

Production Worksheet

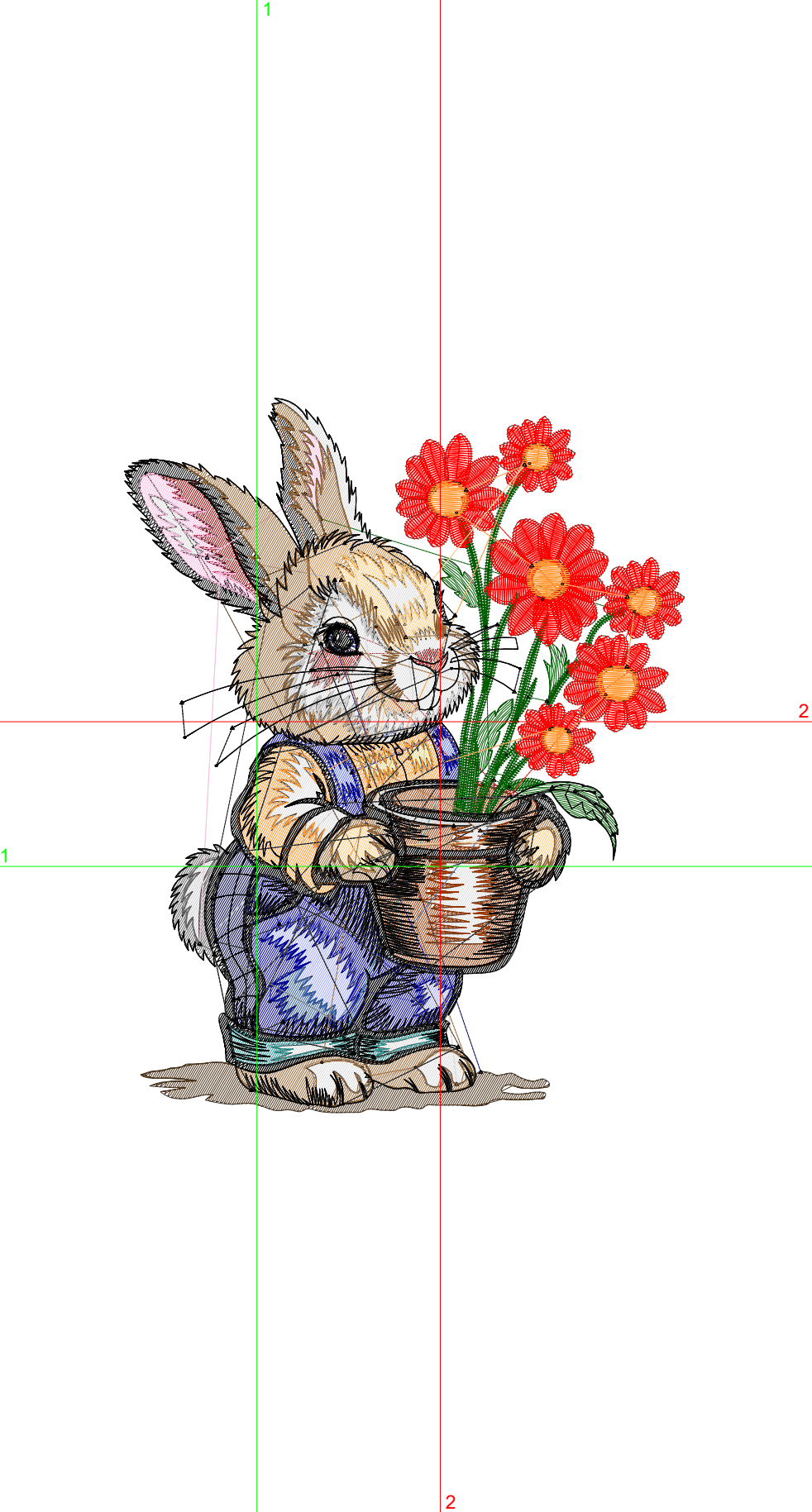
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 33,833
Height: 4.50 in
Width: 3.53 in
Colors: 23
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 209
Appliqués: 0
Left: 21.2 mm
Right: 68.4 mm
Up: 74.9 mm
Down: 39.4 mm
EndX: 1.15 in
EndY: 0.91 in
Area 15.87 in²
Max stitch: 9.6 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 429.34ft
Total bobbin: 117.81ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	1		232		R0 G0 B77	
2.	6		405		R160 G168 B255	
3.	7		344		R204 G204 B204	
4.	13		369		R0 G0 B0	
5.	9		652		R209 G139 B70	
6.	11		588	11	Dark Red	Default
7.	17		1,137		R181 G181 B181	
8.	19		204		R98 G117 B237	
9.	21		212		R230 G216 B117	
10.	20		3,059		R219 G219 B219	
11.	13		653		R0 G0 B0	
12.	20		154		R219 G219 B219	
13.	22		681		R77 G51 B26	
14.	23		86		R0 G0 B94	
15.	8		1,449		R153 G54 B0	
16.	5		188		R46 G91 B153	
17.	10		1,473	10	Dark Blue	Default
18.	4		494		R37 G148 B148	
19.	18		252	18	Grey	Default
20.	24		618		R255 G189 B227	
21.	2		1,782		R0 G94 B0	
22.	3		3,358	3	Red	Default
23.	12		1,281	12	Orange	Default
24.	16		765	16	Sand	Default
25.	14		2,689	14	Brown	Default
26.	13		10,706		R0 G0 B0	

Production Worksheet

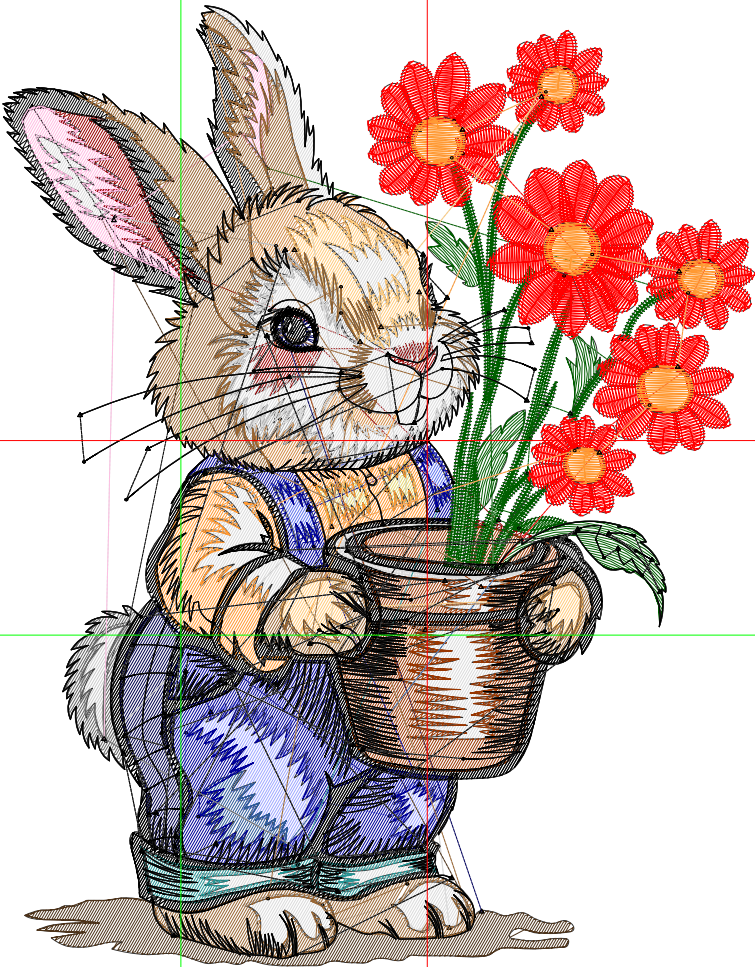
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 37,641
Height: 5.00 in
Width: 3.92 in
Colors: 23
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 221
Appliqués: 0
Left: 23.6 mm
Right: 76.0 mm
Up: 83.2 mm
Down: 43.8 mm
EndX: 1.28 in
EndY: 1.01 in
Area 19.59 in²
Max stitch: 10.6 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 488.58ft
Total bobbin: 138.11ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	1		271		R0 G0 B77	
2.	6		418		R160 G168 B255	
3.	7		371		R204 G204 B204	
4.	13		436		R0 G0 B0	
5.	9		715		R209 G139 B70	
6.	11		637	11	Dark Red	Default
7.	17		973		R181 G181 B181	
8.	19		230		R98 G117 B237	
9.	21		242		R230 G216 B117	
10.	20		3,466		R219 G219 B219	
11.	13		724		R0 G0 B0	
12.	20		166		R219 G219 B219	
13.	22		789		R77 G51 B26	
14.	23		98		R0 G0 B94	
15.	8		1,650		R153 G54 B0	
16.	5		223		R46 G91 B153	
17.	10		1,707	10	Dark Blue	Default
18.	4		570		R37 G148 B148	
19.	18		309	18	Grey	Default
20.	24		704		R255 G189 B227	
21.	2		1,988		R0 G94 B0	
22.	3		3,741	3	Red	Default
23.	12		1,446	12	Orange	Default
24.	16		884	16	Sand	Default
25.	14		3,099	14	Brown	Default
26.	13		11,782		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 41,762
Height: 5.50 in
Width: 4.31 in
Colors: 23
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 227
Appliqués: 0
Left: 25.9 mm
Right: 83.6 mm
Up: 91.6 mm
Down: 48.1 mm
EndX: 1.41 in
EndY: 1.11 in
Area 23.71 in²
Max stitch: 11.7 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 553.66ft
Total bobbin: 160.65ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		319		R0 G0 B77	
2.	6		459		R160 G168 B255	
3.	7		432		R204 G204 B204	
4.	13		472		R0 G0 B0	
5.	9		777		R209 G139 B70	
6.	11		723	11	Dark Red	Default
7.	17		1,100		R181 G181 B181	
8.	19		263		R98 G117 B237	
9.	21		273		R230 G216 B117	
10.	20		4,000		R219 G219 B219	
11.	13		840		R0 G0 B0	
12.	20		201		R219 G219 B219	
13.	22		882		R77 G51 B26	
14.	23		105		R0 G0 B94	
15.	8		1,885		R153 G54 B0	
16.	5		261		R46 G91 B153	
17.	10		1,898	10	Dark Blue	Default
18.	4		646		R37 G148 B148	
19.	18		315	18	Grey	Default
20.	24		811		R255 G189 B227	
21.	2		2,204		R0 G94 B0	
22.	3		4,105	3	Red	Default
23.	12		1,623	12	Orange	Default
24.	16		998	16	Sand	Default
25.	14		3,476	14	Brown	Default
26.	13		12,692		R0 G0 B0	

Production Worksheet

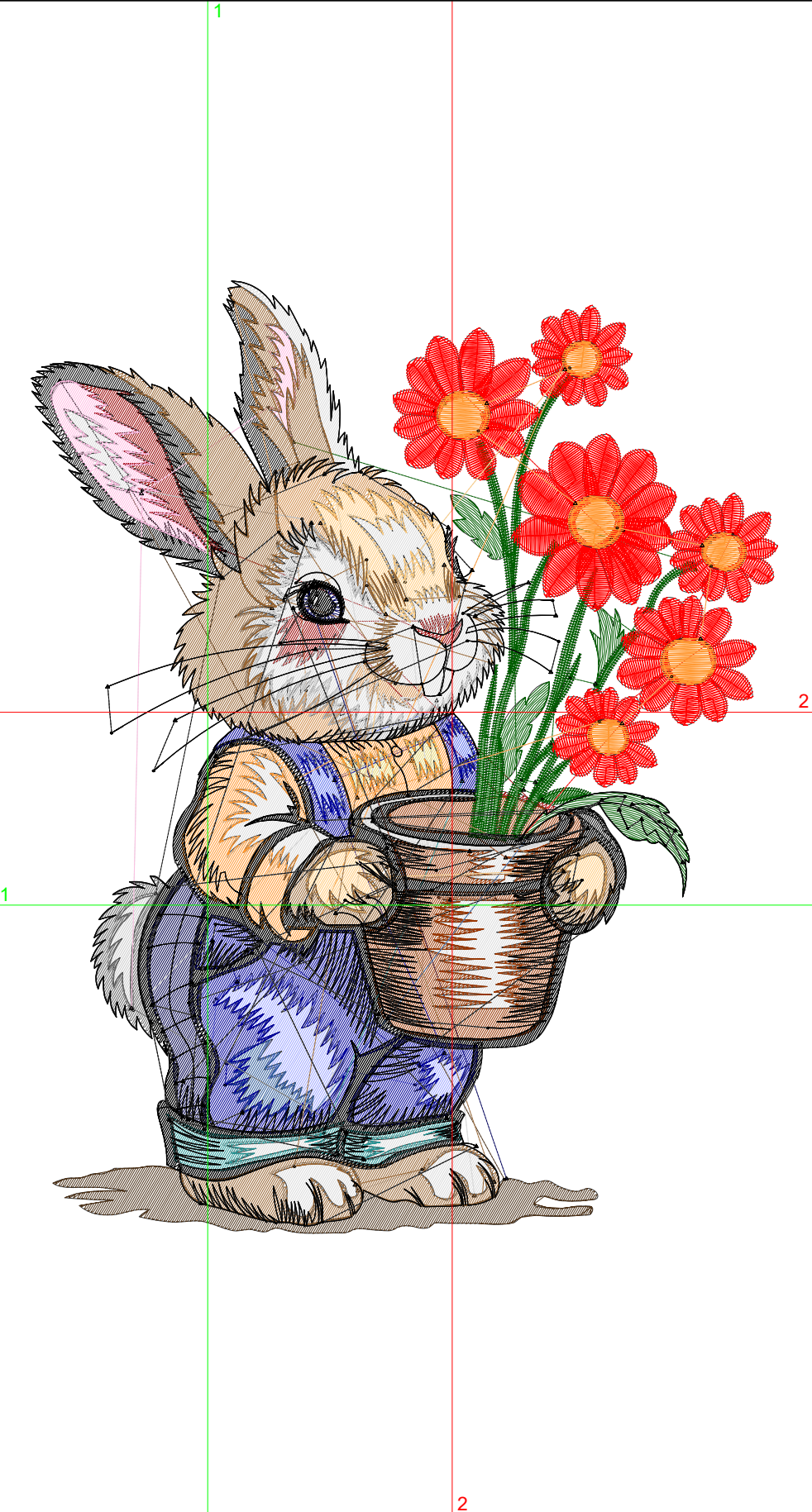
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 46,181
Height: 6.00 in
Width: 4.70 in
Colors: 23
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 231
Appliqués: 0
Left: 28.3 mm
Right: 91.2 mm
Up: 99.9 mm
Down: 52.5 mm
EndX: 1.54 in
EndY: 1.22 in
Area 28.21 in²
Max stitch: 9.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 624.81ft
Total bobbin: 185.63ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	1		356		R0 G0 B77	
2.	6		520		R160 G168 B255	
3.	7		469		R204 G204 B204	
4.	13		518		R0 G0 B0	
5.	9		901		R209 G139 B70	
6.	11		803	11	Dark Red	Default
7.	17		1,245		R181 G181 B181	
8.	19		293		R98 G117 B237	
9.	21		313		R230 G216 B117	
10.	20		4,456		R219 G219 B219	
11.	13		909		R0 G0 B0	
12.	20		220		R219 G219 B219	
13.	22		989		R77 G51 B26	
14.	23		113		R0 G0 B94	
15.	8		2,101		R153 G54 B0	
16.	5		286		R46 G91 B153	
17.	10		2,136	10	Dark Blue	Default
18.	4		714		R37 G148 B148	
19.	18		353	18	Grey	Default
20.	24		887		R255 G189 B227	
21.	2		2,429		R0 G94 B0	
22.	3		4,471	3	Red	Default
23.	12		1,771	12	Orange	Default
24.	16		1,115	16	Sand	Default
25.	14		3,861	14	Brown	Default
26.	13		13,950		R0 G0 B0	

Production Worksheet

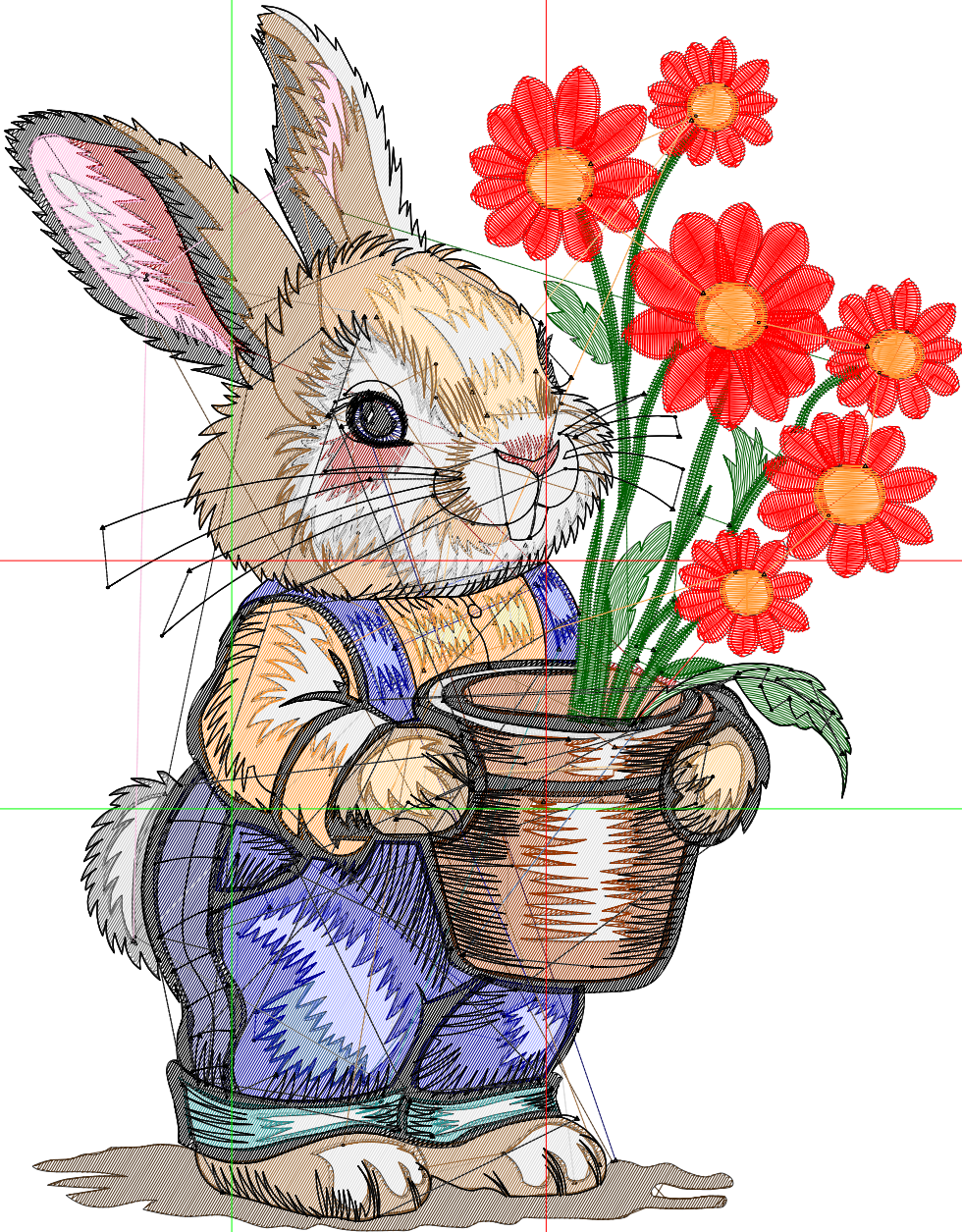
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 50,658
Height: 6.50 in
Width: 5.09 in
Colors: 23
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 236
Appliqués: 0
Left: 30.6 mm
Right: 98.8 mm
Up: 108.2 mm
Down: 56.9 mm
EndX: 1.67 in
EndY: 1.32 in
Area 33.11 in²
Max stitch: 9.7 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 700.20ft
Total bobbin: 212.90ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		409		R0 G0 B77	
2.	6		638		R160 G168 B255	
3.	7		524		R204 G204 B204	
4.	13		562		R0 G0 B0	
5.	9		1,007		R209 G139 B70	
6.	11		888	11	Dark Red	Default
7.	17		1,191		R181 G181 B181	
8.	19		306		R98 G117 B237	
9.	21		330		R230 G216 B117	
10.	20		4,939		R219 G219 B219	
11.	13		1,054		R0 G0 B0	
12.	20		253		R219 G219 B219	
13.	22		1,088		R77 G51 B26	
14.	23		125		R0 G0 B94	
15.	8		2,387		R153 G54 B0	
16.	5		315		R46 G91 B153	
17.	10		2,331	10	Dark Blue	Default
18.	4		768		R37 G148 B148	
19.	18		390	18	Grey	Default
20.	24		1,009		R255 G189 B227	
21.	2		2,644		R0 G94 B0	
22.	3		4,835	3	Red	Default
23.	12		1,965	12	Orange	Default
24.	16		1,269	16	Sand	Default
25.	14		4,294	14	Brown	Default
26.	13		15,135		R0 G0 B0	

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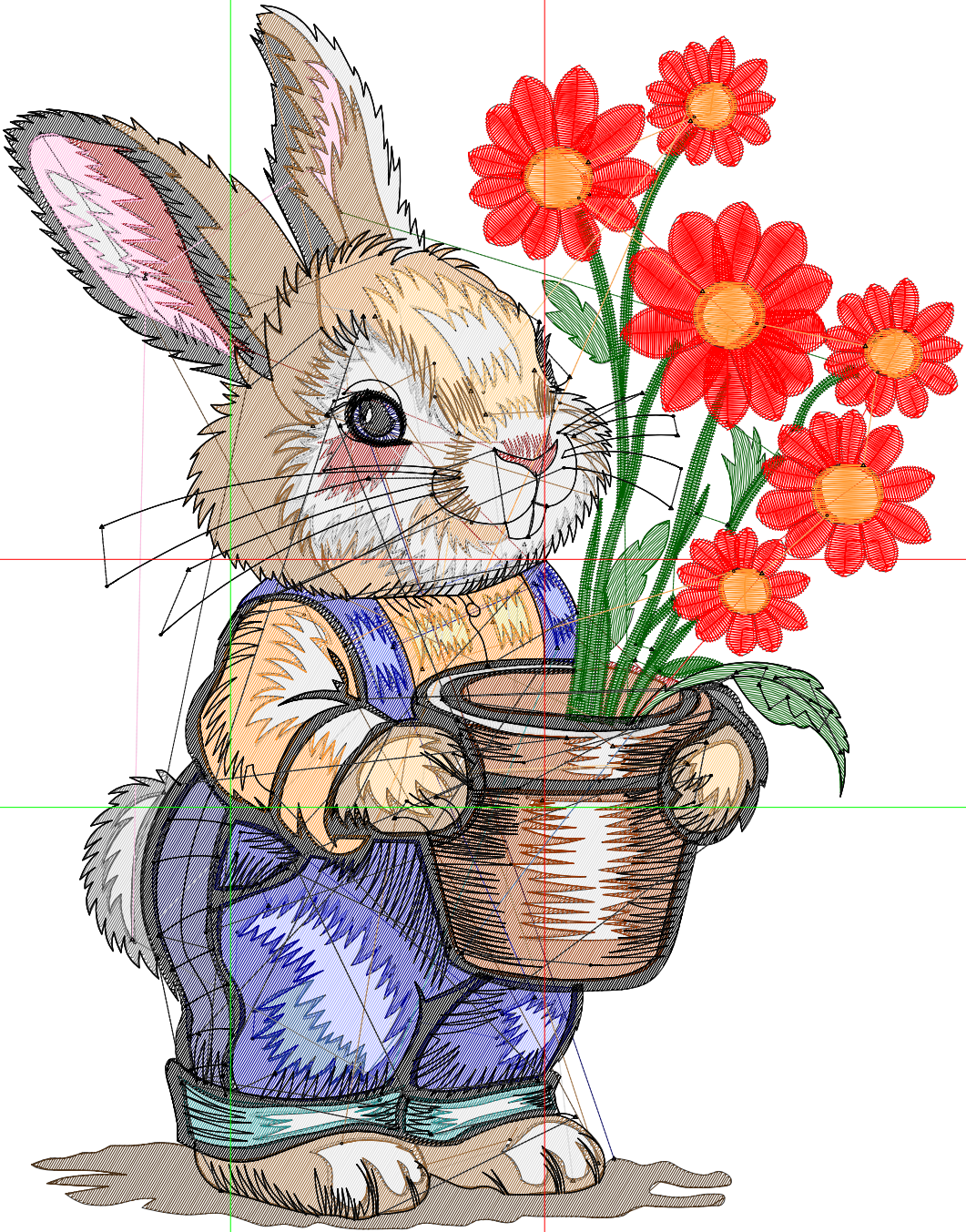
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 55,271
Height: 7.00 in
Width: 5.49 in
Colors: 23
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 244
Appliqués: 0
Left: 33.0 mm
Right: 106.4 mm
Up: 116.5 mm
Down: 61.3 mm
EndX: 1.80 in
EndY: 1.42 in
Area 38.40 in²
Max stitch: 10.4 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 777.77ft
Total bobbin: 240.93ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		455		R0 G0 B77	
2.	6		712		R160 G168 B255	
3.	7		580		R204 G204 B204	
4.	13		603		R0 G0 B0	
5.	9		1,069		R209 G139 B70	
6.	11		966	11	Dark Red	Default
7.	17		1,363		R181 G181 B181	
8.	19		348		R98 G117 B237	
9.	21		381		R230 G216 B117	
10.	20		5,477		R219 G219 B219	
11.	13		1,145		R0 G0 B0	
12.	20		271		R219 G219 B219	
13.	22		1,219		R77 G51 B26	
14.	23		130		R0 G0 B94	
15.	8		2,613		R153 G54 B0	
16.	5		352		R46 G91 B153	
17.	10		2,607	10	Dark Blue	Default
18.	4		847		R37 G148 B148	
19.	18		460	18	Grey	Default
20.	24		1,082		R255 G189 B227	
21.	2		2,872		R0 G94 B0	
22.	3		5,229	3	Red	Default
23.	12		2,151	12	Orange	Default
24.	16		1,338	16	Sand	Default
25.	14		4,726	14	Brown	Default
26.	13		16,273		R0 G0 B0	

Production Worksheet

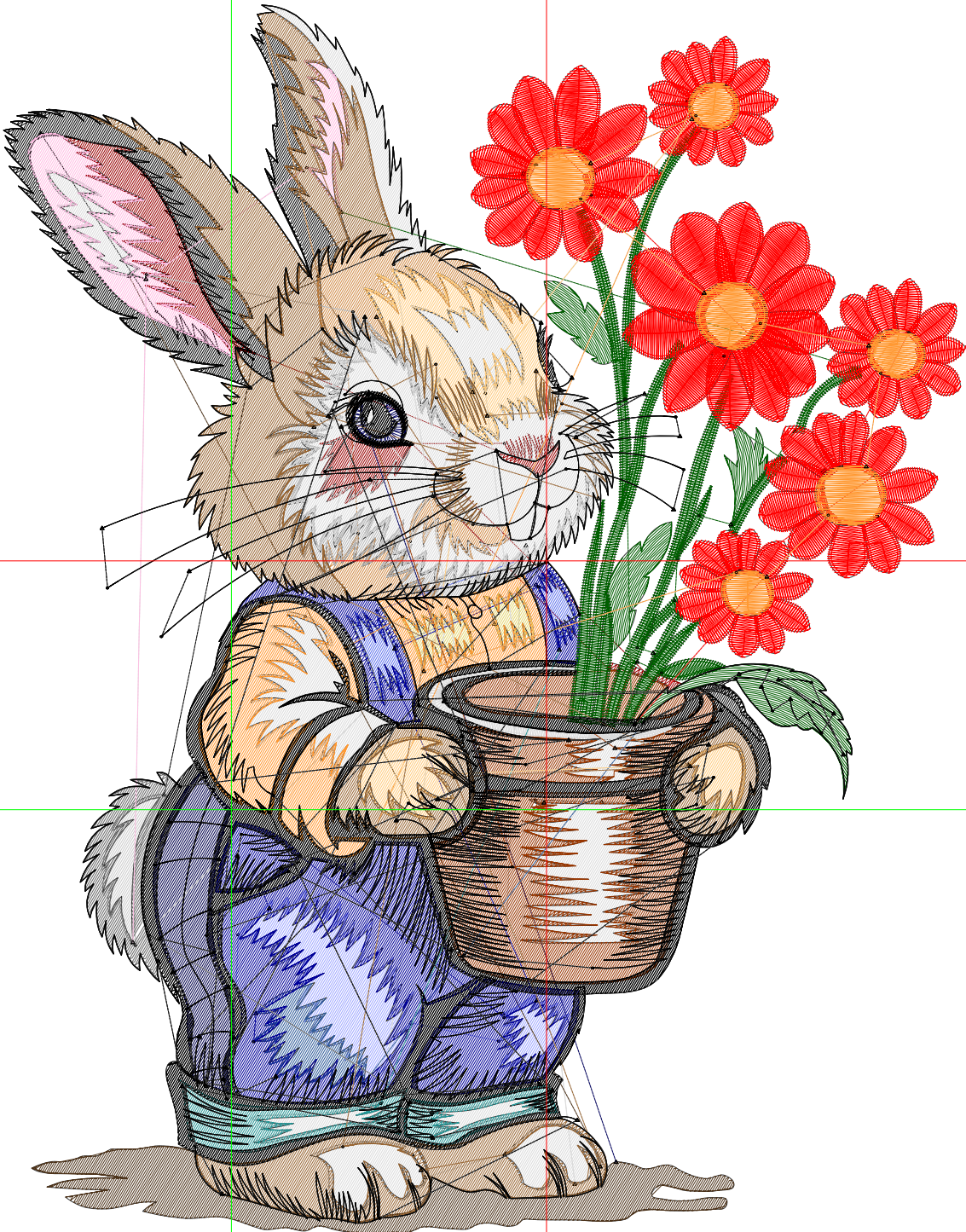
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 60,242
Height: 7.50 in
Width: 5.88 in
Colors: 23
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 247
Appliqués: 0
Left: 35.3 mm
Right: 113.9 mm
Up: 124.8 mm
Down: 65.6 mm
EndX: 1.93 in
EndY: 1.52 in
Area 44.08 in²
Max stitch: 11.2 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 863.99ft
Total bobbin: 272.69ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		512		R0 G0 B77	
2.	6		814		R160 G168 B255	
3.	7		623		R204 G204 B204	
4.	13		654		R0 G0 B0	
5.	9		1,207		R209 G139 B70	
6.	11		1,074	11	Dark Red	Default
7.	17		1,755		R181 G181 B181	
8.	19		380		R98 G117 B237	
9.	21		418		R230 G216 B117	
10.	20		5,968		R219 G219 B219	
11.	13		1,278		R0 G0 B0	
12.	20		299		R219 G219 B219	
13.	22		1,322		R77 G51 B26	
14.	23		140		R0 G0 B94	
15.	8		2,877		R153 G54 B0	
16.	5		365		R46 G91 B153	
17.	10		2,833	10	Dark Blue	Default
18.	4		936		R37 G148 B148	
19.	18		476	18	Grey	Default
20.	24		1,236		R255 G189 B227	
21.	2		3,095		R0 G94 B0	
22.	3		5,604	3	Red	Default
23.	12		2,357	12	Orange	Default
24.	16		1,515	16	Sand	Default
25.	14		5,158	14	Brown	Default
26.	13		17,344		R0 G0 B0	

Production Worksheet

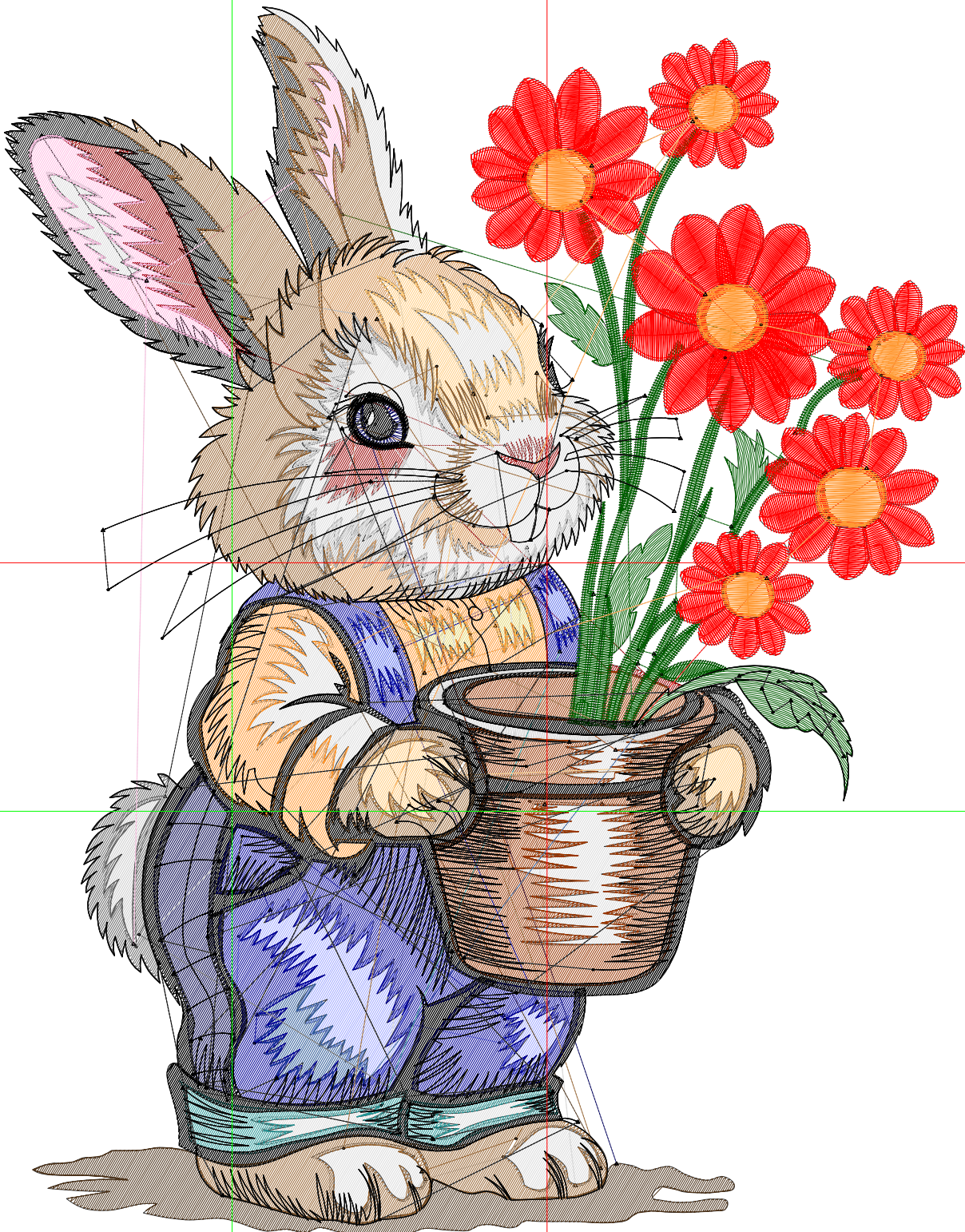
Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Stitches:	64,796
Height:	8.00 in
Width:	6.27 in
Colors:	23
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 253
Appliqués: 0
Left: 37.7 mm
Right: 121.5 mm
Up: 133.2 mm
Down: 70.0 mm
EndX: 2.05 in
EndY: 1.62 in
Area 50.15 in²
Max stitch: 11.9 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 945.60ft
Total bobbin: 303.35ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	1		560		R0 G0 B77	
2.	6		812		R160 G168 B255	
3.	7		693		R204 G204 B204	
4.	13		711		R0 G0 B0	
5.	9		1,310		R209 G139 B70	
6.	11		1,139	11	Dark Red	Default
7.	17		1,749		R181 G181 B181	
8.	19		412		R98 G117 B237	
9.	21		449		R230 G216 B117	
10.	20		6,496		R219 G219 B219	
11.	13		1,400		R0 G0 B0	
12.	20		326		R219 G219 B219	
13.	22		1,447		R77 G51 B26	
14.	23		149		R0 G0 B94	
15.	8		3,209		R153 G54 B0	
16.	5		410		R46 G91 B153	
17.	10		3,152	10	Dark Blue	Default
18.	4		1,002		R37 G148 B148	
19.	18		514	18	Grey	Default
20.	24		1,306		R255 G189 B227	
21.	2		3,327		R0 G94 B0	
22.	3		6,006	3	Red	Default
23.	12		2,529	12	Orange	Default
24.	16		1,637	16	Sand	Default
25.	14		5,581	14	Brown	Default
26.	13		18,468		R0 G0 B0	

Production Worksheet

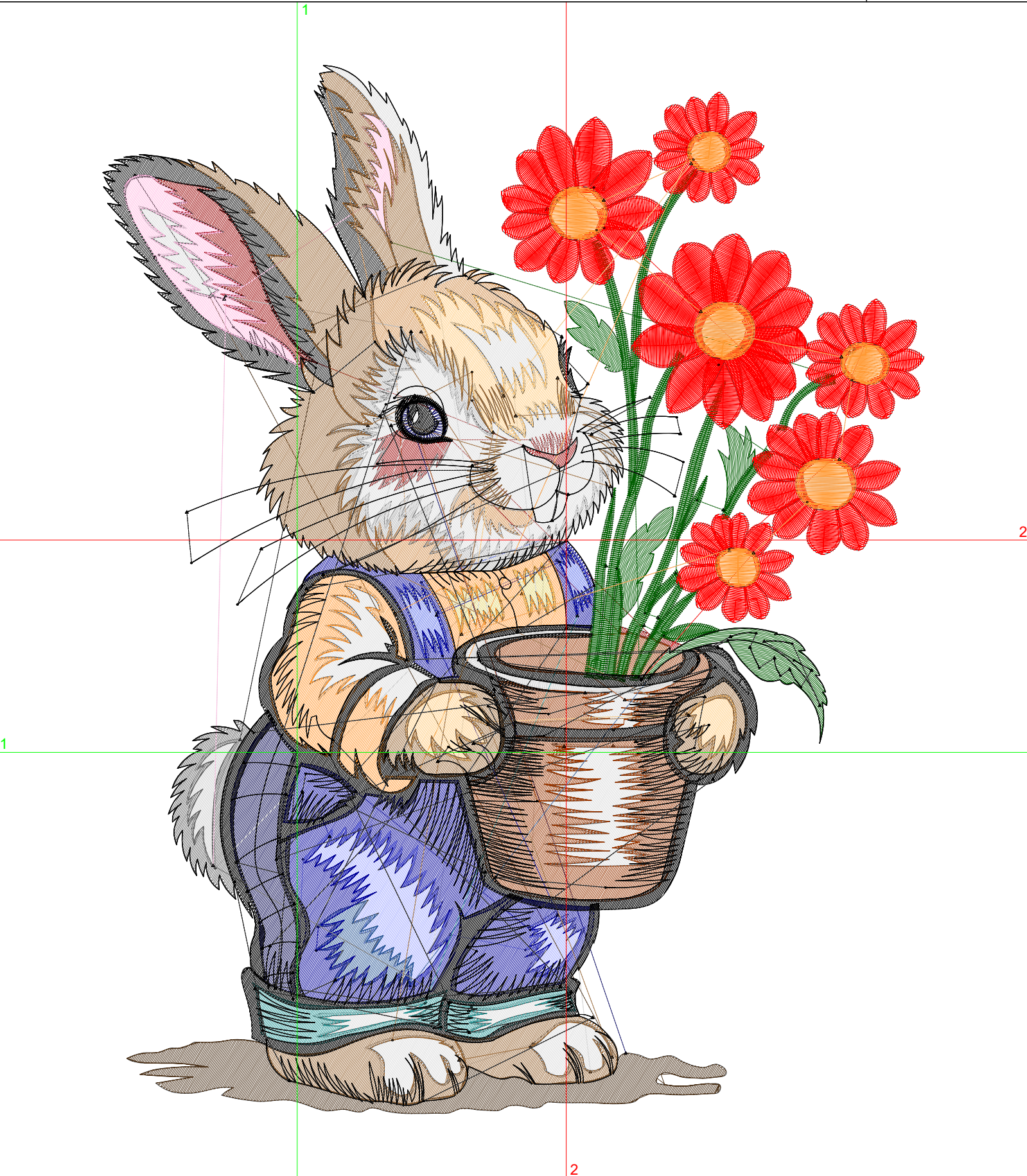
Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Stitches:	69,635
Height:	8.50 in
Width:	6.66 in
Colors:	23
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 25
Stops: 26
Trims: 260
Appliqués: 0
Left: 40.0 mm
Right: 129.1 mm
Up: 141.5 mm
Down: 74.4 mm
EndX: 2.18 in
EndY: 1.72 in
Area 56.62 in²
Max stitch: 12.1 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 1032.60ft
Total bobbin: 336.09ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		628		R0 G0 B77	
2.	6		999		R160 G168 B255	
3.	7		758		R204 G204 B204	
4.	13		749		R0 G0 B0	
5.	9		1,402		R209 G139 B70	
6.	11		1,240	11	Dark Red	Default
7.	17		1,649		R181 G181 B181	
8.	19		435		R98 G117 B237	
9.	21		480		R230 G216 B117	
10.	20		7,073		R219 G219 B219	
11.	13		1,457		R0 G0 B0	
12.	20		356		R219 G219 B219	
13.	22		1,607		R77 G51 B26	
14.	23		165		R0 G0 B94	
15.	8		3,451		R153 G54 B0	
16.	5		426		R46 G91 B153	
17.	10		3,417	10	Dark Blue	Default
18.	4		1,091		R37 G148 B148	
19.	18		567	18	Grey	Default
20.	24		1,426		R255 G189 B227	
21.	2		3,541		R0 G94 B0	
22.	3		6,384	3	Red	Default
23.	12		2,775	12	Orange	Default
24.	16		1,783	16	Sand	Default
25.	14		6,093	14	Brown	Default
26.	13		19,681		R0 G0 B0	