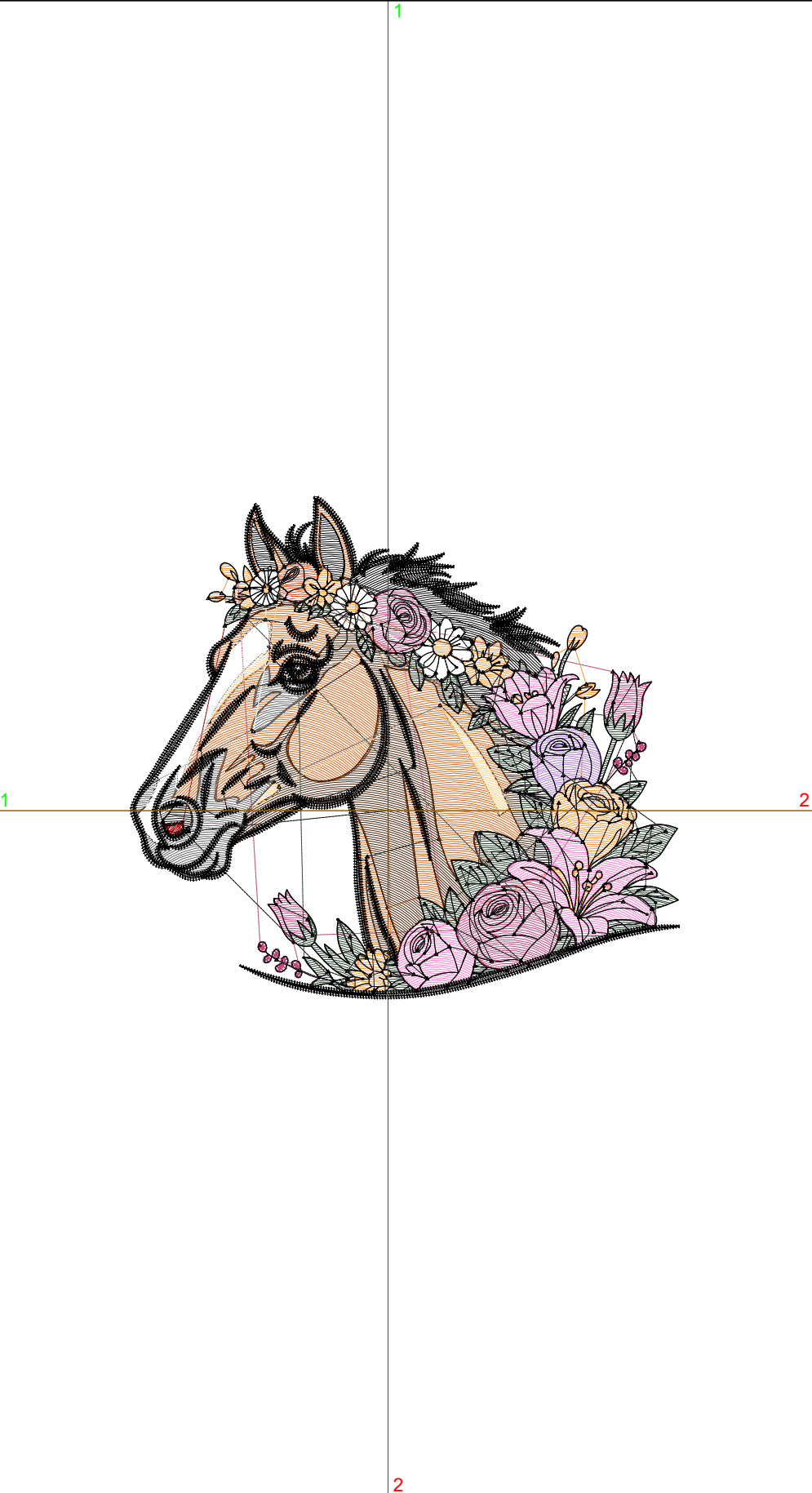




Machine format: Tajima

Color changes: 12

Stops: 13

Trims: 226

Appliqués: 0

Left: 41.8 mm

Right: 47.2 mm

Up: 51.0 mm

Down: 30.6 mm

EndX: 0.00 in

EndY: 0.00 in

Area 11.26 in²

Max stitch: 8.2 mm

Min stitch: 0.0 mm

Max jump: 6.9 mm

Total thread: 241.85ft

Total bobbin: 61.99ft

Stop Sequence:

| #   | N# | Color                                                                                 | St.   | Code | Name           | Chart   |
|-----|----|---------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 12 |    | 1,053 | 12   | Orange         | Default |
| 2.  | 1  |    | 1,014 |      | R199 G68 B125  |         |
| 3.  | 15 |    | 988   | 15   | Pink           | Default |
| 4.  | 3  |   | 182   |      | R172 G121 B219 |         |
| 5.  | 5  |  | 88    |      | R232 G67 B17   |         |
| 6.  | 4  |  | 2,456 |      | R217 G102 B30  |         |
| 7.  | 6  |  | 1,811 |      | R79 G38 B12    |         |
| 8.  | 16 |  | 268   | 16   | Sand           | Default |
| 9.  | 18 |  | 667   | 18   | Grey           | Default |
| 10. | 9  |  | 770   | 9    | White          | Default |
| 11. | 2  |  | 1,661 |      | R41 G66 B45    |         |
| 12. | 11 |  | 56    | 11   | Dark Red       | Default |
| 13. | 8  |  | 9,250 | 8    | Black          | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

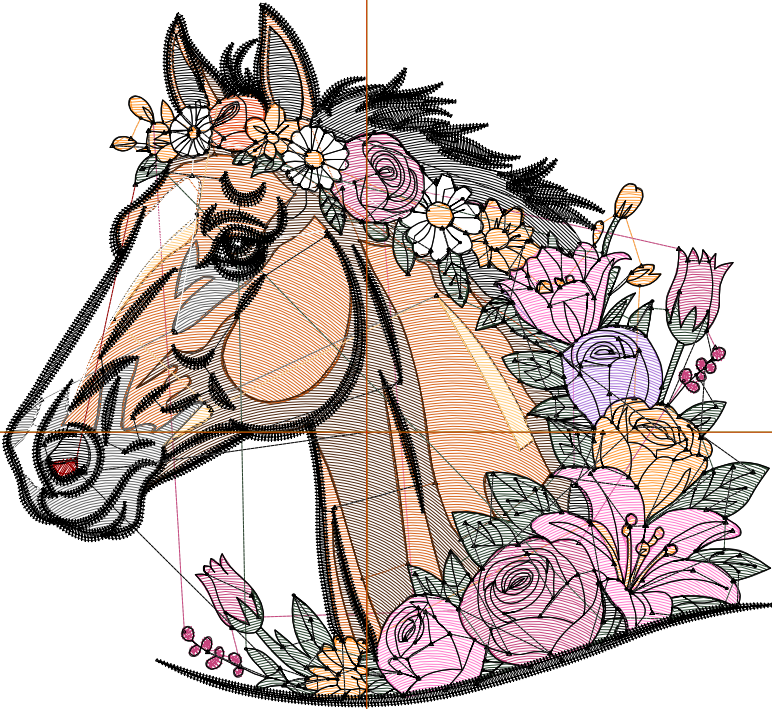
Title:

Stitches: 23,661  
Height: 3.67 in  
Width: 4.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 249  
Appliqués: 0  
Left: 48.2 mm  
Right: 53.6 mm  
Up: 56.8 mm  
Down: 36.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 14.69 in²  
Max stitch: 9.4 mm  
Min stitch: 0.0 mm  
Max jump: 6.7 mm  
Total thread: 289.55ft  
Total bobbin: 77.05ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 12 |       | 1,270  | 12   | Orange         | Default |
| 2.  | 1  |       | 1,233  |      | R199 G68 B125  |         |
| 3.  | 15 |       | 1,274  | 15   | Pink           | Default |
| 4.  | 3  |       | 216    |      | R172 G121 B219 |         |
| 5.  | 5  |       | 105    |      | R232 G67 B17   |         |
| 6.  | 4  |       | 3,028  |      | R217 G102 B30  |         |
| 7.  | 6  |       | 2,175  |      | R79 G38 B12    |         |
| 8.  | 16 |       | 305    | 16   | Sand           | Default |
| 9.  | 18 |       | 784    | 18   | Grey           | Default |
| 10. | 9  |       | 896    | 9    | White          | Default |
| 11. | 2  |       | 1,950  |      | R41 G66 B45    |         |
| 12. | 11 |       | 63     | 11   | Dark Red       | Default |
| 13. | 8  |       | 10,360 | 8    | Black          | Default |



Production Worksheet

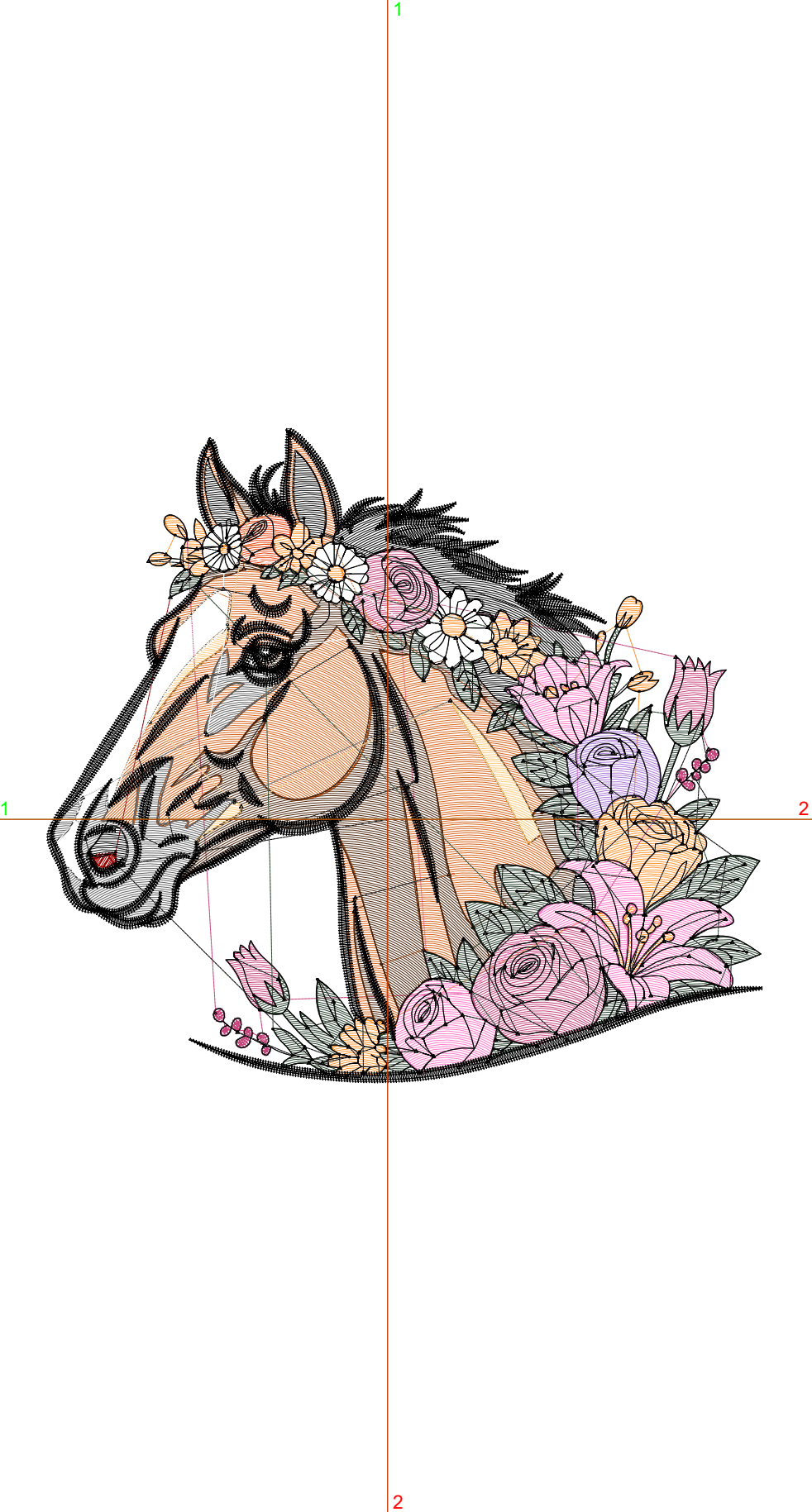
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 26,991  
Height: 4.12 in  
Width: 4.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 272  
Appliqués: 0  
Left: 54.5 mm  
Right: 59.9 mm  
Up: 62.6 mm  
Down: 42.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 18.59 in²  
Max stitch: 10.6 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 338.08ft  
Total bobbin: 92.87ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 12 |       | 1,471  | 12   | Orange         | Default |
| 2.  | 1  |       | 1,403  |      | R199 G68 B125  |         |
| 3.  | 15 |       | 1,466  | 15   | Pink           | Default |
| 4.  | 3  |       | 266    |      | R172 G121 B219 |         |
| 5.  | 5  |       | 117    |      | R232 G67 B17   |         |
| 6.  | 4  |       | 3,592  |      | R217 G102 B30  |         |
| 7.  | 6  |       | 2,572  |      | R79 G38 B12    |         |
| 8.  | 16 |       | 360    | 16   | Sand           | Default |
| 9.  | 18 |       | 937    | 18   | Grey           | Default |
| 10. | 9  |       | 1,055  | 9    | White          | Default |
| 11. | 2  |       | 2,246  |      | R41 G66 B45    |         |
| 12. | 11 |       | 67     | 11   | Dark Red       | Default |
| 13. | 8  |       | 11,437 | 8    | Black          | Default |

Production Worksheet

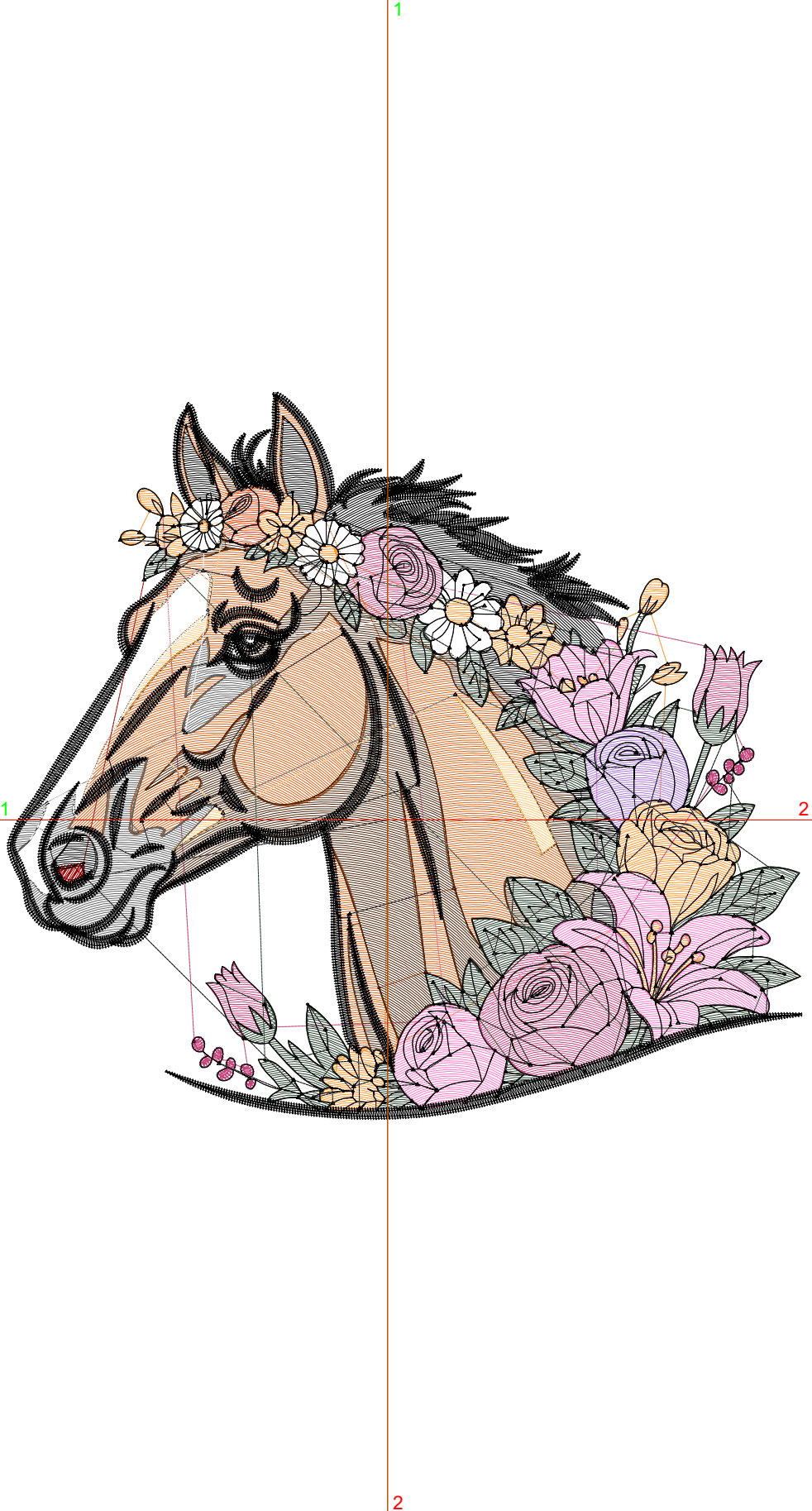
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 30,592  
Height: 4.58 in  
Width: 5.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 291  
Appliqués: 0  
Left: 60.9 mm  
Right: 66.3 mm  
Up: 68.4 mm  
Down: 48.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.94 in²  
Max stitch: 11.7 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 391.66ft  
Total bobbin: 110.61ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 12 |       | 1,642  | 12   | Orange         | Default |
| 2.  | 1  |       | 1,617  |      | R199 G68 B125  |         |
| 3.  | 15 |       | 1,758  | 15   | Pink           | Default |
| 4.  | 3  |       | 310    |      | R172 G121 B219 |         |
| 5.  | 5  |       | 140    |      | R232 G67 B17   |         |
| 6.  | 4  |       | 4,205  |      | R217 G102 B30  |         |
| 7.  | 6  |       | 3,029  |      | R79 G38 B12    |         |
| 8.  | 16 |       | 411    | 16   | Sand           | Default |
| 9.  | 18 |       | 1,105  | 18   | Grey           | Default |
| 10. | 9  |       | 1,221  | 9    | White          | Default |
| 11. | 2  |       | 2,556  |      | R41 G66 B45    |         |
| 12. | 11 |       | 71     | 11   | Dark Red       | Default |
| 13. | 8  |       | 12,525 | 8    | Black          | Default |

Production Worksheet

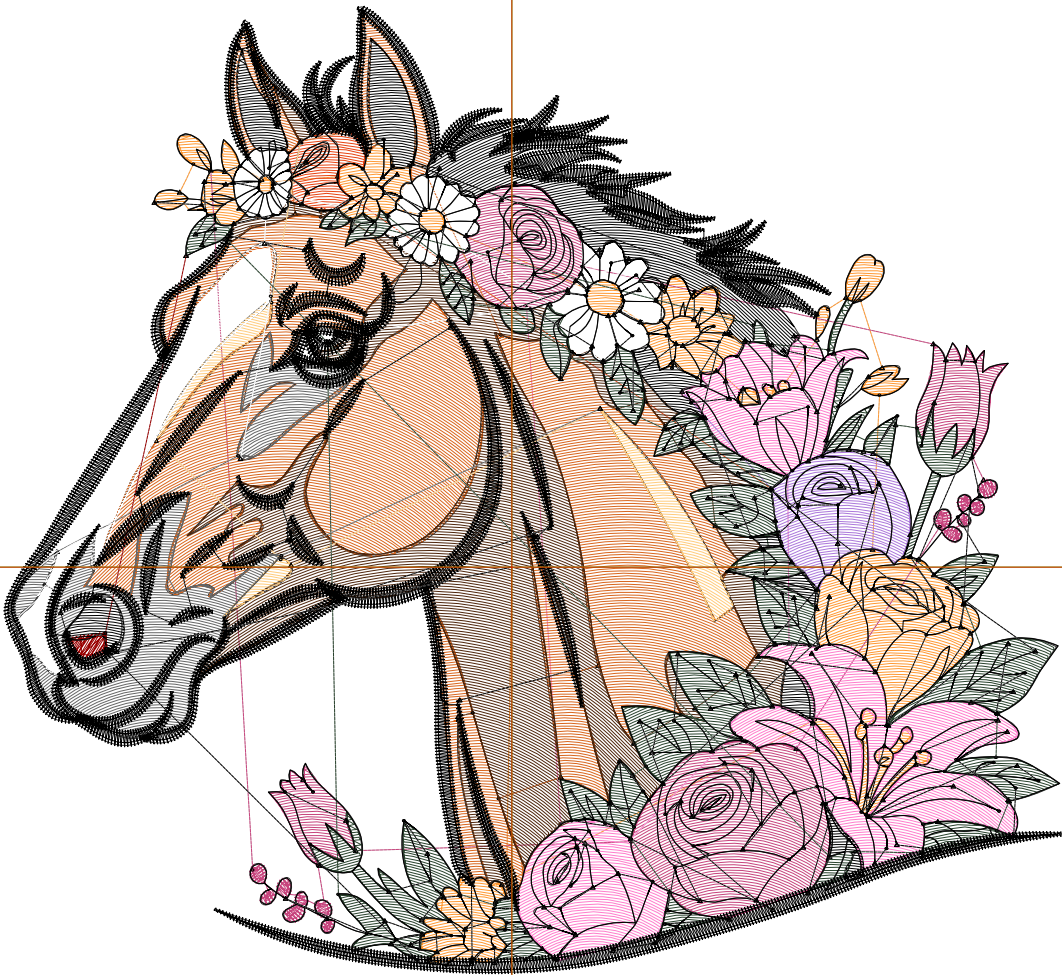
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

|           |            |
|-----------|------------|
| Stitches: | 34,306     |
| Height:   | 5.04 in    |
| Width:    | 5.51 in    |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima

Color changes: 12

Stops: 13

Trims: 309

Appliqués: 0

Left: 67.2 mm

Right: 72.6 mm

Up: 74.2 mm

Down: 53.8 mm

EndX: 0.00 in

EndY: 0.00 in

Area 27.75 in²

Max stitch: 7.0 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 448.65ft

Total bobbin: 129.94ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 12 |    | 1,865  | 12   | Orange         | Default |
| 2.  | 1  |    | 1,881  |      | R199 G68 B125  |         |
| 3.  | 15 |    | 1,942  | 15   | Pink           | Default |
| 4.  | 3  |    | 361    |      | R172 G121 B219 |         |
| 5.  | 5  |  | 159    |      | R232 G67 B17   |         |
| 6.  | 4  |  | 4,831  |      | R217 G102 B30  |         |
| 7.  | 6  |  | 3,495  |      | R79 G38 B12    |         |
| 8.  | 16 |  | 468    | 16   | Sand           | Default |
| 9.  | 18 |  | 1,264  | 18   | Grey           | Default |
| 10. | 9  |  | 1,416  | 9    | White          | Default |
| 11. | 2  |  | 2,941  |      | R41 G66 B45    |         |
| 12. | 11 |  | 83     | 11   | Dark Red       | Default |
| 13. | 8  |  | 13,598 | 8    | Black          | Default |

Production Worksheet

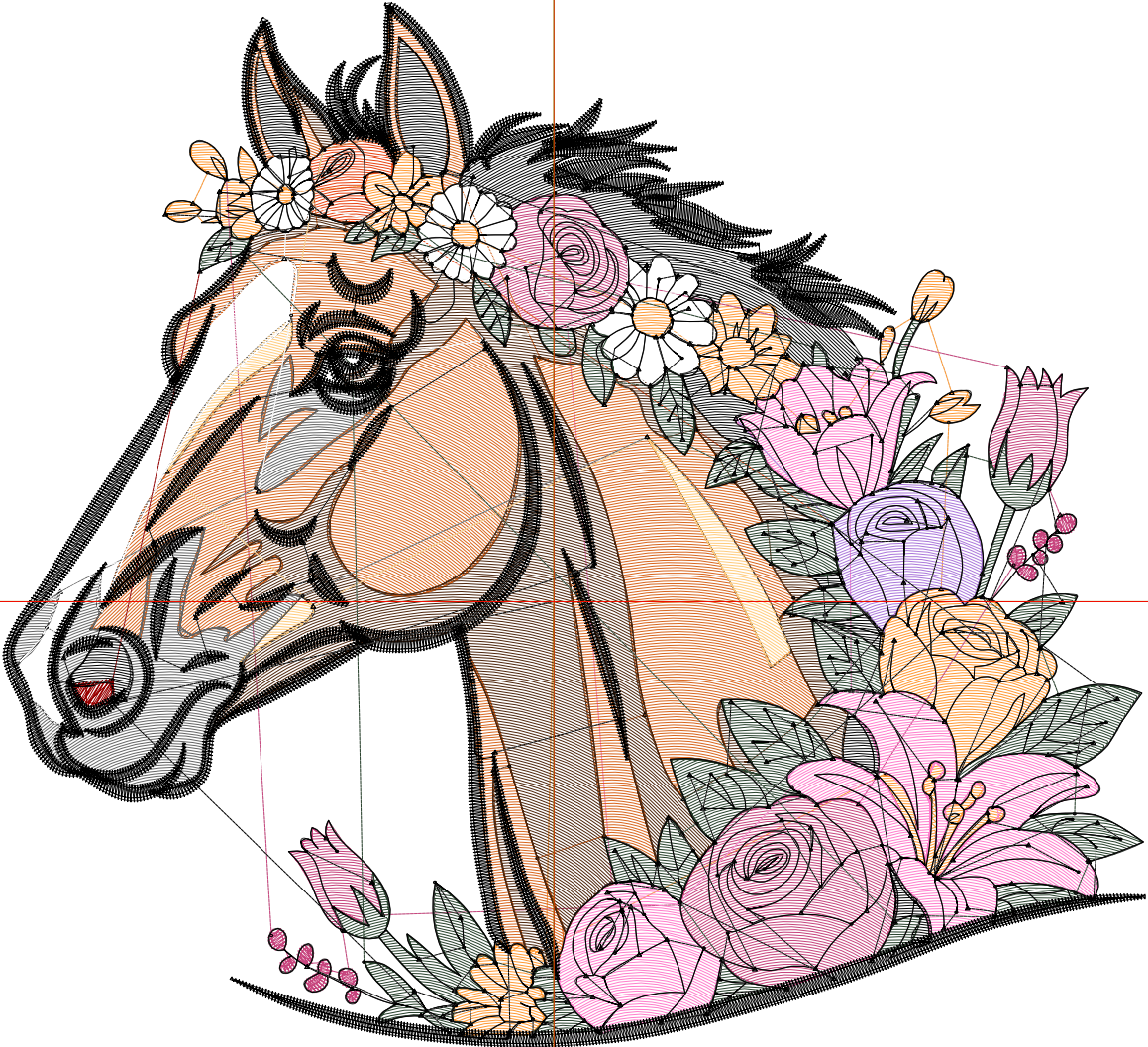
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 38,285  
Height: 5.50 in  
Width: 6.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima

Color changes: 12

Stops: 13

Trims: 317

Appliqués: 0

Left: 73.6 mm

Right: 79.0 mm

Up: 80.0 mm

Down: 59.6 mm

EndX: 0.00 in

EndY: 0.00 in

Area 33.02 in²

Max stitch: 6.9 mm

Min stitch: 0.0 mm

Max jump: 6.9 mm

Total thread: 510.10ft

Total bobbin: 150.89ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 12 |    | 2,154  | 12   | Orange         | Default |
| 2.  | 1  |    | 2,103  |      | R199 G68 B125  |         |
| 3.  | 15 |    | 2,268  | 15   | Pink           | Default |
| 4.  | 3  |    | 417    |      | R172 G121 B219 |         |
| 5.  | 5  |  | 175    |      | R232 G67 B17   |         |
| 6.  | 4  |  | 5,558  |      | R217 G102 B30  |         |
| 7.  | 6  |  | 4,015  |      | R79 G38 B12    |         |
| 8.  | 16 |  | 515    | 16   | Sand           | Default |
| 9.  | 18 |  | 1,484  | 18   | Grey           | Default |
| 10. | 9  |  | 1,617  | 9    | White          | Default |
| 11. | 2  |  | 3,262  |      | R41 G66 B45    |         |
| 12. | 11 |  | 87     | 11   | Dark Red       | Default |
| 13. | 8  |  | 14,628 | 8    | Black          | Default |

Production Worksheet

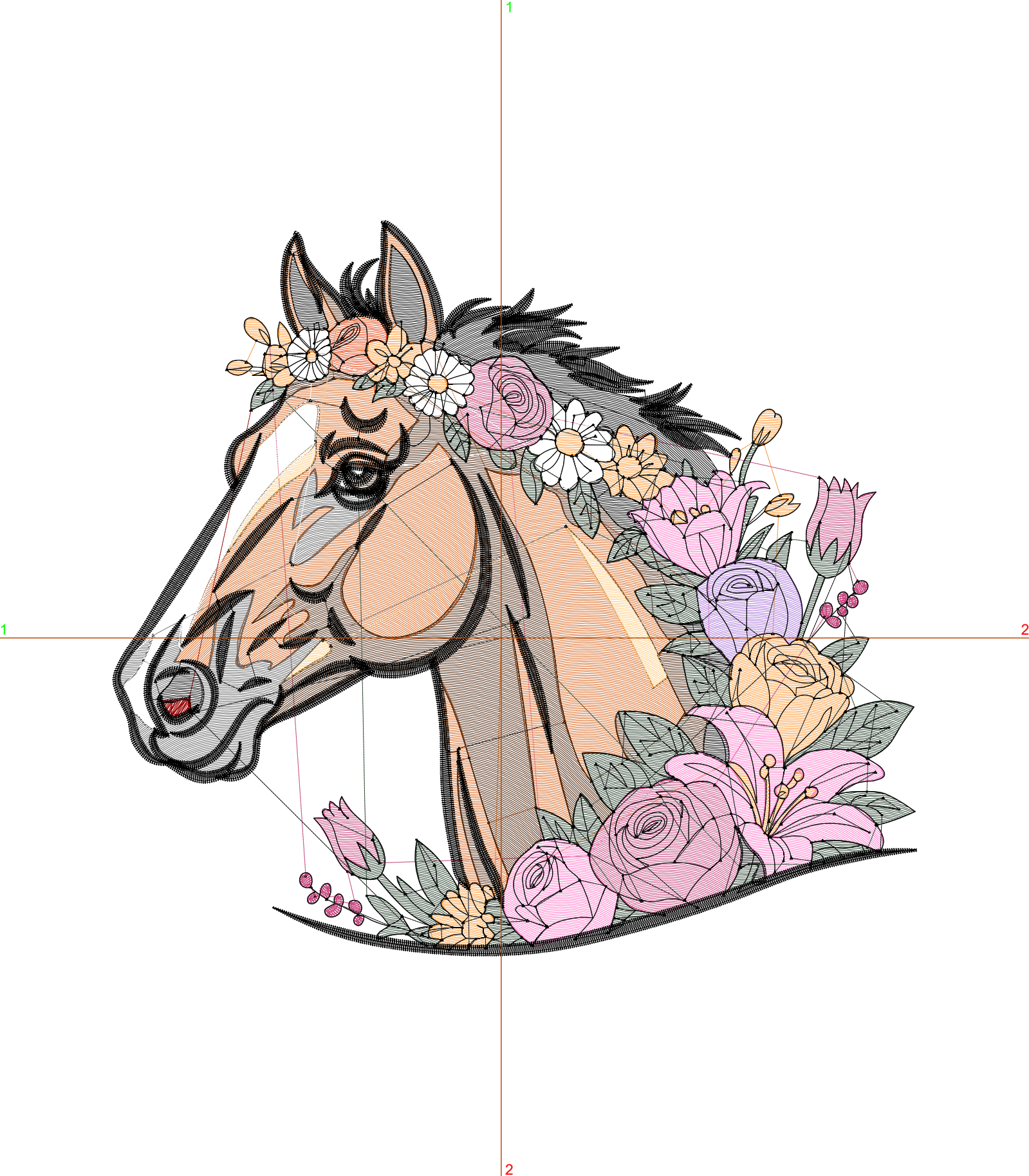
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 42,253  
Height: 5.95 in  
Width: 6.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 321  
Appliqués: 0  
Left: 79.9 mm  
Right: 85.3 mm  
Up: 85.8 mm  
Down: 65.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 38.74 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 573.51ft  
Total bobbin: 173.04ft

| Stop Sequence: |    |                                                                                     |        |      |                |         |
|----------------|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| #              | N# | Color                                                                               | St.    | Code | Name           | Chart   |
| 1.             | 12 |    | 2,399  | 12   | Orange         | Default |
| 2.             | 1  |    | 2,379  |      | R199 G68 B125  |         |
| 3.             | 15 |    | 2,559  | 15   | Pink           | Default |
| 4.             | 3  |    | 472    |      | R172 G121 B219 |         |
| 5.             | 5  |  | 202    |      | R232 G67 B17   |         |
| 6.             | 4  |  | 6,371  |      | R217 G102 B30  |         |
| 7.             | 6  |  | 4,497  |      | R79 G38 B12    |         |
| 8.             | 16 |  | 580    | 16   | Sand           | Default |
| 9.             | 18 |  | 1,663  | 18   | Grey           | Default |
| 10.            | 9  |  | 1,815  | 9    | White          | Default |
| 11.            | 2  |  | 3,593  |      | R41 G66 B45    |         |
| 12.            | 11 |  | 99     | 11   | Dark Red       | Default |
| 13.            | 8  |  | 15,622 | 8    | Black          | Default |

Production Worksheet

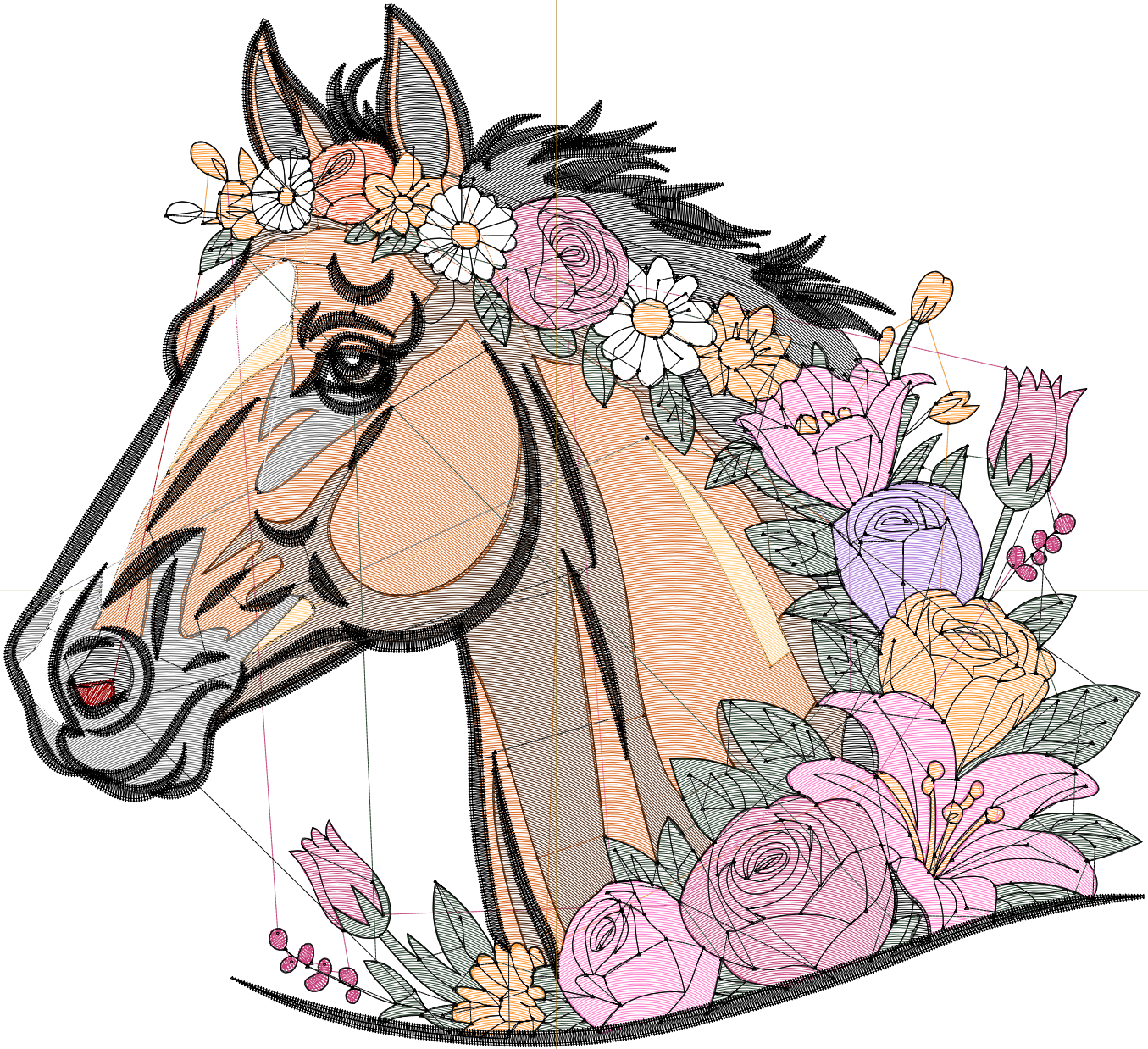
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 46,386     |
| Height:   | 6.41 in    |
| Width:    | 7.01 in    |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 329  
Appliqués: 0  
Left: 86.3 mm  
Right: 91.7 mm  
Up: 91.7 mm  
Down: 71.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 44.92 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 640.52ft  
Total bobbin: 196.67ft

| Stop Sequence: |    |                                                                                     |        |      |                |         |
|----------------|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| #              | N# | Color                                                                               | St.    | Code | Name           | Chart   |
| 1.             | 12 |    | 2,577  | 12   | Orange         | Default |
| 2.             | 1  |    | 2,693  |      | R199 G68 B125  |         |
| 3.             | 15 |    | 2,868  | 15   | Pink           | Default |
| 4.             | 3  |    | 541    |      | R172 G121 B219 |         |
| 5.             | 5  |  | 224    |      | R232 G67 B17   |         |
| 6.             | 4  |  | 7,108  |      | R217 G102 B30  |         |
| 7.             | 6  |  | 5,073  |      | R79 G38 B12    |         |
| 8.             | 16 |  | 639    | 16   | Sand           | Default |
| 9.             | 18 |  | 1,846  | 18   | Grey           | Default |
| 10.            | 9  |  | 2,015  | 9    | White          | Default |
| 11.            | 2  |  | 4,027  |      | R41 G66 B45    |         |
| 12.            | 11 |  | 106    | 11   | Dark Red       | Default |
| 13.            | 8  |  | 16,667 | 8    | Black          | Default |

Production Worksheet

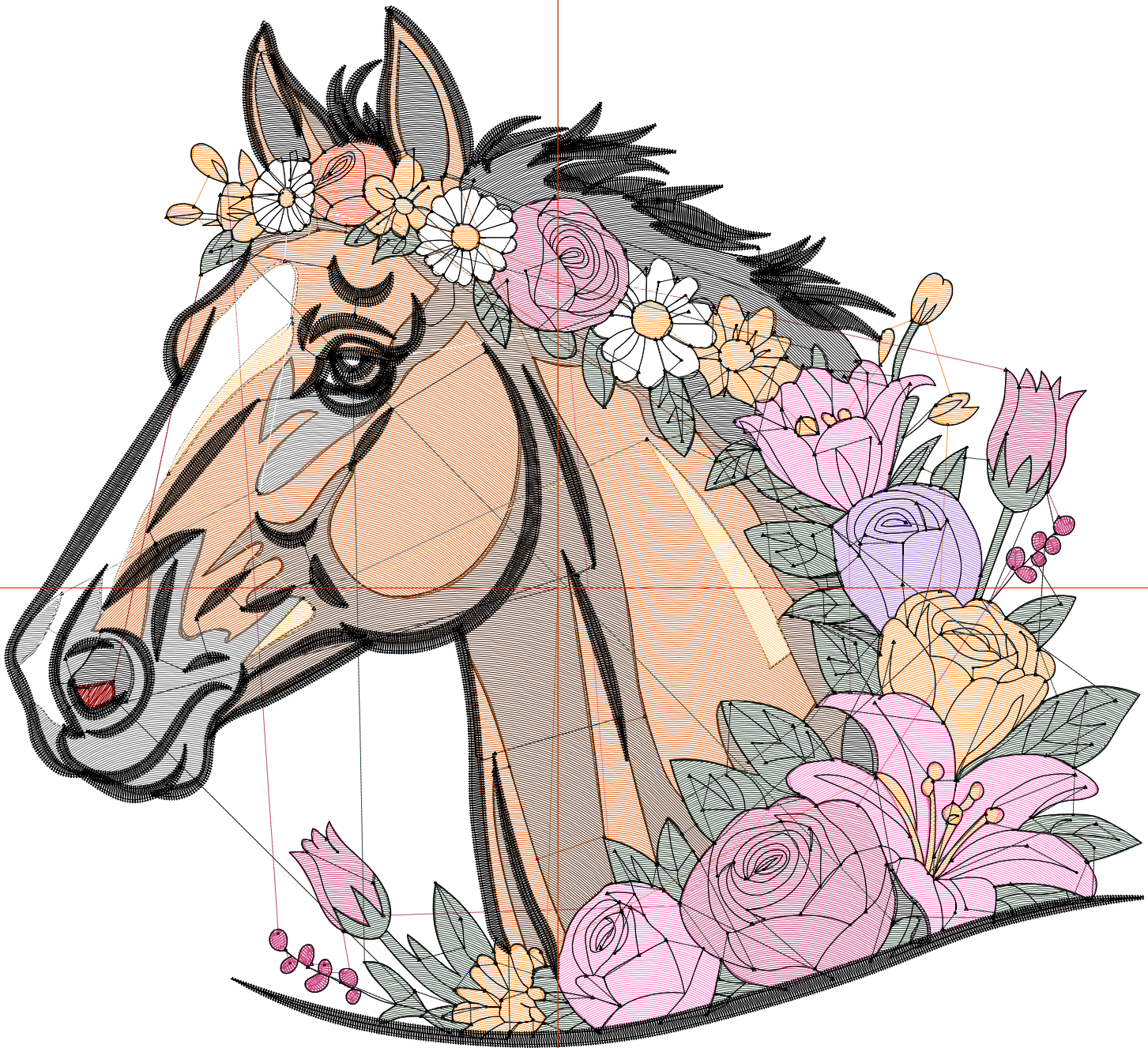
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 50,716     |
| Height:   | 6.87 in    |
| Width:    | 7.51 in    |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 332  
Appliqués: 0  
Left: 92.6 mm  
Right: 98.0 mm  
Up: 97.5 mm  
Down: 77.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 51.56 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 712.30ft  
Total bobbin: 222.37ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 12 |    | 2,918  | 12   | Orange         | Default |
| 2.  | 1  |    | 2,984  |      | R199 G68 B125  |         |
| 3.  | 15 |    | 3,206  | 15   | Pink           | Default |
| 4.  | 3  |    | 607    |      | R172 G121 B219 |         |
| 5.  | 5  |  | 248    |      | R232 G67 B17   |         |
| 6.  | 4  |  | 7,924  |      | R217 G102 B30  |         |
| 7.  | 6  |  | 5,636  |      | R79 G38 B12    |         |
| 8.  | 16 |  | 713    | 16   | Sand           | Default |
| 9.  | 18 |  | 2,051  | 18   | Grey           | Default |
| 10. | 9  |  | 2,202  | 9    | White          | Default |
| 11. | 2  |  | 4,431  |      | R41 G66 B45    |         |
| 12. | 11 |  | 116    | 11   | Dark Red       | Default |
| 13. | 8  |  | 17,678 | 8    | Black          | Default |