

Production Worksheet

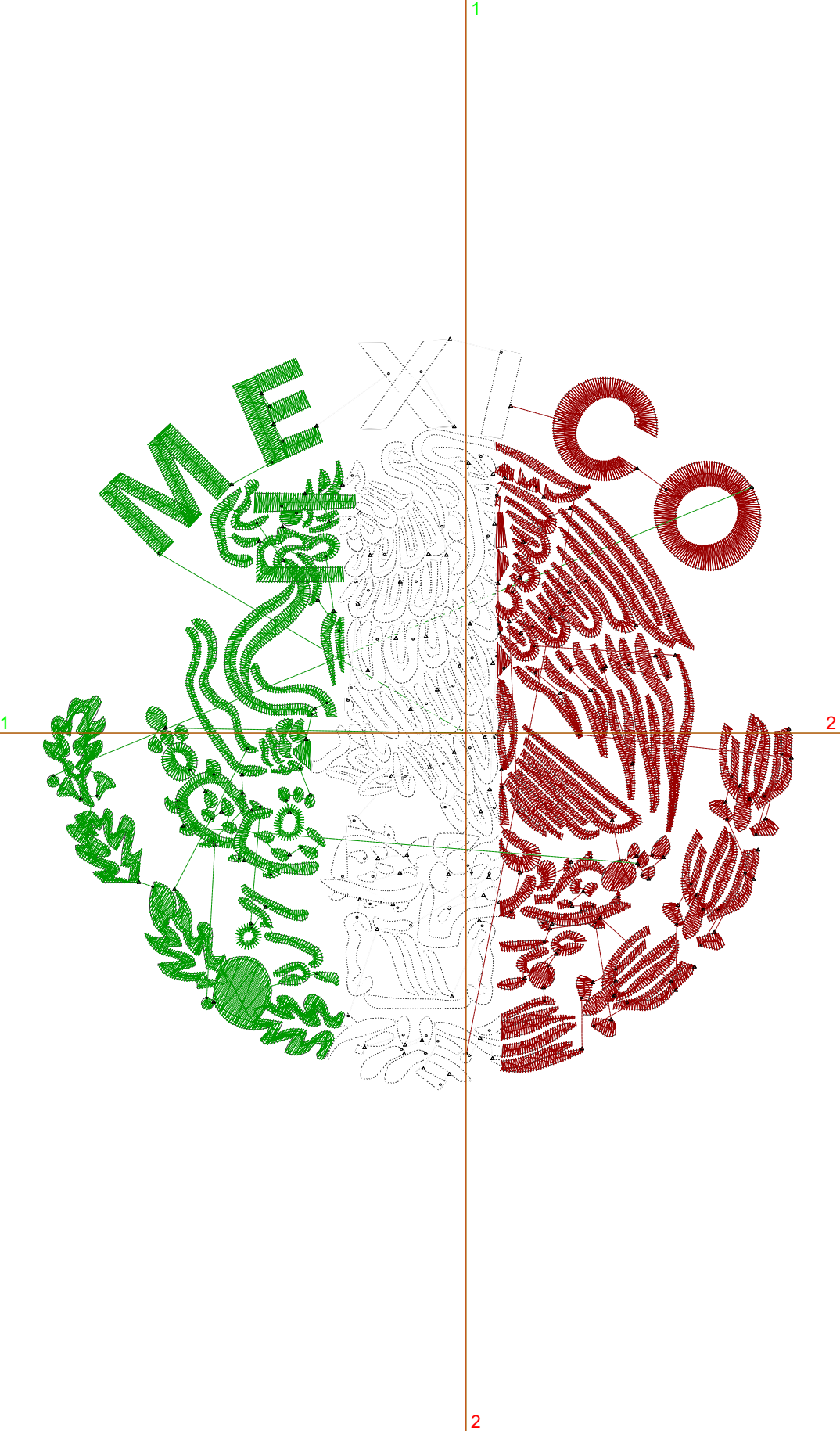
Wilcom EmbroideryStudio - Designing



Design: 5 inch

Title:

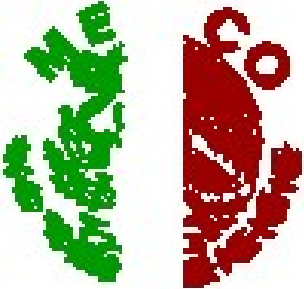
Stitches: 24,341
Height: 5.01 in
Width: 4.99 in
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 141
Appliqués: 0
Left: 71.5 mm
Right: 55.2 mm
Up: 66.6 mm
Down: 60.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.98 in²
Max stitch: 8.2 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 340.64ft
Total bobbin: 105.85ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1	Dark Green	704	1	Dark Green	Default
2.	9	White	339	9	White	Default
3.	11	Dark Red	587	11	Dark Red	Default
4.	1	Dark Green	6,198	1	Dark Green	Default
5.	9	White	7,841	9	White	Default
6.	11	Dark Red	8,056	11	Dark Red	Default
7.	1	Dark Green	614	1	Dark Green	Default

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 141 Hoop: <None> Max stitch: 8.2 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 71.5 mm Right: 55.2 mm Up: 66.6 mm Down: 60.5 mm EndX: 0.00 in EndY: 0.00 in Area 24.98 in² Total thread: 340.64ft Total bobbin: 105.85ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	704	1 Dark Green Default
2	9	339	9 White Default
3	11	587	11 Dark Red Default
4	1	6,198	1 Dark Green Default
5	9	7,841	9 White Default
6	11	8,056	11 Dark Red Default
7	1	614	1 Dark Green Default

Production Worksheet

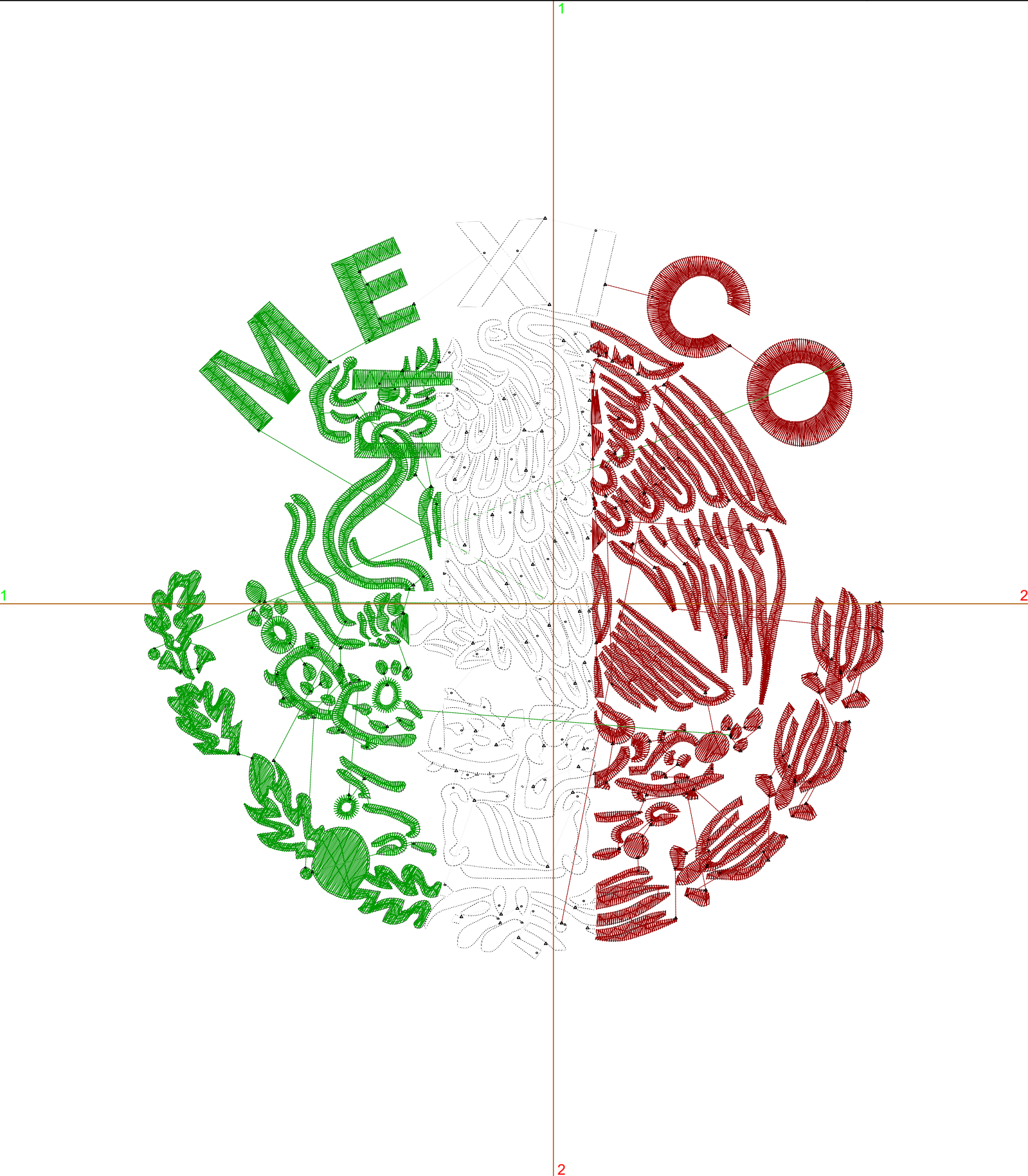
Wilcom EmbroideryStudio - Designing



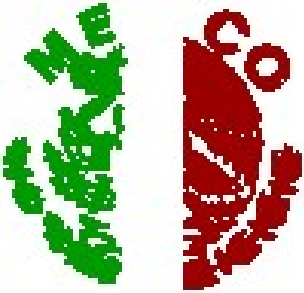
Design: 6 inch

Title:

Stitches:	29,058
Height:	6.01 in
Width:	5.99 in
Colors:	3
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	6
Stops:	7
Trims:	150
Appliqués:	0
Left:	84.2 mm
Right:	67.9 mm
Up:	79.3 mm
Down:	73.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	35.96 in²
Max stitch:	9.7 mm
Min stitch:	0.0 mm
Max jump:	6.9 mm
Total thread:	438.29ft
Total bobbin:	145.38ft
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	1  816 1 Dark Green Default
2.	9  401 9 White Default
3.	11  699 11 Dark Red Default
4.	1  7,468 1 Dark Green Default
5.	9  9,346 9 White Default
6.	11  9,614 11 Dark Red Default
7.	1  712 1 Dark Green Default

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 150 Hoop: <None> Max stitch: 9.7 mm Min stitch: 0.0 mm Max jump: 6.9 mm Left: 84.2 mm Right: 67.9 mm Up: 79.3 mm Down: 73.2 mm EndX: 0.00 in EndY: 0.00 in Area 35.96 in² Total thread: 438.29ft Total bobbin: 145.38ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	816	1 Dark Green Default
2	9	401	9 White Default
3	11	699	11 Dark Red Default
4	1	7,468	1 Dark Green Default
5	9	9,346	9 White Default
6	11	9,614	11 Dark Red Default
7	1	712	1 Dark Green Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7 inch

Title:

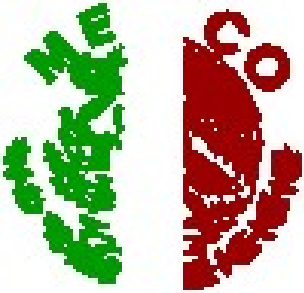
Stitches:	34,099
Height:	7.01 in
Width:	6.98 in
Colors:	3
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 161
Appliqués: 0
Left: 96.8 mm
Right: 80.5 mm
Up: 92.0 mm
Down: 85.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area 48.92 in²
Max stitch: 11.2 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 550.61ft
Total bobbin: 192.33ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		945	1	Dark Green	Default
2.	9		468	9	White	Default
3.	11		838	11	Dark Red	Default
4.	1		8,857	1	Dark Green	Default
5.	9		10,941	9	White	Default
6.	11		11,215	11	Dark Red	Default
7.	1		833	1	Dark Green	Default

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 161 Hoop: <None> Max stitch: 11.2 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 96.8 mm Right: 80.5 mm Up: 92.0 mm Down: 85.9 mm EndX: 0.00 in EndY: 0.00 in Area 48.92 in² Total thread: 550.61ft Total bobbin: 192.33ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	945	1 Dark Green Default
2	9	468	9 White Default
3	11	838	11 Dark Red Default
4	1	8,857	1 Dark Green Default
5	9	10,941	9 White Default
6	11	11,215	11 Dark Red Default
7	1	833	1 Dark Green Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 8 inch

Title:

Stitches:	39,096
Height:	8.01 in
Width:	7.98 in
Colors:	3
Colorway:	Colorway 1
Zoom:	1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 8 inch

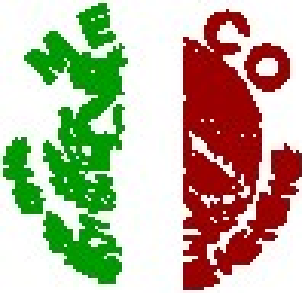
Title:

Stitches: 39,096
Height: 8.01 in
Width: 7.98 in
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 171
Appliqués: 0
Left: 109.5 mm
Right: 93.2 mm
Up: 104.7 mm
Down: 98.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area 63.87 in²
Max stitch: 9.5 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 673.99ft
Total bobbin: 246.02ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		1,093	1	Dark Green	Default
2.	9		562	9	White	Default
3.	11		987	11	Dark Red	Default
4.	1		10,210	1	Dark Green	Default
5.	9		12,483	9	White	Default
6.	11		12,808	11	Dark Red	Default
7.	1		951	1	Dark Green	Default

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 171 Hoop: <None> Max stitch: 9.5 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 109.5 mm Right: 93.2 mm Up: 104.7 mm Down: 98.6 mm EndX: 0.00 in EndY: 0.00 in Area 63.87 in² Total thread: 673.99ft Total bobbin: 246.02ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,093	1 Dark Green Default
2	9	562	9 White Default
3	11	987	11 Dark Red Default
4	1	10,210	1 Dark Green Default
5	9	12,483	9 White Default
6	11	12,808	11 Dark Red Default
7	1	951	1 Dark Green Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 9 inch

Title:

Stitches: 44,326
Height: 9.01 in
Width: 8.98 in
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing

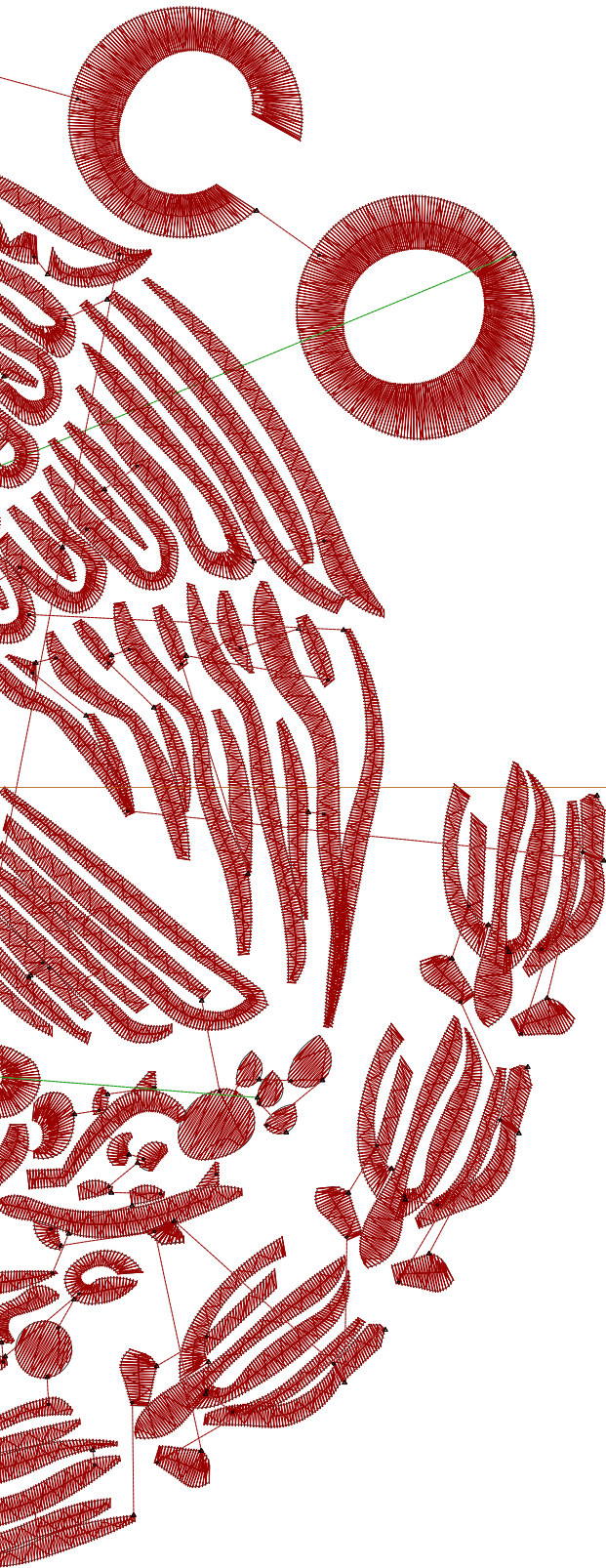


Design: 9 inch

Title:

Stitches: 44,326
Height: 9.01 in
Width: 8.98 in
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

1 1
1 1



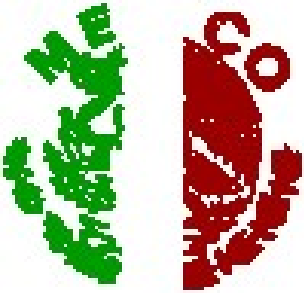
2 2
2 2

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 179
Appliqués: 0
Left: 122.1 mm
Right: 105.8 mm
Up: 117.4 mm
Down: 111.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area 80.83 in²
Max stitch: 10.6 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 811.55ft
Total bobbin: 307.20ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		1,268	1	Dark Green	Default
2.	9		630	9	White	Default
3.	11		1,146	11	Dark Red	Default
4.	1		11,625	1	Dark Green	Default
5.	9		14,116	9	White	Default
6.	11		14,464	11	Dark Red	Default
7.	1		1,075	1	Dark Green	Default

2

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 179 Hoop: <None> Max stitch: 10.6 mm Min stitch: 0.0 mm Max jump: 6.9 mm
---	--

Left: 122.1 mm

Right: 105.8 mm

Up: 117.4 mm

Down: 111.3 mm

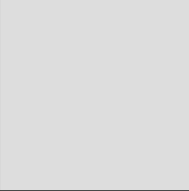
EndX: 0.00 in

EndY: 0.00 in

Area 80.83 in²

Total thread: 811.55ft

Total bobbin: 307.20ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,268	1 Dark Green Default
2	9	630	9 White Default
3	11	1,146	11 Dark Red Default
4	1	11,625	1 Dark Green Default
5	9	14,116	9 White Default
6	11	14,464	11 Dark Red Default
7	1	1,075	1 Dark Green Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 10 inch

Title:

Stitches:	49,905
Height:	10.04 in
Width:	10.01 in
Colors:	3
Colorway:	Colorway 1
Zoom:	1:1

1	1
1	1



2	2
2	2

3	3
3	3

Production Worksheet

Wilcom EmbroideryStudio - Designing



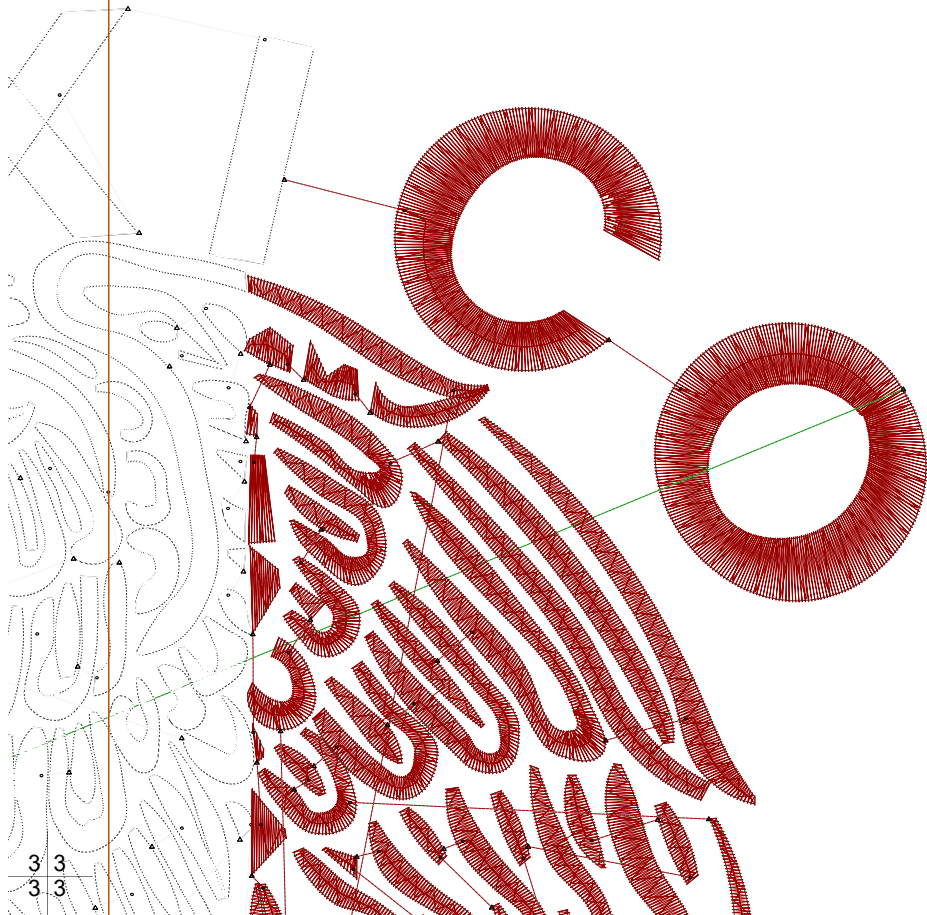
Design: 10 inch

Title:

Stitches: 49,905
Height: 10.04 in
Width: 10.01 in
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

1 1
1 1

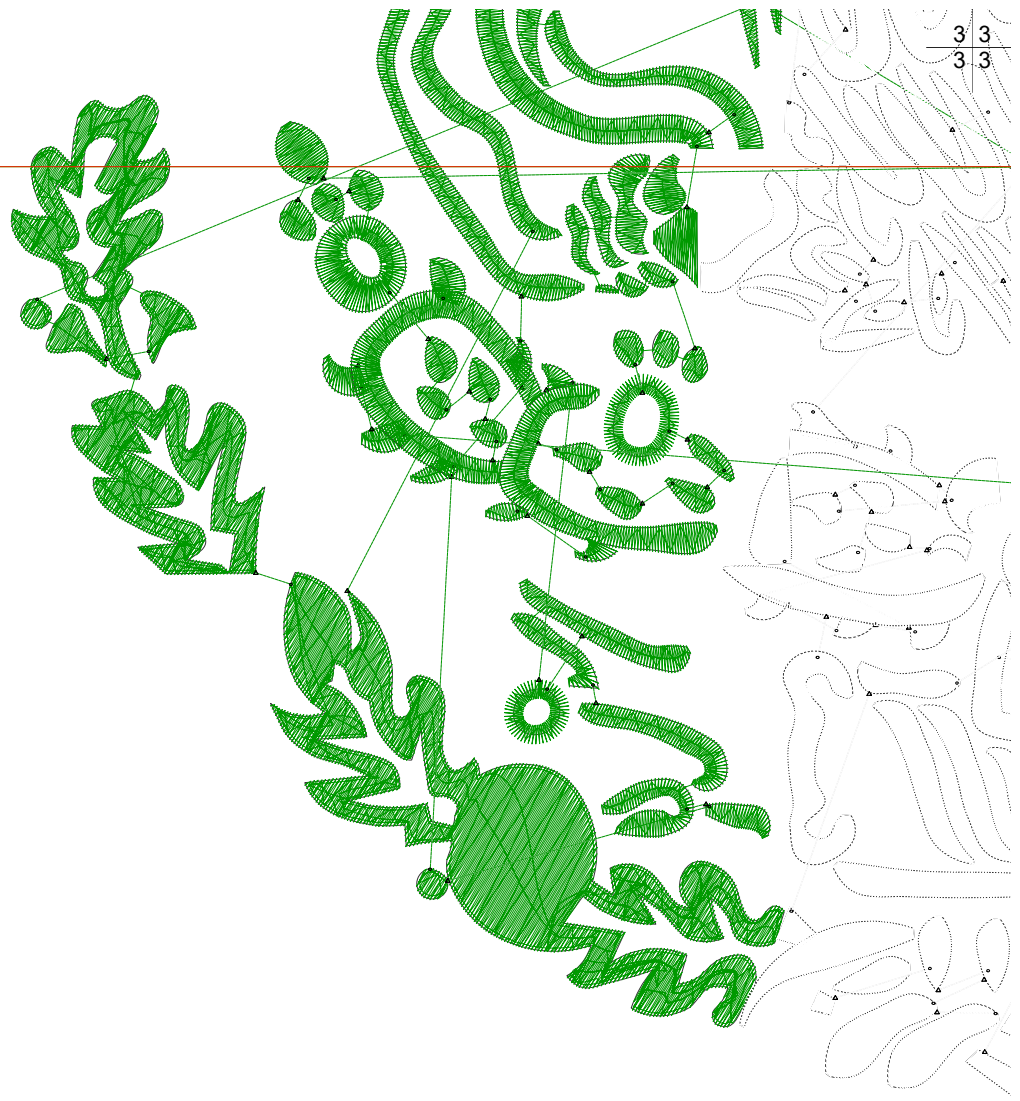
1

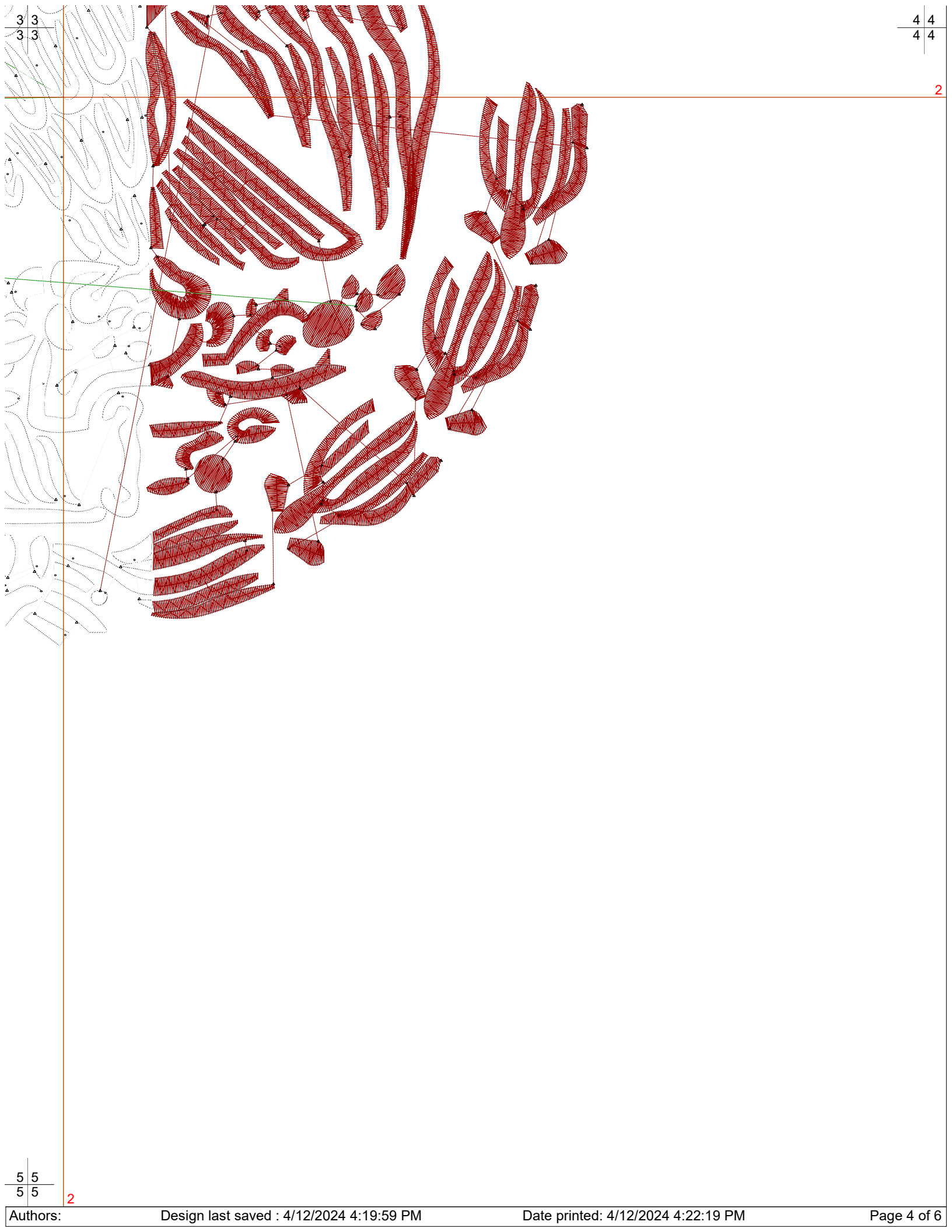


3 3
3 3

4 4
4 4

1





3 3
3 3

4 4
4 4

2

5 5
5 5

2

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 10 inch

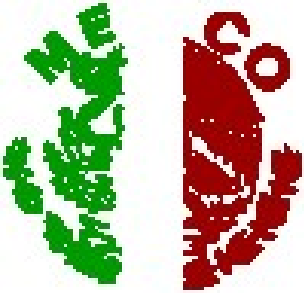
Title:

Stitches: 49,905
Height: 10.04 in
Width: 10.01 in
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 184
Appliqués: 0
Left: 135.3 mm
Right: 119.0 mm
Up: 130.6 mm
Down: 124.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area 100.52 in²
Max stitch: 11.8 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 970.22ft
Total bobbin: 379.53ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		1,435	1	Dark Green	Default
2.	9		696	9	White	Default
3.	11		1,271	11	Dark Red	Default
4.	1		13,135	1	Dark Green	Default
5.	9		15,872	9	White	Default
6.	11		16,279	11	Dark Red	Default
7.	1		1,215	1	Dark Green	Default

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 184 Hoop: <None> Max stitch: 11.8 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 135.3 mm Right: 119.0 mm Up: 130.6 mm Down: 124.5 mm EndX: 0.00 in EndY: 0.00 in Area 100.52 in² Total thread: 970.22ft Total bobbin: 379.53ft
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,435	1 Dark Green Default
2	9	696	9 White Default
3	11	1,271	11 Dark Red Default
4	1	13,135	1 Dark Green Default
5	9	15,872	9 White Default
6	11	16,279	11 Dark Red Default
7	1	1,215	1 Dark Green Default