

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 27,556  
Height: 3.51 in  
Width: 3.01 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 110  
Appliqués: 0  
Left: 45.2 mm  
Right: 31.3 mm  
Up: 54.8 mm  
Down: 34.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 10.58 in²  
Max stitch: 11.7 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 371.00ft  
Total bobbin: 110.37ft

| Stop Sequence: |    |       |        |      |                |         |
|----------------|----|-------|--------|------|----------------|---------|
| #              | N# | Color | St.    | Code | Name           | Chart   |
| 1.             | 6  |       | 1,328  |      | R0 G0 B107     |         |
| 2.             | 7  |       | 749    |      | R74 G142 B163  |         |
| 3.             | 1  |       | 1,765  | 1    | Dark Green     | Default |
| 4.             | 16 |       | 891    | 16   | Sand           | Default |
| 5.             | 3  |       | 2,346  | 3    | Red            | Default |
| 6.             | 14 |       | 291    | 14   | Brown          | Default |
| 7.             | 9  |       | 2,173  | 9    | White          | Default |
| 8.             | 18 |       | 3,334  | 18   | Grey           | Default |
| 9.             | 2  |       | 1,652  |      | R235 G212 B196 |         |
| 10.            | 4  |       | 119    |      | R56 G37 B19    |         |
| 11.            | 12 |       | 1,244  | 12   | Orange         | Default |
| 12.            | 8  |       | 11,662 | 8    | Black          | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 35,990  
Height: 4.51 in  
Width: 3.86 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 116  
Appliqués: 0  
Left: 56.0 mm  
Right: 42.2 mm  
Up: 67.5 mm  
Down: 47.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 17.43 in²  
Max stitch: 11.4 mm  
Min stitch: 0.0 mm  
Max jump: 6.8 mm  
Total thread: 522.24ft  
Total bobbin: 167.20ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 6  |       | 1,925  |      | R0 G0 B107     |         |
| 2.  | 7  |       | 939    |      | R74 G142 B163  |         |
| 3.  | 1  |       | 2,492  | 1    | Dark Green     | Default |
| 4.  | 16 |       | 1,214  | 16   | Sand           | Default |
| 5.  | 3  |       | 3,474  | 3    | Red            | Default |
| 6.  | 14 |       | 386    | 14   | Brown          | Default |
| 7.  | 9  |       | 2,830  | 9    | White          | Default |
| 8.  | 18 |       | 4,346  | 18   | Grey           | Default |
| 9.  | 2  |       | 2,083  |      | R235 G212 B196 |         |
| 10. | 4  |       | 153    |      | R56 G37 B19    |         |
| 11. | 12 |       | 1,542  | 12   | Orange         | Default |
| 12. | 8  |       | 14,604 | 8    | Black          | Default |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 44,968  
Height: 5.51 in  
Width: 4.72 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1

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Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 124  
Appliqués: 0  
Left: 66.9 mm  
Right: 53.0 mm  
Up: 80.2 mm  
Down: 59.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 26.03 in²  
Max stitch: 8.8 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 694.25ft  
Total bobbin: 234.22ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 6  |       | 2,642  |      | R0 G0 B107     |         |
| 2.  | 7  |       | 1,131  |      | R74 G142 B163  |         |
| 3.  | 1  |       | 3,226  | 1    | Dark Green     | Default |
| 4.  | 16 |       | 1,577  | 16   | Sand           | Default |
| 5.  | 3  |       | 4,793  | 3    | Red            | Default |
| 6.  | 14 |       | 479    | 14   | Brown          | Default |
| 7.  | 9  |       | 3,421  | 9    | White          | Default |
| 8.  | 18 |       | 5,496  | 18   | Grey           | Default |
| 9.  | 2  |       | 2,525  |      | R235 G212 B196 |         |
| 10. | 4  |       | 188    |      | R56 G37 B19    |         |
| 11. | 12 |       | 1,854  | 12   | Orange         | Default |
| 12. | 8  |       | 17,634 | 8    | Black          | Default |

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Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 54,639  
Height: 6.51 in  
Width: 5.58 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



|                 |                                                                                                                |
|-----------------|----------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                         |
| Color changes:  | 11                                                                                                             |
| Stops:          | 12                                                                                                             |
| Trims:          | 132                                                                                                            |
| Appliqués:      | 0                                                                                                              |
| Left:           | 77.9 mm                                                                                                        |
| Right:          | 63.9 mm                                                                                                        |
| Up:             | 92.9 mm                                                                                                        |
| Down:           | 72.5 mm                                                                                                        |
| EndX:           | 0.00 in                                                                                                        |
| EndY:           | 0.00 in                                                                                                        |
| Area            | 36.35 in²                                                                                                      |
| Max stitch:     | 7.0 mm                                                                                                         |
| Min stitch:     | 0.0 mm                                                                                                         |
| Max jump:       | 7.0 mm                                                                                                         |
| Total thread:   | 890.72ft                                                                                                       |
| Total bobbin:   | 313.04ft                                                                                                       |
| Stop Sequence:  |                                                                                                                |
| #               | <u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>                                         |
| 1.              | 6  3,453 R0 G0 B107           |
| 2.              | 7  1,342 R74 G142 B163        |
| 3.              | 1  4,171 1 Dark Green Default |
| 4.              | 16  2,009 16 Sand Default    |
| 5.              | 3  6,376 3 Red Default      |
| 6.              | 14  577 14 Brown Default    |
| 7.              | 9  4,093 9 White Default    |
| 8.              | 18  6,674 18 Grey Default   |
| 9.              | 2  2,962 R235 G212 B196     |
| 10.             | 4  236 R56 G37 B19          |
| 11.             | 12  2,153 12 Orange Default |
| 12.             | 8  20,591 8 Black Default   |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 64,907     |
| Height:   | 7.51 in    |
| Width:    | 6.44 in    |
| Colors:   | 12         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 140  
Appliqués: 0  
Left: 88.8 mm  
Right: 74.8 mm  
Up: 105.6 mm  
Down: 85.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 48.38 in²  
Max stitch: 9.0 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 1109.83ft  
Total bobbin: 402.96ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 6  |    | 4,378  |      | R0 G0 B107     |         |
| 2.  | 7  |    | 1,551  |      | R74 G142 B163  |         |
| 3.  | 1  |    | 5,191  | 1    | Dark Green     | Default |
| 4.  | 16 |    | 2,471  | 16   | Sand           | Default |
| 5.  | 3  |  | 8,092  | 3    | Red            | Default |
| 6.  | 14 |  | 694    | 14   | Brown          | Default |
| 7.  | 9  |  | 4,771  | 9    | White          | Default |
| 8.  | 18 |  | 8,010  | 18   | Grey           | Default |
| 9.  | 2  |  | 3,429  |      | R235 G212 B196 |         |
| 10. | 4  |  | 274    |      | R56 G37 B19    |         |
| 11. | 12 |  | 2,491  | 12   | Orange         | Default |
| 12. | 8  |  | 23,553 | 8    | Black          | Default |