

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

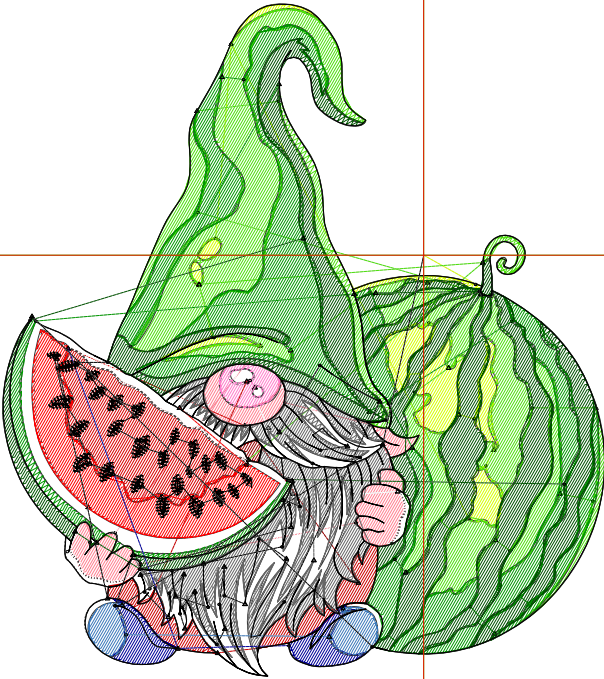
Title:

Stitches: 15,204  
Height: 3.50 in  
Width: 3.13 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 87  
Appliqués: 0  
Left: 55.7 mm  
Right: 23.9 mm  
Up: 33.2 mm  
Down: 55.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 10.96 in²  
Max stitch: 8.8 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 199.28ft  
Total bobbin: 56.06ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 4  |       | 675   |      | R213 G255 B1   |         |
| 2.  | 6  |       | 415   |      | R255 G129 B146 |         |
| 3.  | 8  |       | 387   |      | R217 G0 B0     |         |
| 4.  | 9  |       | 2,013 | 9    | White          | Default |
| 5.  | 15 |       | 110   | 15   | Pink           | Default |
| 6.  | 12 |       | 333   |      | R204 G0 B0     |         |
| 7.  | 11 |       | 42    | 11   | Dark Red       | Default |
| 8.  | 3  |       | 2,198 |      | R76 G224 B12   |         |
| 9.  | 1  |       | 2,074 | 1    | Dark Green     | Default |
| 10. | 2  |       | 2,644 |      | R0 G84 B0      |         |
| 11. | 18 |       | 1,451 | 18   | Grey           | Default |
| 12. | 7  |       | 483   |      | R255 G0 B0     |         |
| 13. | 10 |       | 248   | 10   | Dark Blue      | Default |
| 14. | 5  |       | 161   |      | R60 G121 B186  |         |
| 15. | 13 |       | 1,968 |      | R0 G0 B0       |         |



Production Worksheet

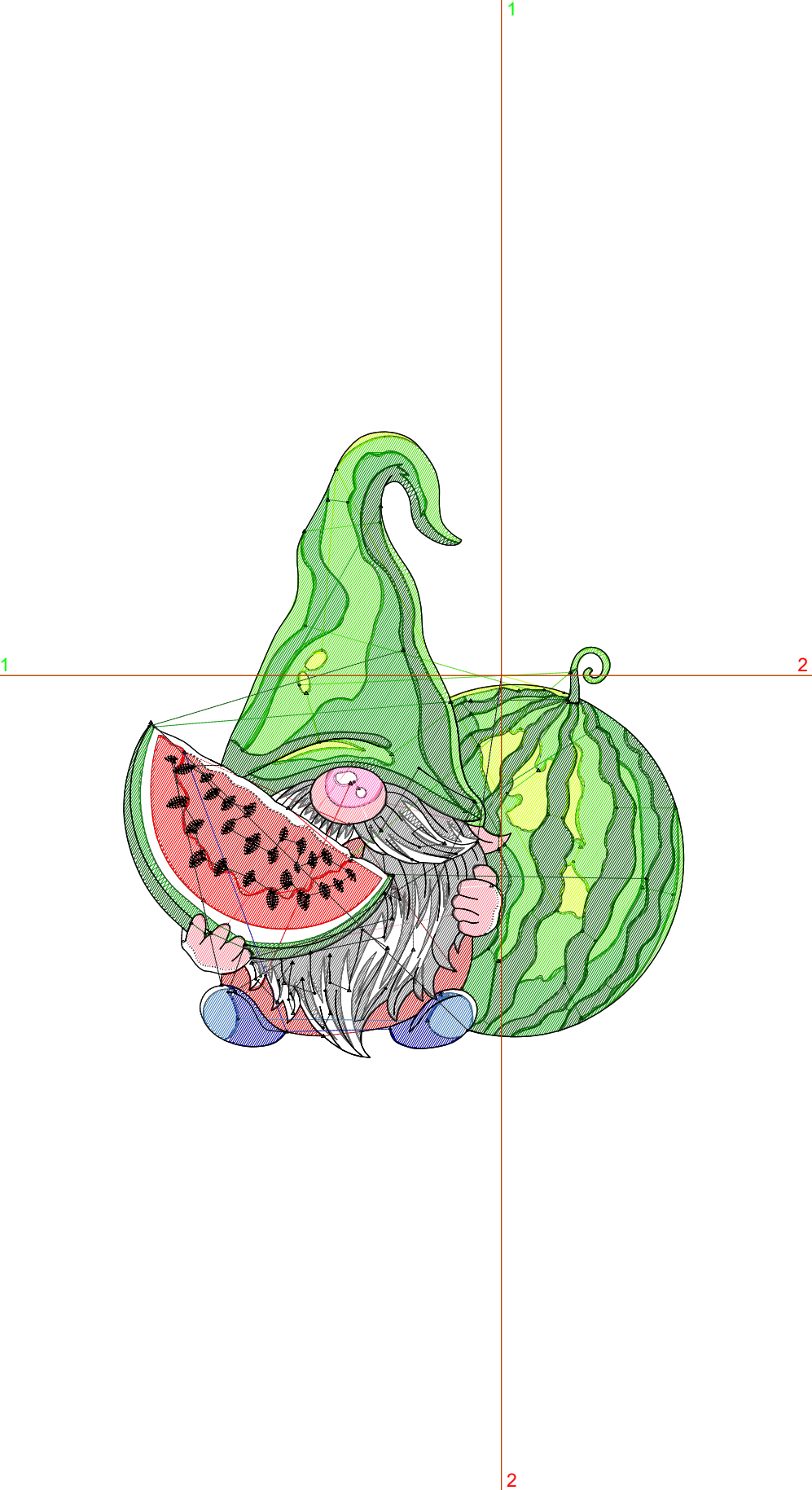
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Design: 4

Title:

Stitches: 17,995  
Height: 4.00 in  
Width: 3.58 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 94  
Appliqués: 0  
Left: 61.3 mm  
Right: 29.6 mm  
Up: 39.6 mm  
Down: 62.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.32 in²  
Max stitch: 10.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 241.80ft  
Total bobbin: 70.40ft

| Stop Sequence: |    |       |       |      |                |
|----------------|----|-------|-------|------|----------------|
| #              | N# | Color | St.   | Code | Name           |
| 1.             | 4  |       | 794   |      | R213 G255 B1   |
| 2.             | 6  |       | 495   |      | R255 G129 B146 |
| 3.             | 8  |       | 479   |      | R217 G0 B0     |
| 4.             | 9  |       | 2,392 | 9    | White          |
| 5.             | 15 |       | 132   | 15   | Pink           |
| 6.             | 12 |       | 379   |      | R204 G0 B0     |
| 7.             | 11 |       | 45    | 11   | Dark Red       |
| 8.             | 3  |       | 2,623 |      | R76 G224 B12   |
| 9.             | 1  |       | 2,506 | 1    | Dark Green     |
| 10.            | 2  |       | 3,200 |      | R0 G84 B0      |
| 11.            | 18 |       | 1,753 | 18   | Grey           |
| 12.            | 7  |       | 586   |      | R255 G0 B0     |
| 13.            | 10 |       | 282   | 10   | Dark Blue      |
| 14.            | 5  |       | 200   |      | R60 G121 B186  |
| 15.            | 13 |       | 2,127 |      | R0 G0 B0       |

Production Worksheet

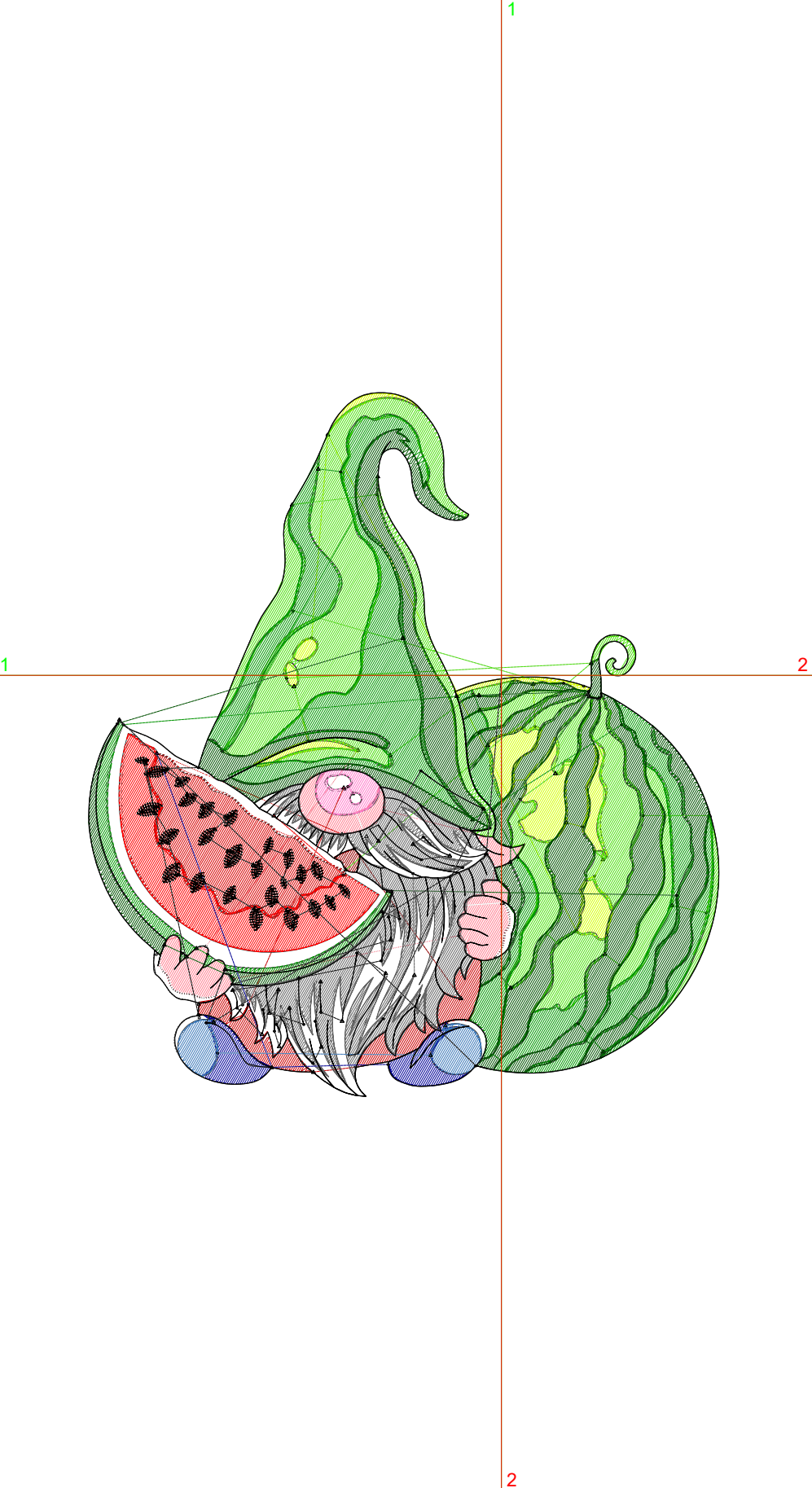
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Design: 4

Title:

Stitches: 20,856  
Height: 4.50 in  
Width: 4.03 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 100  
Appliqués: 0  
Left: 67.0 mm  
Right: 35.3 mm  
Up: 45.9 mm  
Down: 68.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.13 in²  
Max stitch: 11.3 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 287.85ft  
Total bobbin: 86.57ft

| Stop Sequence: |    |       |       |      |                |
|----------------|----|-------|-------|------|----------------|
| #              | N# | Color | St.   | Code | Name           |
| 1.             | 4  |       | 928   |      | R213 G255 B1   |
| 2.             | 6  |       | 564   |      | R255 G129 B146 |
| 3.             | 8  |       | 623   |      | R217 G0 B0     |
| 4.             | 9  |       | 2,745 | 9    | White          |
| 5.             | 15 |       | 155   | 15   | Pink           |
| 6.             | 12 |       | 445   |      | R204 G0 B0     |
| 7.             | 11 |       | 56    | 11   | Dark Red       |
| 8.             | 3  |       | 3,064 |      | R76 G224 B12   |
| 9.             | 1  |       | 2,999 | 1    | Dark Green     |
| 10.            | 2  |       | 3,700 |      | R0 G84 B0      |
| 11.            | 18 |       | 1,997 | 18   | Grey           |
| 12.            | 7  |       | 687   |      | R255 G0 B0     |
| 13.            | 10 |       | 324   | 10   | Dark Blue      |
| 14.            | 5  |       | 246   |      | R60 G121 B186  |
| 15.            | 13 |       | 2,321 |      | R0 G0 B0       |

Production Worksheet

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Design: 5

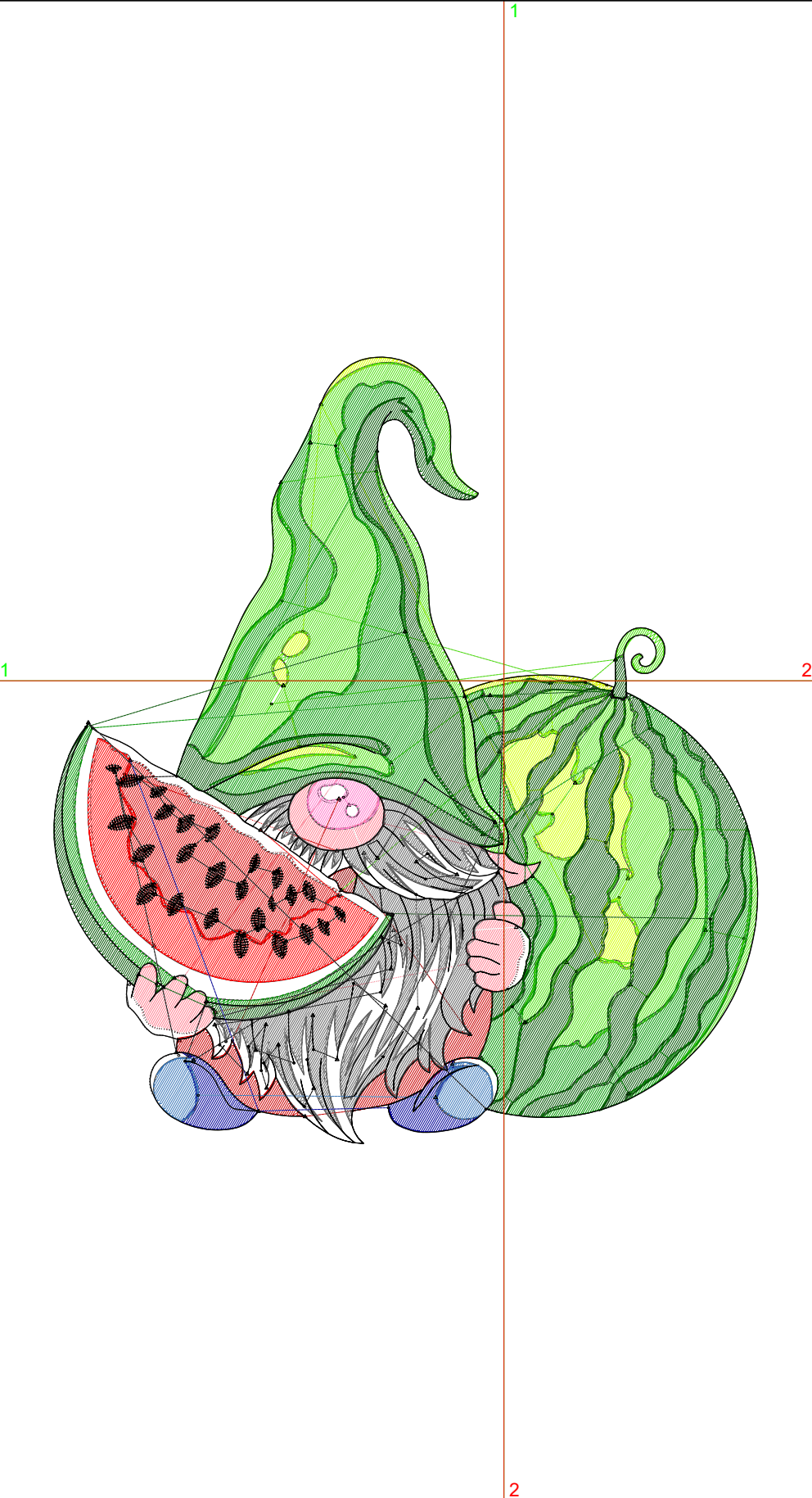
Title:

Stitches: 23,935  
Height: 5.00 in  
Width: 4.48 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 105  
Appliqués: 0  
Left: 72.7 mm  
Right: 41.0 mm  
Up: 52.3 mm  
Down: 74.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 22.38 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 338.28ft  
Total bobbin: 104.47ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 4  |       | 1,073 |      | R213 G255 B1   |         |
| 2.  | 6  |       | 646   |      | R255 G129 B146 |         |
| 3.  | 8  |       | 733   |      | R217 G0 B0     |         |
| 4.  | 9  |       | 3,145 | 9    | White          | Default |
| 5.  | 15 |       | 183   | 15   | Pink           | Default |
| 6.  | 12 |       | 535   |      | R204 G0 B0     |         |
| 7.  | 11 |       | 56    | 11   | Dark Red       | Default |
| 8.  | 3  |       | 3,578 |      | R76 G224 B12   |         |
| 9.  | 1  |       | 3,469 | 1    | Dark Green     | Default |
| 10. | 2  |       | 4,248 |      | R0 G84 B0      |         |
| 11. | 18 |       | 2,315 | 18   | Grey           | Default |
| 12. | 7  |       | 810   |      | R255 G0 B0     |         |
| 13. | 10 |       | 363   | 10   | Dark Blue      | Default |
| 14. | 5  |       | 275   |      | R60 G121 B186  |         |
| 15. | 13 |       | 2,504 |      | R0 G0 B0       |         |



Production Worksheet

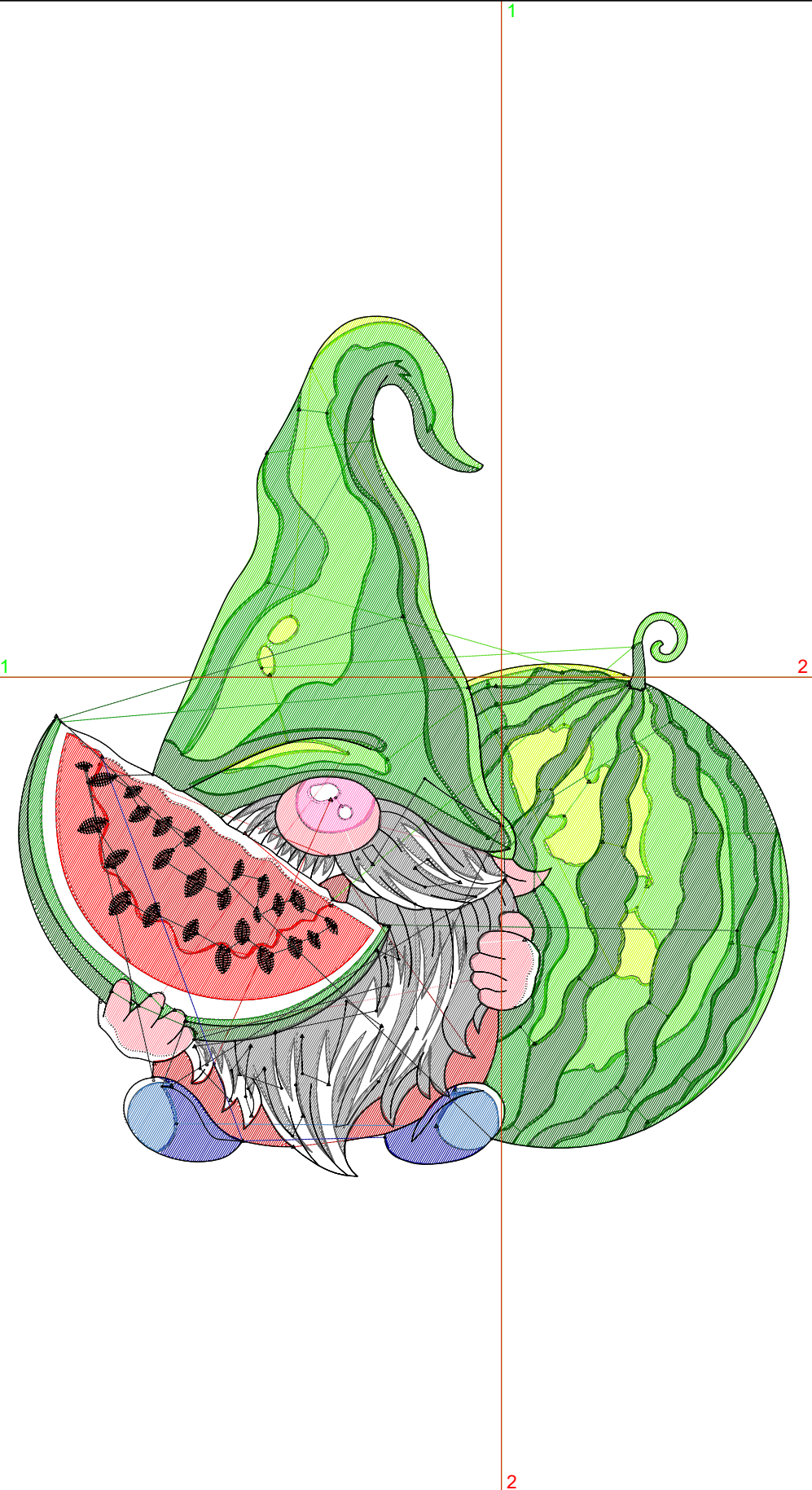
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Design: 5

Title:

Stitches: 26,924  
Height: 5.50 in  
Width: 4.93 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 109  
Appliqués: 0  
Left: 78.4 mm  
Right: 46.7 mm  
Up: 58.6 mm  
Down: 81.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 27.08 in<sup>2</sup>  
Max stitch: 7.1 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 388.90ft  
Total bobbin: 122.85ft

| Stop Sequence: |    |       |       |      |                |
|----------------|----|-------|-------|------|----------------|
| #              | N# | Color | St.   | Code | Name           |
| 1.             | 4  |       | 1,213 |      | R213 G255 B1   |
| 2.             | 6  |       | 750   |      | R255 G129 B146 |
| 3.             | 8  |       | 806   |      | R217 G0 B0     |
| 4.             | 9  |       | 3,513 | 9    | White          |
| 5.             | 15 |       | 211   | 15   | Pink           |
| 6.             | 12 |       | 578   |      | R204 G0 B0     |
| 7.             | 11 |       | 67    | 11   | Dark Red       |
| 8.             | 3  |       | 4,121 |      | R76 G224 B12   |
| 9.             | 1  |       | 3,966 | 1    | Dark Green     |
| 10.            | 2  |       | 4,801 |      | R0 G84 B0      |
| 11.            | 18 |       | 2,601 | 18   | Grey           |
| 12.            | 7  |       | 936   |      | R255 G0 B0     |
| 13.            | 10 |       | 411   | 10   | Dark Blue      |
| 14.            | 5  |       | 303   |      | R60 G121 B186  |
| 15.            | 13 |       | 2,645 |      | R0 G0 B0       |

Production Worksheet

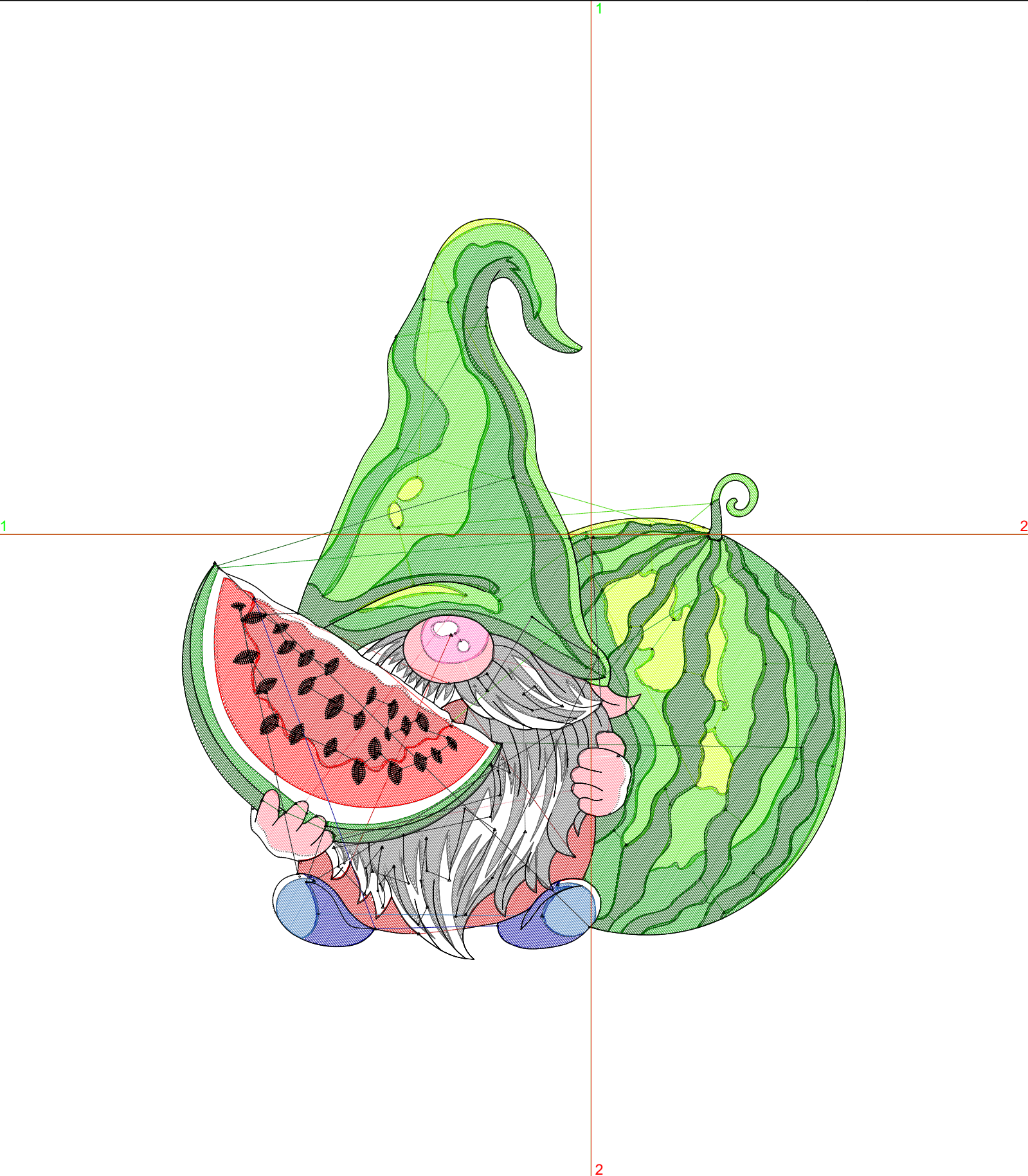
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Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 30,171     |
| Height:   | 6.00 in    |
| Width:    | 5.37 in    |
| Colors:   | 15         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 112  
Appliqués: 0  
Left: 84.1 mm  
Right: 52.4 mm  
Up: 64.9 mm  
Down: 87.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 32.23 in²  
Max stitch: 7.7 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 444.92ft  
Total bobbin: 143.42ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 4  |    | 1,365 |      | R213 G255 B1   |         |
| 2.  | 6  |    | 847   |      | R255 G129 B146 |         |
| 3.  | 8  |    | 927   |      | R217 G0 B0     |         |
| 4.  | 9  |    | 3,937 | 9    | White          | Default |
| 5.  | 15 |  | 226   | 15   | Pink           | Default |
| 6.  | 12 |  | 647   |      | R204 G0 B0     |         |
| 7.  | 11 |  | 66    | 11   | Dark Red       | Default |
| 8.  | 3  |  | 4,660 |      | R76 G224 B12   |         |
| 9.  | 1  |  | 4,451 | 1    | Dark Green     | Default |
| 10. | 2  |  | 5,478 |      | R0 G84 B0      |         |
| 11. | 18 |  | 2,882 | 18   | Grey           | Default |
| 12. | 7  |  | 1,053 |      | R255 G0 B0     |         |
| 13. | 10 |  | 481   | 10   | Dark Blue      | Default |
| 14. | 5  |  | 355   |      | R60 G121 B186  |         |
| 15. | 13 |  | 2,794 |      | R0 G0 B0       |         |

Production Worksheet

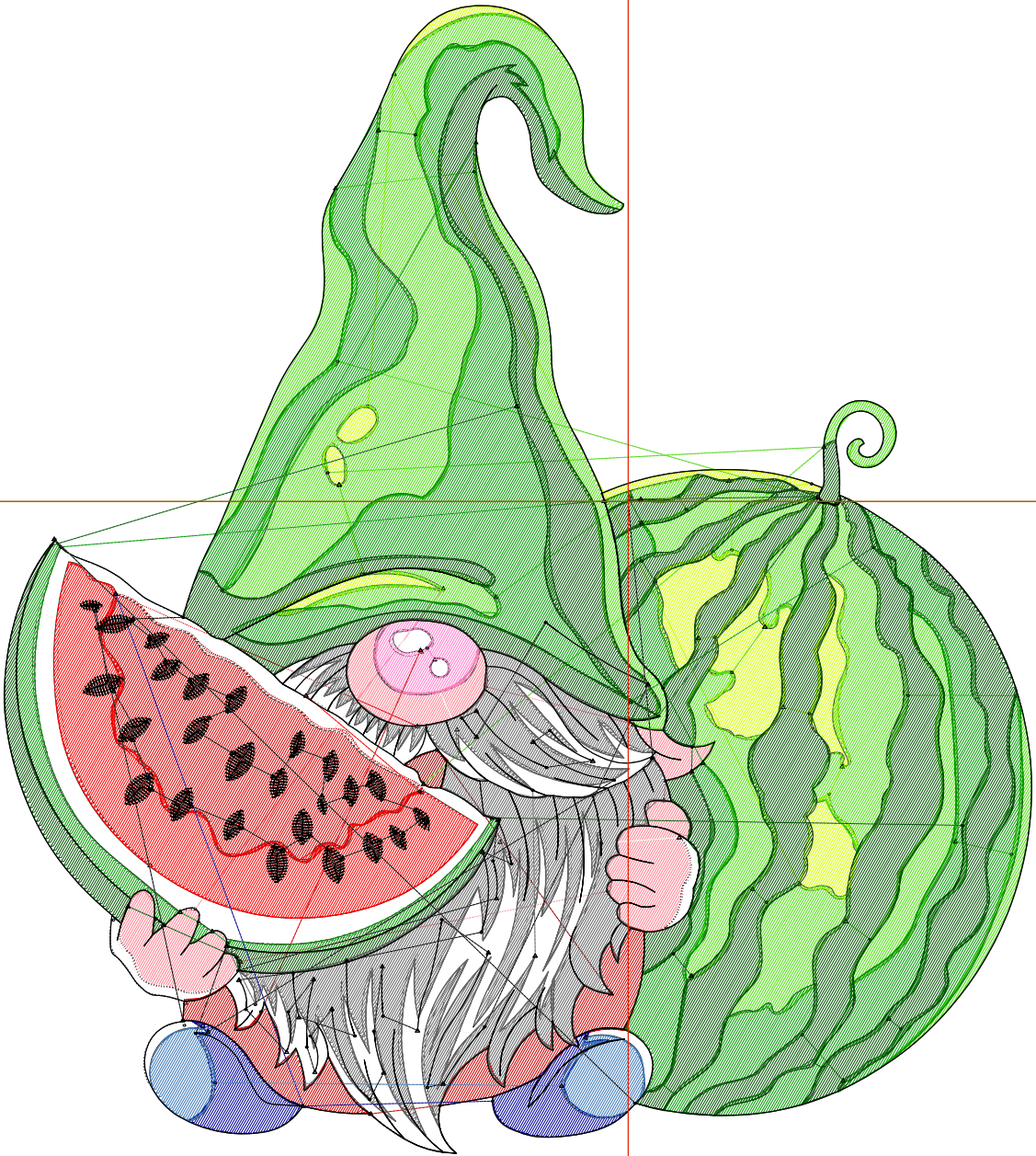
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Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 33,666     |
| Height:   | 6.50 in    |
| Width:    | 5.82 in    |
| Colors:   | 15         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 113  
Appliqués: 0  
Left: 89.8 mm  
Right: 58.1 mm  
Up: 71.3 mm  
Down: 93.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 37.82 in²  
Max stitch: 8.4 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 505.84ft  
Total bobbin: 165.94ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 4  |    | 1,520 |      | R213 G255 B1   |         |
| 2.  | 6  |    | 948   |      | R255 G129 B146 |         |
| 3.  | 8  |    | 1,116 |      | R217 G0 B0     |         |
| 4.  | 9  |   | 4,373 | 9    | White          | Default |
| 5.  | 15 |  | 251   | 15   | Pink           | Default |
| 6.  | 12 |  | 719   |      | R204 G0 B0     |         |
| 7.  | 11 |  | 75    | 11   | Dark Red       | Default |
| 8.  | 3  |  | 5,285 |      | R76 G224 B12   |         |
| 9.  | 1  |  | 4,963 | 1    | Dark Green     | Default |
| 10. | 2  |  | 6,090 |      | R0 G84 B0      |         |
| 11. | 18 |  | 3,245 | 18   | Grey           | Default |
| 12. | 7  |  | 1,212 |      | R255 G0 B0     |         |
| 13. | 10 |  | 538   | 10   | Dark Blue      | Default |
| 14. | 5  |  | 377   |      | R60 G121 B186  |         |
| 15. | 13 |  | 2,952 |      | R0 G0 B0       |         |

Production Worksheet

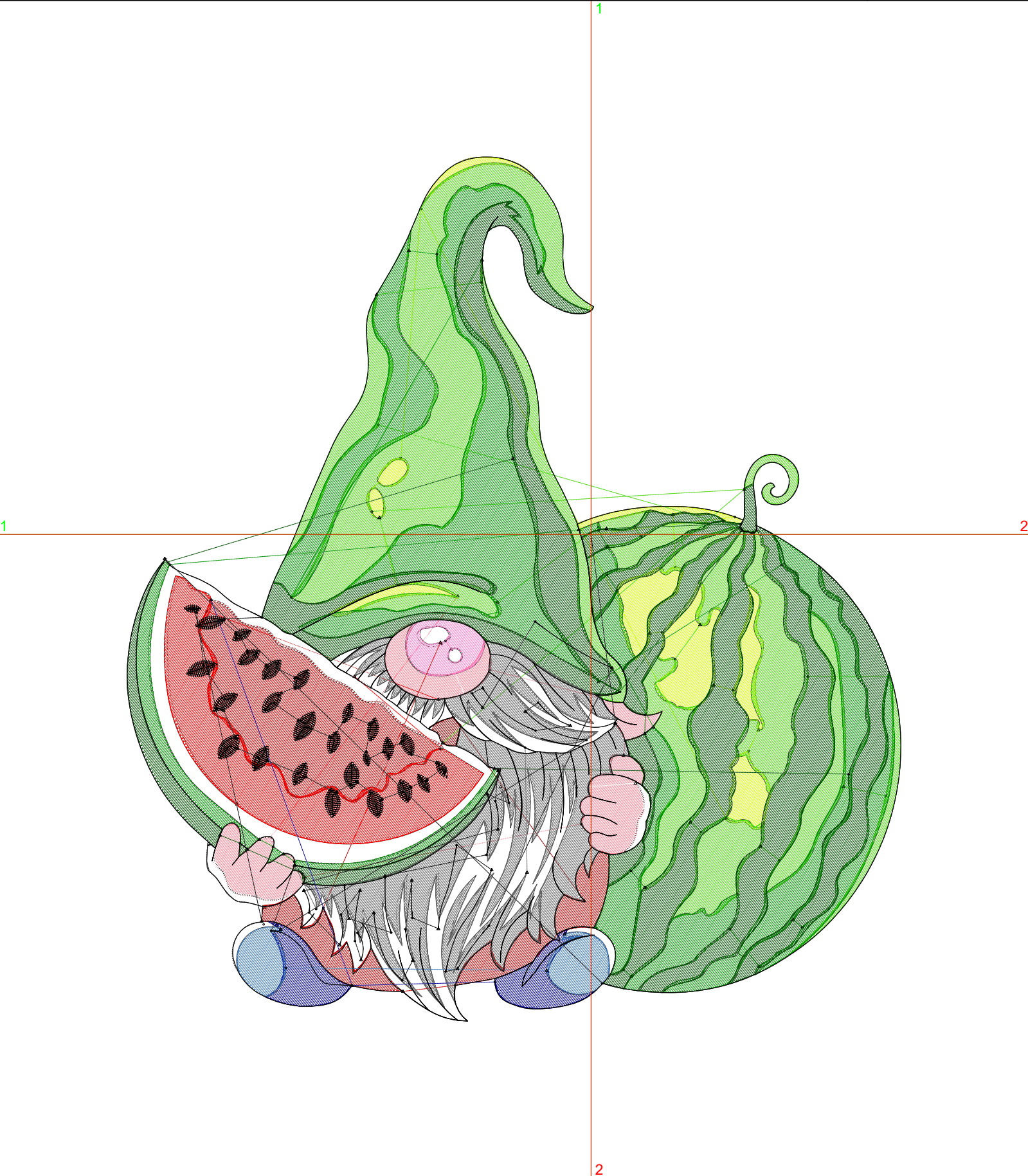
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 37,053     |
| Height:   | 7.00 in    |
| Width:    | 6.27 in    |
| Colors:   | 15         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 114  
Appliqués: 0  
Left: 95.5 mm  
Right: 63.8 mm  
Up: 77.6 mm  
Down: 100.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 43.87 in²  
Max stitch: 9.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 567.88ft  
Total bobbin: 189.53ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 4  |    | 1,657 |      | R213 G255 B1   |         |
| 2.  | 6  |    | 1,063 |      | R255 G129 B146 |         |
| 3.  | 8  |    | 1,265 |      | R217 G0 B0     |         |
| 4.  | 9  |    | 4,810 | 9    | White          | Default |
| 5.  | 15 |  | 280   | 15   | Pink           | Default |
| 6.  | 12 |  | 816   |      | R204 G0 B0     |         |
| 7.  | 11 |  | 80    | 11   | Dark Red       | Default |
| 8.  | 3  |  | 5,763 |      | R76 G224 B12   |         |
| 9.  | 1  |  | 5,572 | 1    | Dark Green     | Default |
| 10. | 2  |  | 6,774 |      | R0 G84 B0      |         |
| 11. | 18 |  | 3,507 | 18   | Grey           | Default |
| 12. | 7  |  | 1,363 |      | R255 G0 B0     |         |
| 13. | 10 |  | 584   | 10   | Dark Blue      | Default |
| 14. | 5  |  | 422   |      | R60 G121 B186  |         |
| 15. | 13 |  | 3,095 |      | R0 G0 B0       |         |

Production Worksheet

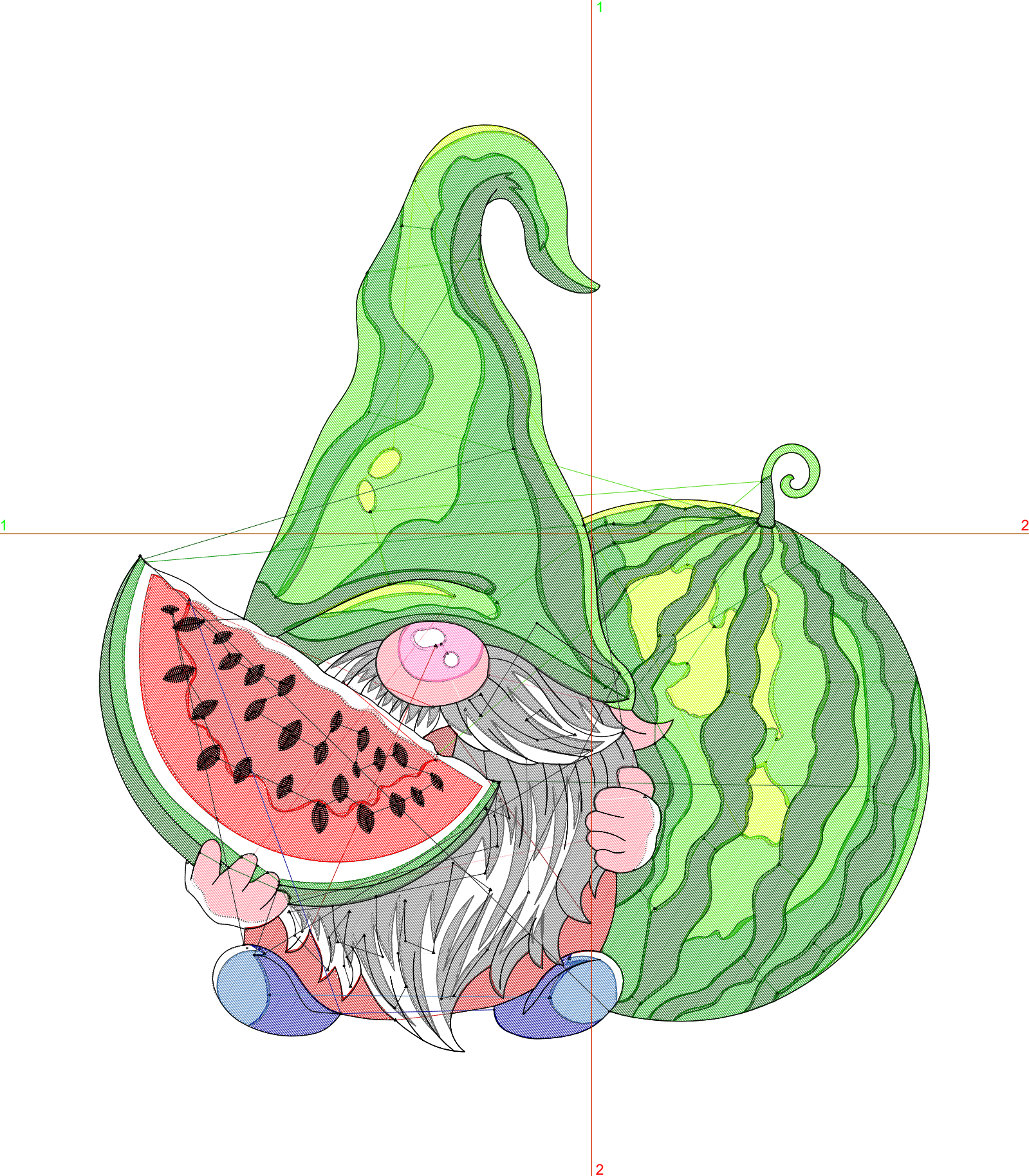
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 40,869     |
| Height:   | 7.50 in    |
| Width:    | 6.72 in    |
| Colors:   | 15         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima

Color changes: 14

Stops: 15

Trims: 115

Appliqués: 0

Left: 101.1 mm

Right: 69.4 mm

Up: 84.0 mm

Down: 106.5 mm

EndX: 0.00 in

EndY: 0.00 in

Area 50.36 in²

Max stitch: 9.7 mm

Min stitch: 0.0 mm

Max jump: 6.9 mm

Total thread: 636.54ft

Total bobbin: 215.38ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 4  |    | 1,837 |      | R213 G255 B1   |         |
| 2.  | 6  |    | 1,163 |      | R255 G129 B146 |         |
| 3.  | 8  |    | 1,350 |      | R217 G0 B0     |         |
| 4.  | 9  |    | 5,237 | 9    | White          | Default |
| 5.  | 15 |  | 310   | 15   | Pink           | Default |
| 6.  | 12 |  | 912   |      | R204 G0 B0     |         |
| 7.  | 11 |  | 86    | 11   | Dark Red       | Default |
| 8.  | 3  |  | 6,417 |      | R76 G224 B12   |         |
| 9.  | 1  |  | 6,164 | 1    | Dark Green     | Default |
| 10. | 2  |  | 7,461 |      | R0 G84 B0      |         |
| 11. | 18 |  | 4,088 | 18   | Grey           | Default |
| 12. | 7  |  | 1,512 |      | R255 G0 B0     |         |
| 13. | 10 |  | 642   | 10   | Dark Blue      | Default |
| 14. | 5  |  | 462   |      | R60 G121 B186  |         |
| 15. | 13 |  | 3,226 |      | R0 G0 B0       |         |