

Production Worksheet

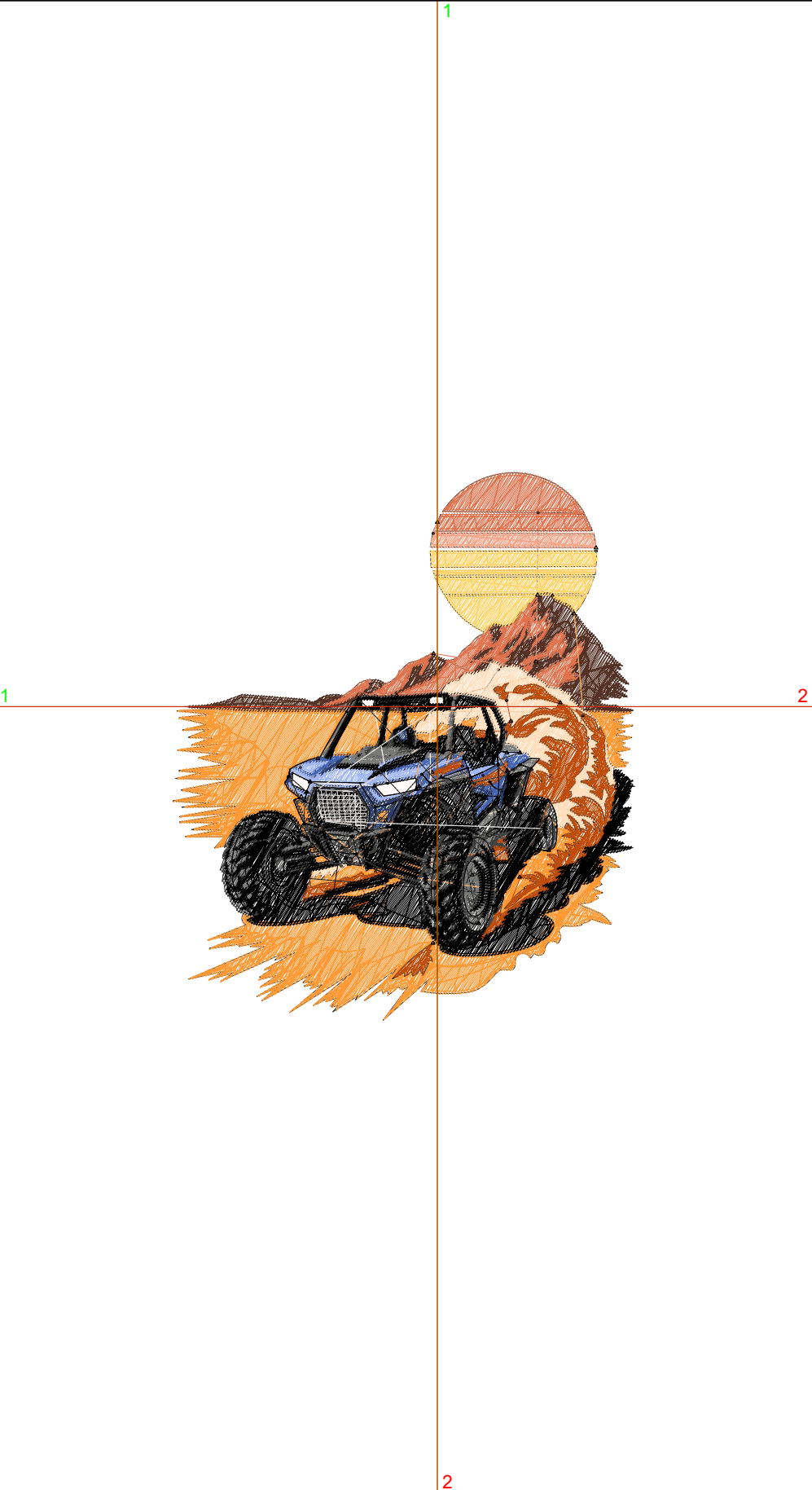
Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 32,874  
Height: 3.50 in  
Width: 2.94 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 123  
Appliqués: 0  
Left: 42.9 mm  
Right: 31.8 mm  
Up: 38.1 mm  
Down: 50.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 10.29 in<sup>2</sup>  
Max stitch: 11.8 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 414.88ft  
Total bobbin: 115.11ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 2  |       | 3,834 |      | R65 G66 B64    |         |
| 2.  | 3  |       | 1,931 |      | R121 G122 B119 |         |
| 3.  | 4  |       | 608   |      | R41 G61 B110   |         |
| 4.  | 5  |       | 674   |      | R67 G100 B181  |         |
| 5.  | 6  |       | 635   |      | R160 G183 B242 |         |
| 6.  | 8  |       | 1,971 |      | R84 G49 B36    |         |
| 7.  | 9  |       | 1,695 |      | R224 G114 B77  |         |
| 8.  | 10 |       | 302   |      | R247 G163 B134 |         |
| 9.  | 11 |       | 1,095 |      | R255 G212 B105 |         |
| 10. | 12 |       | 5,806 | 12   | Orange         | Default |
| 11. | 7  |       | 2,315 |      | R255 G222 B188 |         |
| 12. | 13 |       | 2,923 |      | R191 G76 B10   |         |
| 13. | 1  |       | 224   |      | R255 G250 B247 |         |
| 14. | 15 |       | 8,746 |      | R0 G0 B0       |         |
| 15. | 16 |       | 113   |      | R227 G222 B220 |         |

Production Worksheet

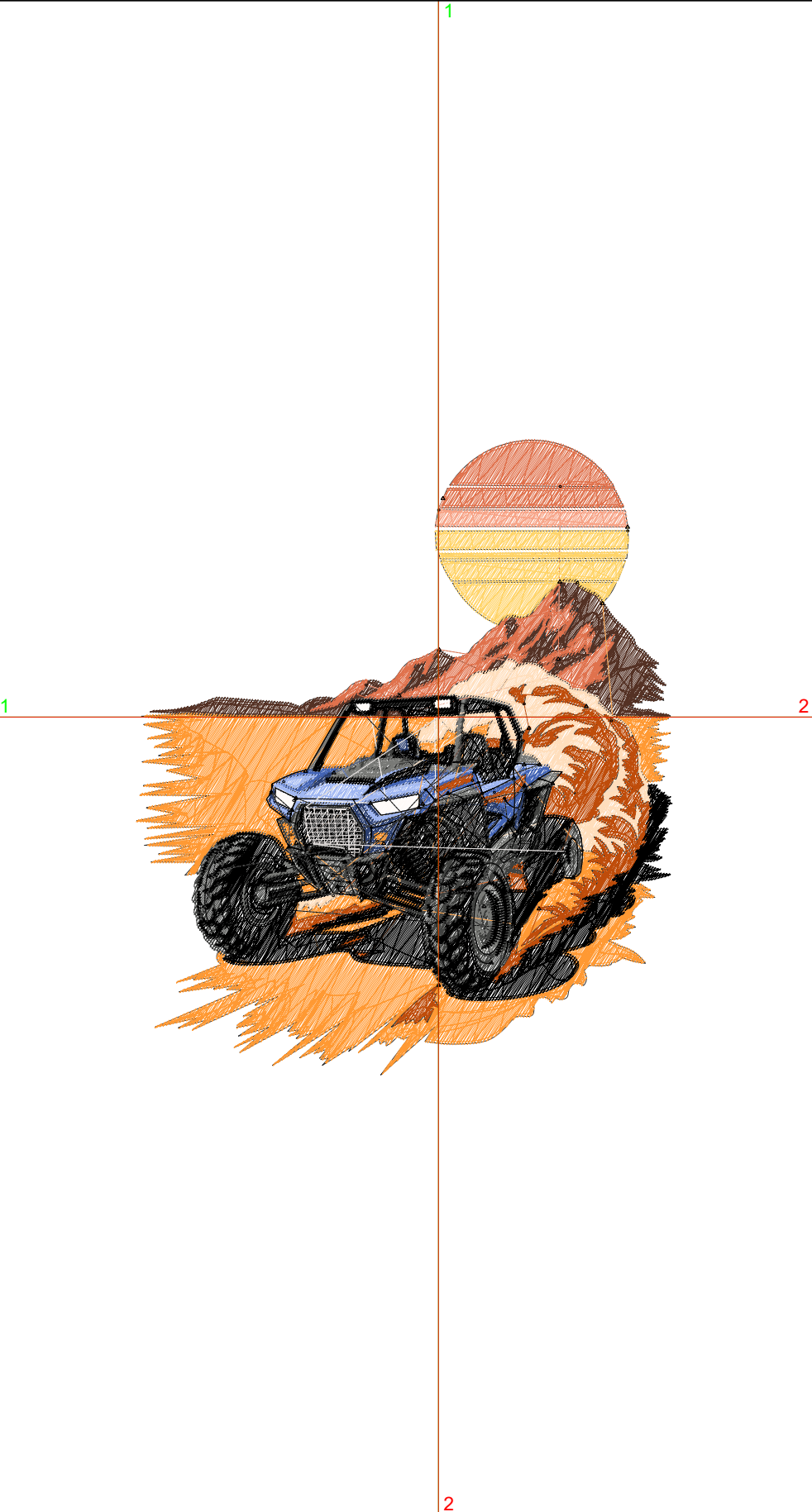
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 37,987  
Height: 4.00 in  
Width: 3.37 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 124  
Appliqués: 0  
Left: 48.4 mm  
Right: 37.3 mm  
Up: 44.4 mm  
Down: 57.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 13.49 in²  
Max stitch: 11.3 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 494.22ft  
Total bobbin: 142.25ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 4,426  |      | R65 G66 B64    |         |
| 2.  | 3  |       | 2,215  |      | R121 G122 B119 |         |
| 3.  | 4  |       | 672    |      | R41 G61 B110   |         |
| 4.  | 5  |       | 772    |      | R67 G100 B181  |         |
| 5.  | 6  |       | 740    |      | R160 G183 B242 |         |
| 6.  | 8  |       | 2,288  |      | R84 G49 B36    |         |
| 7.  | 9  |       | 1,957  |      | R224 G114 B77  |         |
| 8.  | 10 |       | 345    |      | R247 G163 B134 |         |
| 9.  | 11 |       | 1,297  |      | R255 G212 B105 |         |
| 10. | 12 |       | 6,823  | 12   | Orange         | Default |
| 11. | 7  |       | 2,713  |      | R255 G222 B188 |         |
| 12. | 13 |       | 3,319  |      | R191 G76 B10   |         |
| 13. | 1  |       | 249    |      | R255 G250 B247 |         |
| 14. | 15 |       | 10,034 |      | R0 G0 B0       |         |
| 15. | 16 |       | 135    |      | R227 G222 B220 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 43,221  
Height: 4.51 in  
Width: 3.80 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 127  
Appliqués: 0  
Left: 53.7 mm  
Right: 42.8 mm  
Up: 50.8 mm  
Down: 63.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 17.12 in²  
Max stitch: 11.9 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 579.13ft  
Total bobbin: 172.21ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 5,067  |      | R65 G66 B64    |         |
| 2.  | 3  |       | 2,455  |      | R121 G122 B119 |         |
| 3.  | 4  |       | 756    |      | R41 G61 B110   |         |
| 4.  | 5  |       | 896    |      | R67 G100 B181  |         |
| 5.  | 6  |       | 837    |      | R160 G183 B242 |         |
| 6.  | 8  |       | 2,542  |      | R84 G49 B36    |         |
| 7.  | 9  |       | 2,272  |      | R224 G114 B77  |         |
| 8.  | 10 |       | 391    |      | R247 G163 B134 |         |
| 9.  | 11 |       | 1,490  |      | R255 G212 B105 |         |
| 10. | 12 |       | 7,886  | 12   | Orange         | Default |
| 11. | 7  |       | 3,003  |      | R255 G222 B188 |         |
| 12. | 13 |       | 3,774  |      | R191 G76 B10   |         |
| 13. | 1  |       | 270    |      | R255 G250 B247 |         |
| 14. | 15 |       | 11,439 |      | R0 G0 B0       |         |
| 15. | 16 |       | 141    |      | R227 G222 B220 |         |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 48,311  
Height: 5.00 in  
Width: 4.22 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 131  
Appliqués: 0  
Left: 59.0 mm  
Right: 48.2 mm  
Up: 57.1 mm  
Down: 69.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 21.07 in²  
Max stitch: 11.8 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 665.02ft  
Total bobbin: 203.32ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 5,599  |      | R65 G66 B64    |         |
| 2.  | 3  |       | 2,736  |      | R121 G122 B119 |         |
| 3.  | 4  |       | 838    |      | R41 G61 B110   |         |
| 4.  | 5  |       | 999    |      | R67 G100 B181  |         |
| 5.  | 6  |       | 946    |      | R160 G183 B242 |         |
| 6.  | 8  |       | 2,862  |      | R84 G49 B36    |         |
| 7.  | 9  |       | 2,570  |      | R224 G114 B77  |         |
| 8.  | 10 |       | 434    |      | R247 G163 B134 |         |
| 9.  | 11 |       | 1,708  |      | R255 G212 B105 |         |
| 10. | 12 |       | 8,912  | 12   | Orange         | Default |
| 11. | 7  |       | 3,396  |      | R255 G222 B188 |         |
| 12. | 13 |       | 4,242  |      | R191 G76 B10   |         |
| 13. | 1  |       | 295    |      | R255 G250 B247 |         |
| 14. | 15 |       | 12,617 |      | R0 G0 B0       |         |
| 15. | 16 |       | 155    |      | R227 G222 B220 |         |





Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 53,908  
Height: 5.50 in  
Width: 4.64 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 133  
Appliqués: 0  
Left: 64.3 mm  
Right: 53.5 mm  
Up: 63.5 mm  
Down: 76.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 25.52 in²  
Max stitch: 11.5 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 760.01ft  
Total bobbin: 237.84ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 2  |       | 6,257  |      | R65 G66 B64    |         |
| 2.  | 3  |       | 3,020  |      | R121 G122 B119 |         |
| 3.  | 4  |       | 917    |      | R41 G61 B110   |         |
| 4.  | 5  |       | 1,099  |      | R67 G100 B181  |         |
| 5.  | 6  |       | 1,047  |      | R160 G183 B242 |         |
| 6.  | 8  |       | 3,152  |      | R84 G49 B36    |         |
| 7.  | 9  |       | 2,917  |      | R224 G114 B77  |         |
| 8.  | 10 |       | 495    |      | R247 G163 B134 |         |
| 9.  | 11 |       | 1,917  |      | R255 G212 B105 |         |
| 10. | 12 |       | 10,104 | 12   | Orange         | Default |
| 11. | 7  |       | 3,762  |      | R255 G222 B188 |         |
| 12. | 13 |       | 4,728  |      | R191 G76 B10   |         |
| 13. | 1  |       | 330    |      | R255 G250 B247 |         |
| 14. | 15 |       | 13,993 |      | R0 G0 B0       |         |
| 15. | 16 |       | 168    |      | R227 G222 B220 |         |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 59,433     |
| Height:   | 6.01 in    |
| Width:    | 5.06 in    |
| Colors:   | 15         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 140  
Appliqués: 0  
Left: 69.8 mm  
Right: 58.8 mm  
Up: 69.8 mm  
Down: 82.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 30.44 in²  
Max stitch: 11.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 857.59ft  
Total bobbin: 274.18ft

| Stop Sequence: |    |                                                                                     |        |      |                |         |
|----------------|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| #              | N# | Color                                                                               | St.    | Code | Name           | Chart   |
| 1.             | 2  |    | 6,905  |      | R65 G66 B64    |         |
| 2.             | 3  |    | 3,282  |      | R121 G122 B119 |         |
| 3.             | 4  |    | 1,020  |      | R41 G61 B110   |         |
| 4.             | 5  |   | 1,182  |      | R67 G100 B181  |         |
| 5.             | 6  |  | 1,151  |      | R160 G183 B242 |         |
| 6.             | 8  |  | 3,539  |      | R84 G49 B36    |         |
| 7.             | 9  |  | 3,287  |      | R224 G114 B77  |         |
| 8.             | 10 |  | 560    |      | R247 G163 B134 |         |
| 9.             | 11 |  | 2,156  |      | R255 G212 B105 |         |
| 10.            | 12 |  | 11,213 | 12   | Orange         | Default |
| 11.            | 7  |  | 4,103  |      | R255 G222 B188 |         |
| 12.            | 13 |  | 5,177  |      | R191 G76 B10   |         |
| 13.            | 1  |  | 358    |      | R255 G250 B247 |         |
| 14.            | 15 |  | 15,320 |      | R0 G0 B0       |         |
| 15.            | 16 |  | 178    |      | R227 G222 B220 |         |



Production Worksheet

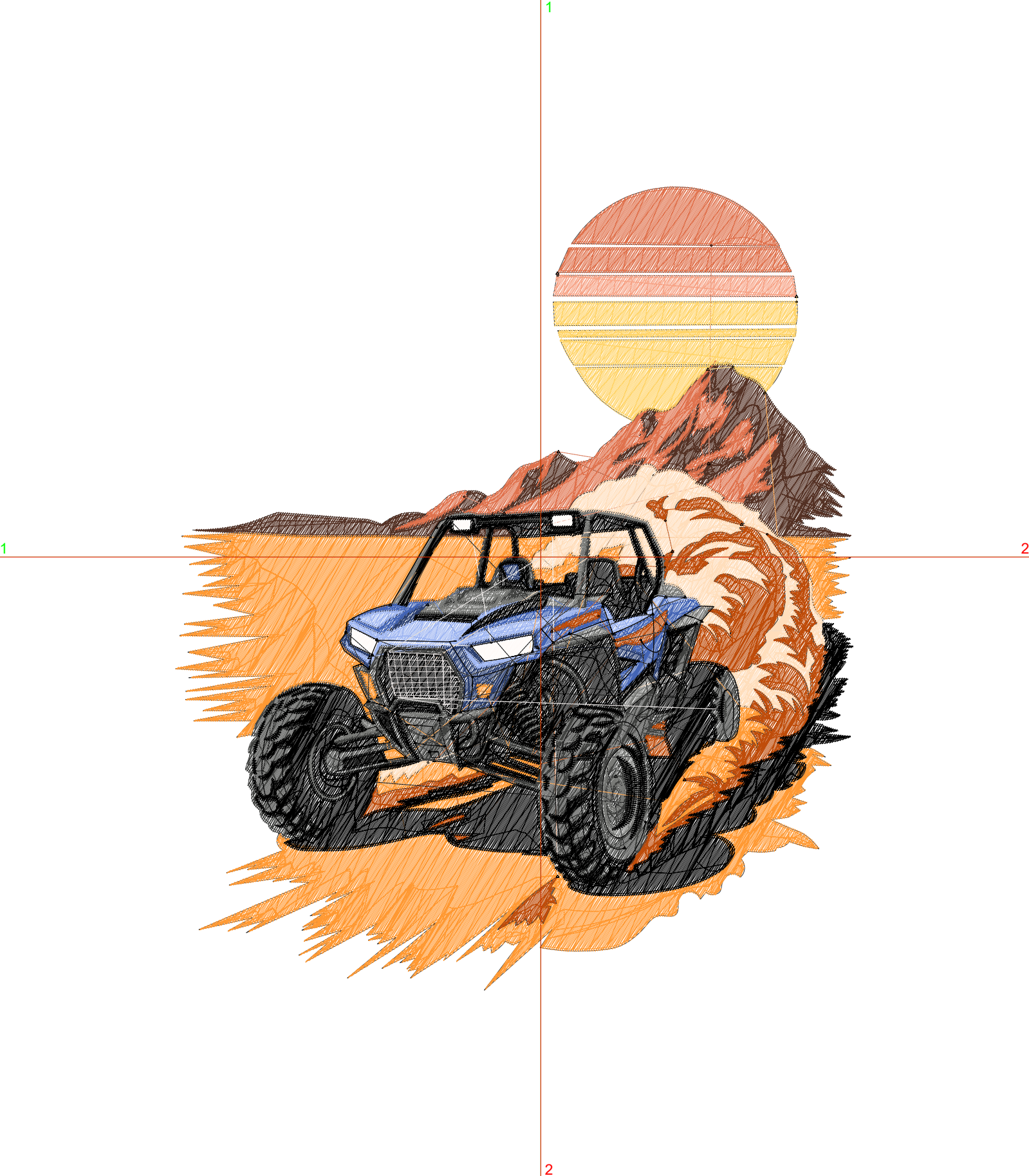
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 65,443  
Height: 6.50 in  
Width: 5.48 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1





Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 143  
Appliqués: 0  
Left: 75.1 mm  
Right: 64.2 mm  
Up: 76.2 mm  
Down: 88.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 35.64 in²  
Max stitch: 9.8 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 963.02ft  
Total bobbin: 313.30ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 2  |    | 7,628  |      | R65 G66 B64    |         |
| 2.  | 3  |    | 3,583  |      | R121 G122 B119 |         |
| 3.  | 4  |    | 1,090  |      | R41 G61 B110   |         |
| 4.  | 5  |   | 1,305  |      | R67 G100 B181  |         |
| 5.  | 6  |  | 1,260  |      | R160 G183 B242 |         |
| 6.  | 8  |  | 3,895  |      | R84 G49 B36    |         |
| 7.  | 9  |  | 3,663  |      | R224 G114 B77  |         |
| 8.  | 10 |  | 626    |      | R247 G163 B134 |         |
| 9.  | 11 |  | 2,397  |      | R255 G212 B105 |         |
| 10. | 12 |  | 12,513 | 12   | Orange         | Default |
| 11. | 7  |  | 4,512  |      | R255 G222 B188 |         |
| 12. | 13 |  | 5,599  |      | R191 G76 B10   |         |
| 13. | 1  |  | 383    |      | R255 G250 B247 |         |
| 14. | 15 |  | 16,798 |      | R0 G0 B0       |         |
| 15. | 16 |  | 189    |      | R227 G222 B220 |         |

Production Worksheet

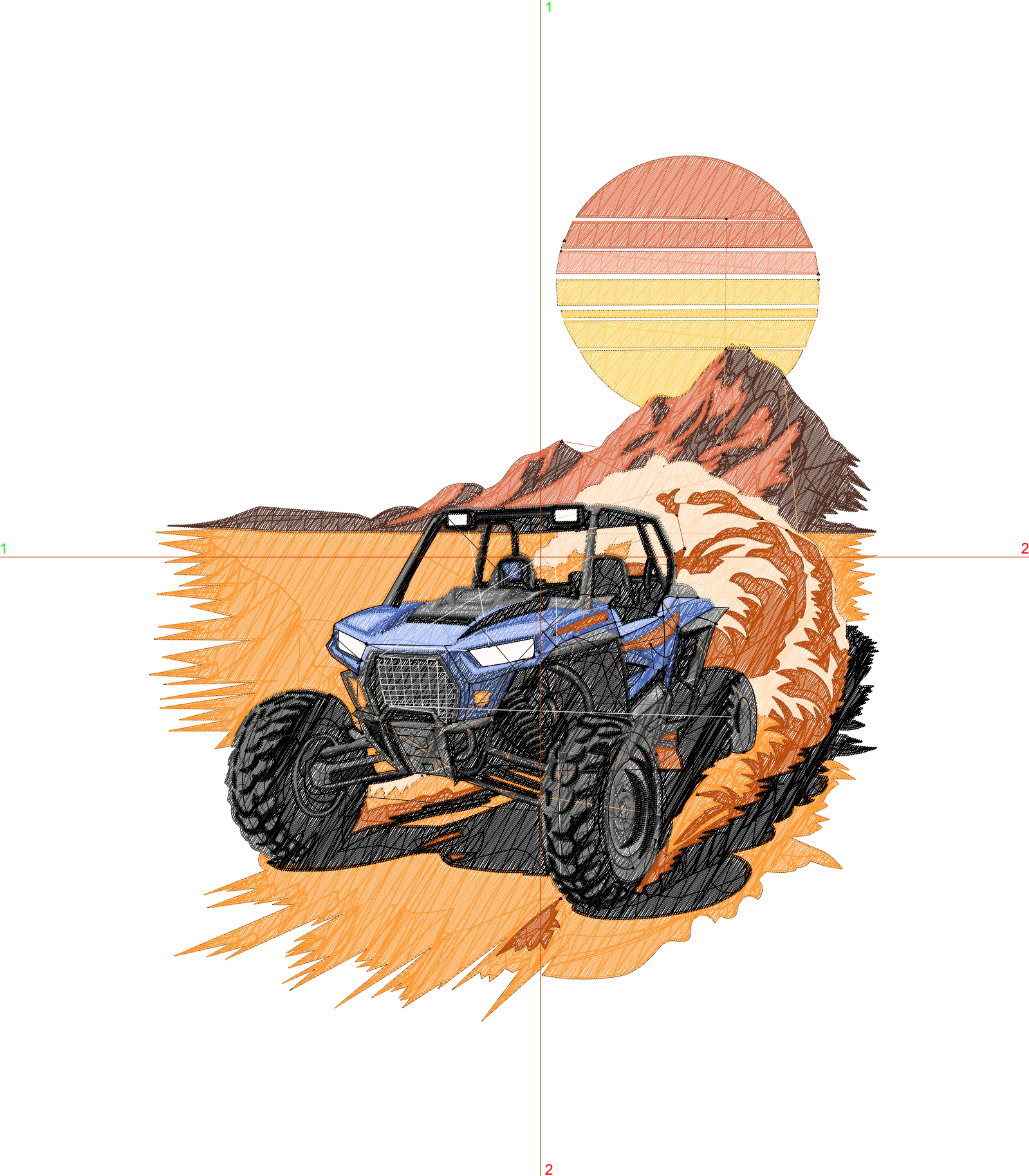
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 71,400     |
| Height:   | 7.00 in    |
| Width:    | 5.90 in    |
| Colors:   | 15         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima

Color changes: 14

Stops: 15

Trims: 143

Appliqués: 0

Left: 80.4 mm

Right: 69.5 mm

Up: 82.5 mm

Down: 95.2 mm

EndX: 0.00 in

EndY: 0.00 in

Area 41.30 in²

Max stitch: 11.6 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 1070.64ft

Total bobbin: 353.90ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 2  |    | 8,313  |      | R65 G66 B64    |         |
| 2.  | 3  |    | 3,849  |      | R121 G122 B119 |         |
| 3.  | 4  |    | 1,213  |      | R41 G61 B110   |         |
| 4.  | 5  |   | 1,397  |      | R67 G100 B181  |         |
| 5.  | 6  |  | 1,380  |      | R160 G183 B242 |         |
| 6.  | 8  |  | 4,270  |      | R84 G49 B36    |         |
| 7.  | 9  |  | 4,021  |      | R224 G114 B77  |         |
| 8.  | 10 |  | 696    |      | R247 G163 B134 |         |
| 9.  | 11 |  | 2,663  |      | R255 G212 B105 |         |
| 10. | 12 |  | 13,728 | 12   | Orange         | Default |
| 11. | 7  |  | 4,879  |      | R255 G222 B188 |         |
| 12. | 13 |  | 6,110  |      | R191 G76 B10   |         |
| 13. | 1  |  | 421    |      | R255 G250 B247 |         |
| 14. | 15 |  | 18,262 |      | R0 G0 B0       |         |
| 15. | 16 |  | 196    |      | R227 G222 B220 |         |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 77,515     |
| Height:   | 7.50 in    |
| Width:    | 6.32 in    |
| Colors:   | 15         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 149  
Appliqués: 0  
Left: 85.7 mm  
Right: 74.8 mm  
Up: 88.9 mm  
Down: 101.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 47.38 in²  
Max stitch: 10.9 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 1186.33ft  
Total bobbin: 398.68ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|---------|
| 1.  | 2  |    | 9,031  |      | R65 G66 B64    |         |
| 2.  | 3  |    | 4,133  |      | R121 G122 B119 |         |
| 3.  | 4  |    | 1,293  |      | R41 G61 B110   |         |
| 4.  | 5  |    | 1,490  |      | R67 G100 B181  |         |
| 5.  | 6  |  | 1,480  |      | R160 G183 B242 |         |
| 6.  | 8  |  | 4,660  |      | R84 G49 B36    |         |
| 7.  | 9  |  | 4,454  |      | R224 G114 B77  |         |
| 8.  | 10 |  | 766    |      | R247 G163 B134 |         |
| 9.  | 11 |  | 2,962  |      | R255 G212 B105 |         |
| 10. | 12 |  | 15,150 | 12   | Orange         | Default |
| 11. | 7  |  | 5,270  |      | R255 G222 B188 |         |
| 12. | 13 |  | 6,569  |      | R191 G76 B10   |         |
| 13. | 1  |  | 456    |      | R255 G250 B247 |         |
| 14. | 15 |  | 19,573 |      | R0 G0 B0       |         |
| 15. | 16 |  | 226    |      | R227 G222 B220 |         |