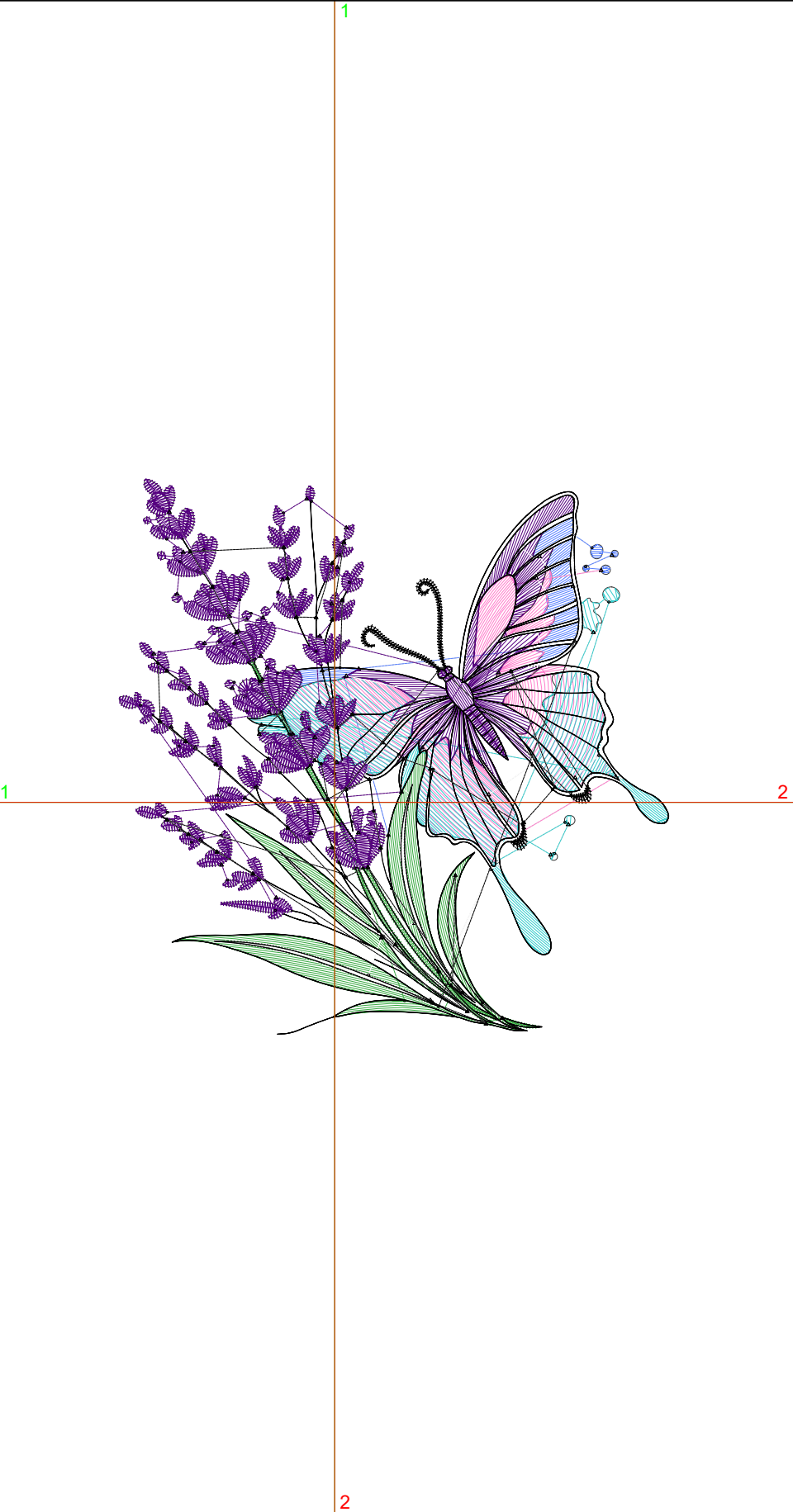




Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 124
Appliqués: 0
Left: 34.5 mm
Right: 53.5 mm
Up: 51.9 mm
Down: 37.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area 12.14 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 181.48ft
Total bobbin: 51.66ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		1,334	1249	Shamrock	Madeira Classic 40
2.	2		353	2	Blue	Default
3.	15		1,154	15	Pink	Default
4.	5		1,015	5	Aqua	Default
5.	13		5,317	13	Purple	Default
6.	9		1,841	9	White	Default
7.	8		3,006	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

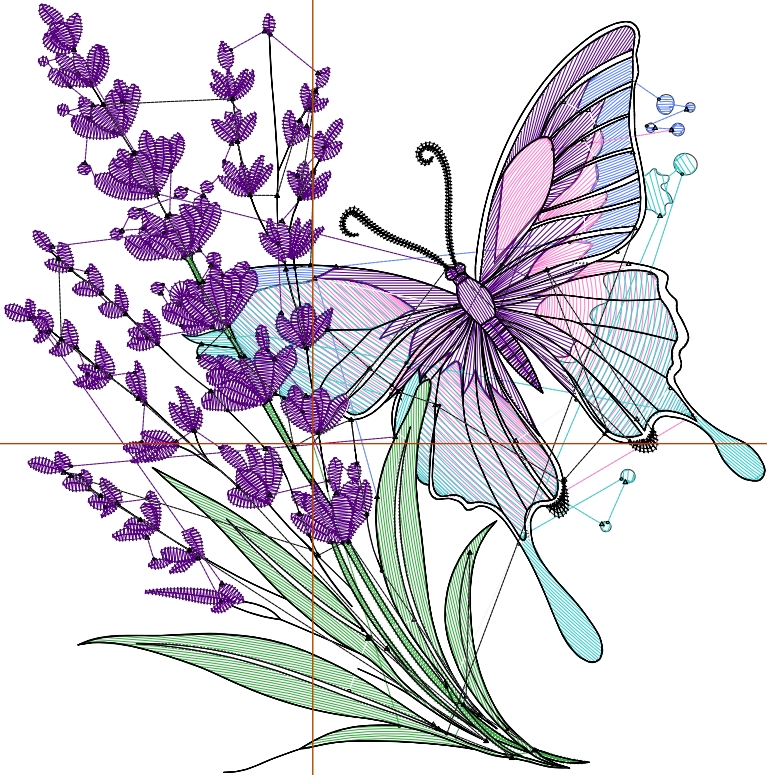
Title:

Stitches: 16,056
Height: 4.00 in
Width: 3.96 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 136
Appliqués: 0
Left: 40.8 mm
Right: 59.8 mm
Up: 58.2 mm
Down: 43.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area 15.86 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 214.69ft
Total bobbin: 63.43ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		1,560	1249	Shamrock	Madeira Classic 40
2.	2		408	2	Blue	Default
3.	15		1,405	15	Pink	Default
4.	5		1,212	5	Aqua	Default
5.	13		6,073	13	Purple	Default
6.	9		2,092	9	White	Default
7.	8		3,304	8	Black	Default



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

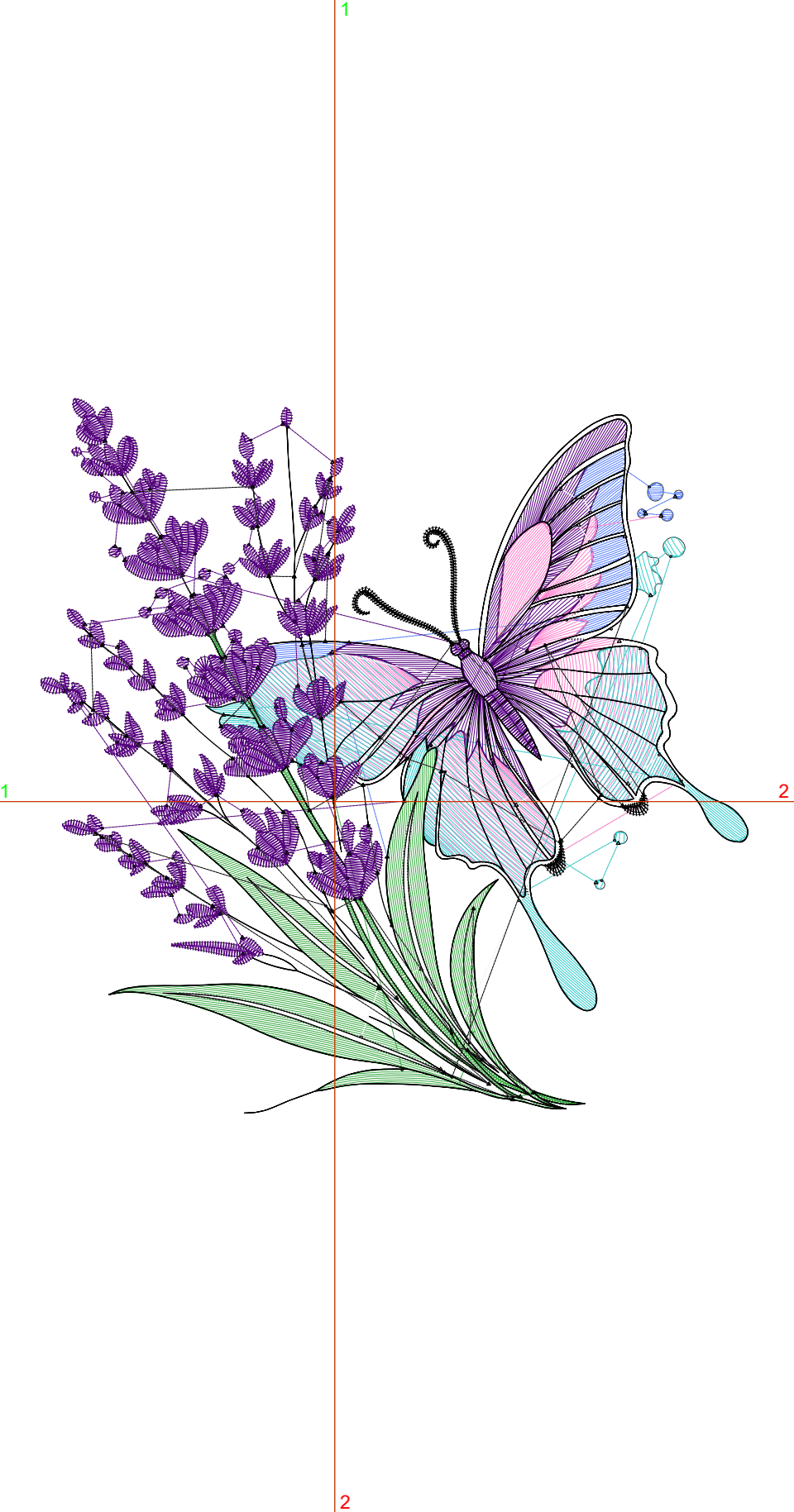
Title:

Stitches: 18,322
Height: 4.50 in
Width: 4.45 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 143
Appliqués: 0
Left: 47.1 mm
Right: 66.1 mm
Up: 64.6 mm
Down: 49.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area 20.06 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 250.38ft
Total bobbin: 75.77ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		2,067	1249	Shamrock	Madeira Classic 40
2.	2		483	2	Blue	Default
3.	15		1,647	15	Pink	Default
4.	5		1,400	5	Aqua	Default
5.	13		6,771	13	Purple	Default
6.	9		2,348	9	White	Default
7.	8		3,604	8	Black	Default



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 20,434
Height: 5.00 in
Width: 4.95 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 20,434
Height: 5.00 in
Width: 4.95 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 149
Appliqués: 0
Left: 53.3 mm
Right: 72.4 mm
Up: 70.9 mm
Down: 56.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 24.77 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 287.76ft
Total bobbin: 89.71ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		2,368	1249	Shamrock	Madeira Classic 40
2.	2		554	2	Blue	Default
3.	15		1,917	15	Pink	Default
4.	5		1,604	5	Aqua	Default
5.	13		7,511	13	Purple	Default
6.	9		2,609	9	White	Default
7.	8		3,869	8	Black	Default

Production Worksheet

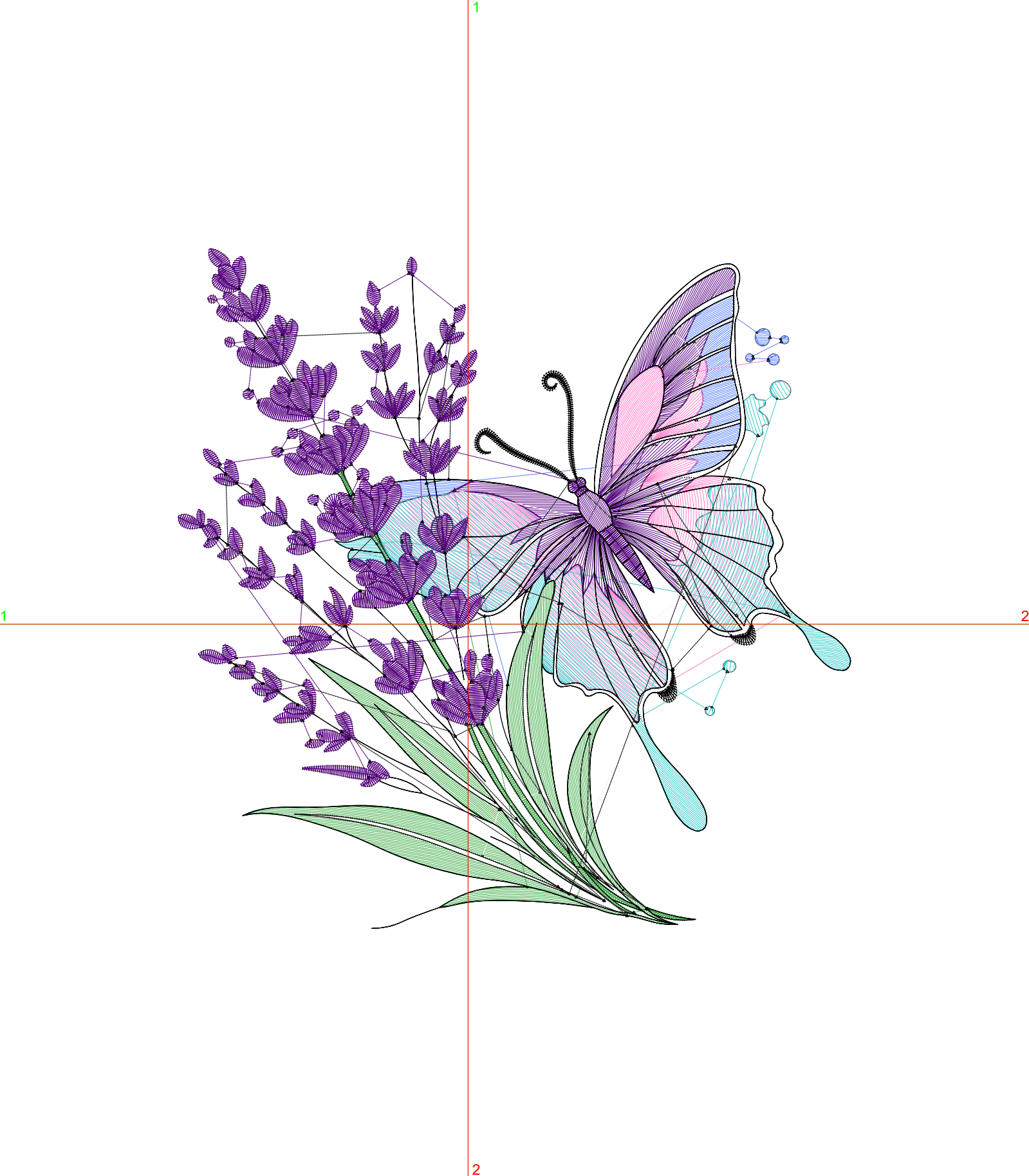
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 22,421
Height: 5.50 in
Width: 5.44 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 22,421
Height: 5.50 in
Width: 5.44 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 153
Appliqués: 0
Left: 59.6 mm
Right: 78.6 mm
Up: 77.3 mm
Down: 62.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area 29.96 in²
Max stitch: 6.9 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 326.42ft
Total bobbin: 104.89ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		2,413	1249	Shamrock	Madeira Classic 40
2.	2		628	2	Blue	Default
3.	15		2,208	15	Pink	Default
4.	5		1,947	5	Aqua	Default
5.	13		8,217	13	Purple	Default
6.	9		2,856	9	White	Default
7.	8		4,150	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 24,583
Height: 6.00 in
Width: 5.94 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 160
Appliqués: 0
Left: 65.9 mm
Right: 84.9 mm
Up: 83.6 mm
Down: 68.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area 35.66 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 367.99ft
Total bobbin: 121.12ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		2,664	1249	Shamrock	Madeira Classic 40
2.	2		713	2	Blue	Default
3.	15		2,530	15	Pink	Default
4.	5		2,068	5	Aqua	Default
5.	13		9,056	13	Purple	Default
6.	9		3,111	9	White	Default
7.	8		4,439	8	Black	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	26,881
Height:	6.50 in
Width:	6.43 in
Colors:	7
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 163
Appliqués: 0
Left: 72.2 mm
Right: 91.2 mm
Up: 90.0 mm
Down: 75.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 41.84 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 412.78ft
Total bobbin: 138.72ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		3,010	1249	Shamrock	Madeira Classic 40
2.	2		791	2	Blue	Default
3.	15		2,877	15	Pink	Default
4.	5		2,337	5	Aqua	Default
5.	13		9,790	13	Purple	Default
6.	9		3,364	9	White	Default
7.	8		4,710	8	Black	Default

Production Worksheet

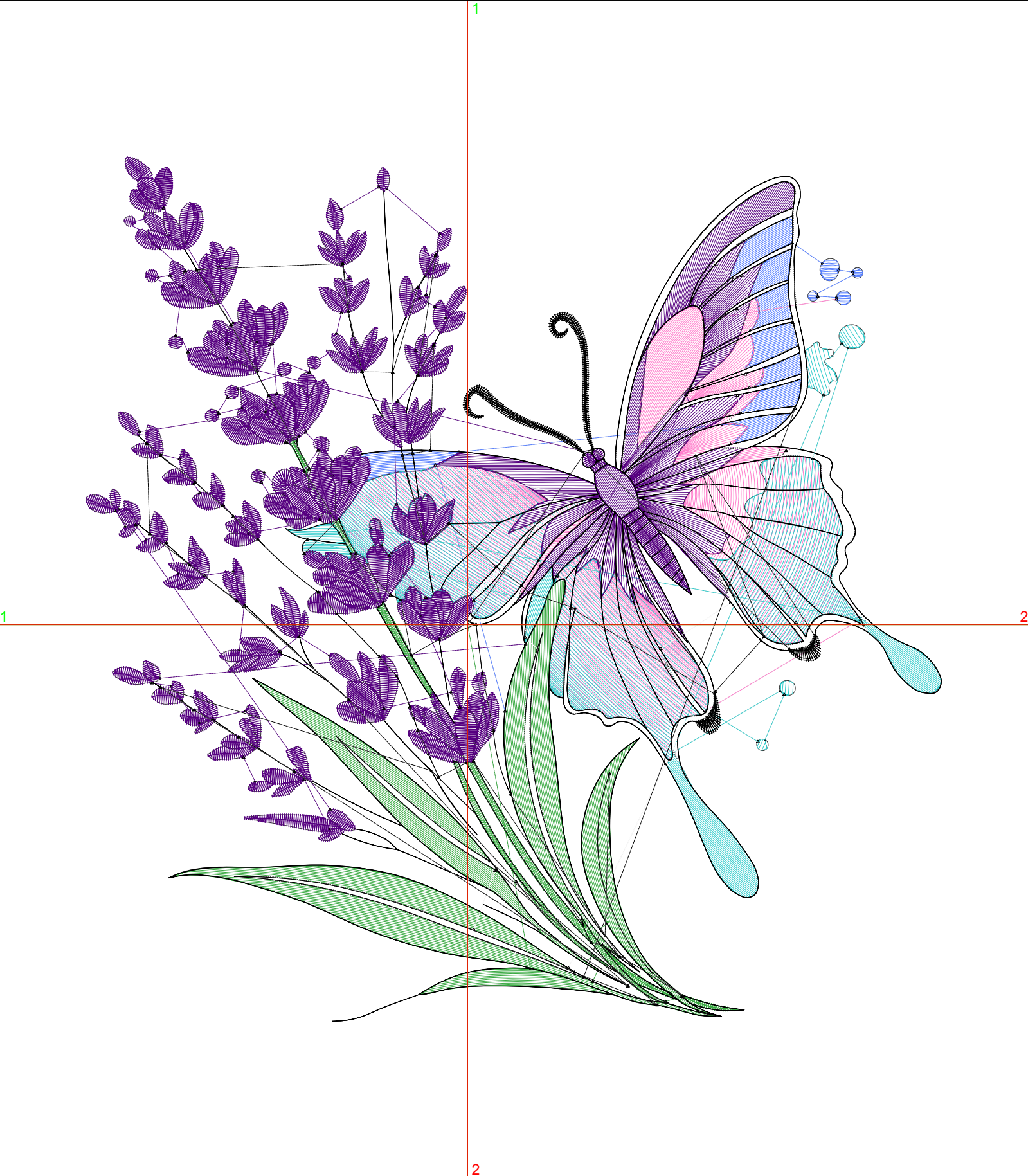
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	29,346
Height:	7.00 in
Width:	6.93 in
Colors:	7
Colorway:	Colorway 1
Zoom:	1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 29,346
Height: 7.00 in
Width: 6.93 in
Colors: 7
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 165
Appliqués: 0
Left: 78.5 mm
Right: 97.5 mm
Up: 96.3 mm
Down: 81.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area 48.52 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 461.37ft
Total bobbin: 157.93ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		3,369	1249	Shamrock	Madeira Classic 40
2.	2		858	2	Blue	Default
3.	15		3,254	15	Pink	Default
4.	5		2,625	5	Aqua	Default
5.	13		10,632	13	Purple	Default
6.	9		3,618	9	White	Default
7.	8		4,988	8	Black	Default

Production Worksheet

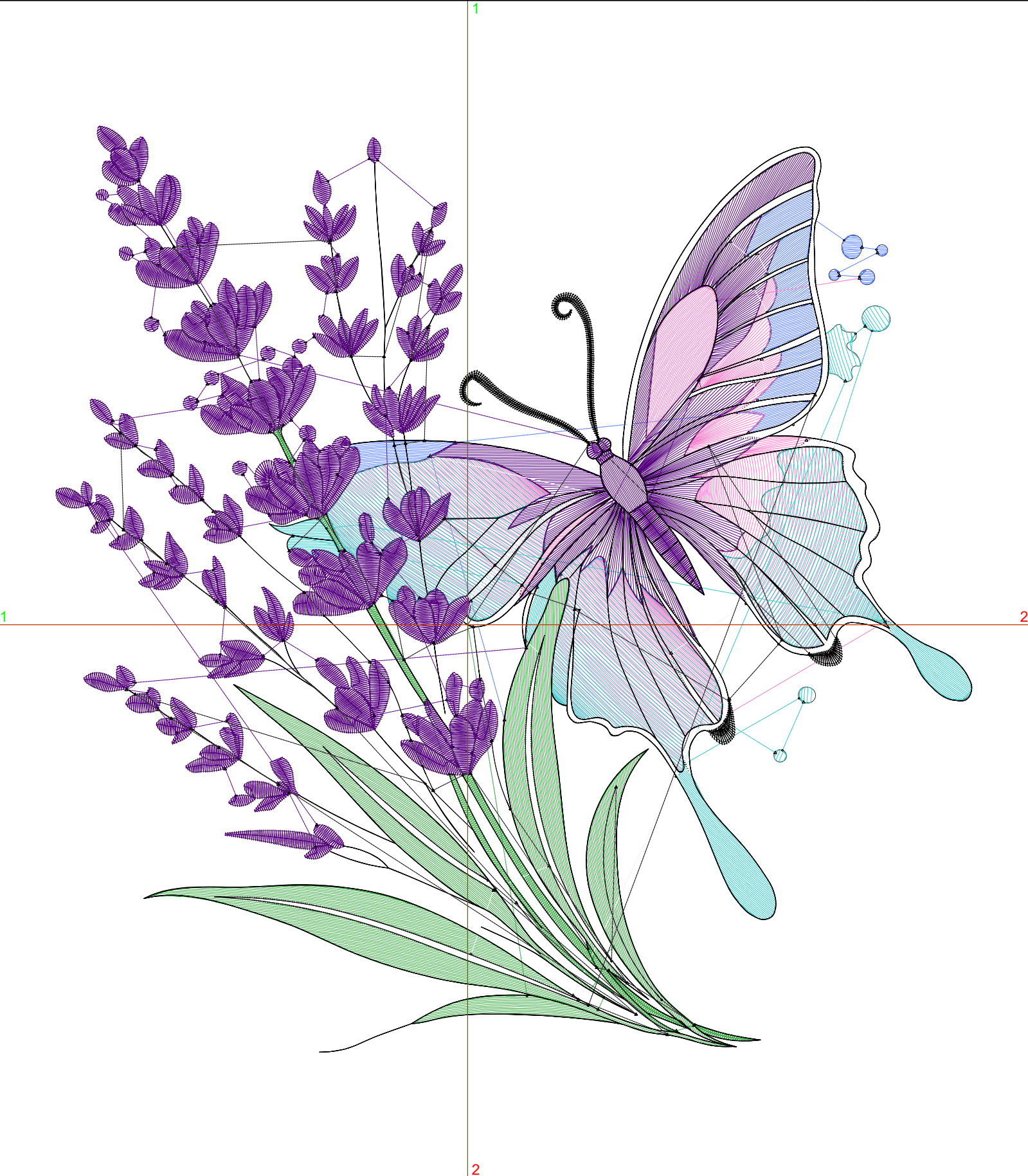
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	31,668
Height:	7.50 in
Width:	7.42 in
Colors:	7
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 166
Appliqués: 0
Left: 84.8 mm
Right: 103.8 mm
Up: 102.7 mm
Down: 87.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area 55.70 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 509.51ft
Total bobbin: 177.43ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		3,627	1249	Shamrock	Madeira Classic 40
2.	2		945	2	Blue	Default
3.	15		3,609	15	Pink	Default
4.	5		2,902	5	Aqua	Default
5.	13		11,450	13	Purple	Default
6.	9		3,876	9	White	Default
7.	8		5,257	8	Black	Default