

Production Worksheet

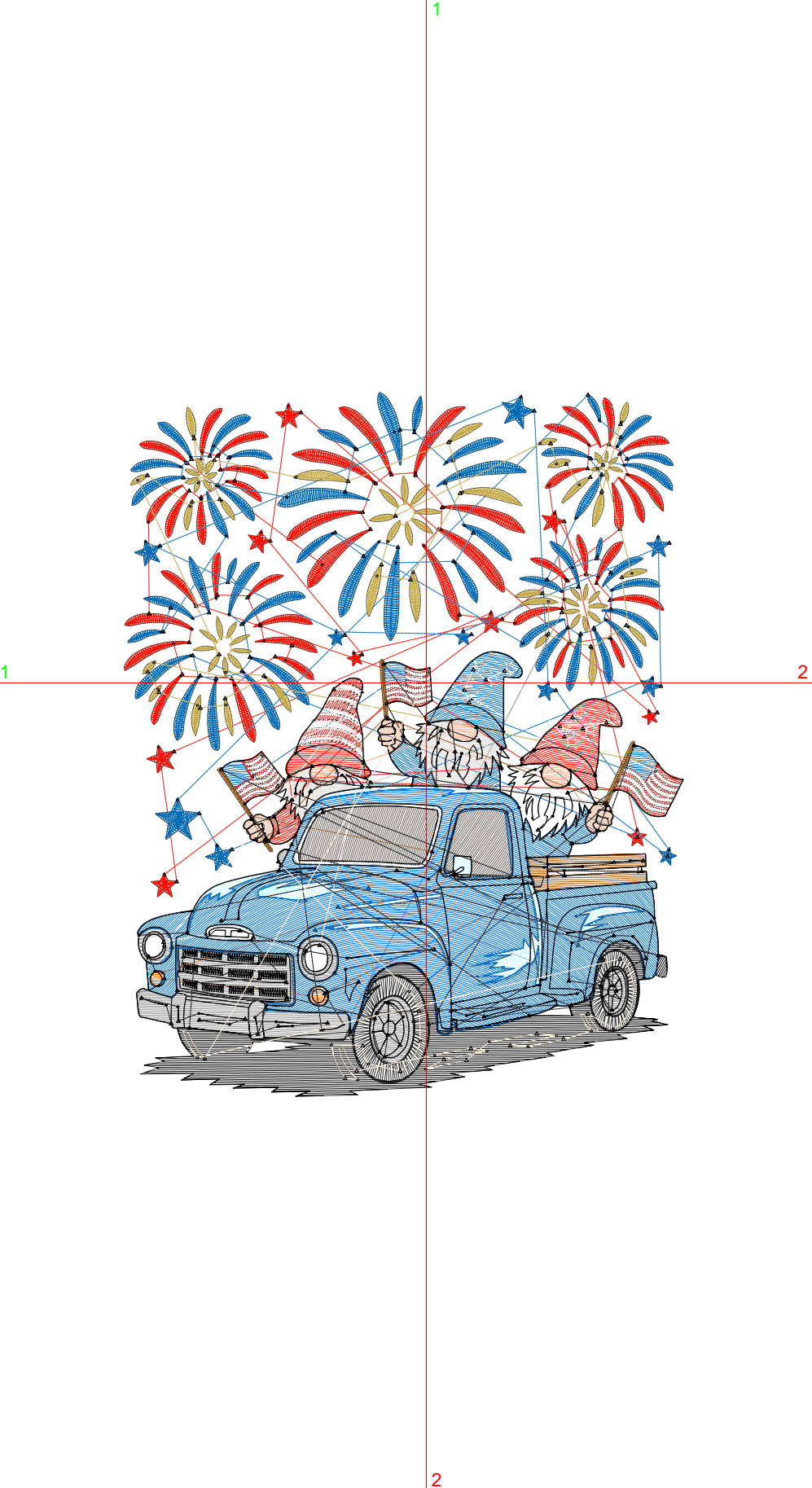
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 27,823  
Height: 4.50 in  
Width: 3.57 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 16  
Stops: 17  
Trims: 309  
Appliqués: 0  
Left: 49.0 mm  
Right: 41.7 mm  
Up: 47.2 mm  
Down: 67.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 16.08 in<sup>2</sup>  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 333.72ft  
Total bobbin: 86.27ft

| Stop Sequence: |    |       |       |      |                |         |
|----------------|----|-------|-------|------|----------------|---------|
| #              | N# | Color | St.   | Code | Name           | Chart   |
| 1.             | 15 |       | 4,488 |      | R255 G14 B1    |         |
| 2.             | 3  |       | 5,684 |      | R1 G109 B186   |         |
| 3.             | 2  |       | 2,538 |      | R201 G171 B69  |         |
| 4.             | 4  |       | 969   |      | R142 G143 B142 |         |
| 5.             | 6  |       | 1,018 |      | R202 G249 B255 |         |
| 6.             | 1  |       | 83    |      | R255 G116 B2   |         |
| 7.             | 5  |       | 158   |      | R173 G89 B5    |         |
| 8.             | 10 |       | 491   |      | R46 G46 B45    |         |
| 9.             | 11 |       | 570   |      | R112 G101 B96  |         |
| 10.            | 7  |       | 3,275 |      | R0 G114 B214   |         |
| 11.            | 14 |       | 339   |      | R255 G172 B131 |         |
| 12.            | 16 |       | 452   |      | R217 G212 B210 |         |
| 13.            | 15 |       | 1,096 |      | R255 G14 B1    |         |
| 14.            | 9  |       | 2,100 | 9    | White          | Default |
| 15.            | 17 |       | 286   |      | R150 G90 B26   |         |
| 16.            | 8  |       | 4,041 | 8    | Black          | Default |
| 17.            | 12 |       | 233   |      | R255 G235 B207 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 30,988  
Height: 5.00 in  
Width: 3.97 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 16  
Stops: 17  
Trims: 316  
Appliqués: 0  
Left: 54.1 mm  
Right: 46.8 mm  
Up: 53.5 mm  
Down: 73.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 19.85 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 382.49ft  
Total bobbin: 102.86ft

| Stop Sequence: |    |       |       |      |                |         |
|----------------|----|-------|-------|------|----------------|---------|
| #              | N# | Color | St.   | Code | Name           | Chart   |
| 1.             | 15 |       | 4,904 |      | R255 G14 B1    |         |
| 2.             | 3  |       | 6,279 |      | R1 G109 B186   |         |
| 3.             | 2  |       | 2,755 |      | R201 G171 B69  |         |
| 4.             | 4  |       | 1,129 |      | R142 G143 B142 |         |
| 5.             | 6  |       | 1,162 |      | R202 G249 B255 |         |
| 6.             | 1  |       | 88    |      | R255 G116 B2   |         |
| 7.             | 5  |       | 195   |      | R173 G89 B5    |         |
| 8.             | 10 |       | 559   |      | R46 G46 B45    |         |
| 9.             | 11 |       | 653   |      | R112 G101 B96  |         |
| 10.            | 7  |       | 3,743 |      | R0 G114 B214   |         |
| 11.            | 14 |       | 372   |      | R255 G172 B131 |         |
| 12.            | 16 |       | 530   |      | R217 G212 B210 |         |
| 13.            | 15 |       | 1,271 |      | R255 G14 B1    |         |
| 14.            | 9  |       | 2,320 | 9    | White          | Default |
| 15.            | 17 |       | 312   |      | R150 G90 B26   |         |
| 16.            | 8  |       | 4,473 | 8    | Black          | Default |
| 17.            | 12 |       | 241   |      | R255 G235 B207 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 34,434  
Height: 5.50 in  
Width: 4.37 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 16  
Stops: 17  
Trims: 321  
Appliqués: 0  
Left: 59.1 mm  
Right: 51.8 mm  
Up: 59.9 mm  
Down: 79.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 24.01 in<sup>2</sup>  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 434.74ft  
Total bobbin: 120.43ft

| Stop Sequence: |    |       |       |      |                |         |
|----------------|----|-------|-------|------|----------------|---------|
| #              | N# | Color | St.   | Code | Name           | Chart   |
| 1.             | 15 |       | 5,319 |      | R255 G14 B1    |         |
| 2.             | 3  |       | 6,809 |      | R1 G109 B186   |         |
| 3.             | 2  |       | 3,046 |      | R201 G171 B69  |         |
| 4.             | 4  |       | 1,300 |      | R142 G143 B142 |         |
| 5.             | 6  |       | 1,347 |      | R202 G249 B255 |         |
| 6.             | 1  |       | 102   |      | R255 G116 B2   |         |
| 7.             | 5  |       | 210   |      | R173 G89 B5    |         |
| 8.             | 10 |       | 630   |      | R46 G46 B45    |         |
| 9.             | 11 |       | 755   |      | R112 G101 B96  |         |
| 10.            | 7  |       | 4,517 |      | R0 G114 B214   |         |
| 11.            | 14 |       | 417   |      | R255 G172 B131 |         |
| 12.            | 16 |       | 613   |      | R217 G212 B210 |         |
| 13.            | 15 |       | 1,460 |      | R255 G14 B1    |         |
| 14.            | 9  |       | 2,502 | 9    | White          | Default |
| 15.            | 17 |       | 340   |      | R150 G90 B26   |         |
| 16.            | 8  |       | 4,817 | 8    | Black          | Default |
| 17.            | 12 |       | 248   |      | R255 G235 B207 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 37,879  
Height: 6.00 in  
Width: 4.77 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



|                 |           |
|-----------------|-----------|
| Machine format: | Tajima    |
| Color changes:  | 16        |
| Stops:          | 17        |
| Trims:          | 327       |
| Appliqués:      | 0         |
| Left:           | 64.2 mm   |
| Right:          | 56.9 mm   |
| Up:             | 66.2 mm   |
| Down:           | 86.1 mm   |
| EndX:           | 0.00 in   |
| EndY:           | 0.00 in   |
| Area            | 28.58 in² |
| Max stitch:     | 7.0 mm    |
| Min stitch:     | 0.0 mm    |
| Max jump:       | 7.0 mm    |
| Total thread:   | 489.96ft  |
| Total bobbin:   | 139.75ft  |

| Stop Sequence: |    |                                                                                       |       |      |                |         |
|----------------|----|---------------------------------------------------------------------------------------|-------|------|----------------|---------|
| #              | N# | Color                                                                                 | St.   | Code | Name           | Chart   |
| 1.             | 15 |    | 5,729 |      | R255 G14 B1    |         |
| 2.             | 3  |    | 7,363 |      | R1 G109 B186   |         |
| 3.             | 2  |    | 3,291 |      | R201 G171 B69  |         |
| 4.             | 4  |    | 1,488 |      | R142 G143 B142 |         |
| 5.             | 6  |  | 1,457 |      | R202 G249 B255 |         |
| 6.             | 1  |  | 110   |      | R255 G116 B2   |         |
| 7.             | 5  |  | 245   |      | R173 G89 B5    |         |
| 8.             | 10 |  | 704   |      | R46 G46 B45    |         |
| 9.             | 11 |  | 867   |      | R112 G101 B96  |         |
| 10.            | 7  |  | 5,199 |      | R0 G114 B214   |         |
| 11.            | 14 |  | 463   |      | R255 G172 B131 |         |
| 12.            | 16 |  | 702   |      | R217 G212 B210 |         |
| 13.            | 15 |  | 1,639 |      | R255 G14 B1    |         |
| 14.            | 9  |  | 2,730 | 9    | White          | Default |
| 15.            | 17 |  | 371   |      | R150 G90 B26   |         |
| 16.            | 8  |  | 5,260 | 8    | Black          | Default |
| 17.            | 12 |  | 259   |      | R255 G235 B207 |         |

Production Worksheet

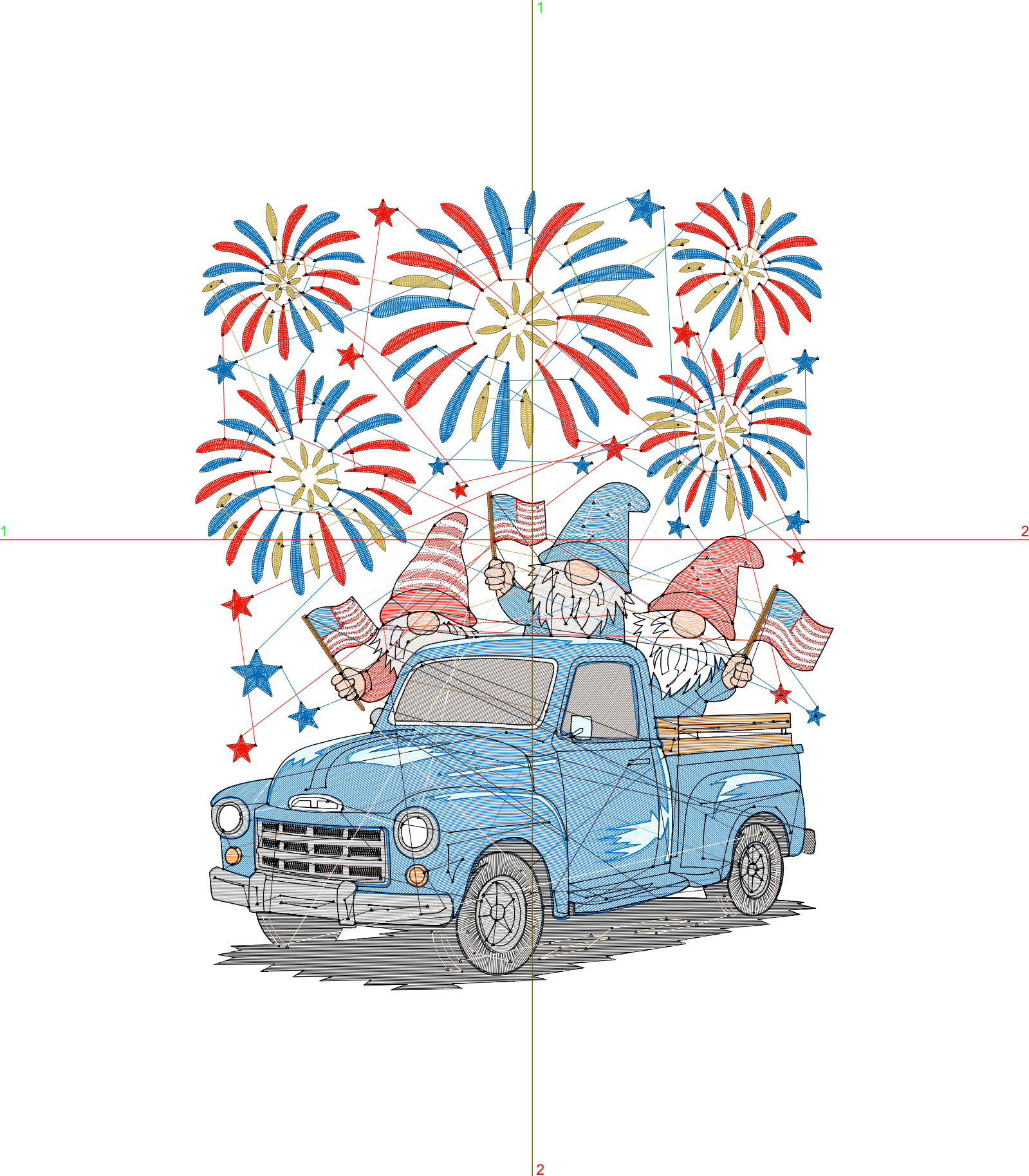
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 41,353     |
| Height:   | 6.50 in    |
| Width:    | 5.16 in    |
| Colors:   | 16         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 16  
Stops: 17  
Trims: 335  
Appliqués: 0  
Left: 69.2 mm  
Right: 61.9 mm  
Up: 72.6 mm  
Down: 92.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 33.55 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 546.62ft  
Total bobbin: 159.82ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 15 |    | 6,129 |      | R255 G14 B1    |         |
| 2.  | 3  |    | 7,965 |      | R1 G109 B186   |         |
| 3.  | 2  |    | 3,510 |      | R201 G171 B69  |         |
| 4.  | 4  |   | 1,663 |      | R142 G143 B142 |         |
| 5.  | 6  |  | 1,652 |      | R202 G249 B255 |         |
| 6.  | 1  |  | 119   |      | R255 G116 B2   |         |
| 7.  | 5  |  | 266   |      | R173 G89 B5    |         |
| 8.  | 10 |  | 787   |      | R46 G46 B45    |         |
| 9.  | 11 |  | 981   |      | R112 G101 B96  |         |
| 10. | 7  |  | 6,016 |      | R0 G114 B214   |         |
| 11. | 14 |  | 512   |      | R255 G172 B131 |         |
| 12. | 16 |  | 754   |      | R217 G212 B210 |         |
| 13. | 15 |  | 1,833 |      | R255 G14 B1    |         |
| 14. | 9  |  | 2,944 | 9    | White          | Default |
| 15. | 17 |  | 398   |      | R150 G90 B26   |         |
| 16. | 8  |  | 5,557 | 8    | Black          | Default |
| 17. | 12 |  | 265   |      | R255 G235 B207 |         |

Production Worksheet

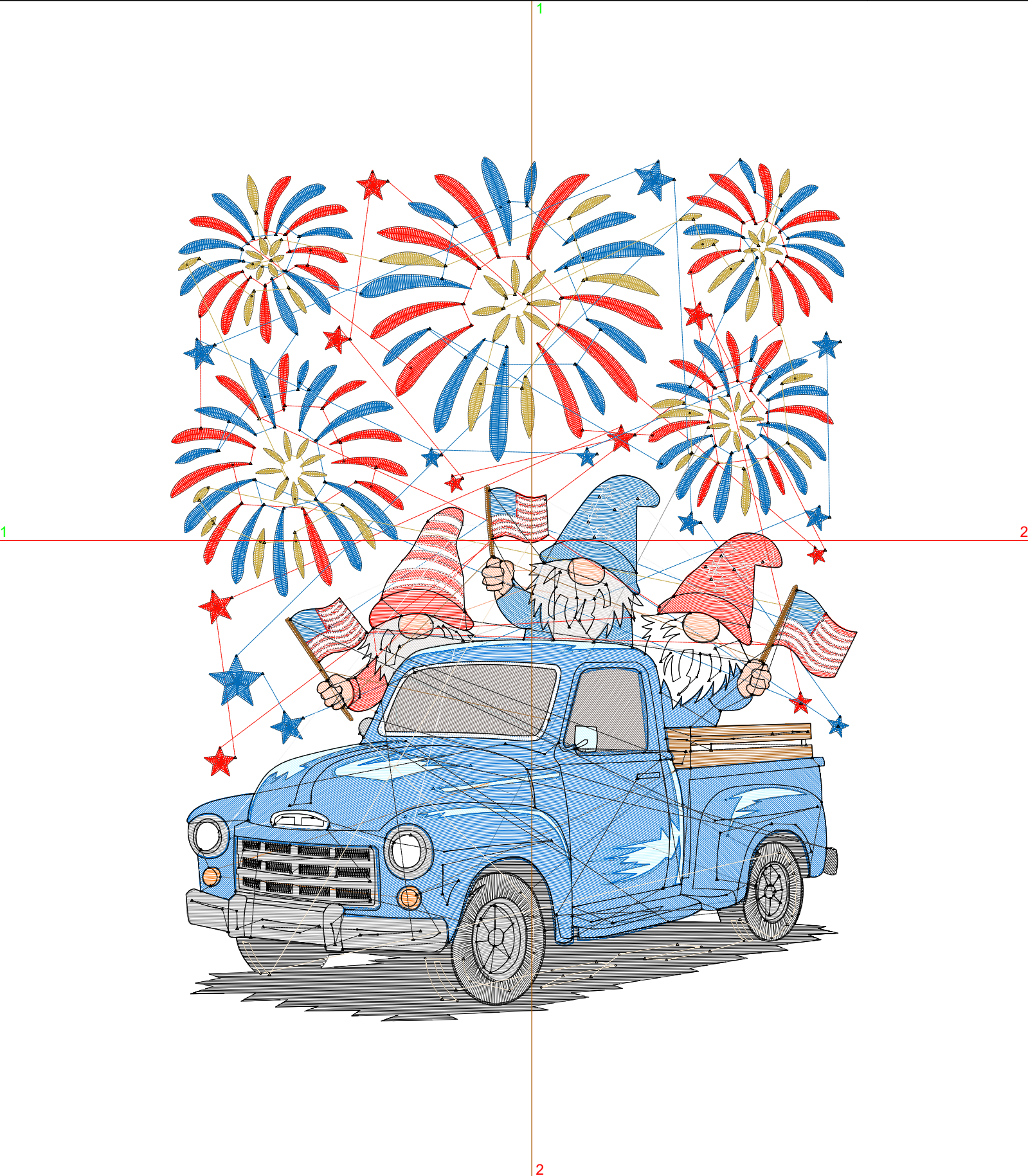
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 44,875     |
| Height:   | 7.00 in    |
| Width:    | 5.56 in    |
| Colors:   | 16         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 16  
Stops: 17  
Trims: 346  
Appliqués: 0  
Left: 74.3 mm  
Right: 66.9 mm  
Up: 78.9 mm  
Down: 98.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 38.91 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 606.20ft  
Total bobbin: 181.43ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 15 |    | 6,529 |      | R255 G14 B1    |         |
| 2.  | 3  |    | 8,529 |      | R1 G109 B186   |         |
| 3.  | 2  |    | 3,740 |      | R201 G171 B69  |         |
| 4.  | 4  |    | 1,876 |      | R142 G143 B142 |         |
| 5.  | 6  |  | 1,807 |      | R202 G249 B255 |         |
| 6.  | 1  |  | 126   |      | R255 G116 B2   |         |
| 7.  | 5  |  | 298   |      | R173 G89 B5    |         |
| 8.  | 10 |  | 861   |      | R46 G46 B45    |         |
| 9.  | 11 |  | 1,097 |      | R112 G101 B96  |         |
| 10. | 7  |  | 6,793 |      | R0 G114 B214   |         |
| 11. | 14 |  | 556   |      | R255 G172 B131 |         |
| 12. | 16 |  | 830   |      | R217 G212 B210 |         |
| 13. | 15 |  | 2,047 |      | R255 G14 B1    |         |
| 14. | 9  |  | 3,166 | 9    | White          | Default |
| 15. | 17 |  | 423   |      | R150 G90 B26   |         |
| 16. | 8  |  | 5,908 | 8    | Black          | Default |
| 17. | 12 |  | 287   |      | R255 G235 B207 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 48,616     |
| Height:   | 7.50 in    |
| Width:    | 5.96 in    |
| Colors:   | 16         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 16  
Stops: 17  
Trims: 354  
Appliqués: 0  
Left: 79.3 mm  
Right: 72.0 mm  
Up: 85.3 mm  
Down: 105.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 44.67 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 670.01ft  
Total bobbin: 204.70ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 15 |    | 6,932 |      | R255 G14 B1    |         |
| 2.  | 3  |    | 9,097 |      | R1 G109 B186   |         |
| 3.  | 2  |    | 3,962 |      | R201 G171 B69  |         |
| 4.  | 4  |   | 2,100 |      | R142 G143 B142 |         |
| 5.  | 6  |  | 2,001 |      | R202 G249 B255 |         |
| 6.  | 1  |  | 140   |      | R255 G116 B2   |         |
| 7.  | 5  |  | 328   |      | R173 G89 B5    |         |
| 8.  | 10 |  | 946   |      | R46 G46 B45    |         |
| 9.  | 11 |  | 1,223 |      | R112 G101 B96  |         |
| 10. | 7  |  | 7,526 |      | R0 G114 B214   |         |
| 11. | 14 |  | 613   |      | R255 G172 B131 |         |
| 12. | 16 |  | 947   |      | R217 G212 B210 |         |
| 13. | 15 |  | 2,254 |      | R255 G14 B1    |         |
| 14. | 9  |  | 3,363 | 9    | White          | Default |
| 15. | 17 |  | 453   |      | R150 G90 B26   |         |
| 16. | 8  |  | 6,432 | 8    | Black          | Default |
| 17. | 12 |  | 297   |      | R255 G235 B207 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 8

Title:

|           |            |
|-----------|------------|
| Stitches: | 52,304     |
| Height:   | 8.00 in    |
| Width:    | 6.35 in    |
| Colors:   | 16         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 16  
Stops: 17  
Trims: 365  
Appliqués: 0  
Left: 84.4 mm  
Right: 77.0 mm  
Up: 91.6 mm  
Down: 111.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 50.83 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 734.46ft  
Total bobbin: 228.55ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 15 |    | 7,312 |      | R255 G14 B1    |         |
| 2.  | 3  |    | 9,656 |      | R1 G109 B186   |         |
| 3.  | 2  |    | 4,206 |      | R201 G171 B69  |         |
| 4.  | 4  |   | 2,298 |      | R142 G143 B142 |         |
| 5.  | 6  |  | 2,115 |      | R202 G249 B255 |         |
| 6.  | 1  |  | 151   |      | R255 G116 B2   |         |
| 7.  | 5  |  | 394   |      | R173 G89 B5    |         |
| 8.  | 10 |  | 1,035 |      | R46 G46 B45    |         |
| 9.  | 11 |  | 1,364 |      | R112 G101 B96  |         |
| 10. | 7  |  | 8,437 |      | R0 G114 B214   |         |
| 11. | 14 |  | 660   |      | R255 G172 B131 |         |
| 12. | 16 |  | 1,064 |      | R217 G212 B210 |         |
| 13. | 15 |  | 2,476 |      | R255 G14 B1    |         |
| 14. | 9  |  | 3,565 | 9    | White          | Default |
| 15. | 17 |  | 477   |      | R150 G90 B26   |         |
| 16. | 8  |  | 6,789 | 8    | Black          | Default |
| 17. | 12 |  | 303   |      | R255 G235 B207 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 8

Title:

|           |            |
|-----------|------------|
| Stitches: | 56,022     |
| Height:   | 8.50 in    |
| Width:    | 6.75 in    |
| Colors:   | 16         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima

Color changes: 16

Stops: 17

Trims: 370

Appliqués: 0

Left: 89.4 mm

Right: 82.1 mm

Up: 98.0 mm

Down: 117.9 mm

EndX: 0.00 in

EndY: 0.00 in

Area 57.39 in²

Max stitch: 7.0 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 801.88ft

Total bobbin: 254.04ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 15 |    | 7,694  |      | R255 G14 B1    |         |
| 2.  | 3  |    | 10,216 |      | R1 G109 B186   |         |
| 3.  | 2  |    | 4,415  |      | R201 G171 B69  |         |
| 4.  | 4  |   | 2,536  |      | R142 G143 B142 |         |
| 5.  | 6  |  | 2,293  |      | R202 G249 B255 |         |
| 6.  | 1  |  | 169    |      | R255 G116 B2   |         |
| 7.  | 5  |  | 417    |      | R173 G89 B5    |         |
| 8.  | 10 |  | 1,123  |      | R46 G46 B45    |         |
| 9.  | 11 |  | 1,502  |      | R112 G101 B96  |         |
| 10. | 7  |  | 9,319  |      | R0 G114 B214   |         |
| 11. | 14 |  | 717    |      | R255 G172 B131 |         |
| 12. | 16 |  | 1,083  |      | R217 G212 B210 |         |
| 13. | 15 |  | 2,717  |      | R255 G14 B1    |         |
| 14. | 9  |  | 3,772  | 9    | White          | Default |
| 15. | 17 |  | 510    |      | R150 G90 B26   |         |
| 16. | 8  |  | 7,227  | 8    | Black          | Default |
| 17. | 12 |  | 310    |      | R255 G235 B207 |         |