitches: 43,926
Height: 6.01 in
Width: 5.18 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 99
Appliqués: 0
Left: 67.0 mm
Right: 64.6 mm
Up: 80.0 mm
Down: 72.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.10 in²
Max stitch: 10.1 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 660.22ft
Total bobbin: 219.47ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Yellow	5,340	4	Yellow	Default
2.	3	Red	6,428	3	Red	Default
3.	5	Aqua	5,350	5	Aqua	Default
4.	10	Dark Blue	3,987	10	Dark Blue	Default
5.	8	Black	22,819	8	Black	Default

Color Film

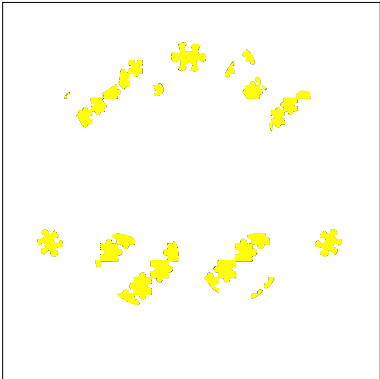
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6 INCH

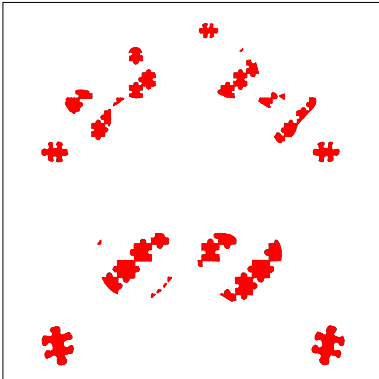
Design: 6 inch

Title:

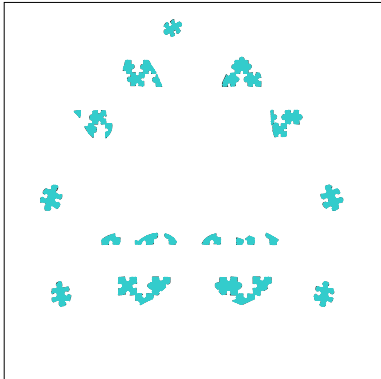
Stitches: 43,926
Height: 6.01 in
Width: 5.18 in
Colors: 5
Colorway: Colorway 1
Zoom: 0.31



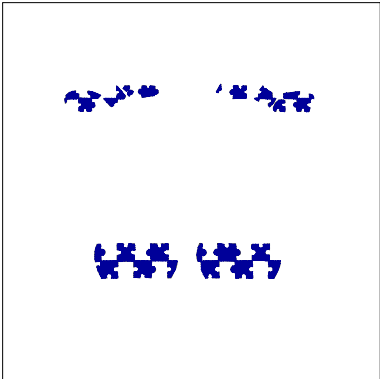
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 5,340
Thread used: 70.96ft



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 6,428
Thread used: 85.90ft



Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 5,350
Thread used: 67.87ft



Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 3,987
Thread used: 52.48ft



Stop #: 5
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 22,819
Thread used: 381.36ft

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 99 Hoop: <None> Max stitch: 10.1 mm Min stitch: 0.0 mm Max jump: 7.0 mm	Left: 67.0 mm Right: 64.6 mm Up: 80.0 mm Down: 72.6 mm EndX: 0.00 in EndY: 0.00 in Area 31.10 in² Total thread: 660.22ft Total bobbin: 219.47ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	5,340	4 Yellow Default
2	3	6,428	3 Red Default
3	5	5,350	5 Aqua Default
4	10	3,987	10 Dark Blue Default
5	8	22,819	8 Black Default

Approval Sheet

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* 7 INCH *

Design: 7 inch

Title:

Height: 7.00 in
Width: 6.04 in
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

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7 INCH

Design: 7 inch

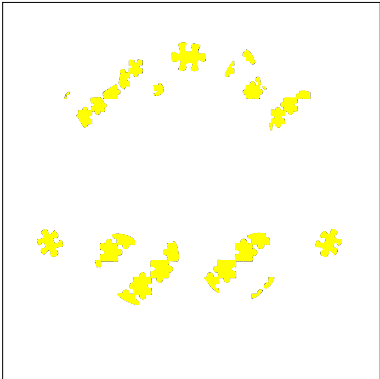
Title:

Stitches:	52,924
Height:	7.00 in
Width:	6.04 in
Colors:	5
Colorway:	Colorway 1
Zoom:	1:1

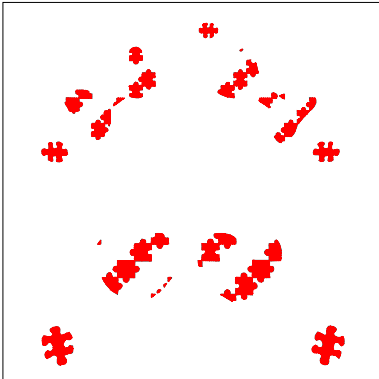


Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	99
Appliqués:	0
Left:	77.9 mm
Right:	75.5 mm
Up:	92.7 mm
Down:	85.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	42.32 in ²
Max stitch:	11.8 mm
Min stitch:	0.0 mm
Max jump:	6.9 mm
Total thread:	833.74ft
Total bobbin:	287.31ft

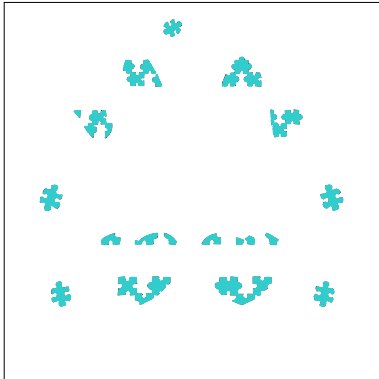
Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	4		6,387	4	Yellow	Default
2.	3		7,663	3	Red	Default
3.	5		6,270	5	Aqua	Default
4.	10		4,745	10	Dark Blue	Default
5.	8		27,857	8	Black	Default



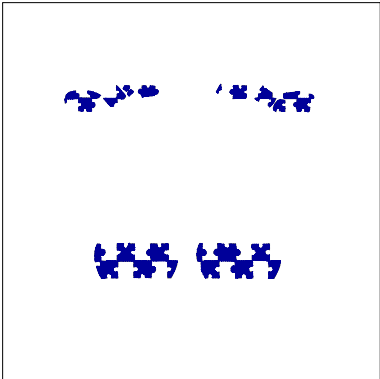
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 6,387
Thread used: 88.31ft



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 7,663
Thread used: 107.10ft



Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 6,270
Thread used: 82.85ft



Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 4,745
Thread used: 65.43ft



Stop #: 5
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 27,857
Thread used: 488.41ft

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 99 Hoop: <None> Max stitch: 11.8 mm Min stitch: 0.0 mm Max jump: 6.9 mm	Left: 77.9 mm Right: 75.5 mm Up: 92.7 mm Down: 85.3 mm EndX: 0.00 in EndY: 0.00 in Area 42.32 in² Total thread: 833.74ft Total bobbin: 287.31ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	6,387	4 Yellow Default
2	3	7,663	3 Red Default
3	5	6,270	5 Aqua Default
4	10	4,745	10 Dark Blue Default
5	8	27,857	8 Black Default

Approval Sheet

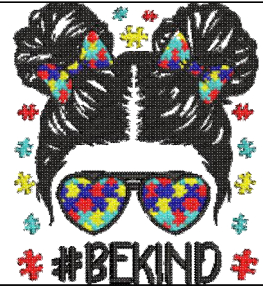
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* 8 INCH *

Design: 8 inch

Title:

Height: 8.00 in
Width: 6.90 in
Colors: 5
Colorway: Colorway 1
Zoom: 0.99



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

* 8 INCH *

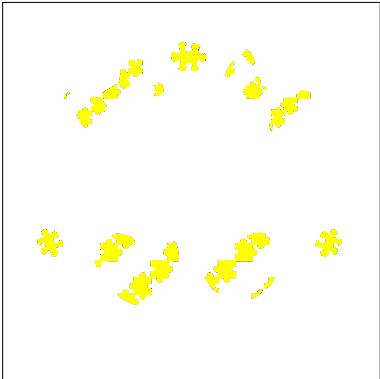
Design: 8 inch

Title:

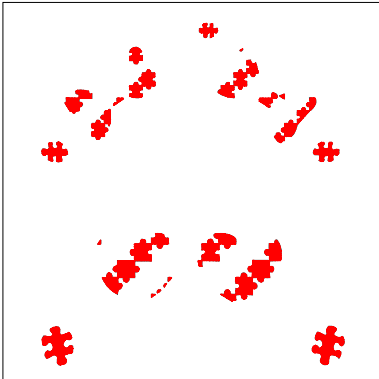
Stitches:	70,394
Height:	8.00 in
Width:	6.90 in
Colors:	5
Colorway:	Colorway 1
Zoom:	1:1



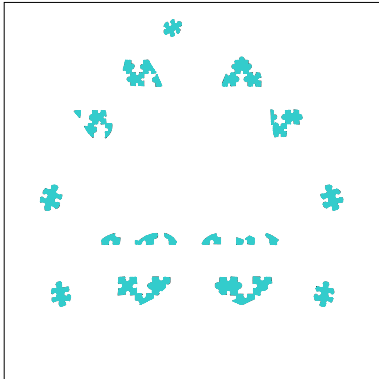
Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	100
Appliqués:	0
Left:	88.9 mm
Right:	86.4 mm
Up:	105.3 mm
Down:	97.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	55.25 in²
Max stitch:	10.2 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	1162.13ft
Total bobbin:	413.98ft
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	4  7,369 4 Yellow Default
2.	3  8,925 3 Red Default
3.	5  7,284 5 Aqua Default
4.	10  5,521 10 Dark Blue Default
5.	8  41,293 8 Black Default



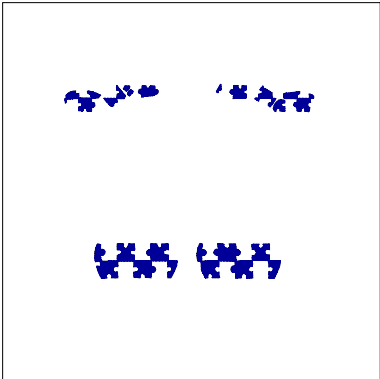
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 7,369
Thread used: 106.56ft



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 8,925
Thread used: 129.76ft



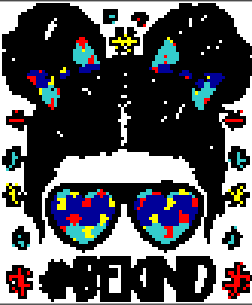
Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 7,284
Thread used: 99.81ft



Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 5,521
Thread used: 79.19ft



Stop #: 5
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 41,293
Thread used: 745.17ft

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 100 Hoop: <None> Max stitch: 10.2 mm Min stitch: 0.0 mm Max jump: 7.0 mm	Left: 88.9 mm Right: 86.4 mm Up: 105.3 mm Down: 97.9 mm EndX: 0.00 in EndY: 0.00 in Area 55.25 in² Total thread: 1162.13ft Total bobbin: 413.98ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	7,369	4 Yellow Default
2	3	8,925	3 Red Default
3	5	7,284	5 Aqua Default
4	10	5,521	10 Dark Blue Default
5	8	41,293	8 Black Default