

1

2



Machine format: Tajima

Color changes: 15

Stops: 16

Trims: 140

Appliqués: 0

Left: 43.6 mm

Right: 45.6 mm

Up: 45.7 mm

Down: 39.1 mm

EndX: 0.00 in

EndY: 0.00 in

Area 11.74 in²

Max stitch: 11.4 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 317.54ft

Total bobbin: 82.17ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		474		R82 G42 B7	
2.	11		40	11	Dark Red	Default
3.	15		402		R0 G242 B0	
4.	16		1,724		R237 G239 B242	
5.	5		2,304		R201 G154 B132	
6.	4		2,203		R184 G90 B53	
7.	3		1,781		R224 G83 B22	
8.	10		1,729		R222 G142 B85	
9.	8		786		R222 G165 B101	
10.	7		245		R196 G100 B16	
11.	2		1,159		R145 G74 B12	
12.	14		854	14	Brown	Default
13.	13		49		R51 G51 B49	
14.	1		401	1	Dark Green	Default
15.	9		128		R255 G0 B0	
16.	12		12,179		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 30,399
Height: 3.82 in
Width: 4.01 in
Colors: 16
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 143
Appliqués: 0
Left: 50.0 mm
Right: 52.0 mm
Up: 51.8 mm
Down: 45.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 15.32 in²
Max stitch: 11.3 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 373.27ft
Total bobbin: 99.88ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	6		647		R82 G42 B7	
2.	11		44	11	Dark Red	Default
3.	15		467		R0 G242 B0	
4.	16		1,902		R237 G239 B242	
5.	5		2,753		R201 G154 B132	
6.	4		2,546		R184 G90 B53	
7.	3		2,079		R224 G83 B22	
8.	10		1,997		R222 G142 B85	
9.	8		937		R222 G165 B101	
10.	7		302		R196 G100 B16	
11.	2		1,384		R145 G74 B12	
12.	14		994	14	Brown	Default
13.	13		62		R51 G51 B49	
14.	1		450	1	Dark Green	Default
15.	9		153		R255 G0 B0	
16.	12		13,680		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 34,589
Height: 4.29 in
Width: 4.51 in
Colors: 16
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 148
Appliqués: 0
Left: 56.3 mm
Right: 58.3 mm
Up: 57.8 mm
Down: 51.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 19.38 in²
Max stitch: 10.9 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 435.68ft
Total bobbin: 120.57ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	6		597		R82 G42 B7	
2.	11		47	11	Dark Red	Default
3.	15		539		R0 G242 B0	
4.	16		2,231		R237 G239 B242	
5.	5		3,173		R201 G154 B132	
6.	4		2,995		R184 G90 B53	
7.	3		2,419		R224 G83 B22	
8.	10		2,328		R222 G142 B85	
9.	8		1,069		R222 G165 B101	
10.	7		360		R196 G100 B16	
11.	2		1,669		R145 G74 B12	
12.	14		1,152	14	Brown	Default
13.	13		68		R51 G51 B49	
14.	1		531	1	Dark Green	Default
15.	9		176		R255 G0 B0	
16.	12		15,233		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 39,002
Height: 4.77 in
Width: 5.01 in
Colors: 16
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 150
Appliqués: 0
Left: 62.7 mm
Right: 64.7 mm
Up: 63.9 mm
Down: 57.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area 23.91 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 502.31ft
Total bobbin: 142.90ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	6		743		R82 G42 B7	
2.	11		61	11	Dark Red	Default
3.	15		627		R0 G242 B0	
4.	16		2,468		R237 G239 B242	
5.	5		3,529		R201 G154 B132	
6.	4		3,351		R184 G90 B53	
7.	3		2,821		R224 G83 B22	
8.	10		2,846		R222 G142 B85	
9.	8		1,251		R222 G165 B101	
10.	7		430		R196 G100 B16	
11.	2		1,983		R145 G74 B12	
12.	14		1,306	14	Brown	Default
13.	13		78		R51 G51 B49	
14.	1		587	1	Dark Green	Default
15.	9		204		R255 G0 B0	
16.	12		16,715		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 43,623
Height: 5.25 in
Width: 5.51 in
Colors: 16
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 155
Appliqués: 0
Left: 69.0 mm
Right: 71.0 mm
Up: 69.9 mm
Down: 63.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area 28.92 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 572.26ft
Total bobbin: 166.38ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		953		R82 G42 B7	
2.	11		60	11	Dark Red	Default
3.	15		681		R0 G242 B0	
4.	16		2,861		R237 G239 B242	
5.	5		3,914		R201 G154 B132	
6.	4		3,826		R184 G90 B53	
7.	3		3,182		R224 G83 B22	
8.	10		3,103		R222 G142 B85	
9.	8		1,423		R222 G165 B101	
10.	7		507		R196 G100 B16	
11.	2		2,338		R145 G74 B12	
12.	14		1,515	14	Brown	Default
13.	13		84		R51 G51 B49	
14.	1		663	1	Dark Green	Default
15.	9		233		R255 G0 B0	
16.	12		18,278		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	48,191
Height:	5.72 in
Width:	6.01 in
Colors:	16
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 157
Appliqués: 0
Left: 75.4 mm
Right: 77.4 mm
Up: 76.0 mm
Down: 69.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area 34.40 in²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 645.86ft
Total bobbin: 192.23ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		977		R82 G42 B7	
2.	11		65	11	Dark Red	Default
3.	15		798		R0 G242 B0	
4.	16		3,111		R237 G239 B242	
5.	5		4,332		R201 G154 B132	
6.	4		4,281		R184 G90 B53	
7.	3		3,612		R224 G83 B22	
8.	10		3,632		R222 G142 B85	
9.	8		1,634		R222 G165 B101	
10.	7		562		R196 G100 B16	
11.	2		2,544		R145 G74 B12	
12.	14		1,673	14	Brown	Default
13.	13		95		R51 G51 B49	
14.	1		744	1	Dark Green	Default
15.	9		266		R255 G0 B0	
16.	12		19,863		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	53,148
Height:	6.20 in
Width:	6.51 in
Colors:	16
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	15
Stops:	16
Trims:	158
Appliqués:	0
Left:	81.7 mm
Right:	83.7 mm
Up:	82.0 mm
Down:	75.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	40.37 in²
Max stitch:	7.0 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	724.77ft
Total bobbin:	219.72ft
Stop Sequence:	
#	N#ColorSt. CodeNameChart
1.	61,096R82 G42 B7
2.	118711Dark RedDefault
3.	15844R0 G242 B0
4.	163,515R237 G239 B242
5.	54,888R201 G154 B132
6.	44,827R184 G90 B53
7.	34,025R224 G83 B22
8.	103,980R222 G142 B85
9.	81,795R222 G165 B101
10.	7653R196 G100 B16
11.	22,979R145 G74 B12
12.	141,88514BrownDefault
13.	13108R51 G51 B49
14.	18001Dark GreenDefault
15.	9298R255 G0 B0
16.	1221,366R0 G0 B0

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 58,085
Height: 6.67 in
Width: 7.01 in
Colors: 16
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima

Color changes: 15

Stops: 16

Trims: 161

Appliqués: 0

Left: 88.1 mm

Right: 90.1 mm

Up: 88.1 mm

Down: 81.4 mm

EndX: 0.00 in

EndY: 0.00 in

Area 46.80 in²

Max stitch: 7.0 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 805.96ft

Total bobbin: 248.64ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	6		1,166		R82 G42 B7	
2.	11		78	11	Dark Red	Default
3.	15		925		R0 G242 B0	
4.	16		3,854		R237 G239 B242	
5.	5		5,441		R201 G154 B132	
6.	4		5,316		R184 G90 B53	
7.	3		4,451		R224 G83 B22	
8.	10		4,447		R222 G142 B85	
9.	8		2,054		R222 G165 B101	
10.	7		728		R196 G100 B16	
11.	2		3,215		R145 G74 B12	
12.	14		2,058	14	Brown	Default
13.	13		123		R51 G51 B49	
14.	1		894	1	Dark Green	Default
15.	9		333		R255 G0 B0	
16.	12		23,000		R0 G0 B0	

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	63,072
Height:	7.15 in
Width:	7.51 in
Colors:	16
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	15
Stops:	16
Trims:	163
Appliqués:	0
Left:	94.4 mm
Right:	96.4 mm
Up:	94.1 mm
Down:	87.5 mm
EndX:	0.00 in
EndY:	0.00 in
Area	53.72 in²
Max stitch:	7.0 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	888.82ft
Total bobbin:	278.35ft
Stop Sequence:	
#	N# Color St. Code Name Chart
1.	6  1,472 R82 G42 B7
2.	11  86 11 Dark Red Default
3.	15  1,027 R0 G242 B0
4.	16  4,160 R237 G239 B242
5.	5  5,846 R201 G154 B132
6.	4  5,762 R184 G90 B53
7.	3  4,861 R224 G83 B22
8.	10  4,954 R222 G142 B85
9.	8  2,259 R222 G165 B101
10.	7  810 R196 G100 B16
11.	2  3,564 R145 G74 B12
12.	14  2,284 14 Brown Default
13.	13  135 R51 G51 B49
14.	1  991 1 Dark Green Default
15.	9  369 R255 G0 B0
16.	12  24,490 R0 G0 B0