

Production Worksheet

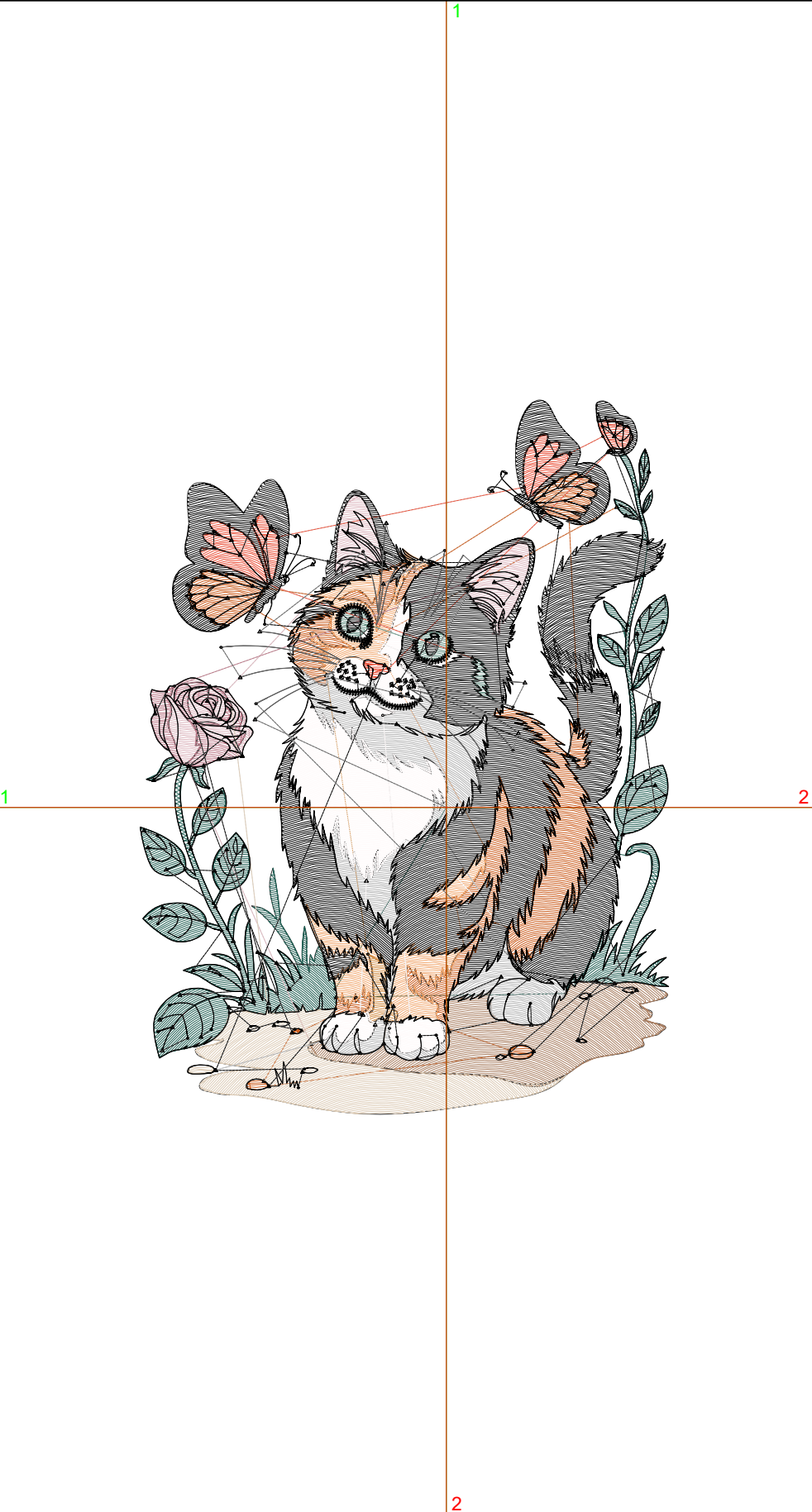
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 27,430  
Height: 4.49 in  
Width: 3.33 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 186  
Appliqués: 0  
Left: 49.0 mm  
Right: 35.6 mm  
Up: 65.1 mm  
Down: 49.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 14.95 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 322.02ft  
Total bobbin: 81.45ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 3,426  |      | R36 G97 B86    |         |
| 2.  | 1  |       | 2,926  |      | R204 G94 B31   |         |
| 3.  | 4  |       | 1,391  |      | R242 G170 B115 |         |
| 4.  | 3  |       | 158    |      | R212 G144 B72  |         |
| 5.  | 5  |       | 948    |      | R171 G129 B100 |         |
| 6.  | 7  |       | 854    |      | R222 G184 B192 |         |
| 7.  | 6  |       | 413    |      | R189 G123 B138 |         |
| 8.  | 9  |       | 935    |      | R222 G205 B184 |         |
| 9.  | 12 |       | 1,997  |      | R181 G181 B181 |         |
| 10. | 10 |       | 1,736  |      | R255 G250 B250 |         |
| 11. | 11 |       | 250    |      | R100 G145 B131 |         |
| 12. | 13 |       | 535    |      | R235 G84 B61   |         |
| 13. | 8  |       | 11,609 | 8    | Black          | Default |
| 14. | 18 |       | 250    | 18   | Grey           | Default |

Production Worksheet

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Design: 5

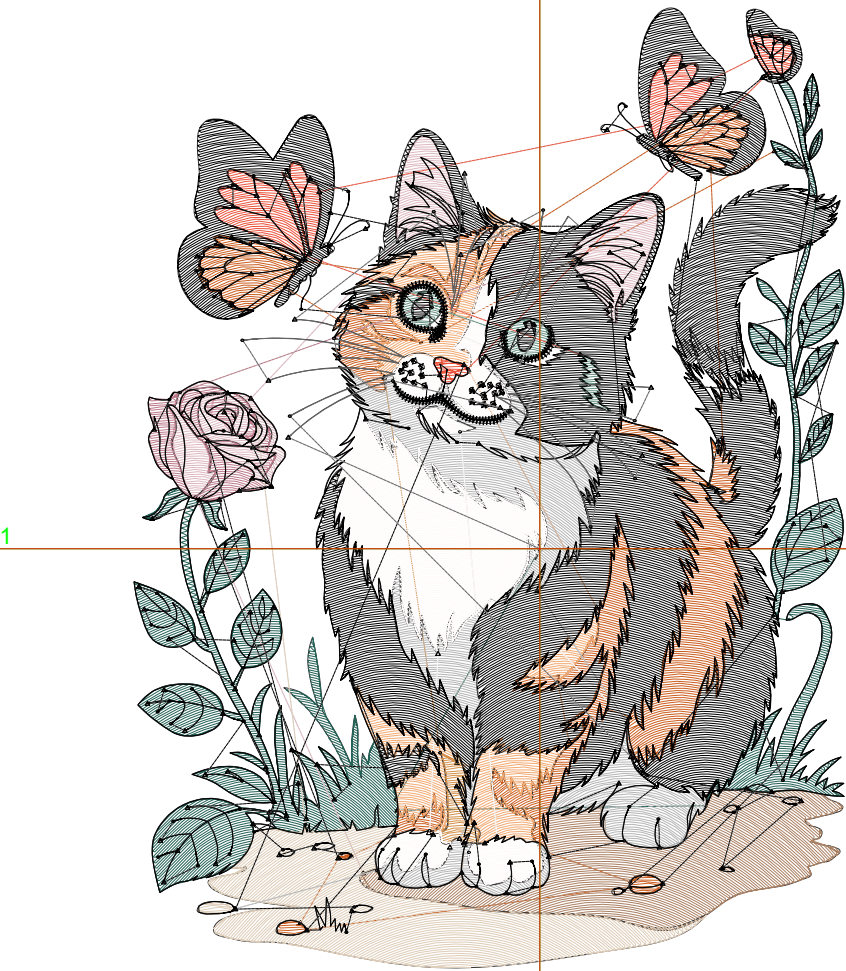
Title:

Stitches: 31,325  
Height: 4.99 in  
Width: 3.70 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 197  
Appliqués: 0  
Left: 53.7 mm  
Right: 40.3 mm  
Up: 71.4 mm  
Down: 55.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 18.47 in²  
Max stitch: 6.8 mm  
Min stitch: 0.0 mm  
Max jump: 6.8 mm  
Total thread: 373.20ft  
Total bobbin: 96.63ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 3,921  |      | R36 G97 B86    |         |
| 2.  | 1  |       | 3,335  |      | R204 G94 B31   |         |
| 3.  | 4  |       | 1,622  |      | R242 G170 B115 |         |
| 4.  | 3  |       | 172    |      | R212 G144 B72  |         |
| 5.  | 5  |       | 1,117  |      | R171 G129 B100 |         |
| 6.  | 7  |       | 968    |      | R222 G184 B192 |         |
| 7.  | 6  |       | 482    |      | R189 G123 B138 |         |
| 8.  | 9  |       | 1,111  |      | R222 G205 B184 |         |
| 9.  | 12 |       | 2,283  |      | R181 G181 B181 |         |
| 10. | 10 |       | 1,994  |      | R255 G250 B250 |         |
| 11. | 11 |       | 276    |      | R100 G145 B131 |         |
| 12. | 13 |       | 619    |      | R235 G84 B61   |         |
| 13. | 8  |       | 13,160 | 8    | Black          | Default |
| 14. | 18 |       | 263    | 18   | Grey           | Default |





Production Worksheet

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Design: 5

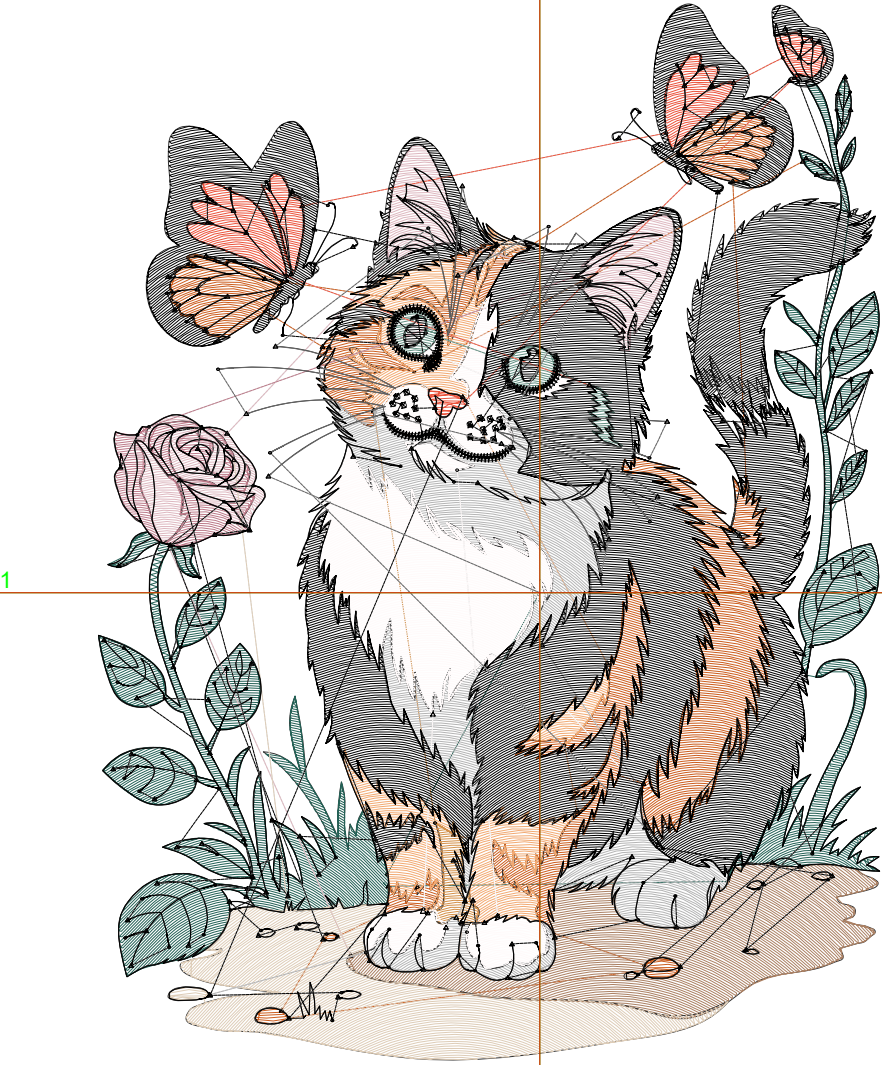
Title:

Stitches: 35,516  
Height: 5.49 in  
Width: 4.07 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 202  
Appliqués: 0  
Left: 58.4 mm  
Right: 45.0 mm  
Up: 77.8 mm  
Down: 61.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 22.35 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 429.96ft  
Total bobbin: 113.97ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 4,627  |      | R36 G97 B86    |         |
| 2.  | 1  |       | 3,801  |      | R204 G94 B31   |         |
| 3.  | 4  |       | 1,839  |      | R242 G170 B115 |         |
| 4.  | 3  |       | 211    |      | R212 G144 B72  |         |
| 5.  | 5  |       | 1,288  |      | R171 G129 B100 |         |
| 6.  | 7  |       | 1,127  |      | R222 G184 B192 |         |
| 7.  | 6  |       | 548    |      | R189 G123 B138 |         |
| 8.  | 9  |       | 1,295  |      | R222 G205 B184 |         |
| 9.  | 12 |       | 2,589  |      | R181 G181 B181 |         |
| 10. | 10 |       | 2,281  |      | R255 G250 B250 |         |
| 11. | 11 |       | 314    |      | R100 G145 B131 |         |
| 12. | 13 |       | 706    |      | R235 G84 B61   |         |
| 13. | 8  |       | 14,615 | 8    | Black          | Default |
| 14. | 18 |       | 273    | 18   | Grey           | Default |



Production Worksheet

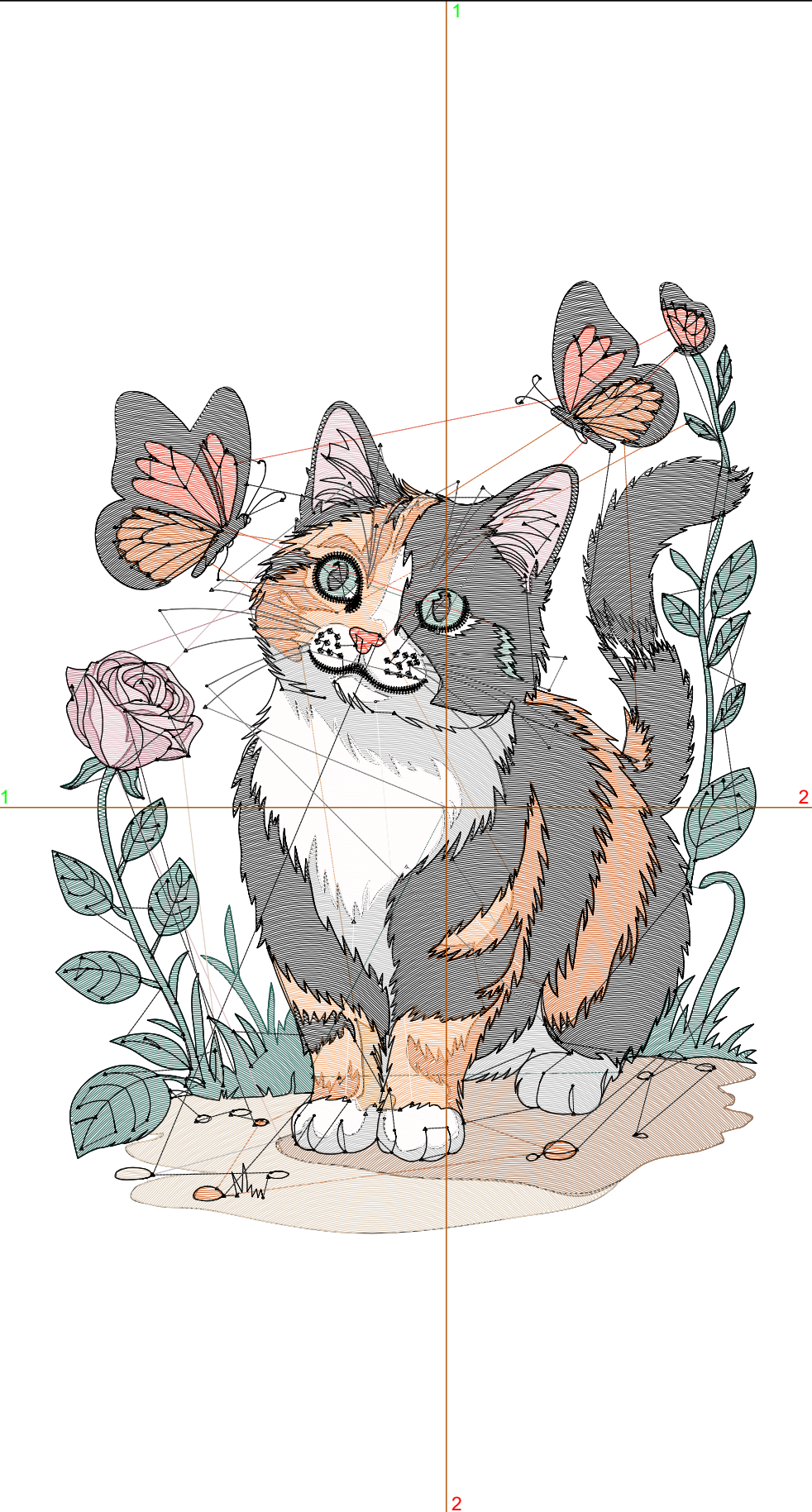
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Design: 6

Title:

Stitches: 40,002  
Height: 5.99 in  
Width: 4.44 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 211  
Appliqués: 0  
Left: 63.1 mm  
Right: 49.7 mm  
Up: 84.2 mm  
Down: 68.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 26.60 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 489.27ft  
Total bobbin: 131.67ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 5,154  |      | R36 G97 B86    |         |
| 2.  | 1  |       | 4,280  |      | R204 G94 B31   |         |
| 3.  | 4  |       | 2,052  |      | R242 G170 B115 |         |
| 4.  | 3  |       | 231    |      | R212 G144 B72  |         |
| 5.  | 5  |       | 1,502  |      | R171 G129 B100 |         |
| 6.  | 7  |       | 1,258  |      | R222 G184 B192 |         |
| 7.  | 6  |       | 609    |      | R189 G123 B138 |         |
| 8.  | 9  |       | 1,498  |      | R222 G205 B184 |         |
| 9.  | 12 |       | 2,990  |      | R181 G181 B181 |         |
| 10. | 10 |       | 2,625  |      | R255 G250 B250 |         |
| 11. | 11 |       | 337    |      | R100 G145 B131 |         |
| 12. | 13 |       | 790    |      | R235 G84 B61   |         |
| 13. | 8  |       | 16,379 | 8    | Black          | Default |
| 14. | 18 |       | 295    | 18   | Grey           | Default |



Production Worksheet

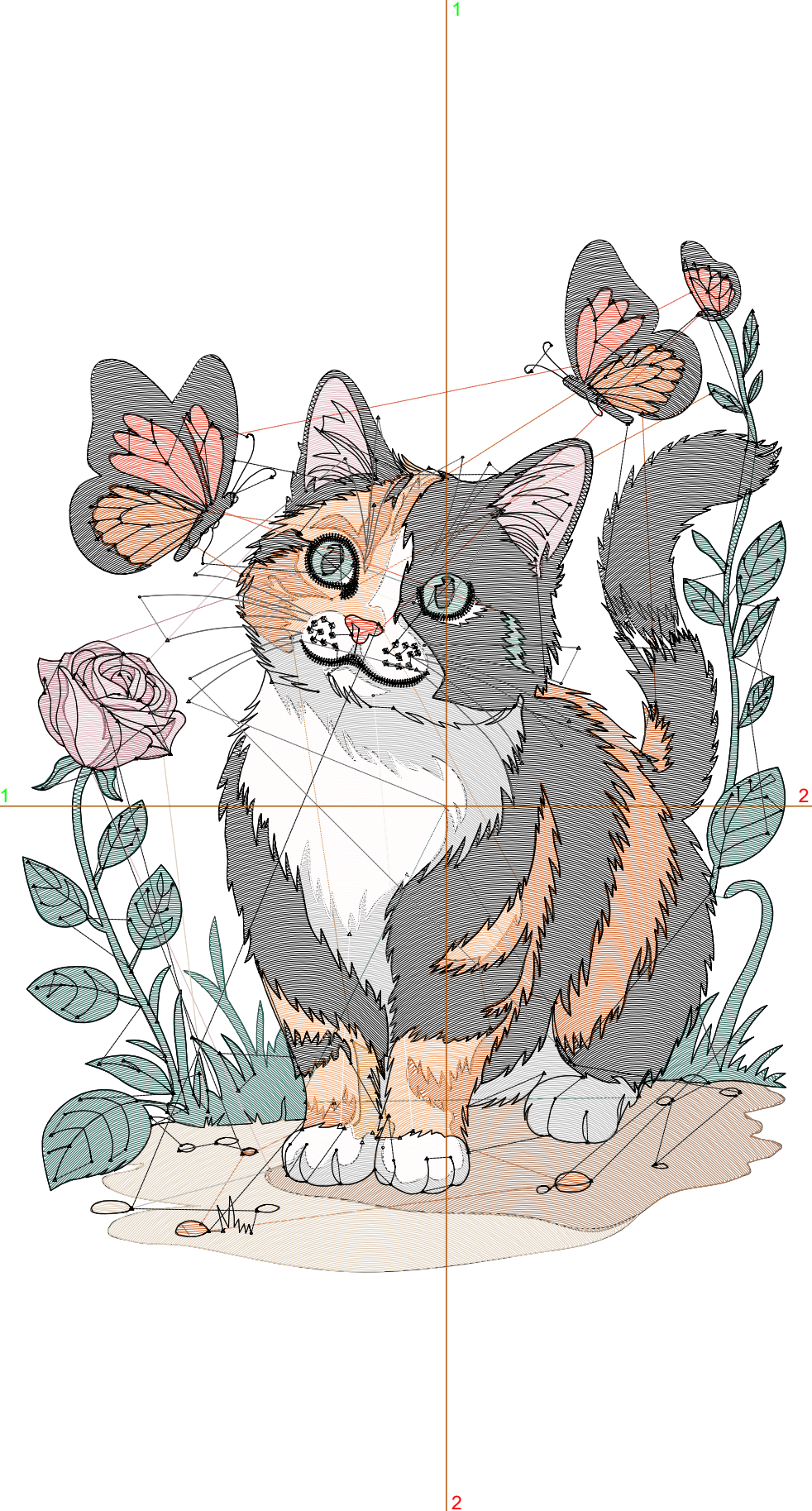
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 44,692  
Height: 6.50 in  
Width: 4.81 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 221  
Appliqués: 0  
Left: 67.8 mm  
Right: 54.4 mm  
Up: 90.5 mm  
Down: 74.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 31.23 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 553.24ft  
Total bobbin: 151.35ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 5,759  |      | R36 G97 B86    |         |
| 2.  | 1  |       | 4,840  |      | R204 G94 B31   |         |
| 3.  | 4  |       | 2,287  |      | R242 G170 B115 |         |
| 4.  | 3  |       | 251    |      | R212 G144 B72  |         |
| 5.  | 5  |       | 1,704  |      | R171 G129 B100 |         |
| 6.  | 7  |       | 1,415  |      | R222 G184 B192 |         |
| 7.  | 6  |       | 702    |      | R189 G123 B138 |         |
| 8.  | 9  |       | 1,711  |      | R222 G205 B184 |         |
| 9.  | 12 |       | 3,302  |      | R181 G181 B181 |         |
| 10. | 10 |       | 3,008  |      | R255 G250 B250 |         |
| 11. | 11 |       | 371    |      | R100 G145 B131 |         |
| 12. | 13 |       | 884    |      | R235 G84 B61   |         |
| 13. | 8  |       | 18,151 | 8    | Black          | Default |
| 14. | 18 |       | 305    | 18   | Grey           | Default |



Production Worksheet

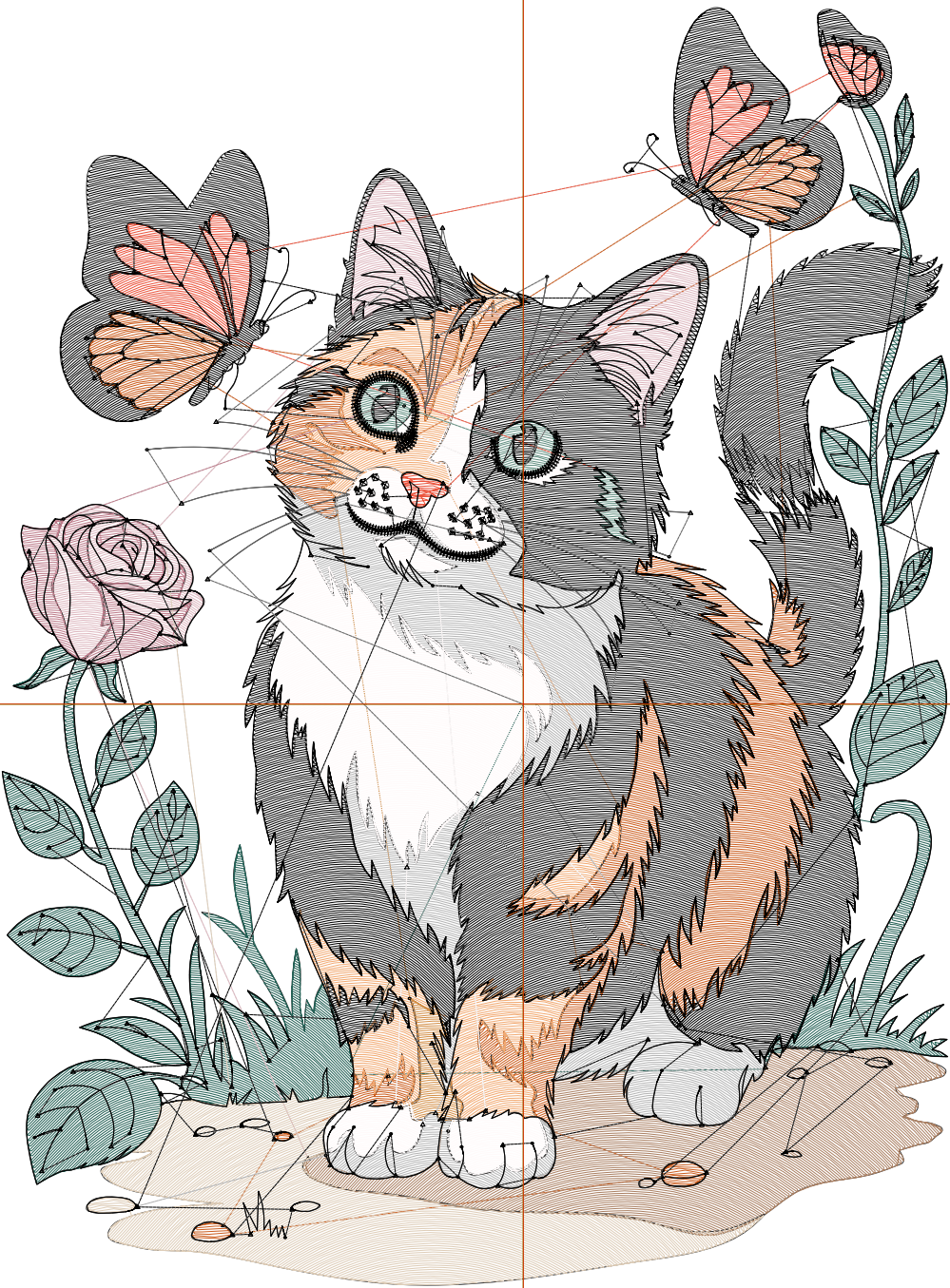
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 49,640  
Height: 7.00 in  
Width: 5.18 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima

Color changes: 13

Stops: 14

Trims: 228

Appliqués: 0

Left: 72.5 mm

Right: 59.1 mm

Up: 96.8 mm

Down: 80.8 mm

EndX: 0.00 in

EndY: 0.00 in

Area 36.22 in²

Max stitch: 7.0 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 620.15ft

Total bobbin: 171.75ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 2  |    | 6,428  |      | R36 G97 B86    |         |
| 2.  | 1  |    | 5,333  |      | R204 G94 B31   |         |
| 3.  | 4  |    | 2,516  |      | R242 G170 B115 |         |
| 4.  | 3  |   | 289    |      | R212 G144 B72  |         |
| 5.  | 5  |  | 1,964  |      | R171 G129 B100 |         |
| 6.  | 7  |  | 1,576  |      | R222 G184 B192 |         |
| 7.  | 6  |  | 778    |      | R189 G123 B138 |         |
| 8.  | 9  |  | 1,940  |      | R222 G205 B184 |         |
| 9.  | 12 |  | 3,762  |      | R181 G181 B181 |         |
| 10. | 10 |  | 3,326  |      | R255 G250 B250 |         |
| 11. | 11 |  | 415    |      | R100 G145 B131 |         |
| 12. | 13 |  | 1,011  |      | R235 G84 B61   |         |
| 13. | 8  |  | 19,978 | 8    | Black          | Default |
| 14. | 18 |  | 322    | 18   | Grey           | Default |



Production Worksheet

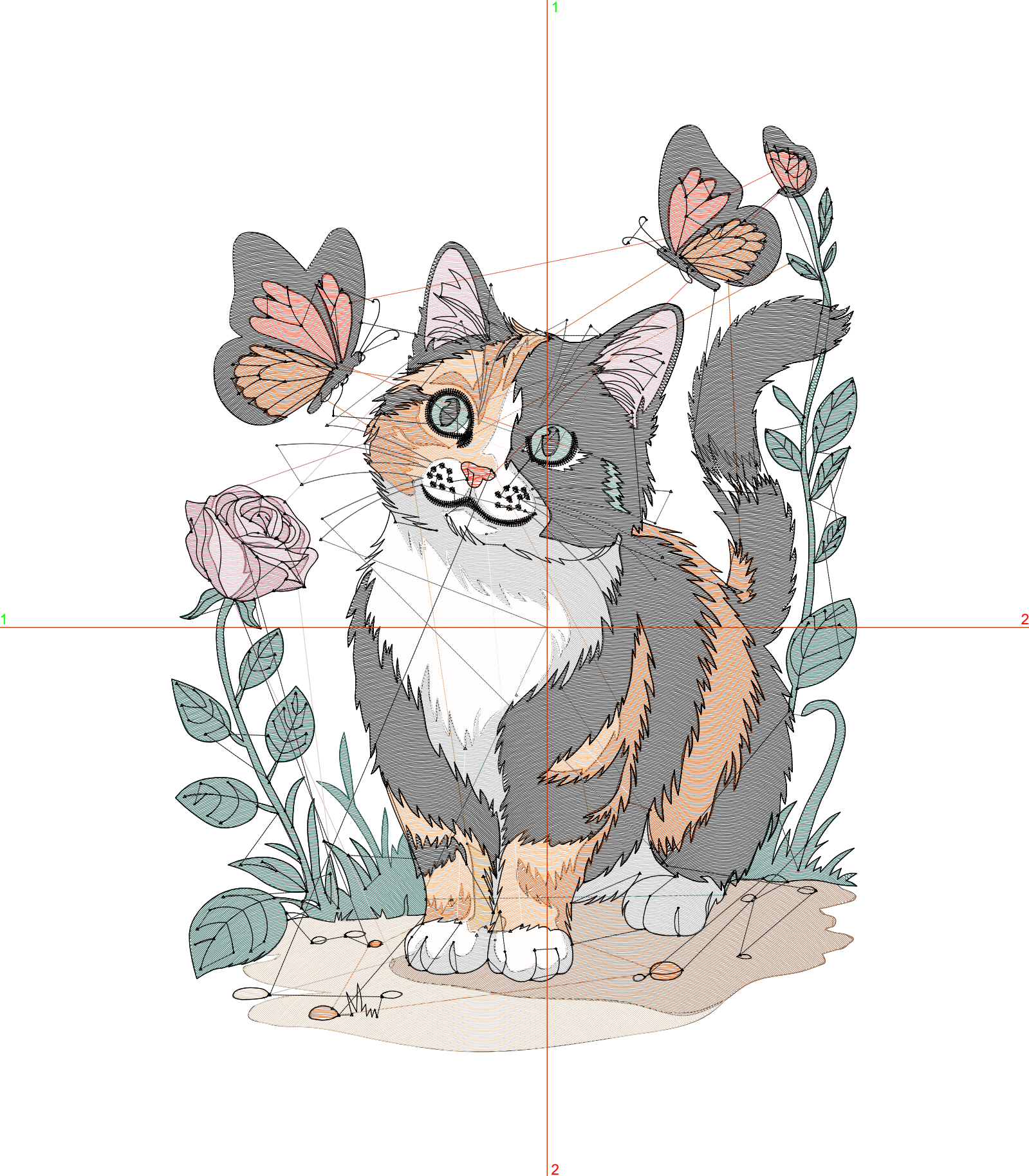
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 54,741  
Height: 7.49 in  
Width: 5.55 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1





Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 238  
Appliqués: 0  
Left: 77.2 mm  
Right: 63.8 mm  
Up: 103.2 mm  
Down: 87.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 41.57 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 692.57ft  
Total bobbin: 194.83ft

| Stop Sequence: |    |                                                                                    |        |      |                |         |
|----------------|----|------------------------------------------------------------------------------------|--------|------|----------------|---------|
| #              | N# | Color                                                                              | St.    | Code | Name           | Chart   |
| 1.             | 2  |    | 7,229  |      | R36 G97 B86    |         |
| 2.             | 1  |    | 5,889  |      | R204 G94 B31   |         |
| 3.             | 4  |    | 2,758  |      | R242 G170 B115 |         |
| 4.             | 3  |   | 298    |      | R212 G144 B72  |         |
| 5.             | 5  |  | 2,041  |      | R171 G129 B100 |         |
| 6.             | 7  |  | 1,756  |      | R222 G184 B192 |         |
| 7.             | 6  |  | 848    |      | R189 G123 B138 |         |
| 8.             | 9  |  | 2,179  |      | R222 G205 B184 |         |
| 9.             | 12 |  | 4,101  |      | R181 G181 B181 |         |
| 10.            | 10 |  | 3,724  |      | R255 G250 B250 |         |
| 11.            | 11 |  | 468    |      | R100 G145 B131 |         |
| 12.            | 13 |  | 1,104  |      | R235 G84 B61   |         |
| 13.            | 8  |  | 22,010 | 8    | Black          | Default |
| 14.            | 18 |  | 334    | 18   | Grey           | Default |

Production Worksheet

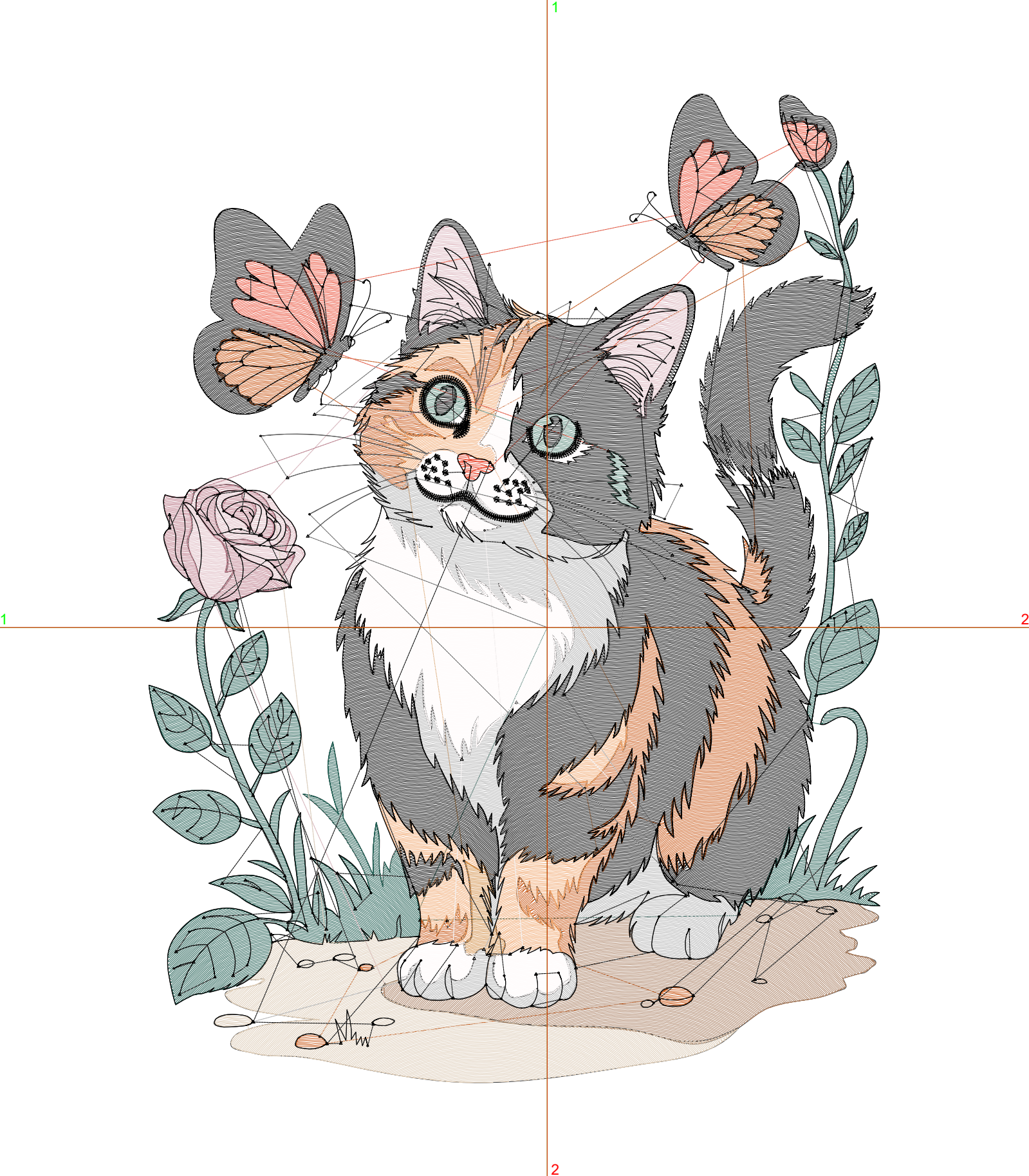
Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Stitches: 60,209  
Height: 8.00 in  
Width: 5.92 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1





Machine format: Tajima

Color changes: 13

Stops: 14

Trims: 242

Appliqués: 0

Left: 81.9 mm

Right: 68.4 mm

Up: 109.6 mm

Down: 93.5 mm

EndX: 0.00 in

EndY: 0.00 in

Area 47.32 in²

Max stitch: 6.9 mm

Min stitch: 0.0 mm

Max jump: 6.9 mm

Total thread: 767.08ft

Total bobbin: 217.73ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 2  |    | 7,892  |      | R36 G97 B86    |         |
| 2.  | 1  |    | 6,459  |      | R204 G94 B31   |         |
| 3.  | 4  |    | 3,064  |      | R242 G170 B115 |         |
| 4.  | 3  |    | 341    |      | R212 G144 B72  |         |
| 5.  | 5  |  | 2,417  |      | R171 G129 B100 |         |
| 6.  | 7  |  | 1,942  |      | R222 G184 B192 |         |
| 7.  | 6  |  | 935    |      | R189 G123 B138 |         |
| 8.  | 9  |  | 2,442  |      | R222 G205 B184 |         |
| 9.  | 12 |  | 4,519  |      | R181 G181 B181 |         |
| 10. | 10 |  | 4,125  |      | R255 G250 B250 |         |
| 11. | 11 |  | 482    |      | R100 G145 B131 |         |
| 12. | 13 |  | 1,210  |      | R235 G84 B61   |         |
| 13. | 8  |  | 24,032 | 8    | Black          | Default |
| 14. | 18 |  | 347    | 18   | Grey           | Default |

Production Worksheet

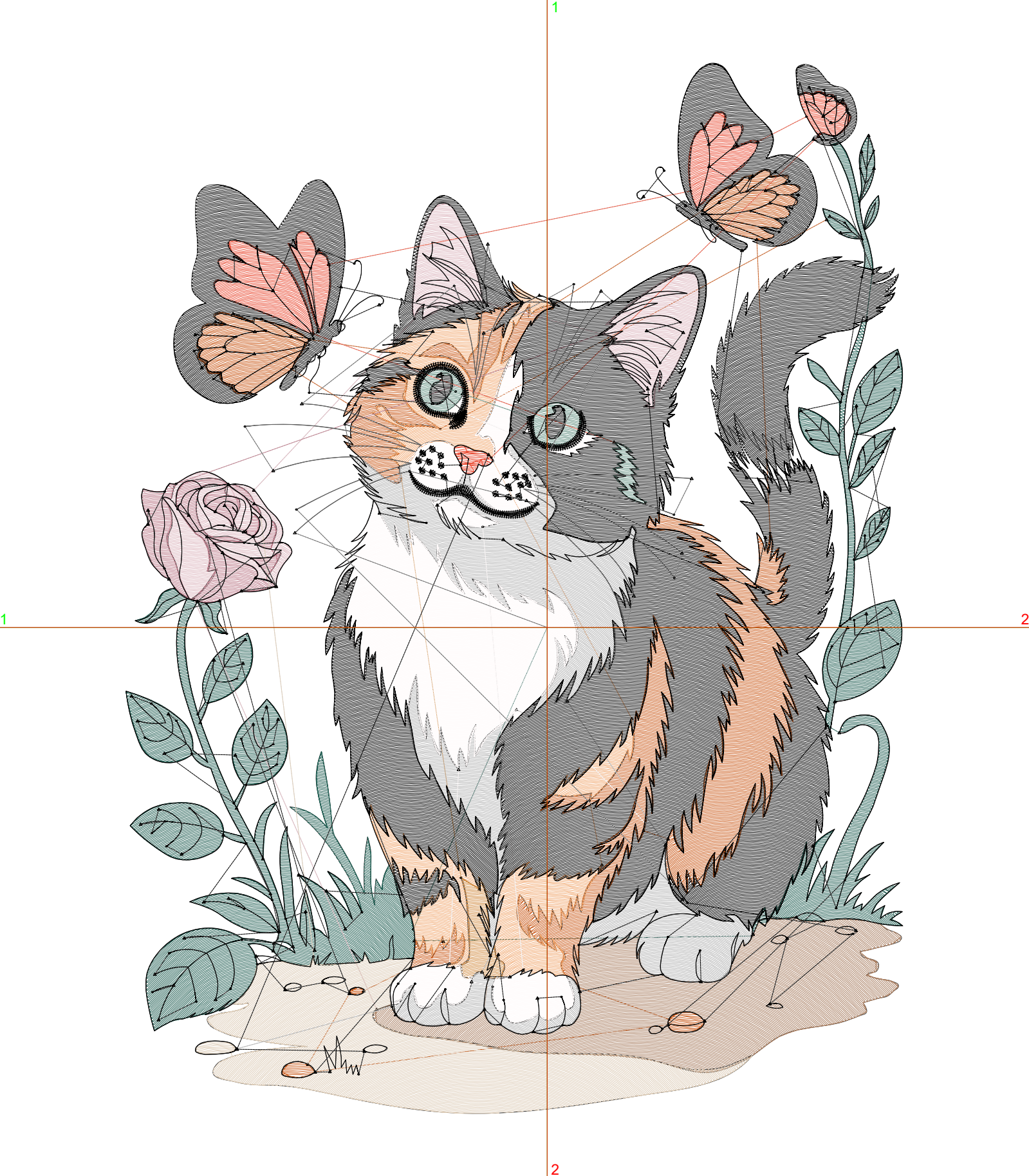
Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Stitches: 65,719  
Height: 8.50 in  
Width: 6.29 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1





Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 247  
Appliqués: 0  
Left: 86.6 mm  
Right: 73.1 mm  
Up: 115.9 mm  
Down: 99.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 53.42 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 845.53ft  
Total bobbin: 242.79ft

| Stop Sequence: |    |                                                                                    |        |      |                |         |
|----------------|----|------------------------------------------------------------------------------------|--------|------|----------------|---------|
| #              | N# | Color                                                                              | St.    | Code | Name           | Chart   |
| 1.             | 2  |    | 8,627  |      | R36 G97 B86    |         |
| 2.             | 1  |    | 6,983  |      | R204 G94 B31   |         |
| 3.             | 4  |    | 3,354  |      | R242 G170 B115 |         |
| 4.             | 3  |    | 373    |      | R212 G144 B72  |         |
| 5.             | 5  |  | 2,690  |      | R171 G129 B100 |         |
| 6.             | 7  |  | 2,115  |      | R222 G184 B192 |         |
| 7.             | 6  |  | 1,010  |      | R189 G123 B138 |         |
| 8.             | 9  |  | 2,729  |      | R222 G205 B184 |         |
| 9.             | 12 |  | 4,953  |      | R181 G181 B181 |         |
| 10.            | 10 |  | 4,515  |      | R255 G250 B250 |         |
| 11.            | 11 |  | 526    |      | R100 G145 B131 |         |
| 12.            | 13 |  | 1,328  |      | R235 G84 B61   |         |
| 13.            | 8  |  | 26,153 | 8    | Black          | Default |
| 14.            | 18 |  | 361    | 18   | Grey           | Default |