

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 41,926  
Height: 3.51 in  
Width: 3.07 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 18  
Stops: 19  
Trims: 103  
Appliqués: 0  
Left: 36.2 mm  
Right: 41.8 mm  
Up: 37.4 mm  
Down: 51.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 10.77 in²  
Max stitch: 11.2 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 518.81ft  
Total bobbin: 140.72ft

| Stop Sequence: |    |       |       |      |                |       |
|----------------|----|-------|-------|------|----------------|-------|
| #              | N# | Color | St.   | Code | Name           | Chart |
| 1.             | 16 |       | 377   |      | R255 G255 B252 |       |
| 2.             | 2  |       | 4,184 |      | R156 G78 B14   |       |
| 3.             | 5  |       | 1,802 |      | R181 G77 B22   |       |
| 4.             | 6  |       | 356   |      | R105 G65 B35   |       |
| 5.             | 4  |       | 666   |      | R158 G91 B43   |       |
| 6.             | 8  |       | 9,258 |      | R214 G139 B85  |       |
| 7.             | 9  |       | 2,161 |      | R222 G156 B130 |       |
| 8.             | 7  |       | 950   |      | R255 G228 B210 |       |
| 9.             | 10 |       | 641   |      | R255 G198 B155 |       |
| 10.            | 12 |       | 799   |      | R141 G104 B153 |       |
| 11.            | 13 |       | 448   |      | R218 G160 B237 |       |
| 12.            | 14 |       | 6,012 |      | R31 G33 B38    |       |
| 13.            | 11 |       | 2,087 |      | R69 G85 B99    |       |
| 14.            | 15 |       | 5,900 |      | R85 G110 B133  |       |
| 15.            | 17 |       | 203   |      | R255 G94 B113  |       |
| 16.            | 3  |       | 4,960 |      | R130 G65 B12   |       |
| 17.            | 18 |       | 808   |      | R0 G0 B0       |       |
| 18.            | 1  |       | 169   |      | R170 G200 B222 |       |
| 19.            | 19 |       | 143   |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 48,595  
Height: 4.01 in  
Width: 3.51 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 18  
Stops: 19  
Trims: 105  
Appliqués: 0  
Left: 41.8 mm  
Right: 47.3 mm  
Up: 43.6 mm  
Down: 58.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 14.05 in²  
Max stitch: 10.3 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 619.42ft  
Total bobbin: 174.41ft

| Stop Sequence: |    |       |        |      |                |       |
|----------------|----|-------|--------|------|----------------|-------|
| #              | N# | Color | St.    | Code | Name           | Chart |
| 1.             | 16 |       | 430    |      | R255 G255 B252 |       |
| 2.             | 2  |       | 4,866  |      | R156 G78 B14   |       |
| 3.             | 5  |       | 2,095  |      | R181 G77 B22   |       |
| 4.             | 6  |       | 408    |      | R105 G65 B35   |       |
| 5.             | 4  |       | 791    |      | R158 G91 B43   |       |
| 6.             | 8  |       | 10,763 |      | R214 G139 B85  |       |
| 7.             | 9  |       | 2,526  |      | R222 G156 B130 |       |
| 8.             | 7  |       | 1,105  |      | R255 G228 B210 |       |
| 9.             | 10 |       | 756    |      | R255 G198 B155 |       |
| 10.            | 12 |       | 919    |      | R141 G104 B153 |       |
| 11.            | 13 |       | 521    |      | R218 G160 B237 |       |
| 12.            | 14 |       | 7,060  |      | R31 G33 B38    |       |
| 13.            | 11 |       | 2,435  |      | R69 G85 B99    |       |
| 14.            | 15 |       | 6,843  |      | R85 G110 B133  |       |
| 15.            | 17 |       | 220    |      | R255 G94 B113  |       |
| 16.            | 3  |       | 5,627  |      | R130 G65 B12   |       |
| 17.            | 18 |       | 904    |      | R0 G0 B0       |       |
| 18.            | 1  |       | 173    |      | R170 G200 B222 |       |
| 19.            | 19 |       | 151    |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 55,197  
Height: 4.51 in  
Width: 3.94 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 18  
Stops: 19  
Trims: 107  
Appliqués: 0  
Left: 47.3 mm  
Right: 52.8 mm  
Up: 50.0 mm  
Down: 64.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 17.78 in²  
Max stitch: 11.6 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 724.72ft  
Total bobbin: 211.14ft

Stop Sequence:

| #   | N# | Color                                                                                 | St.    | Code | Name           | Chart |
|-----|----|---------------------------------------------------------------------------------------|--------|------|----------------|-------|
| 1.  | 16 |    | 475    |      | R255 G255 B252 |       |
| 2.  | 2  |    | 5,496  |      | R156 G78 B14   |       |
| 3.  | 5  |    | 2,411  |      | R181 G77 B22   |       |
| 4.  | 6  |    | 464    |      | R105 G65 B35   |       |
| 5.  | 4  |  | 910    |      | R158 G91 B43   |       |
| 6.  | 8  |  | 12,391 |      | R214 G139 B85  |       |
| 7.  | 9  |  | 2,887  |      | R222 G156 B130 |       |
| 8.  | 7  |  | 1,252  |      | R255 G228 B210 |       |
| 9.  | 10 |  | 865    |      | R255 G198 B155 |       |
| 10. | 12 |  | 1,058  |      | R141 G104 B153 |       |
| 11. | 13 |  | 579    |      | R218 G160 B237 |       |
| 12. | 14 |  | 8,007  |      | R31 G33 B38    |       |
| 13. | 11 |  | 2,804  |      | R69 G85 B99    |       |
| 14. | 15 |  | 7,723  |      | R85 G110 B133  |       |
| 15. | 17 |  | 265    |      | R255 G94 B113  |       |
| 16. | 3  |  | 6,296  |      | R130 G65 B12   |       |
| 17. | 18 |  | 973    |      | R0 G0 B0       |       |
| 18. | 1  |  | 181    |      | R170 G200 B222 |       |
| 19. | 19 |  | 158    |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 62,046  
Height: 5.00 in  
Width: 4.38 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 18  
Stops: 19  
Trims: 110  
Appliqués: 0  
Left: 52.9 mm  
Right: 58.4 mm  
Up: 56.3 mm  
Down: 70.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.93 in<sup>2</sup>  
Max stitch: 10.8 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 836.60ft  
Total bobbin: 250.81ft

Stop Sequence:

| #   | N# | Color                                                                                 | St.    | Code | Name           | Chart |
|-----|----|---------------------------------------------------------------------------------------|--------|------|----------------|-------|
| 1.  | 16 |    | 551    |      | R255 G255 B252 |       |
| 2.  | 2  |    | 6,187  |      | R156 G78 B14   |       |
| 3.  | 5  |    | 2,760  |      | R181 G77 B22   |       |
| 4.  | 6  |   | 514    |      | R105 G65 B35   |       |
| 5.  | 4  |  | 1,032  |      | R158 G91 B43   |       |
| 6.  | 8  |  | 14,072 |      | R214 G139 B85  |       |
| 7.  | 9  |  | 3,230  |      | R222 G156 B130 |       |
| 8.  | 7  |  | 1,397  |      | R255 G228 B210 |       |
| 9.  | 10 |  | 971    |      | R255 G198 B155 |       |
| 10. | 12 |  | 1,173  |      | R141 G104 B153 |       |
| 11. | 13 |  | 652    |      | R218 G160 B237 |       |
| 12. | 14 |  | 8,947  |      | R31 G33 B38    |       |
| 13. | 11 |  | 3,129  |      | R69 G85 B99    |       |
| 14. | 15 |  | 8,730  |      | R85 G110 B133  |       |
| 15. | 17 |  | 300    |      | R255 G94 B113  |       |
| 16. | 3  |  | 6,984  |      | R130 G65 B12   |       |
| 17. | 18 |  | 1,055  |      | R0 G0 B0       |       |
| 18. | 1  |  | 194    |      | R170 G200 B222 |       |
| 19. | 19 |  | 166    |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 69,176  
Height: 5.51 in  
Width: 4.82 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 18  
Stops: 19  
Trims: 112  
Appliqués: 0  
Left: 58.4 mm  
Right: 64.0 mm  
Up: 62.7 mm  
Down: 77.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 26.53 in²  
Max stitch: 10.9 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 956.09ft  
Total bobbin: 293.90ft

| Stop Sequence: |    |       |        |      |                |       |
|----------------|----|-------|--------|------|----------------|-------|
| #              | N# | Color | St.    | Code | Name           | Chart |
| 1.             | 16 |       | 592    |      | R255 G255 B252 |       |
| 2.             | 2  |       | 6,864  |      | R156 G78 B14   |       |
| 3.             | 5  |       | 3,094  |      | R181 G77 B22   |       |
| 4.             | 6  |       | 583    |      | R105 G65 B35   |       |
| 5.             | 4  |       | 1,172  |      | R158 G91 B43   |       |
| 6.             | 8  |       | 15,802 |      | R214 G139 B85  |       |
| 7.             | 9  |       | 3,632  |      | R222 G156 B130 |       |
| 8.             | 7  |       | 1,549  |      | R255 G228 B210 |       |
| 9.             | 10 |       | 1,087  |      | R255 G198 B155 |       |
| 10.            | 12 |       | 1,299  |      | R141 G104 B153 |       |
| 11.            | 13 |       | 721    |      | R218 G160 B237 |       |
| 12.            | 14 |       | 10,051 |      | R31 G33 B38    |       |
| 13.            | 11 |       | 3,514  |      | R69 G85 B99    |       |
| 14.            | 15 |       | 9,663  |      | R85 G110 B133  |       |
| 15.            | 17 |       | 350    |      | R255 G94 B113  |       |
| 16.            | 3  |       | 7,687  |      | R130 G65 B12   |       |
| 17.            | 18 |       | 1,113  |      | R0 G0 B0       |       |
| 18.            | 1  |       | 221    |      | R170 G200 B222 |       |
| 19.            | 19 |       | 180    |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 76,345  
Height: 6.01 in  
Width: 5.26 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima

Color changes: 18

Stops: 19

Trims: 118

Appliqués: 0

Left: 64.0 mm

Right: 69.5 mm

Up: 69.1 mm

Down: 83.5 mm

EndX: 0.00 in

EndY: 0.00 in

Area 31.57 in²

Max stitch: 11.4 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 1079.04ft

Total bobbin: 338.88ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|-------|
| 1.  | 16 |    | 632    |      | R255 G255 B252 |       |
| 2.  | 2  |    | 7,584  |      | R156 G78 B14   |       |
| 3.  | 5  |    | 3,536  |      | R181 G77 B22   |       |
| 4.  | 6  |    | 658    |      | R105 G65 B35   |       |
| 5.  | 4  |  | 1,316  |      | R158 G91 B43   |       |
| 6.  | 8  |  | 17,544 |      | R214 G139 B85  |       |
| 7.  | 9  |  | 4,030  |      | R222 G156 B130 |       |
| 8.  | 7  |  | 1,699  |      | R255 G228 B210 |       |
| 9.  | 10 |  | 1,194  |      | R255 G198 B155 |       |
| 10. | 12 |  | 1,423  |      | R141 G104 B153 |       |
| 11. | 13 |  | 783    |      | R218 G160 B237 |       |
| 12. | 14 |  | 11,060 |      | R31 G33 B38    |       |
| 13. | 11 |  | 3,922  |      | R69 G85 B99    |       |
| 14. | 15 |  | 10,520 |      | R85 G110 B133  |       |
| 15. | 17 |  | 403    |      | R255 G94 B113  |       |
| 16. | 3  |  | 8,399  |      | R130 G65 B12   |       |
| 17. | 18 |  | 1,204  |      | R0 G0 B0       |       |
| 18. | 1  |  | 243    |      | R170 G200 B222 |       |
| 19. | 19 |  | 193    |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 83,856     |
| Height:   | 6.50 in    |
| Width:    | 5.69 in    |
| Colors:   | 19         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 18  
Stops: 19  
Trims: 121  
Appliqués: 0  
Left: 69.5 mm  
Right: 75.1 mm  
Up: 75.4 mm  
Down: 89.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 37.02 in²  
Max stitch: 11.7 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 1209.83ft  
Total bobbin: 387.18ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|-------|
| 1.  | 16 |    | 697    |      | R255 G255 B252 |       |
| 2.  | 2  |    | 8,356  |      | R156 G78 B14   |       |
| 3.  | 5  |    | 3,983  |      | R181 G77 B22   |       |
| 4.  | 6  |   | 710    |      | R105 G65 B35   |       |
| 5.  | 4  |  | 1,477  |      | R158 G91 B43   |       |
| 6.  | 8  |  | 19,390 |      | R214 G139 B85  |       |
| 7.  | 9  |  | 4,435  |      | R222 G156 B130 |       |
| 8.  | 7  |  | 1,842  |      | R255 G228 B210 |       |
| 9.  | 10 |  | 1,337  |      | R255 G198 B155 |       |
| 10. | 12 |  | 1,534  |      | R141 G104 B153 |       |
| 11. | 13 |  | 858    |      | R218 G160 B237 |       |
| 12. | 14 |  | 12,183 |      | R31 G33 B38    |       |
| 13. | 11 |  | 4,302  |      | R69 G85 B99    |       |
| 14. | 15 |  | 11,423 |      | R85 G110 B133  |       |
| 15. | 17 |  | 441    |      | R255 G94 B113  |       |
| 16. | 3  |  | 9,154  |      | R130 G65 B12   |       |
| 17. | 18 |  | 1,287  |      | R0 G0 B0       |       |
| 18. | 1  |  | 245    |      | R170 G200 B222 |       |
| 19. | 19 |  | 200    |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 91,399     |
| Height:   | 7.01 in    |
| Width:    | 6.13 in    |
| Colors:   | 19         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima

Color changes: 18

Stops: 19

Trims: 125

Appliqués: 0

Left: 75.1 mm

Right: 80.6 mm

Up: 81.8 mm

Down: 96.2 mm

EndX: 0.00 in

EndY: 0.00 in

Area 42.94 in²

Max stitch: 12.1 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 1345.37ft

Total bobbin: 438.16ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name           | Chart |
|-----|----|-------------------------------------------------------------------------------------|--------|------|----------------|-------|
| 1.  | 16 |    | 739    |      | R255 G255 B252 |       |
| 2.  | 2  |    | 9,042  |      | R156 G78 B14   |       |
| 3.  | 5  |    | 4,402  |      | R181 G77 B22   |       |
| 4.  | 6  |    | 800    |      | R105 G65 B35   |       |
| 5.  | 4  |  | 1,638  |      | R158 G91 B43   |       |
| 6.  | 8  |  | 21,149 |      | R214 G139 B85  |       |
| 7.  | 9  |  | 4,853  |      | R222 G156 B130 |       |
| 8.  | 7  |  | 2,013  |      | R255 G228 B210 |       |
| 9.  | 10 |  | 1,485  |      | R255 G198 B155 |       |
| 10. | 12 |  | 1,676  |      | R141 G104 B153 |       |
| 11. | 13 |  | 922    |      | R218 G160 B237 |       |
| 12. | 14 |  | 13,242 |      | R31 G33 B38    |       |
| 13. | 11 |  | 4,664  |      | R69 G85 B99    |       |
| 14. | 15 |  | 12,518 |      | R85 G110 B133  |       |
| 15. | 17 |  | 494    |      | R255 G94 B113  |       |
| 16. | 3  |  | 9,926  |      | R130 G65 B12   |       |
| 17. | 18 |  | 1,360  |      | R0 G0 B0       |       |
| 18. | 1  |  | 267    |      | R170 G200 B222 |       |
| 19. | 19 |  | 207    |      | R255 G230 B194 |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 99,349  
Height: 7.51 in  
Width: 6.57 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



|                 |           |
|-----------------|-----------|
| Machine format: | Tajima    |
| Color changes:  | 18        |
| Stops:          | 19        |
| Trims:          | 129       |
| Appliqués:      | 0         |
| Left:           | 80.6 mm   |
| Right:          | 86.1 mm   |
| Up:             | 88.1 mm   |
| Down:           | 102.5 mm  |
| EndX:           | 0.00 in   |
| EndY:           | 0.00 in   |
| Area            | 49.28 in² |
| Max stitch:     | 10.6 mm   |
| Min stitch:     | 0.0 mm    |
| Max jump:       | 7.0 mm    |
| Total thread:   | 1489.40ft |
| Total bobbin:   | 492.61ft  |

| Stop Sequence: |    |                                                                                    |        |      |                |       |
|----------------|----|------------------------------------------------------------------------------------|--------|------|----------------|-------|
| #              | N# | Color                                                                              | St.    | Code | Name           | Chart |
| 1.             | 16 |    | 809    |      | R255 G255 B252 |       |
| 2.             | 2  |    | 9,860  |      | R156 G78 B14   |       |
| 3.             | 5  |    | 4,822  |      | R181 G77 B22   |       |
| 4.             | 6  |   | 853    |      | R105 G65 B35   |       |
| 5.             | 4  |  | 1,821  |      | R158 G91 B43   |       |
| 6.             | 8  |  | 23,233 |      | R214 G139 B85  |       |
| 7.             | 9  |  | 5,297  |      | R222 G156 B130 |       |
| 8.             | 7  |  | 2,182  |      | R255 G228 B210 |       |
| 9.             | 10 |  | 1,622  |      | R255 G198 B155 |       |
| 10.            | 12 |  | 1,813  |      | R141 G104 B153 |       |
| 11.            | 13 |  | 1,018  |      | R218 G160 B237 |       |
| 12.            | 14 |  | 14,324 |      | R31 G33 B38    |       |
| 13.            | 11 |  | 5,083  |      | R69 G85 B99    |       |
| 14.            | 15 |  | 13,394 |      | R85 G110 B133  |       |
| 15.            | 17 |  | 546    |      | R255 G94 B113  |       |
| 16.            | 3  |  | 10,727 |      | R130 G65 B12   |       |
| 17.            | 18 |  | 1,454  |      | R0 G0 B0       |       |
| 18.            | 1  |  | 275    |      | R170 G200 B222 |       |
| 19.            | 19 |  | 214    |      | R255 G230 B194 |       |