



Machine format: Tajima

Color changes: 19

Stops: 20

Trims: 75

Appliqués: 0

Left: 40.3 mm

Right: 37.4 mm

Up: 53.4 mm

Down: 35.6 mm

EndX: 0.00 in

EndY: 0.00 in

Area 10.71 in²

Max stitch: 12.0 mm

Min stitch: 0.0 mm

Max jump: 6.9 mm

Total thread: 219.75ft

Total bobbin: 51.26ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		1,280	18	Grey	Default
2.	1		1,484		R89 G71 B64	
3.	14		1,305	14	Brown	Default
4.	2		452		R43 G55 B94	
5.	3		746		R37 G90 B94	
6.	5		1,599		R202 G218 B227	
7.	16		1,622	16	Sand	Default
8.	4		524		R204 G151 B81	
9.	6		1,822		R204 G187 B104	
10.	8		519		R222 G99 B101	
11.	12		402	12	Orange	Default
12.	7		1,030		R255 G109 B30	
13.	11		448	11	Dark Red	Default
14.	9		850		R245 G171 B166	
15.	10		1,269		R222 G203 B169	
16.	13		687		R158 G144 B120	
17.	21		306		R26 G24 B25	
18.	17		174	17	Turquoise	Default
19.	19		1,665		R240 G230 B234	
20.	21		1,121		R26 G24 B25	

Authors:

Design last saved : 2/24/2025 11:17:51 AM

Date printed: 2/24/2025 12:11:59 PM

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Production Worksheet

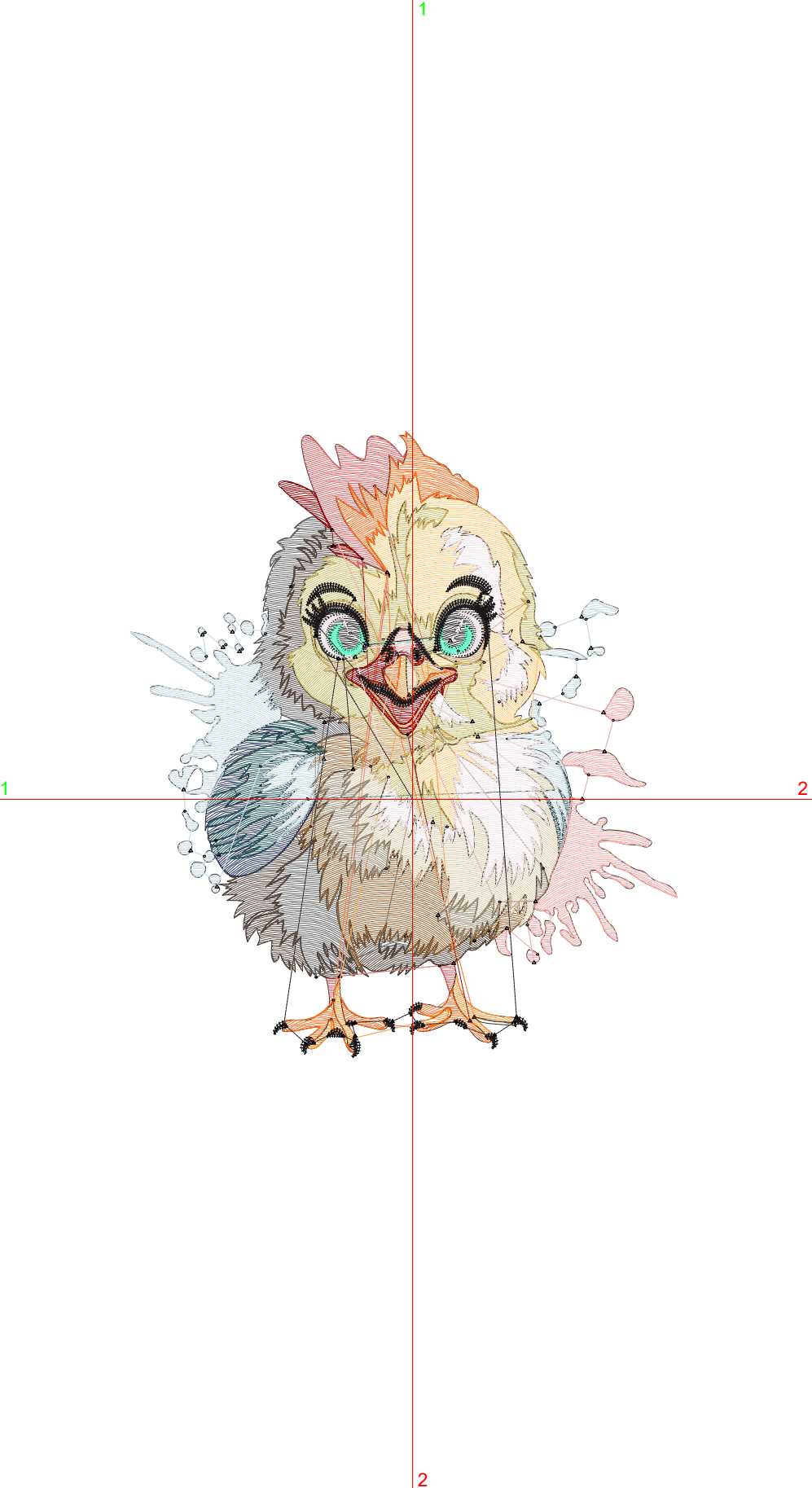
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 22,589
Height: 4.01 in
Width: 3.49 in
Colors: 19
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 81
Appliqués: 0
Left: 45.8 mm
Right: 42.9 mm
Up: 59.8 mm
Down: 42.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area 13.99 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 261.23ft
Total bobbin: 63.08ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	18		1,457	18	Grey	Default
2.	1		1,720		R89 G71 B64	
3.	14		1,543	14	Brown	Default
4.	2		550		R43 G55 B94	
5.	3		923		R37 G90 B94	
6.	5		1,807		R202 G218 B227	
7.	16		1,933	16	Sand	Default
8.	4		619		R204 G151 B81	
9.	6		2,201		R204 G187 B104	
10.	8		628		R222 G99 B101	
11.	12		481	12	Orange	Default
12.	7		1,189		R255 G109 B30	
13.	11		504	11	Dark Red	Default
14.	9		964		R245 G171 B166	
15.	10		1,487		R222 G203 B169	
16.	13		817		R158 G144 B120	
17.	21		373		R26 G24 B25	
18.	17		198	17	Turquoise	Default
19.	19		1,927		R240 G230 B234	
20.	21		1,266		R26 G24 B25	

Production Worksheet

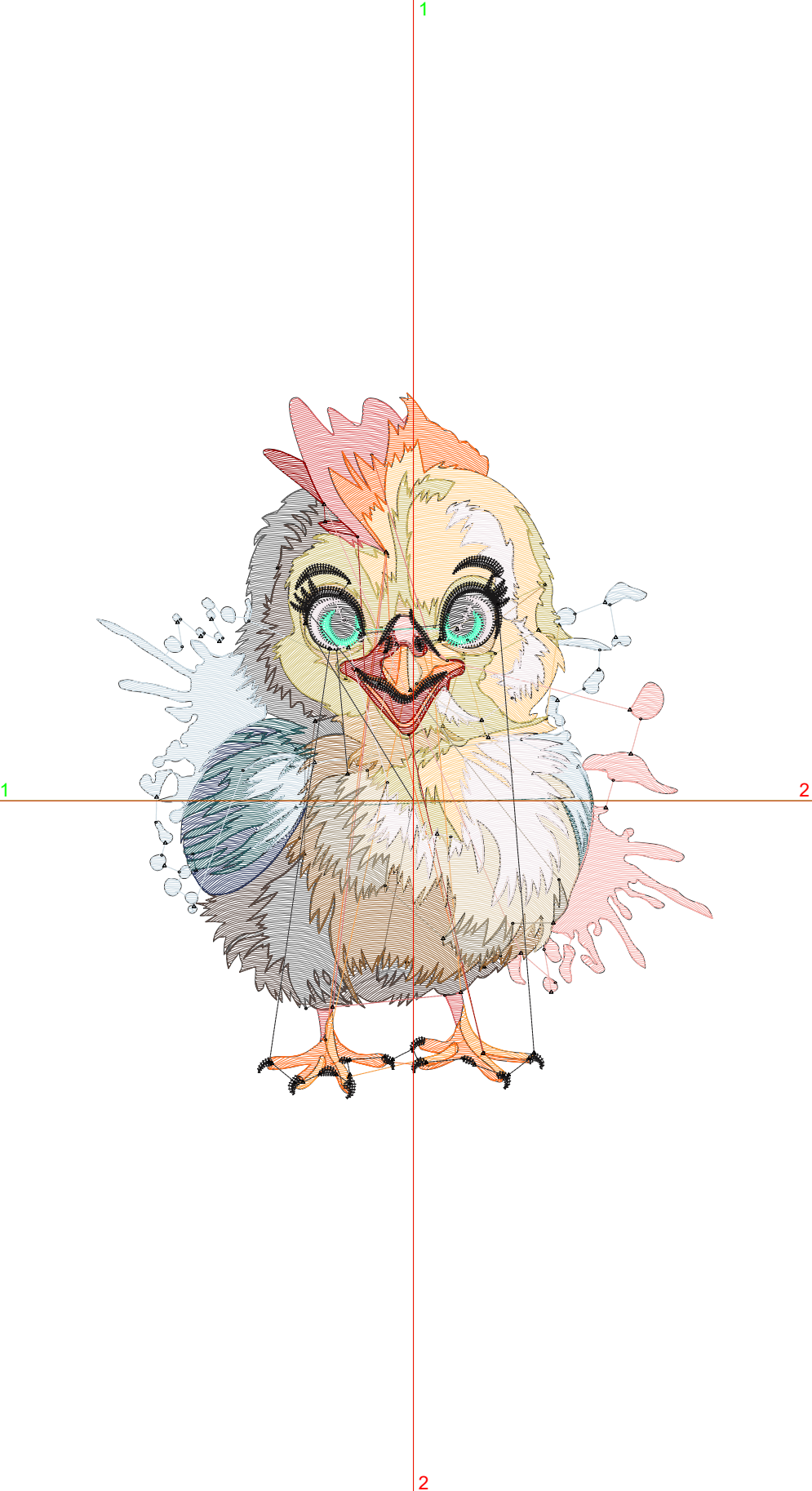
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 26,321
Height: 4.51 in
Width: 3.93 in
Colors: 19
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 82
Appliqués: 0
Left: 51.4 mm
Right: 48.5 mm
Up: 66.1 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area 17.70 in²
Max stitch: 7.6 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 308.66ft
Total bobbin: 76.68ft

Stop Sequence:							
#	N#	Color	St.	Code	Name	Chart	
1.	18		1,735	18	Grey	Default	
2.	1		2,031		R89 G71 B64		
3.	14		1,797	14	Brown	Default	
4.	2		642		R43 G55 B94		
5.	3		1,053		R37 G90 B94		
6.	5		2,103		R202 G218 B227		
7.	16		2,251	16	Sand	Default	
8.	4		727		R204 G151 B81		
9.	6		2,546		R204 G187 B104		
10.	8		764		R222 G99 B101		
11.	12		552	12	Orange	Default	
12.	7		1,390		R255 G109 B30		
13.	11		602	11	Dark Red	Default	
14.	9		1,148		R245 G171 B166		
15.	10		1,737		R222 G203 B169		
16.	13		965		R158 G144 B120		
17.	21		441		R26 G24 B25		
18.	17		212	17	Turquoise	Default	
19.	19		2,242		R240 G230 B234		
20.	21		1,381		R26 G24 B25		

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 30,101
Height: 5.01 in
Width: 4.36 in
Colors: 19
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 84
Appliqués: 0
Left: 56.7 mm
Right: 54.0 mm
Up: 72.5 mm
Down: 54.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area 21.81 in²
Max stitch: 8.5 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 357.94ft
Total bobbin: 91.18ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		2,018	18	Grey	Default
2.	1		2,255		R89 G71 B64	
3.	14		2,109	14	Brown	Default
4.	2		745		R43 G55 B94	
5.	3		1,238		R37 G90 B94	
6.	5		2,426		R202 G218 B227	
7.	16		2,643	16	Sand	Default
8.	4		820		R204 G151 B81	
9.	6		2,934		R204 G187 B104	
10.	8		849		R222 G99 B101	
11.	12		626	12	Orange	Default
12.	7		1,542		R255 G109 B30	
13.	11		685	11	Dark Red	Default
14.	9		1,291		R245 G171 B166	
15.	10		1,999		R222 G203 B169	
16.	13		1,078		R158 G144 B120	
17.	21		507		R26 G24 B25	
18.	17		237	17	Turquoise	Default
19.	19		2,591		R240 G230 B234	
20.	21		1,506		R26 G24 B25	



Production Worksheet

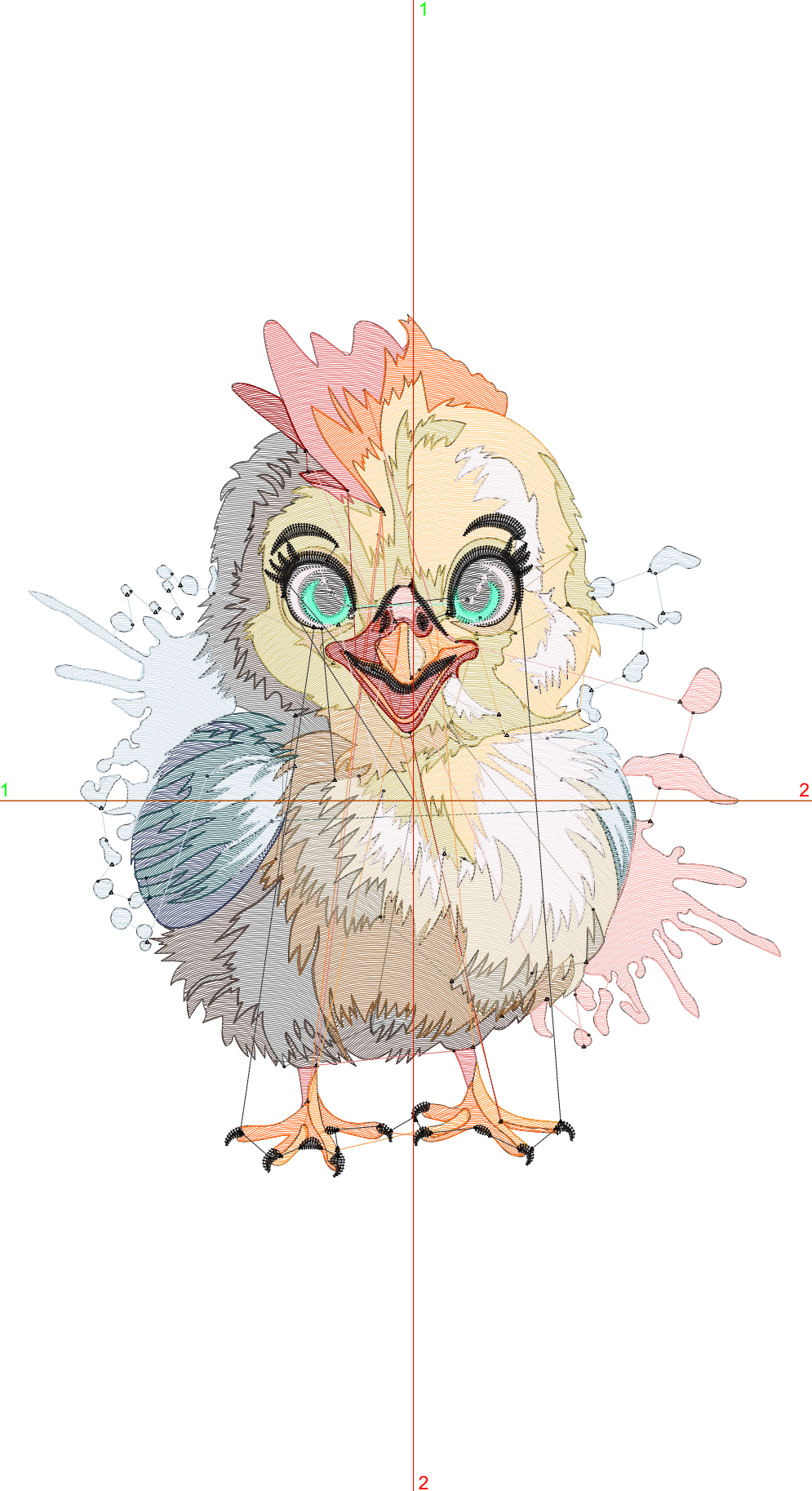
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 34,105
Height: 5.49 in
Width: 4.80 in
Colors: 19
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 85
Appliqués: 0
Left: 62.5 mm
Right: 59.5 mm
Up: 78.6 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.39 in²
Max stitch: 9.3 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 412.18ft
Total bobbin: 107.75ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	18		2,262	18	Grey	Default
2.	1		2,536		R89 G71 B64	
3.	14		2,421	14	Brown	Default
4.	2		832		R43 G55 B94	
5.	3		1,395		R37 G90 B94	
6.	5		2,699		R202 G218 B227	
7.	16		3,028	16	Sand	Default
8.	4		964		R204 G151 B81	
9.	6		3,334		R204 G187 B104	
10.	8		937		R222 G99 B101	
11.	12		715	12	Orange	Default
12.	7		1,799		R255 G109 B30	
13.	11		765	11	Dark Red	Default
14.	9		1,472		R245 G171 B166	
15.	10		2,291		R222 G203 B169	
16.	13		1,210		R158 G144 B120	
17.	21		574		R26 G24 B25	
18.	17		253	17	Turquoise	Default
19.	19		2,988		R240 G230 B234	
20.	21		1,628		R26 G24 B25	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 38,329
Height: 6.01 in
Width: 5.23 in
Colors: 19
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 87
Appliqués: 0
Left: 67.8 mm
Right: 65.1 mm
Up: 85.2 mm
Down: 67.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area 31.42 in²
Max stitch: 10.2 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 468.71ft
Total bobbin: 124.83ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	18		2,604	18	Grey	Default
2.	1		2,952		R89 G71 B64	
3.	14		2,739	14	Brown	Default
4.	2		953		R43 G55 B94	
5.	3		1,546		R37 G90 B94	
6.	5		3,043		R202 G218 B227	
7.	16		3,389	16	Sand	Default
8.	4		1,088		R204 G151 B81	
9.	6		3,816		R204 G187 B104	
10.	8		1,119		R222 G99 B101	
11.	12		800	12	Orange	Default
12.	7		1,943		R255 G109 B30	
13.	11		868	11	Dark Red	Default
14.	9		1,651		R245 G171 B166	
15.	10		2,554		R222 G203 B169	
16.	13		1,366		R158 G144 B120	
17.	21		637		R26 G24 B25	
18.	17		269	17	Turquoise	Default
19.	19		3,242		R240 G230 B234	
20.	21		1,748		R26 G24 B25	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 42,756
Height: 6.50 in
Width: 5.67 in
Colors: 19
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 90
Appliqués: 0
Left: 73.4 mm
Right: 70.5 mm
Up: 91.3 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area 36.81 in²
Max stitch: 11.0 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 528.60ft
Total bobbin: 143.10ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	18		2,957	18	Grey	Default
2.	1		3,270		R89 G71 B64	
3.	14		3,050	14	Brown	Default
4.	2		1,047		R43 G55 B94	
5.	3		1,777		R37 G90 B94	
6.	5		3,382		R202 G218 B227	
7.	16		3,796	16	Sand	Default
8.	4		1,182		R204 G151 B81	
9.	6		4,205		R204 G187 B104	
10.	8		1,211		R222 G99 B101	
11.	12		873	12	Orange	Default
12.	7		2,250		R255 G109 B30	
13.	11		957	11	Dark Red	Default
14.	9		1,848		R245 G171 B166	
15.	10		2,855		R222 G203 B169	
16.	13		1,545		R158 G144 B120	
17.	21		709		R26 G24 B25	
18.	17		290	17	Turquoise	Default
19.	19		3,684		R240 G230 B234	
20.	21		1,866		R26 G24 B25	

Production Worksheet

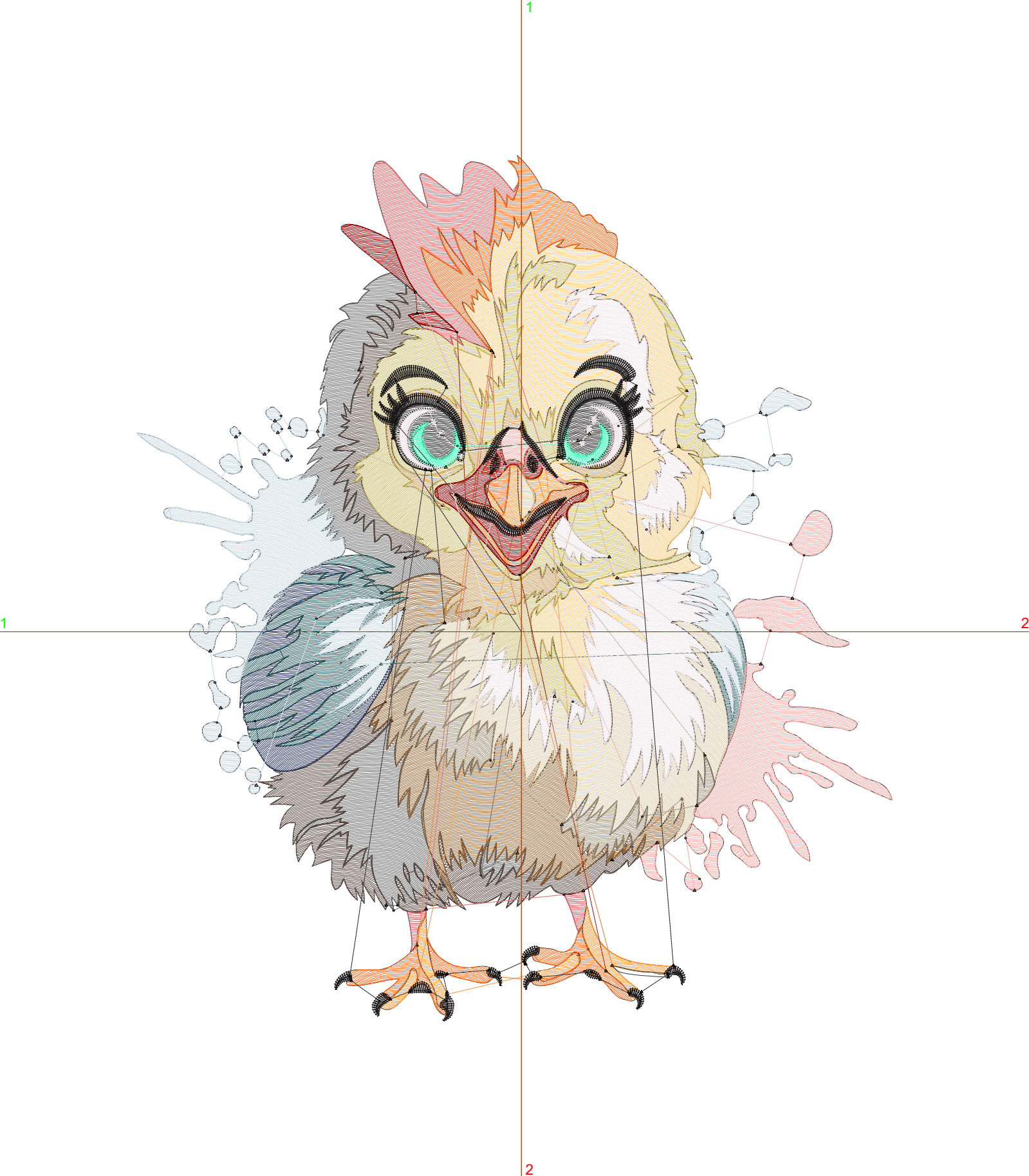
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	47,255
Height:	7.00 in
Width:	6.11 in
Colors:	19
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 91
Appliqués: 0
Left: 79.1 mm
Right: 76.2 mm
Up: 97.7 mm
Down: 80.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area 42.77 in²
Max stitch: 11.9 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 591.20ft
Total bobbin: 162.71ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		3,291	18	Grey	Default
2.	1		3,503		R89 G71 B64	
3.	14		3,428	14	Brown	Default
4.	2		1,165		R43 G55 B94	
5.	3		1,906		R37 G90 B94	
6.	5		3,764		R202 G218 B227	
7.	16		4,170	16	Sand	Default
8.	4		1,383		R204 G151 B81	
9.	6		4,720		R204 G187 B104	
10.	8		1,389		R222 G99 B101	
11.	12		959	12	Orange	Default
12.	7		2,417		R255 G109 B30	
13.	11		1,051	11	Dark Red	Default
14.	9		2,054		R245 G171 B166	
15.	10		3,175		R222 G203 B169	
16.	13		1,698		R158 G144 B120	
17.	21		797		R26 G24 B25	
18.	17		311	17	Turquoise	Default
19.	19		4,094		R240 G230 B234	
20.	21		1,978		R26 G24 B25	

Production Worksheet

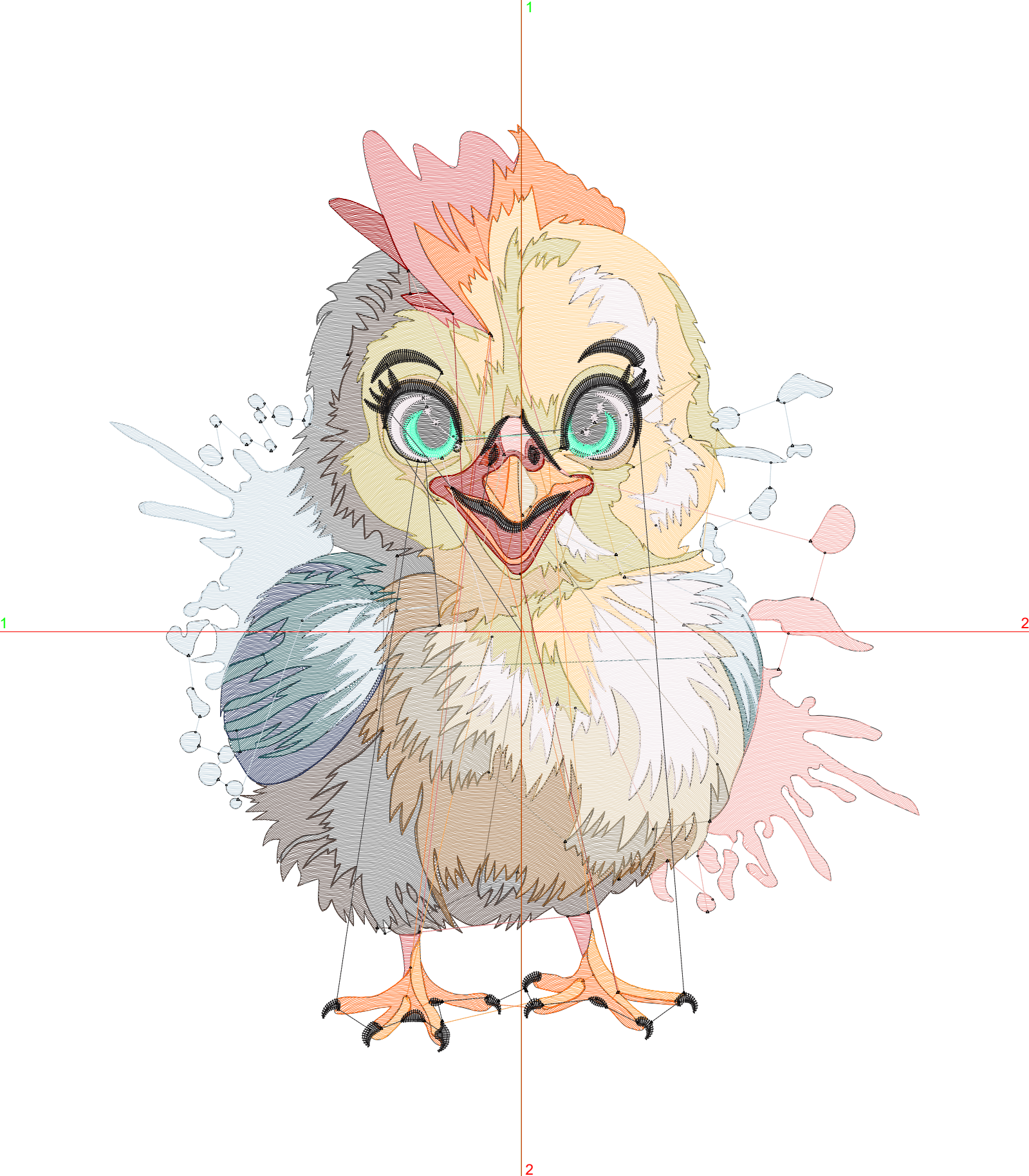
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	52,241
Height:	7.51 in
Width:	6.55 in
Colors:	19
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima

Color changes: 19

Stops: 20

Trims: 95

Appliqués: 0

Left: 84.6 mm

Right: 81.7 mm

Up: 104.2 mm

Down: 86.4 mm

EndX: 0.00 in

EndY: 0.00 in

Area 49.16 in²

Max stitch: 7.0 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 660.55ft

Total bobbin: 184.41ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		3,648	18	Grey	Default
2.	1		3,941		R89 G71 B64	
3.	14		3,751	14	Brown	Default
4.	2		1,331		R43 G55 B94	
5.	3		2,121		R37 G90 B94	
6.	5		4,143		R202 G218 B227	
7.	16		4,713	16	Sand	Default
8.	4		1,507		R204 G151 B81	
9.	6		5,230		R204 G187 B104	
10.	8		1,528		R222 G99 B101	
11.	12		1,061	12	Orange	Default
12.	7		2,669		R255 G109 B30	
13.	11		1,167	11	Dark Red	Default
14.	9		2,297		R245 G171 B166	
15.	10		3,483		R222 G203 B169	
16.	13		1,870		R158 G144 B120	
17.	21		894		R26 G24 B25	
18.	17		326	17	Turquoise	Default
19.	19		4,445		R240 G230 B234	
20.	21		2,114		R26 G24 B25	