

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 26,738
Height: 3.32 in
Width: 3.50 in
Colors: 13
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 138
Appliqués: 0
Left: 45.5 mm
Right: 43.5 mm
Up: 43.4 mm
Down: 41.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area 11.63 in²
Max stitch: 9.4 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 313.71ft
Total bobbin: 79.41ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		900	1437		Madeira Classic 40
2.	15		708	1354	Watermelon	Madeira Classic 40
3.	3		1,943		R227 G59 B29	
4.	16		759	16	Sand	Default
5.	12		1,788	1278	Orange Peel	Madeira Classic 40
6.	14		427	1035	Burgundy	Madeira Classic 40
7.	18		311	18	Grey	Default
8.	7		414	7	Green	Default
9.	2		366		R1 G192 B255	
10.	4		1,756		R223 G214 B235	
11.	9		3,965	9	White	Default
12.	10		1,411	1366	Sailor Blue	Madeira Classic 40
13.	8		11,988	8	Black	Default



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 30,815
Height: 3.81 in
Width: 4.00 in
Colors: 13
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 150
Appliqués: 0
Left: 51.8 mm
Right: 49.8 mm
Up: 49.4 mm
Down: 47.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area 15.23 in²
Max stitch: 10.7 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 370.43ft
Total bobbin: 97.17ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,070	1437		Madeira Classic 40
2.	15		794	1354	Watermelon	Madeira Classic 40
3.	3		2,285		R227 G59 B29	
4.	16		888	16	Sand	Default
5.	12		2,089	1278	Orange Peel	Madeira Classic 40
6.	14		510	1035	Burgundy	Madeira Classic 40
7.	18		404	18	Grey	Default
8.	7		502	7	Green	Default
9.	2		422		R1 G192 B255	
10.	4		2,026		R223 G214 B235	
11.	9		4,712	9	White	Default
12.	10		1,505	1366	Sailor Blue	Madeira Classic 40
13.	8		13,606	8	Black	Default



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 35,154
Height: 4.27 in
Width: 4.50 in
Colors: 13
Colorway: Colorway 1
Zoom: 1:1



Machine format:	Tajima
Color changes:	12
Stops:	13
Trims:	156
Appliqués:	0
Left:	58.2 mm
Right:	56.2 mm
Up:	55.4 mm
Down:	53.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	19.23 in²
Max stitch:	12.0 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	432.50ft
Total bobbin:	117.08ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	13		1,240	1437		Madeira Classic 40
2.	15		926	1354	Watermelon	Madeira Classic 40
3.	3		2,716		R227 G59 B29	
4.	16		1,027	16	Sand	Default
5.	12		2,395	1278	Orange Peel	Madeira Classic 40
6.	14		563	1035	Burgundy	Madeira Classic 40
7.	18		475	18	Grey	Default
8.	7		572	7	Green	Default
9.	2		493		R1 G192 B255	
10.	4		2,380		R223 G214 B235	
11.	9		5,487	9	White	Default
12.	10		1,687	1366	Sailor Blue	Madeira Classic 40
13.	8		15,191	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 39,761
Height: 4.74 in
Width: 5.01 in
Colors: 13
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 169
Appliqués: 0
Left: 64.6 mm
Right: 62.6 mm
Up: 61.5 mm
Down: 59.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area 23.75 in²
Max stitch: 8.3 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 500.47ft
Total bobbin: 139.44ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,430	1437		Madeira Classic 40
2.	15		1,036	1354	Watermelon	Madeira Classic 40
3.	3		3,075		R227 G59 B29	
4.	16		1,161	16	Sand	Default
5.	12		2,718	1278	Orange Peel	Madeira Classic 40
6.	14		624	1035	Burgundy	Madeira Classic 40
7.	18		571	18	Grey	Default
8.	7		666	7	Green	Default
9.	2		557		R1 G192 B255	
10.	4		2,738		R223 G214 B235	
11.	9		6,430	9	White	Default
12.	10		1,895	1366	Sailor Blue	Madeira Classic 40
13.	8		16,858	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 44,786
Height: 5.23 in
Width: 5.51 in
Colors: 13
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 185
Appliqués: 0
Left: 70.9 mm
Right: 68.9 mm
Up: 67.5 mm
Down: 65.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area 28.80 in²
Max stitch: 9.2 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 574.71ft
Total bobbin: 163.89ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,598	1437		Madeira Classic 40
2.	15		1,187	1354	Watermelon	Madeira Classic 40
3.	3		3,541		R227 G59 B29	
4.	16		1,332	16	Sand	Default
5.	12		3,143	1278	Orange Peel	Madeira Classic 40
6.	14		704	1035	Burgundy	Madeira Classic 40
7.	18		687	18	Grey	Default
8.	7		777	7	Green	Default
9.	2		638		R1 G192 B255	
10.	4		3,054		R223 G214 B235	
11.	9		7,381	9	White	Default
12.	10		2,126	1366	Sailor Blue	Madeira Classic 40
13.	8		18,616	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	49,618
Height:	5.69 in
Width:	6.00 in
Colors:	13
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	12
Stops:	13
Trims:	191
Appliqués:	0
Left:	77.2 mm
Right:	75.3 mm
Up:	73.5 mm
Down:	71.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	34.18 in²
Max stitch:	9.9 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	648.29ft
Total bobbin:	188.71ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	13		1,798	1437		Madeira Classic 40
2.	15		1,298	1354	Watermelon	Madeira Classic 40
3.	3		3,951		R227 G59 B29	
4.	16		1,491	16	Sand	Default
5.	12		3,522	1278	Orange Peel	Madeira Classic 40
6.	14		749	1035	Burgundy	Madeira Classic 40
7.	18		769	18	Grey	Default
8.	7		866	7	Green	Default
9.	2		724		R1 G192 B255	
10.	4		3,470		R223 G214 B235	
11.	9		8,317	9	White	Default
12.	10		2,328	1366	Sailor Blue	Madeira Classic 40
13.	8		20,333	8	Black	Default

Production Worksheet

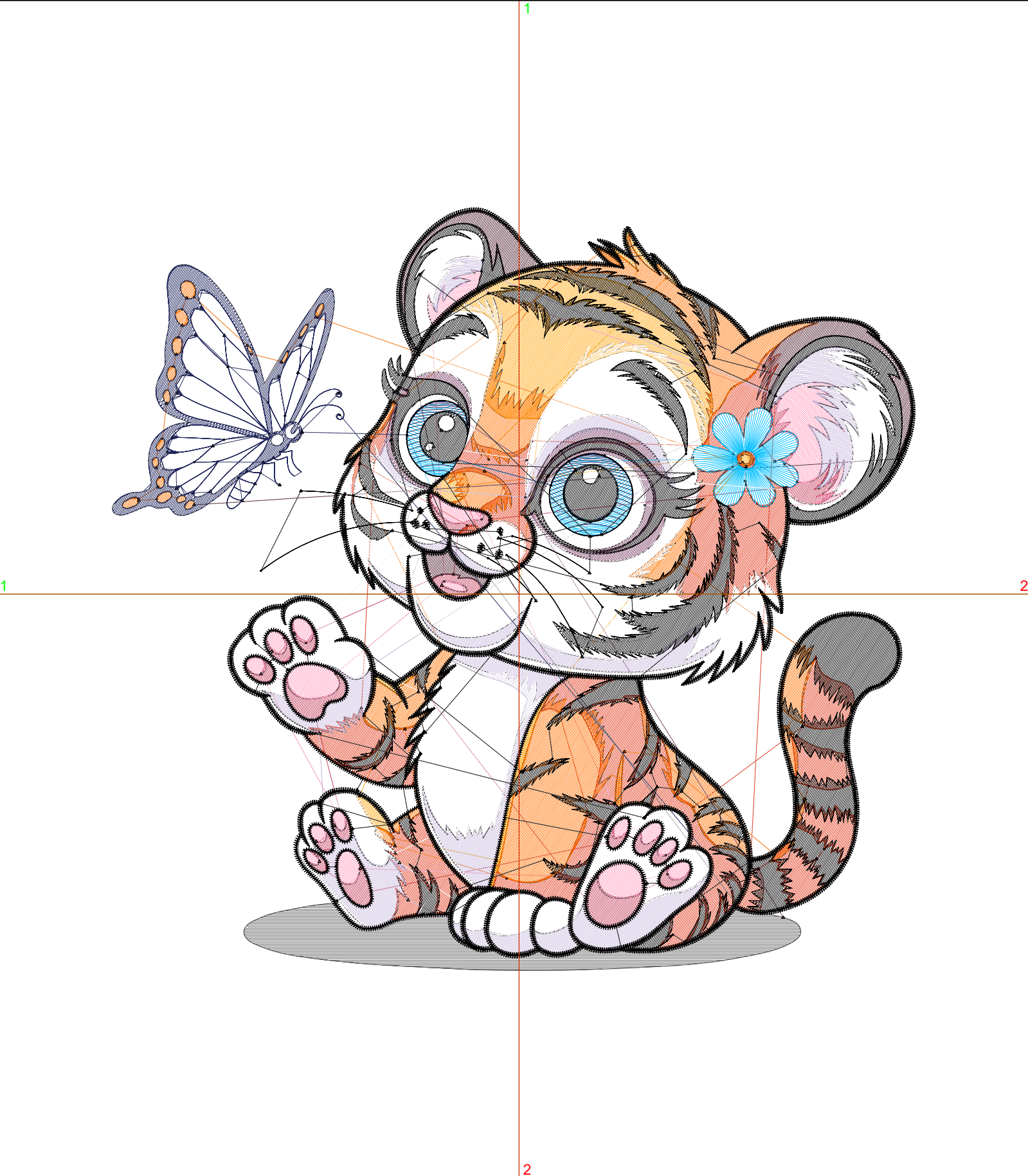
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	54,714
Height:	6.18 in
Width:	6.50 in
Colors:	13
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	12
Stops:	13
Trims:	195
Appliqués:	0
Left:	83.6 mm
Right:	81.6 mm
Up:	79.6 mm
Down:	77.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	40.19 in²
Max stitch:	10.8 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	728.07ft
Total bobbin:	216.17ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	13		2,007	1437		Madeira Classic 40
2.	15		1,440	1354	Watermelon	Madeira Classic 40
3.	3		4,437		R227 G59 B29	
4.	16		1,643	16	Sand	Default
5.	12		3,847	1278	Orange Peel	Madeira Classic 40
6.	14		889	1035	Burgundy	Madeira Classic 40
7.	18		879	18	Grey	Default
8.	7		962	7	Green	Default
9.	2		807		R1 G192 B255	
10.	4		3,835		R223 G214 B235	
11.	9		9,329	9	White	Default
12.	10		2,547	1366	Sailor Blue	Madeira Classic 40
13.	8		22,090	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	59,895
Height:	6.64 in
Width:	7.01 in
Colors:	13
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 204
Appliqués: 0
Left: 90.0 mm
Right: 87.9 mm
Up: 85.6 mm
Down: 83.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 46.55 in²
Max stitch: 11.7 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 810.42ft
Total bobbin: 244.82ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		2,212	1437		Madeira Classic 40
2.	15		1,546	1354	Watermelon	Madeira Classic 40
3.	3		4,846		R227 G59 B29	
4.	16		1,815	16	Sand	Default
5.	12		4,277	1278	Orange Peel	Madeira Classic 40
6.	14		936	1035	Burgundy	Madeira Classic 40
7.	18		1,008	18	Grey	Default
8.	7		1,051	7	Green	Default
9.	2		877		R1 G192 B255	
10.	4		4,274		R223 G214 B235	
11.	9		10,353	9	White	Default
12.	10		2,800	1366	Sailor Blue	Madeira Classic 40
13.	8		23,898	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	65,714
Height:	7.12 in
Width:	7.51 in
Colors:	13
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	12
Stops:	13
Trims:	206
Appliqués:	0
Left:	96.3 mm
Right:	94.3 mm
Up:	91.6 mm
Down:	89.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	53.43 in²
Max stitch:	7.0 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	903.59ft
Total bobbin:	277.41ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	13		2,455	1437		Madeira Classic 40
2.	15		1,731	1354	Watermelon	Madeira Classic 40
3.	3		5,406		R227 G59 B29	
4.	16		1,954	16	Sand	Default
5.	12		4,719	1278	Orange Peel	Madeira Classic 40
6.	14		1,098	1035	Burgundy	Madeira Classic 40
7.	18		1,133	18	Grey	Default
8.	7		1,160	7	Green	Default
9.	2		1,002		R1 G192 B255	
10.	4		4,652		R223 G214 B235	
11.	9		11,499	9	White	Default
12.	10		3,030	1366	Sailor Blue	Madeira Classic 40
13.	8		25,873	8	Black	Default