

Production Worksheet

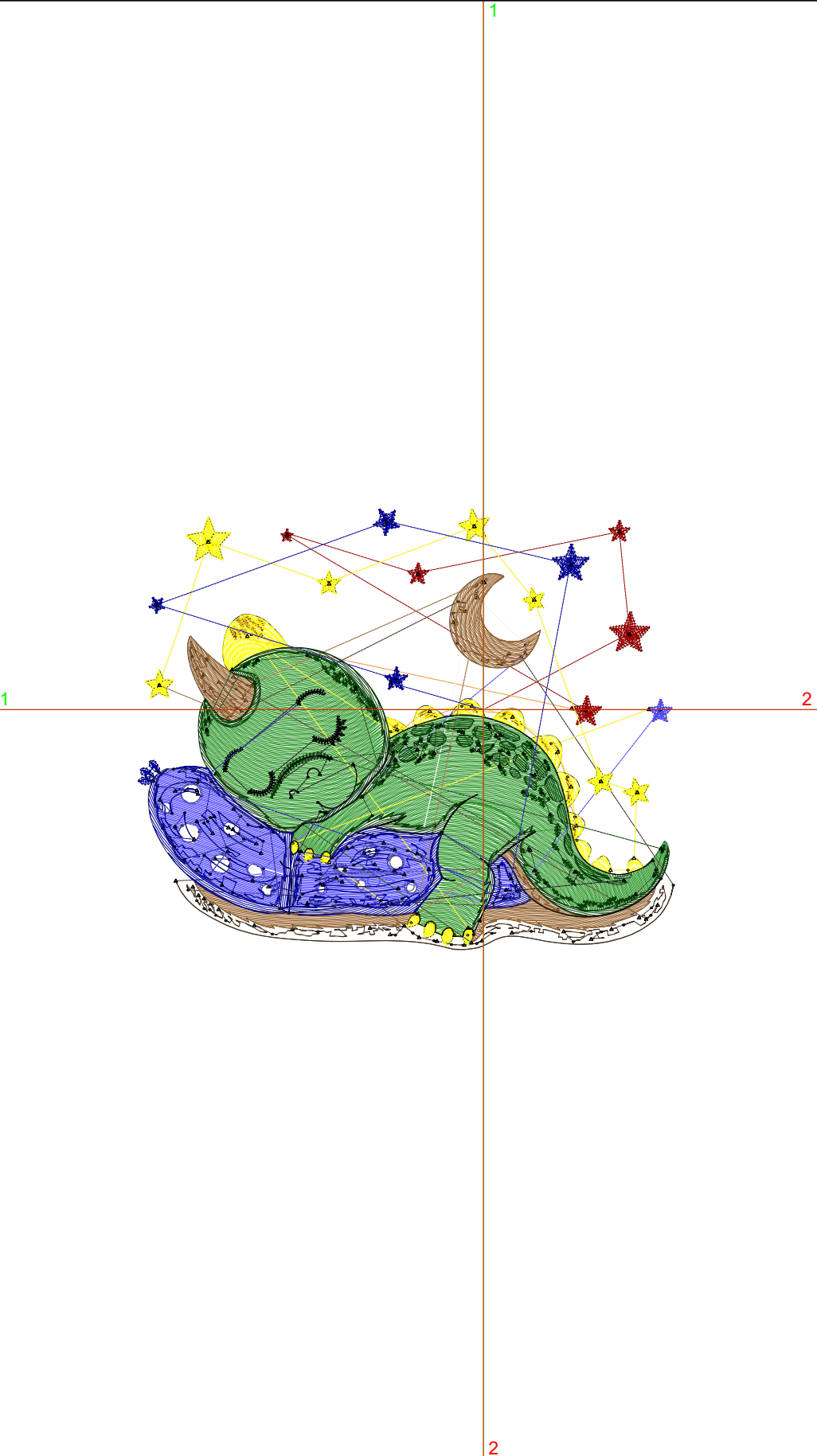
Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 16,620  
Height: 2.88 in  
Width: 3.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 195  
Appliqués: 0  
Left: 57.3 mm  
Right: 31.6 mm  
Up: 33.4 mm  
Down: 39.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 10.09 in<sup>2</sup>  
Max stitch: 8.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 209.11ft  
Total bobbin: 57.16ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name         | Chart   |
|-----|----|-------|-------|------|--------------|---------|
| 1.  | 11 |       | 582   | 11   | Dark Red     | Default |
| 2.  | 12 |       | 424   | 12   | Orange       | Default |
| 3.  | 6  |       | 3,712 |      | R48 G153 B46 |         |
| 4.  | 5  |       | 783   |      | R66 G44 B22  |         |
| 5.  | 9  |       | 619   | 9    | White        | Default |
| 6.  | 3  |       | 1,549 |      | R80 G74 B255 |         |
| 7.  | 4  |       | 2,065 | 4    | Yellow       | Default |
| 8.  | 14 |       | 1,131 | 14   | Brown        | Default |
| 9.  | 2  |       | 2,831 |      | R0 G61 B0    |         |
| 10. | 8  |       | 568   | 8    | Black        | Default |
| 11. | 10 |       | 2,354 | 10   | Dark Blue    | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 19,618  
Height: 3.29 in  
Width: 4.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 210  
Appliqués: 0  
Left: 63.7 mm  
Right: 38.0 mm  
Up: 38.6 mm  
Down: 45.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 13.18 in<sup>2</sup>  
Max stitch: 9.1 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 253.75ft  
Total bobbin: 71.95ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name         | Chart   |
|-----|----|-------|-------|------|--------------|---------|
| 1.  | 11 |       | 646   | 11   | Dark Red     | Default |
| 2.  | 12 |       | 475   | 12   | Orange       | Default |
| 3.  | 6  |       | 4,643 |      | R48 G153 B46 |         |
| 4.  | 5  |       | 851   |      | R66 G44 B22  |         |
| 5.  | 9  |       | 700   | 9    | White        | Default |
| 6.  | 3  |       | 1,881 |      | R80 G74 B255 |         |
| 7.  | 4  |       | 2,411 | 4    | Yellow       | Default |
| 8.  | 14 |       | 1,380 | 14   | Brown        | Default |
| 9.  | 2  |       | 3,272 |      | R0 G61 B0    |         |
| 10. | 8  |       | 643   | 8    | Black        | Default |
| 11. | 10 |       | 2,714 | 10   | Dark Blue    | Default |



Production Worksheet

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Design: 4

Title:

Stitches: 22,894  
Height: 3.71 in  
Width: 4.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 228  
Appliqués: 0  
Left: 70.0 mm  
Right: 44.3 mm  
Up: 43.8 mm  
Down: 50.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 16.68 in<sup>2</sup>  
Max stitch: 10.3 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 303.23ft  
Total bobbin: 88.53ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name         | Chart   |
|-----|----|-------|-------|------|--------------|---------|
| 1.  | 11 |       | 722   | 11   | Dark Red     | Default |
| 2.  | 12 |       | 547   | 12   | Orange       | Default |
| 3.  | 6  |       | 5,804 |      | R48 G153 B46 |         |
| 4.  | 5  |       | 943   |      | R66 G44 B22  |         |
| 5.  | 9  |       | 799   | 9    | White        | Default |
| 6.  | 3  |       | 2,244 |      | R80 G74 B255 |         |
| 7.  | 4  |       | 2,709 | 4    | Yellow       | Default |
| 8.  | 14 |       | 1,670 | 14   | Brown        | Default |
| 9.  | 2  |       | 3,765 |      | R0 G61 B0    |         |
| 10. | 8  |       | 692   | 8    | Black        | Default |
| 11. | 10 |       | 2,997 | 10   | Dark Blue    | Default |



Production Worksheet

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Design: 5

Title:

Stitches: 26,094  
Height: 4.12 in  
Width: 5.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 243  
Appliqués: 0  
Left: 76.3 mm  
Right: 50.7 mm  
Up: 49.1 mm  
Down: 55.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 20.59 in<sup>2</sup>  
Max stitch: 11.5 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 354.41ft  
Total bobbin: 106.42ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name         | Chart   |
|-----|----|-------|-------|------|--------------|---------|
| 1.  | 11 |       | 796   | 11   | Dark Red     | Default |
| 2.  | 12 |       | 582   | 12   | Orange       | Default |
| 3.  | 6  |       | 6,963 |      | R48 G153 B46 |         |
| 4.  | 5  |       | 1,042 |      | R66 G44 B22  |         |
| 5.  | 9  |       | 884   | 9    | White        | Default |
| 6.  | 3  |       | 2,582 |      | R80 G74 B255 |         |
| 7.  | 4  |       | 3,001 | 4    | Yellow       | Default |
| 8.  | 14 |       | 1,963 | 14   | Brown        | Default |
| 9.  | 2  |       | 4,212 |      | R0 G61 B0    |         |
| 10. | 8  |       | 742   | 8    | Black        | Default |
| 11. | 10 |       | 3,325 | 10   | Dark Blue    | Default |

Production Worksheet

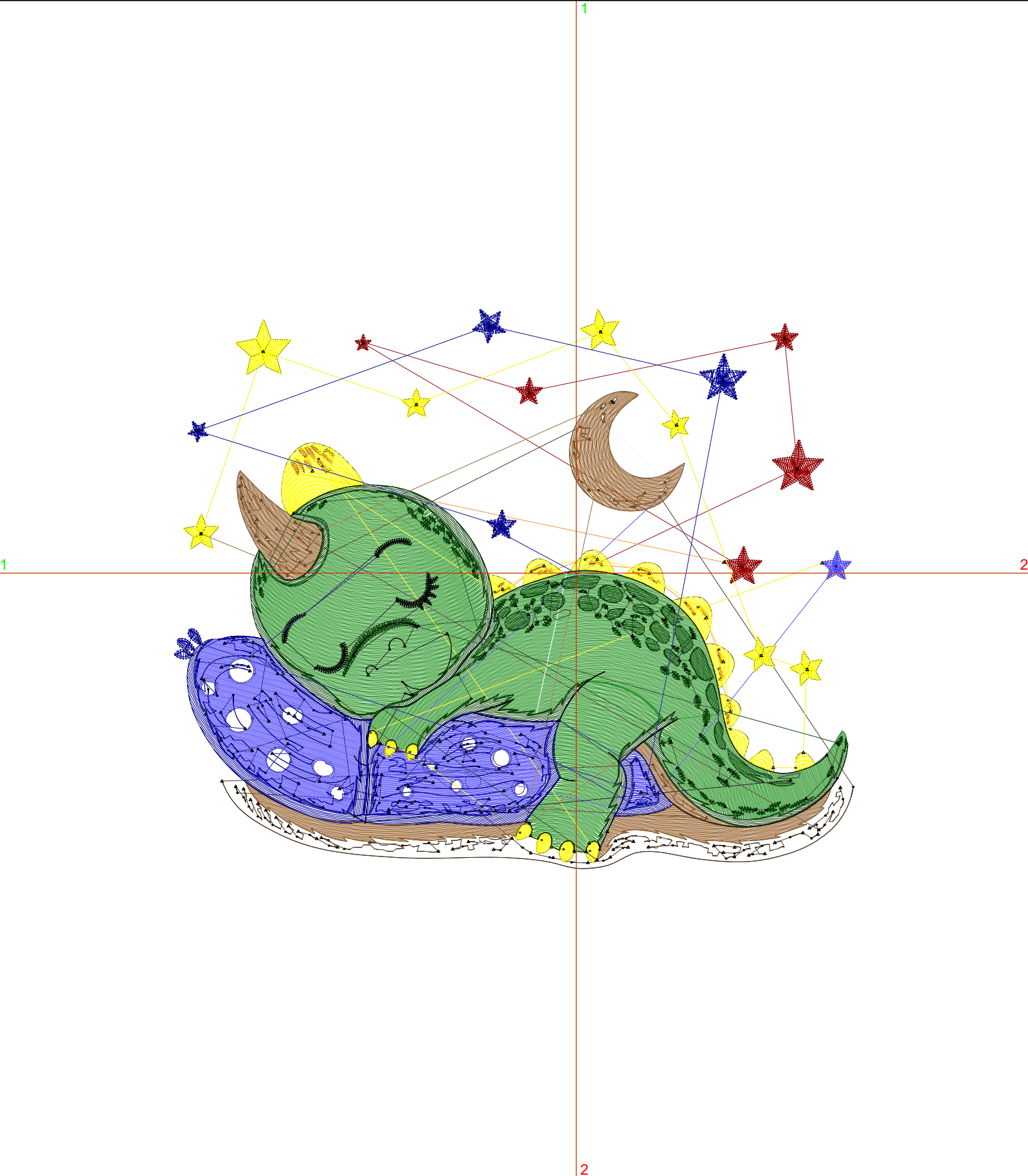
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 29,641  
Height: 4.53 in  
Width: 5.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



|                 |                                                                                                                   |
|-----------------|-------------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                            |
| Color changes:  | 10                                                                                                                |
| Stops:          | 11                                                                                                                |
| Trims:          | 261                                                                                                               |
| Appliqués:      | 0                                                                                                                 |
| Left:           | 82.7 mm                                                                                                           |
| Right:          | 57.0 mm                                                                                                           |
| Up:             | 54.3 mm                                                                                                           |
| Down:           | 60.8 mm                                                                                                           |
| EndX:           | 0.00 in                                                                                                           |
| EndY:           | 0.00 in                                                                                                           |
| Area            | 24.92 in²                                                                                                         |
| Max stitch:     | 7.0 mm                                                                                                            |
| Min stitch:     | 0.0 mm                                                                                                            |
| Max jump:       | 7.0 mm                                                                                                            |
| Total thread:   | 411.45ft                                                                                                          |
| Total bobbin:   | 126.43ft                                                                                                          |
| Stop Sequence:  |                                                                                                                   |
| #               | N# Color St. Code Name Chart                                                                                      |
| 1.              | 11  858 11 Dark Red Default      |
| 2.              | 12  625 12 Orange Default        |
| 3.              | 6  8,277 R48 G153 B46            |
| 4.              | 5  1,141 R66 G44 B22             |
| 5.              | 9  987 9 White Default         |
| 6.              | 3  3,030 R80 G74 B255          |
| 7.              | 4  3,314 4 Yellow Default      |
| 8.              | 14  2,267 14 Brown Default     |
| 9.              | 2  4,696 R0 G61 B0             |
| 10.             | 8  778 8 Black Default         |
| 11.             | 10  3,666 10 Dark Blue Default |

Production Worksheet

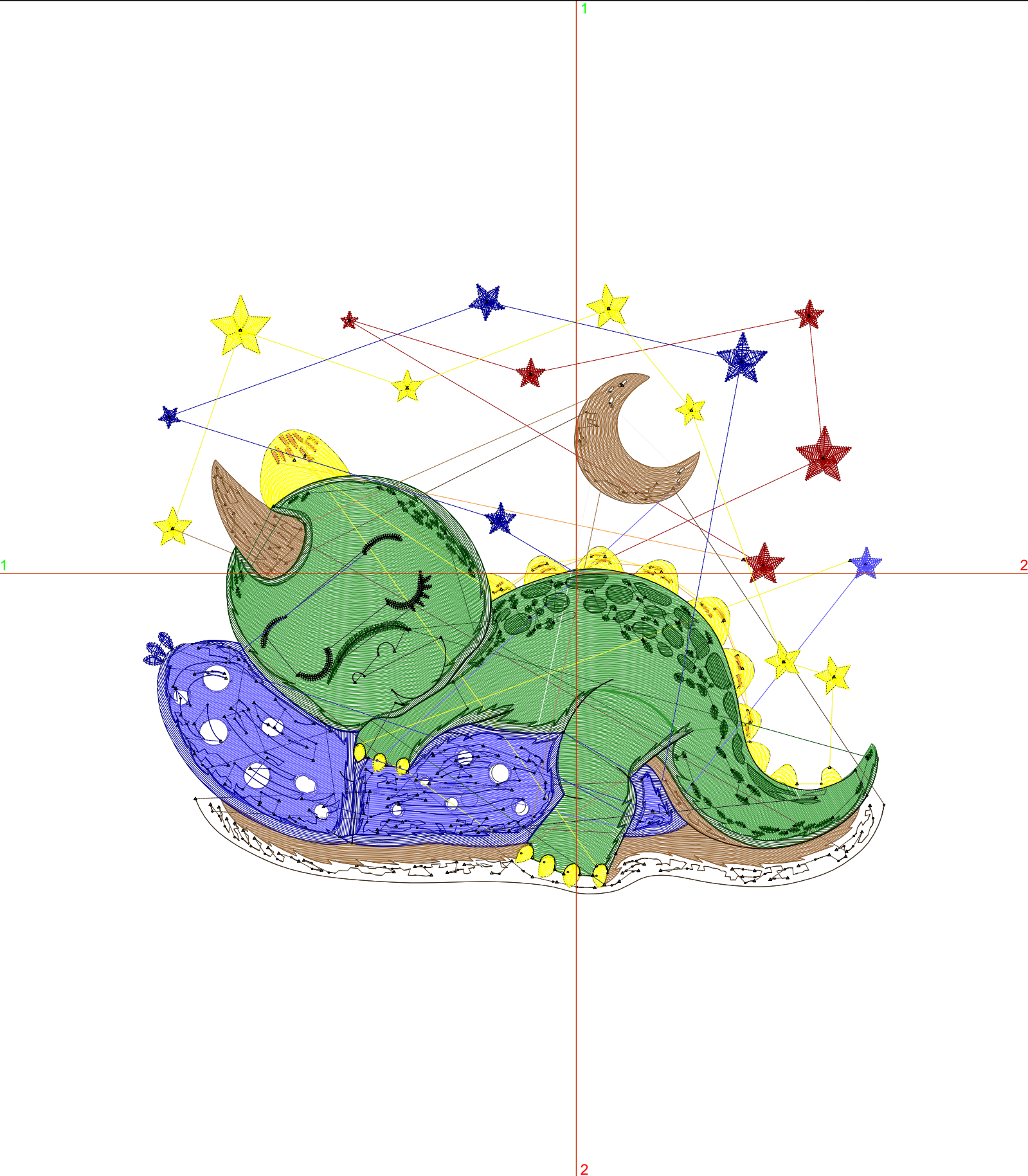
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 33,213     |
| Height:   | 4.94 in    |
| Width:    | 6.00 in    |
| Colors:   | 11         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 279  
Appliqués: 0  
Left: 89.1 mm  
Right: 63.4 mm  
Up: 59.5 mm  
Down: 66.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 29.65 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 470.22ft  
Total bobbin: 147.36ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name         | Chart   |
|-----|----|-------------------------------------------------------------------------------------|-------|------|--------------|---------|
| 1.  | 11 |    | 909   | 11   | Dark Red     | Default |
| 2.  | 12 |    | 671   | 12   | Orange       | Default |
| 3.  | 6  |    | 9,675 |      | R48 G153 B46 |         |
| 4.  | 5  |    | 1,222 |      | R66 G44 B22  |         |
| 5.  | 9  |  | 1,083 | 9    | White        | Default |
| 6.  | 3  |  | 3,430 |      | R80 G74 B255 |         |
| 7.  | 4  |  | 3,679 | 4    | Yellow       | Default |
| 8.  | 14 |  | 2,601 | 14   | Brown        | Default |
| 9.  | 2  |  | 5,190 |      | R0 G61 B0    |         |
| 10. | 8  |  | 838   | 8    | Black        | Default |
| 11. | 10 |  | 3,913 | 10   | Dark Blue    | Default |

Production Worksheet

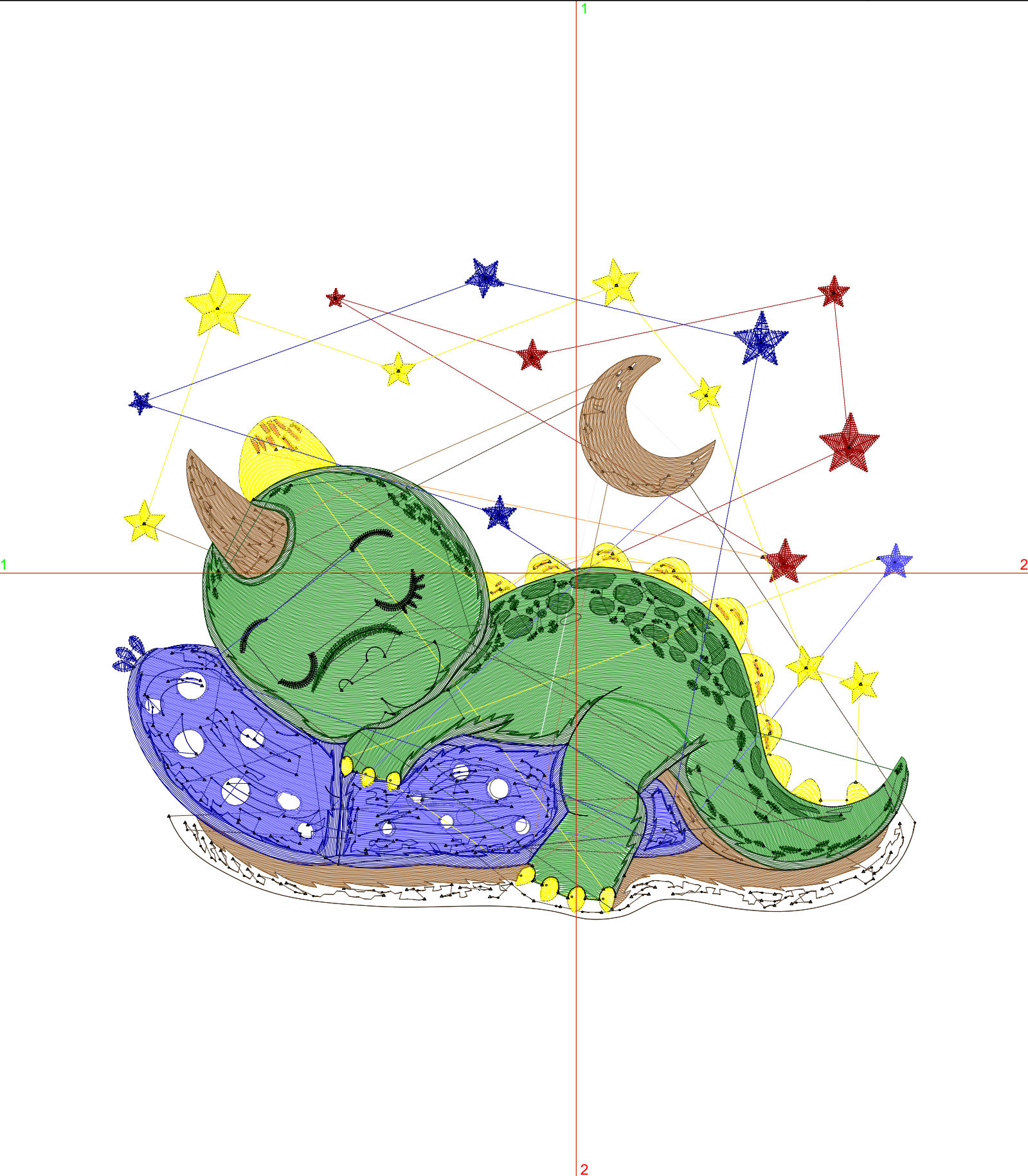
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 36,940     |
| Height:   | 5.35 in    |
| Width:    | 6.50 in    |
| Colors:   | 11         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 288  
Appliqués: 0  
Left: 95.4 mm  
Right: 69.7 mm  
Up: 64.8 mm  
Down: 71.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 34.81 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 534.16ft  
Total bobbin: 170.76ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name         | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|--------------|---------|
| 1.  | 11 |    | 976    | 11   | Dark Red     | Default |
| 2.  | 12 |    | 716    | 12   | Orange       | Default |
| 3.  | 6  |    | 11,129 |      | R48 G153 B46 |         |
| 4.  | 5  |    | 1,273  |      | R66 G44 B22  |         |
| 5.  | 9  |  | 1,175  | 9    | White        | Default |
| 6.  | 3  |  | 3,914  |      | R80 G74 B255 |         |
| 7.  | 4  |  | 3,966  | 4    | Yellow       | Default |
| 8.  | 14 |  | 2,958  | 14   | Brown        | Default |
| 9.  | 2  |  | 5,621  |      | R0 G61 B0    |         |
| 10. | 8  |  | 909    | 8    | Black        | Default |
| 11. | 10 |  | 4,301  | 10   | Dark Blue    | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 41,046     |
| Height:   | 5.76 in    |
| Width:    | 7.00 in    |
| Colors:   | 11         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



|                 |                                                                                                                   |
|-----------------|-------------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                            |
| Color changes:  | 10                                                                                                                |
| Stops:          | 11                                                                                                                |
| Trims:          | 300                                                                                                               |
| Appliqués:      | 0                                                                                                                 |
| Left:           | 101.8 mm                                                                                                          |
| Right:          | 76.1 mm                                                                                                           |
| Up:             | 70.0 mm                                                                                                           |
| Down:           | 76.4 mm                                                                                                           |
| EndX:           | 0.00 in                                                                                                           |
| EndY:           | 0.00 in                                                                                                           |
| Area            | 40.36 in²                                                                                                         |
| Max stitch:     | 7.0 mm                                                                                                            |
| Min stitch:     | 0.0 mm                                                                                                            |
| Max jump:       | 7.0 mm                                                                                                            |
| Total thread:   | 602.52ft                                                                                                          |
| Total bobbin:   | 195.31ft                                                                                                          |
| Stop Sequence:  |                                                                                                                   |
| #               | N# Color St. Code Name Chart                                                                                      |
| 1.              | 11  1,038 11 Dark Red Default    |
| 2.              | 12  766 12 Orange Default        |
| 3.              | 6  12,910 R48 G153 B46           |
| 4.              | 5  1,345 R66 G44 B22             |
| 5.              | 9  1,292 9 White Default        |
| 6.              | 3  4,383 R80 G74 B255          |
| 7.              | 4  4,308 4 Yellow Default      |
| 8.              | 14  3,366 14 Brown Default     |
| 9.              | 2  6,145 R0 G61 B0             |
| 10.             | 8  953 8 Black Default         |
| 11.             | 10  4,538 10 Dark Blue Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 45,283     |
| Height:   | 6.18 in    |
| Width:    | 7.50 in    |
| Colors:   | 11         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima

Color changes: 10

Stops: 11

Trims: 310

Appliqués: 0

Left: 108.1 mm

Right: 82.4 mm

Up: 75.2 mm

Down: 81.7 mm

EndX: 0.00 in

EndY: 0.00 in

Area 46.34 in²

Max stitch: 7.0 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 674.42ft

Total bobbin: 221.44ft

Stop Sequence:

| #   | N# | Color                                                                               | St.    | Code | Name         | Chart   |
|-----|----|-------------------------------------------------------------------------------------|--------|------|--------------|---------|
| 1.  | 11 |    | 1,113  | 11   | Dark Red     | Default |
| 2.  | 12 |    | 810    | 12   | Orange       | Default |
| 3.  | 6  |    | 14,636 |      | R48 G153 B46 |         |
| 4.  | 5  |    | 1,399  |      | R66 G44 B22  |         |
| 5.  | 9  |  | 1,392  | 9    | White        | Default |
| 6.  | 3  |  | 4,898  |      | R80 G74 B255 |         |
| 7.  | 4  |  | 4,714  | 4    | Yellow       | Default |
| 8.  | 14 |  | 3,762  | 14   | Brown        | Default |
| 9.  | 2  |  | 6,707  |      | R0 G61 B0    |         |
| 10. | 8  |  | 996    | 8    | Black        | Default |
| 11. | 10 |  | 4,854  | 10   | Dark Blue    | Default |