

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4 inch

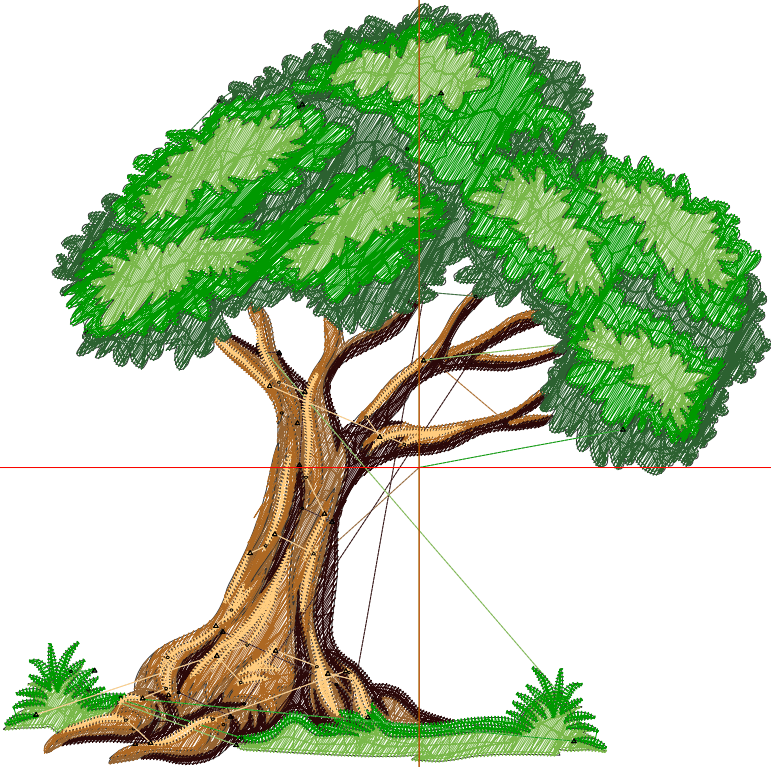
Title:

Stitches: 35,013  
Height: 3.97 in  
Width: 4.00 in  
Colors: 7  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 46  
Appliqués: 0  
Left: 54.9 mm  
Right: 46.7 mm  
Up: 61.4 mm  
Down: 39.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 15.86 in²  
Max stitch: 10.8 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 458.91ft  
Total bobbin: 134.05ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name          | Chart   |
|----|----|-------|-------|------|---------------|---------|
| 1. | 2  |       | 3,085 |      | R150 G100 B50 |         |
| 2. | 4  |       | 3,092 |      | R173 G104 B35 |         |
| 3. | 3  |       | 2,849 |      | R43 G9 B9     |         |
| 4. | 6  |       | 1,241 |      | R121 G184 B73 |         |
| 5. | 1  |       | 1,259 | 1    | Dark Green    | Default |
| 6. | 16 |       | 1,829 | 16   | Sand          | Default |
| 7. | 6  |       | 5,128 |      | R121 G184 B73 |         |
| 8. | 5  |       | 7,319 |      | R44 G97 B48   |         |
| 9. | 1  |       | 9,209 | 1    | Dark Green    | Default |



|                                                                                   |                                                                                                                                                                                                                               |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <div>Machine format: Tajima</div> <div>Color changes: 8</div> <div>Stops: 9</div> <div>Trims: 46</div> <div>Hoop: &lt;None&gt;</div> <div>Max stitch: 10.8 mm</div> <div>Min stitch: 0.0 mm</div> <div>Max jump: 7.0 mm</div> |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Left: 54.9 mm

Right: 46.7 mm

Up: 61.4 mm

Down: 39.3 mm

EndX: 0.00 in

EndY: 0.00 in

Area 15.86 in²

Total thread: 458.91ft

Total bobbin: 134.05ft

|            |       |          |                            |
|------------|-------|----------|----------------------------|
| Colorway   |       |          | Colorway 1                 |
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 2     | 3,085    | R150 G100 B50              |
| 2          | 4     | 3,092    | R173 G104 B35              |
| 3          | 3     | 2,849    | R43 G9 B9                  |
| 4          | 6     | 1,241    | R121 G184 B73              |
| 5          | 1     | 1,259    | 1<br>Dark Green<br>Default |
| 6          | 16    | 1,829    | 16<br>Sand<br>Default      |
| 7          | 6     | 5,128    | R121 G184 B73              |
| 8          | 5     | 7,319    | R44 G97 B48                |
| 9          | 1     | 9,209    | 1<br>Dark Green<br>Default |

Production Worksheet

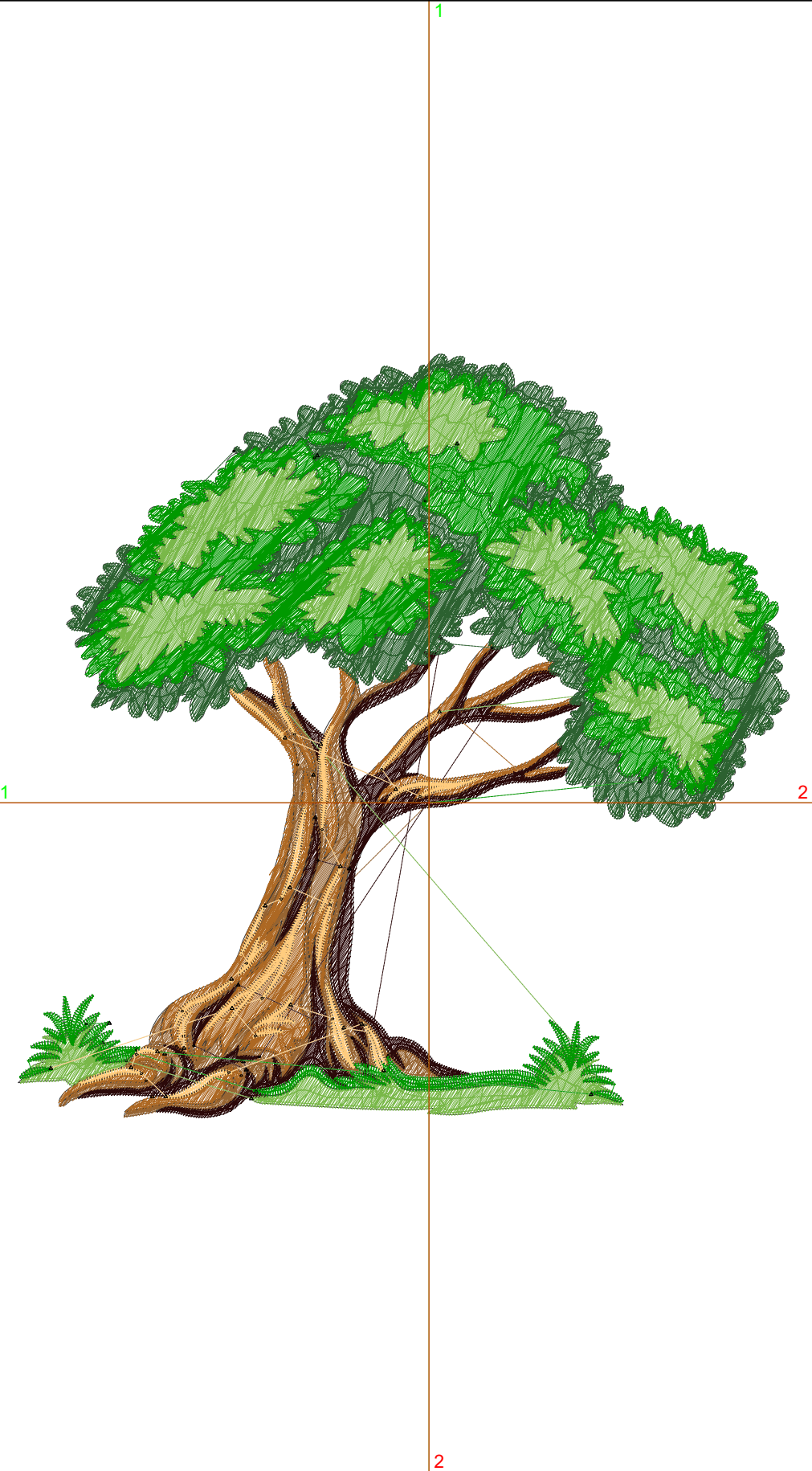
Wilcom EmbroideryStudio - Designing



Design: 5 inch

Title:

Stitches: 45,634  
Height: 4.95 in  
Width: 4.99 in  
Colors: 7  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 52  
Appliqués: 0  
Left: 67.5 mm  
Right: 59.4 mm  
Up: 73.9 mm  
Down: 51.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 24.73 in²  
Max stitch: 11.9 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 630.87ft  
Total bobbin: 194.65ft

Stop Sequence:

| #  | N# | Color | St.    | Code | Name          | Chart   |
|----|----|-------|--------|------|---------------|---------|
| 1. | 2  |       | 3,940  |      | R150 G100 B50 |         |
| 2. | 4  |       | 4,008  |      | R173 G104 B35 |         |
| 3. | 3  |       | 3,624  |      | R43 G9 B9     |         |
| 4. | 6  |       | 1,610  |      | R121 G184 B73 |         |
| 5. | 1  |       | 1,565  | 1    | Dark Green    | Default |
| 6. | 16 |       | 2,268  | 16   | Sand          | Default |
| 7. | 6  |       | 6,738  |      | R121 G184 B73 |         |
| 8. | 5  |       | 9,353  |      | R44 G97 B48   |         |
| 9. | 1  |       | 12,526 | 1    | Dark Green    | Default |

|                                                                                   |                                                                                                                                                                                                                               |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <div>Machine format: Tajima</div> <div>Color changes: 8</div> <div>Stops: 9</div> <div>Trims: 52</div> <div>Hoop: &lt;None&gt;</div> <div>Max stitch: 11.9 mm</div> <div>Min stitch: 0.0 mm</div> <div>Max jump: 7.0 mm</div> |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Left: 67.5 mm

Right: 59.4 mm

Up: 73.9 mm

Down: 51.9 mm

EndX: 0.00 in

EndY: 0.00 in

Area 24.73 in²

Total thread: 630.87ft

Total bobbin: 194.65ft

|            |       |          |                            |
|------------|-------|----------|----------------------------|
| Colorway   |       |          | Colorway 1                 |
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 2     | 3,940    | R150 G100 B50              |
| 2          | 4     | 4,008    | R173 G104 B35              |
| 3          | 3     | 3,624    | R43 G9 B9                  |
| 4          | 6     | 1,610    | R121 G184 B73              |
| 5          | 1     | 1,565    | 1<br>Dark Green<br>Default |
| 6          | 16    | 2,268    | 16<br>Sand<br>Default      |
| 7          | 6     | 6,738    | R121 G184 B73              |
| 8          | 5     | 9,353    | R44 G97 B48                |
| 9          | 1     | 12,526   | 1<br>Dark Green<br>Default |

Production Worksheet

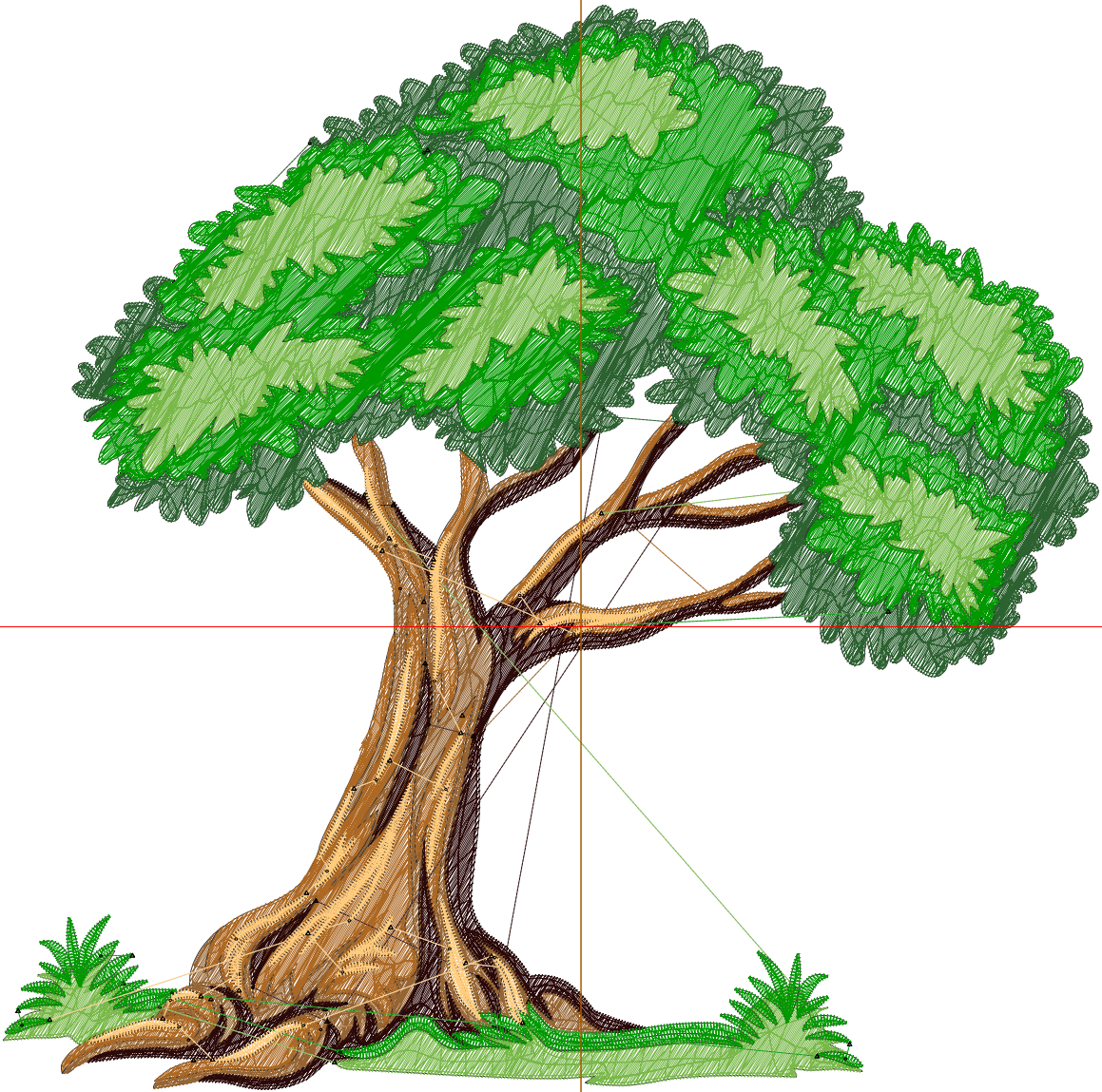
Wilcom EmbroideryStudio - Designing



Design: 6 inch

Title:

Stitches: 56,244  
Height: 5.94 in  
Width: 6.00 in  
Colors: 7  
Colorway: Colorway 1  
Zoom: 1:1





|                 |                                                                                                                  |
|-----------------|------------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                           |
| Color changes:  | 8                                                                                                                |
| Stops:          | 9                                                                                                                |
| Trims:          | 55                                                                                                               |
| Appliqués:      | 0                                                                                                                |
| Left:           | 80.3 mm                                                                                                          |
| Right:          | 72.1 mm                                                                                                          |
| Up:             | 86.6 mm                                                                                                          |
| Down:           | 64.4 mm                                                                                                          |
| EndX:           | 0.00 in                                                                                                          |
| EndY:           | 0.00 in                                                                                                          |
| Area            | 35.66 in²                                                                                                        |
| Max stitch:     | 12.0 mm                                                                                                          |
| Min stitch:     | 0.0 mm                                                                                                           |
| Max jump:       | 7.0 mm                                                                                                           |
| Total thread:   | 813.49ft                                                                                                         |
| Total bobbin:   | 261.62ft                                                                                                         |
| Stop Sequence:  |                                                                                                                  |
| #               | <u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>                                           |
| 1.              | 2  4,826 R150 G100 B50           |
| 2.              | 4  5,003 R173 G104 B35           |
| 3.              | 3  4,489 R43 G9 B9               |
| 4.              | 6  2,026 R121 G184 B73           |
| 5.              | 1  1,904 1 Dark Green Default  |
| 6.              | 16  2,698 16 Sand Default      |
| 7.              | 6  8,383 R121 G184 B73         |
| 8.              | 5  11,496 R44 G97 B48          |
| 9.              | 1  15,417 1 Dark Green Default |

|                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <div><div>Machine format: Tajima</div><div>Color changes: 8</div><div>Stops: 9</div><div>Trims: 55</div><div>Hoop: &lt;None&gt;</div><div>Max stitch: 12.0 mm</div><div>Min stitch: 0.0 mm</div><div>Max jump: 7.0 mm</div></div> <div><div>Left: 80.3 mm</div><div>Right: 72.1 mm</div><div>Up: 86.6 mm</div><div>Down: 64.4 mm</div><div>EndX: 0.00 in</div><div>EndY: 0.00 in</div><div>Area 35.66 in²</div><div>Total thread: 813.49ft</div><div>Total bobbin: 261.62ft</div></div> |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|            |       |          |                            |
|------------|-------|----------|----------------------------|
| Colorway   |       |          | Colorway 1                 |
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 2     | 4,826    | R150 G100 B50              |
| 2          | 4     | 5,003    | R173 G104 B35              |
| 3          | 3     | 4,489    | R43 G9 B9                  |
| 4          | 6     | 2,026    | R121 G184 B73              |
| 5          | 1     | 1,904    | 1<br>Dark Green<br>Default |
| 6          | 16    | 2,698    | 16<br>Sand<br>Default      |
| 7          | 6     | 8,383    | R121 G184 B73              |
| 8          | 5     | 11,496   | R44 G97 B48                |
| 9          | 1     | 15,417   | 1<br>Dark Green<br>Default |

Production Worksheet

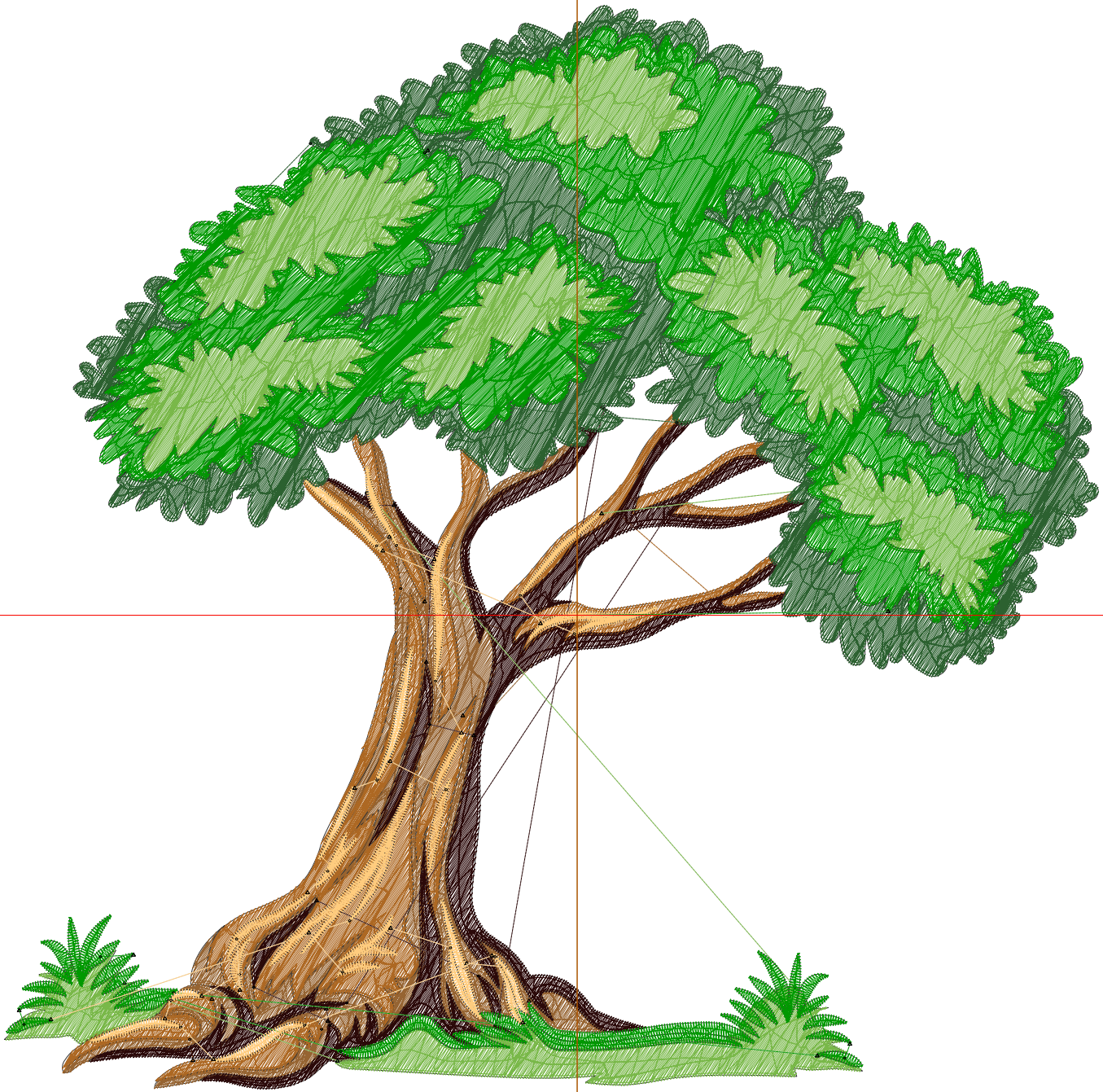
Wilcom EmbroideryStudio - Designing



Design: 7 inch

Title:

|           |            |
|-----------|------------|
| Stitches: | 67,534     |
| Height:   | 6.93 in    |
| Width:    | 6.99 in    |
| Colors:   | 7          |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |





|                 |                                                                                                                  |
|-----------------|------------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                           |
| Color changes:  | 8                                                                                                                |
| Stops:          | 9                                                                                                                |
| Trims:          | 55                                                                                                               |
| Appliqués:      | 0                                                                                                                |
| Left:           | 92.9 mm                                                                                                          |
| Right:          | 84.8 mm                                                                                                          |
| Up:             | 99.1 mm                                                                                                          |
| Down:           | 77.0 mm                                                                                                          |
| EndX:           | 0.00 in                                                                                                          |
| EndY:           | 0.00 in                                                                                                          |
| Area            | 48.48 in²                                                                                                        |
| Max stitch:     | 11.2 mm                                                                                                          |
| Min stitch:     | 0.0 mm                                                                                                           |
| Max jump:       | 7.0 mm                                                                                                           |
| Total thread:   | 1018.10ft                                                                                                        |
| Total bobbin:   | 338.97ft                                                                                                         |
| Stop Sequence:  |                                                                                                                  |
| #               | <u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>                                           |
| 1.              | 2  5,733 R150 G100 B50           |
| 2.              | 4  6,021 R173 G104 B35           |
| 3.              | 3  5,309 R43 G9 B9               |
| 4.              | 6  2,523 R121 G184 B73           |
| 5.              | 1  2,182 1 Dark Green Default  |
| 6.              | 16  3,178 16 Sand Default      |
| 7.              | 6  10,260 R121 G184 B73        |
| 8.              | 5  13,851 R44 G97 B48          |
| 9.              | 1  18,475 1 Dark Green Default |

|                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <div><div>Machine format: Tajima</div><div>Color changes: 8</div><div>Stops: 9</div><div>Trims: 55</div><div>Hoop: &lt;None&gt;</div><div>Max stitch: 11.2 mm</div><div>Min stitch: 0.0 mm</div><div>Max jump: 7.0 mm</div></div> <div><div>Left: 92.9 mm</div><div>Right: 84.8 mm</div><div>Up: 99.1 mm</div><div>Down: 77.0 mm</div><div>EndX: 0.00 in</div><div>EndY: 0.00 in</div><div>Area 48.48 in²</div><div>Total thread: 1018.10ft</div><div>Total bobbin: 338.97ft</div></div> |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|            |       |          |                            |
|------------|-------|----------|----------------------------|
| Colorway   |       |          | Colorway 1                 |
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 2     | 5,733    | R150 G100 B50              |
| 2          | 4     | 6,021    | R173 G104 B35              |
| 3          | 3     | 5,309    | R43 G9 B9                  |
| 4          | 6     | 2,523    | R121 G184 B73              |
| 5          | 1     | 2,182    | 1<br>Dark Green<br>Default |
| 6          | 16    | 3,178    | 16<br>Sand<br>Default      |
| 7          | 6     | 10,260   | R121 G184 B73              |
| 8          | 5     | 13,851   | R44 G97 B48                |
| 9          | 1     | 18,475   | 1<br>Dark Green<br>Default |

Production Worksheet

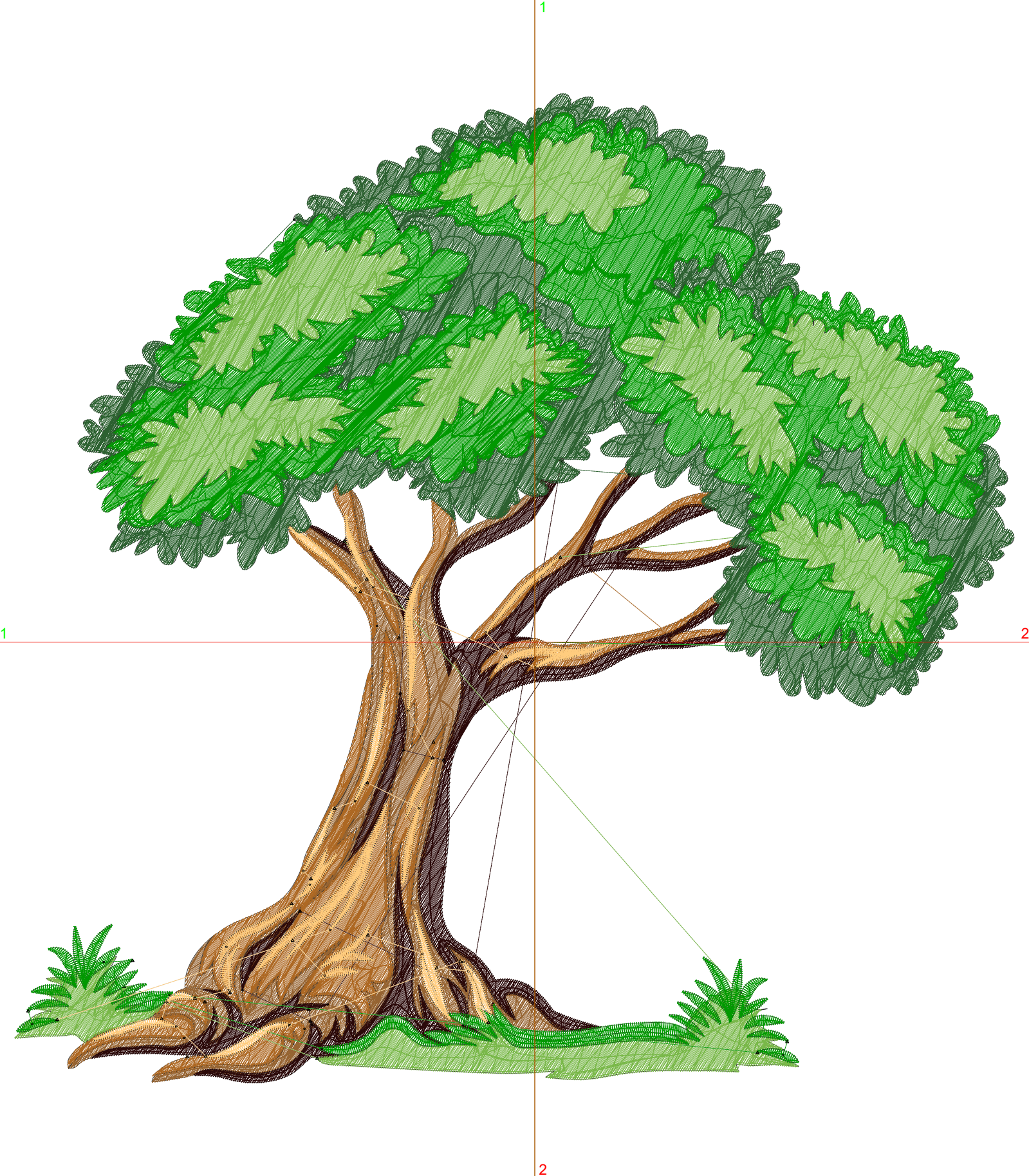
Wilcom EmbroideryStudio - Designing



Design: 8 inch

Title:

|           |            |
|-----------|------------|
| Stitches: | 80,544     |
| Height:   | 8.01 in    |
| Width:    | 8.09 in    |
| Colors:   | 7          |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 56  
Appliqués: 0  
Left: 106.9 mm  
Right: 98.6 mm  
Up: 112.8 mm  
Down: 90.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 64.78 in²  
Max stitch: 11.6 mm  
Min stitch: 0.0 mm  
Max jump: 6.8 mm  
Total thread: 1263.17ft  
Total bobbin: 433.61ft

Stop Sequence:

| #  | N# | Color                                                                              | St.    | Code | Name          | Chart   |
|----|----|------------------------------------------------------------------------------------|--------|------|---------------|---------|
| 1. | 2  |    | 6,830  |      | R150 G100 B50 |         |
| 2. | 4  |    | 7,147  |      | R173 G104 B35 |         |
| 3. | 3  |    | 6,364  |      | R43 G9 B9     |         |
| 4. | 6  |   | 3,022  |      | R121 G184 B73 |         |
| 5. | 1  |  | 2,526  | 1    | Dark Green    | Default |
| 6. | 16 |  | 3,701  | 16   | Sand          | Default |
| 7. | 6  |  | 12,457 |      | R121 G184 B73 |         |
| 8. | 5  |  | 16,428 |      | R44 G97 B48   |         |
| 9. | 1  |  | 22,067 | 1    | Dark Green    | Default |



|                                                                                   |                                                                                                                                                                                                                               |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <div>Machine format: Tajima</div> <div>Color changes: 8</div> <div>Stops: 9</div> <div>Trims: 56</div> <div>Hoop: &lt;None&gt;</div> <div>Max stitch: 11.6 mm</div> <div>Min stitch: 0.0 mm</div> <div>Max jump: 6.8 mm</div> |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Left: 106.9 mm

Right: 98.6 mm

Up: 112.8 mm

Down: 90.6 mm

EndX: 0.00 in

EndY: 0.00 in

Area 64.78 in²

Total thread: 1263.17ft

Total bobbin: 433.61ft

|            |       |          |                            |
|------------|-------|----------|----------------------------|
| Colorway   |       |          | Colorway 1                 |
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 2     | 6,830    | R150 G100 B50              |
| 2          | 4     | 7,147    | R173 G104 B35              |
| 3          | 3     | 6,364    | R43 G9 B9                  |
| 4          | 6     | 3,022    | R121 G184 B73              |
| 5          | 1     | 2,526    | 1<br>Dark Green<br>Default |
| 6          | 16    | 3,701    | 16<br>Sand<br>Default      |
| 7          | 6     | 12,457   | R121 G184 B73              |
| 8          | 5     | 16,428   | R44 G97 B48                |
| 9          | 1     | 22,067   | 1<br>Dark Green<br>Default |