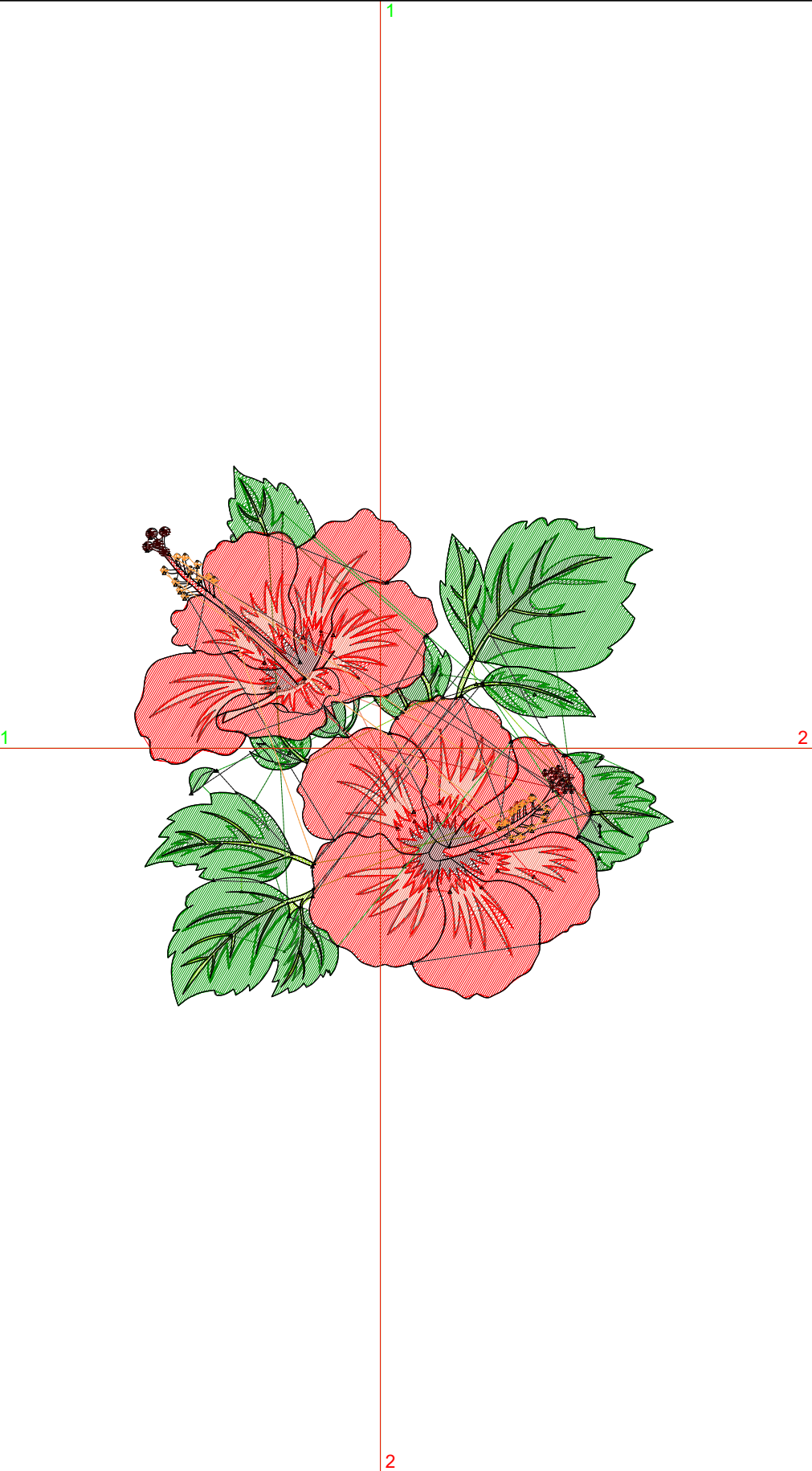




Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 104
Appliqués: 0
Left: 40.4 mm
Right: 48.2 mm
Up: 46.5 mm
Down: 42.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area 12.21 in²
Max stitch: 9.9 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 253.59ft
Total bobbin: 70.53ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	11		18	11	Dark Red	Default
2.	12		84	12	Orange	Default
3.	2		1,268		R141 G207 B1	
4.	3		2,855		R0 G107 B0	
5.	5		578		R89 G0 B0	
6.	7		2,470		R242 G114 B89	
7.	4		6,191		R255 G0 B0	
8.	1		3,901	1	Dark Green	Default
9.	8		1,917	8	Black	Default
10.	12		229	12	Orange	Default
11.	6		302		R59 G0 B0	
12.	12		94	12	Orange	Default

Production Worksheet

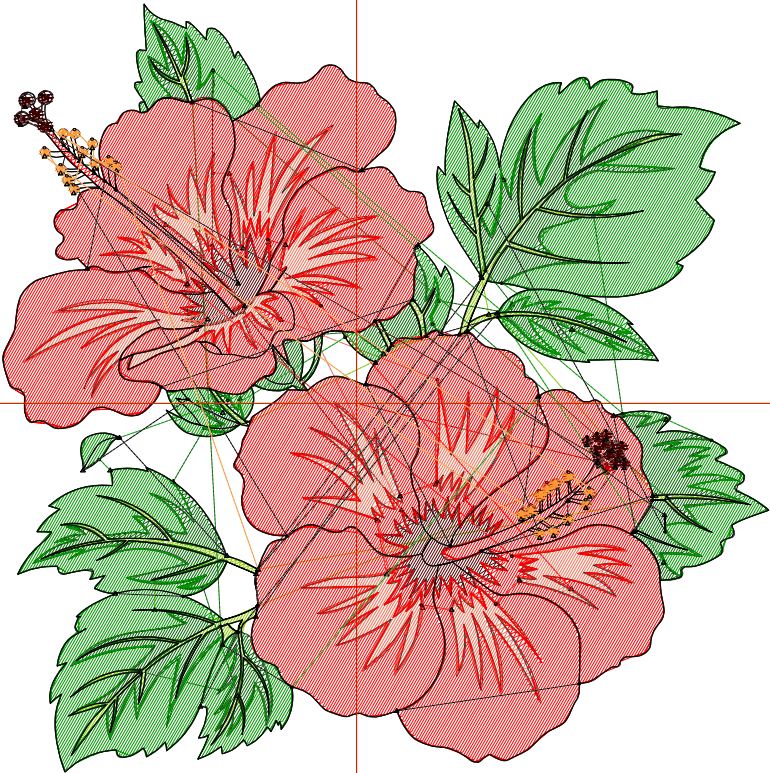
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 23,712
Height: 4.00 in
Width: 3.99 in
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 114
Appliqués: 0
Left: 46.8 mm
Right: 54.5 mm
Up: 52.8 mm
Down: 48.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area 15.96 in²
Max stitch: 11.3 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 307.27ft
Total bobbin: 87.55ft

Stop Sequence:									
#	N#	Color	St.	Code	Name	Chart			
1.	11		30	11	Dark Red	Default			
2.	12		159	12	Orange	Default			
3.	2		1,459		R141 G207 B1				
4.	3		3,343		R0 G107 B0				
5.	5		691		R89 G0 B0				
6.	7		2,915		R242 G114 B89				
7.	4		7,426		R255 G0 B0				
8.	1		4,580	1	Dark Green	Default			
9.	8		2,073	8	Black	Default			
10.	12		415	12	Orange	Default			
11.	6		454		R59 G0 B0				
12.	12		165	12	Orange	Default			

Production Worksheet

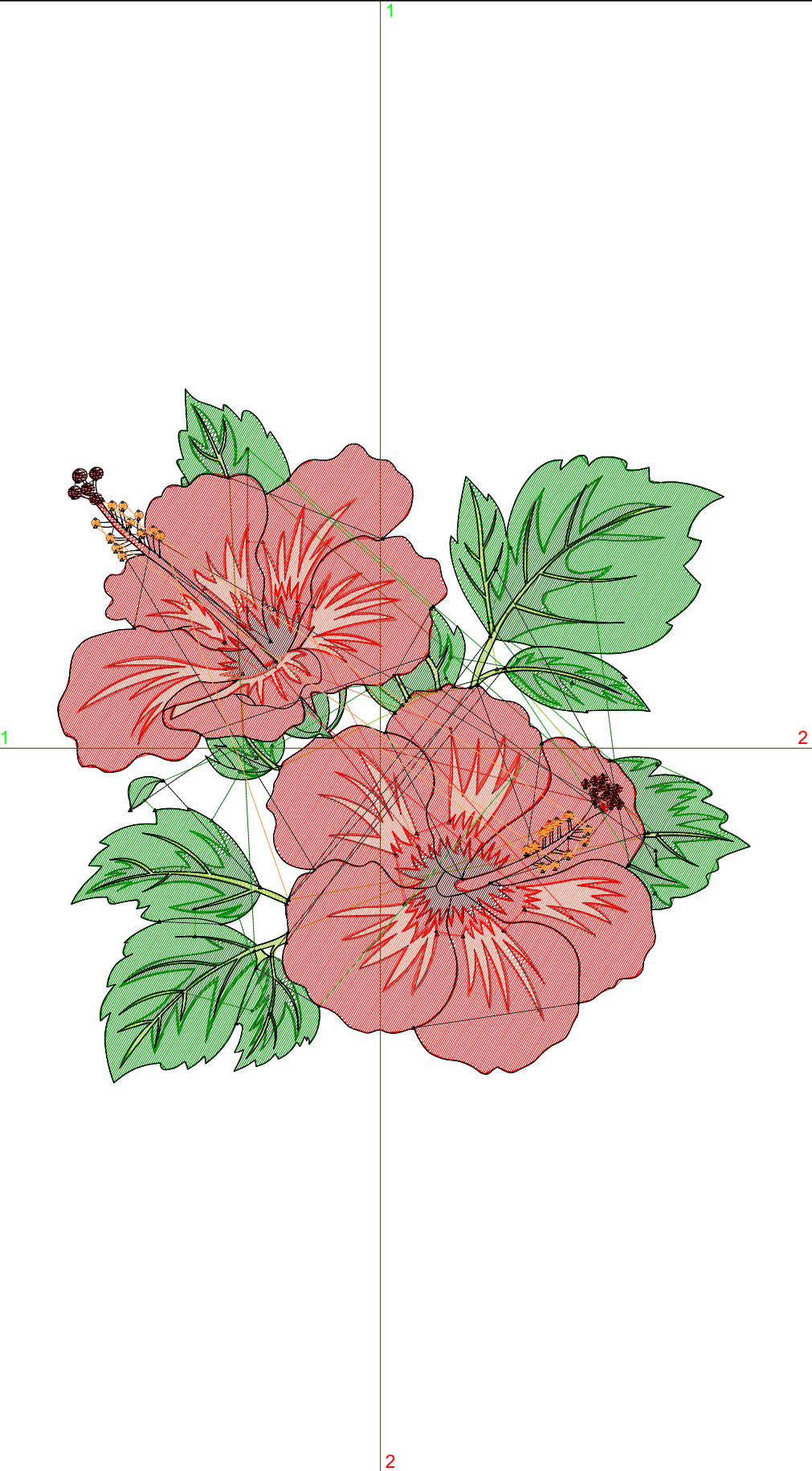
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 27,596
Height: 4.50 in
Width: 4.49 in
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 122
Appliqués: 0
Left: 53.1 mm
Right: 60.9 mm
Up: 59.2 mm
Down: 55.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area 20.20 in²
Max stitch: 7.3 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 366.42ft
Total bobbin: 107.50ft

Stop Sequence:							
#	N#	Color	St.	Code	Name	Chart	
1.	11		31	11	Dark Red	Default	
2.	12		167	12	Orange	Default	
3.	2		1,685		R141 G207 B1		
4.	3		3,873		R0 G107 B0		
5.	5		788		R89 G0 B0		
6.	7		3,386		R242 G114 B89		
7.	4		8,868		R255 G0 B0		
8.	1		5,459	1	Dark Green	Default	
9.	8		2,232	8	Black	Default	
10.	12		424	12	Orange	Default	
11.	6		502		R59 G0 B0		
12.	12		179	12	Orange	Default	

Production Worksheet

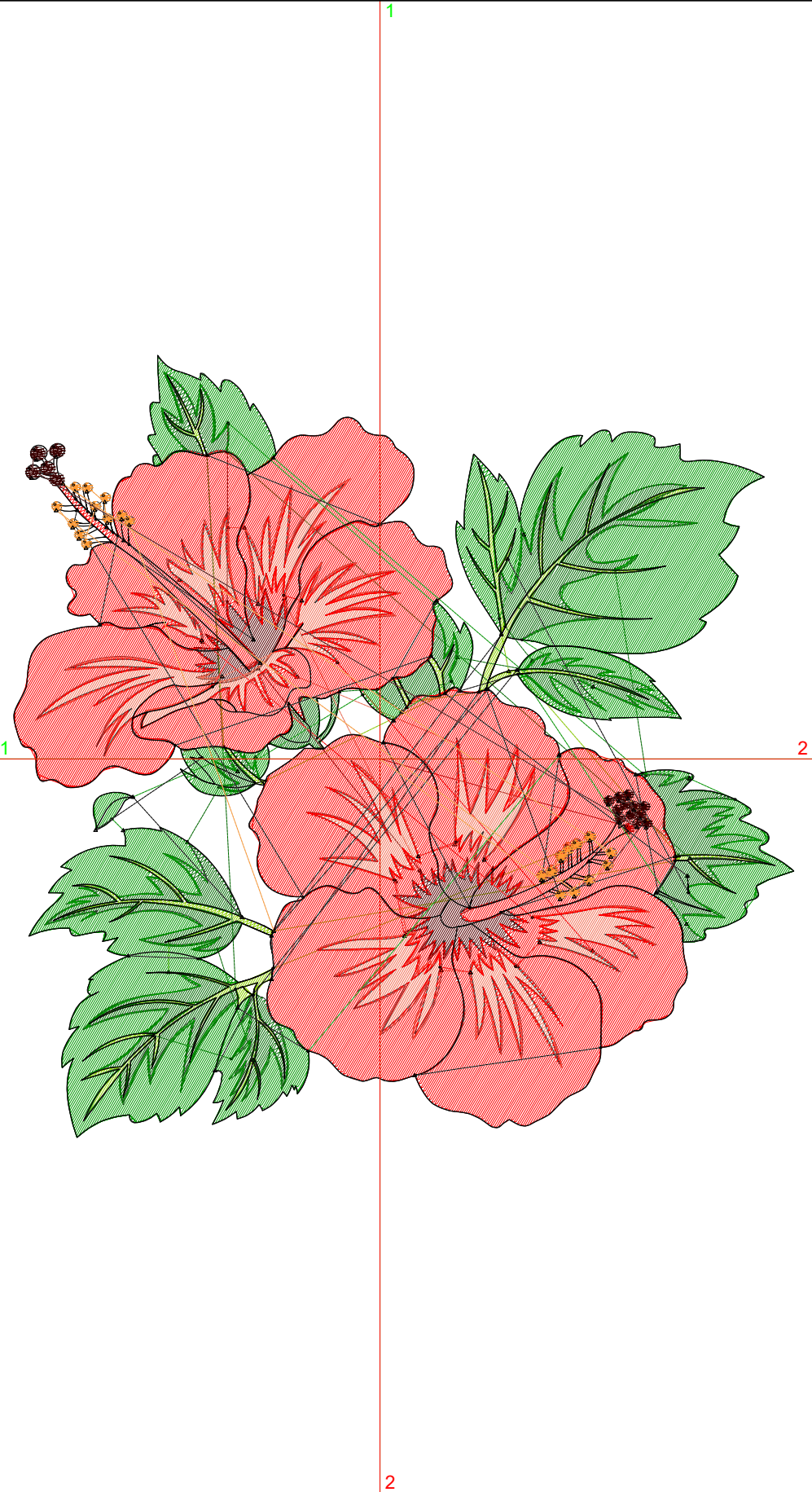
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 31,571
Height: 5.00 in
Width: 4.99 in
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 125
Appliqués: 0
Left: 59.5 mm
Right: 67.2 mm
Up: 65.5 mm
Down: 61.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area 24.93 in²
Max stitch: 7.7 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 428.75ft
Total bobbin: 128.98ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		34	11	Dark Red	Default
2.	12		179	12	Orange	Default
3.	2		1,916		R141 G207 B1	
4.	3		4,475		R0 G107 B0	
5.	5		884		R89 G0 B0	
6.	7		3,954		R242 G114 B89	
7.	4		10,311		R255 G0 B0	
8.	1		6,206	1	Dark Green	Default
9.	8		2,385	8	Black	Default
10.	12		479	12	Orange	Default
11.	6		538		R59 G0 B0	
12.	12		208	12	Orange	Default

Production Worksheet

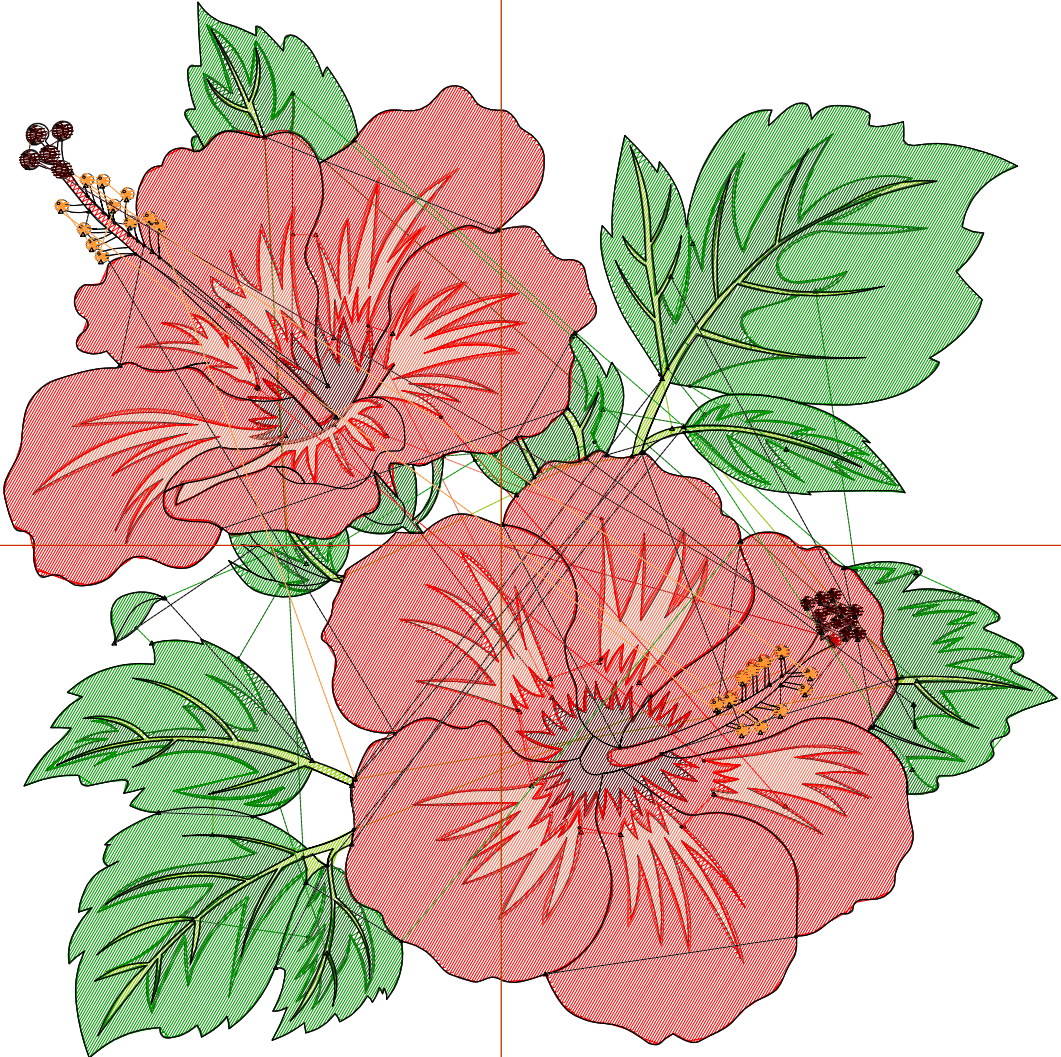
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 35,393
Height: 5.50 in
Width: 5.49 in
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 129
Appliqués: 0
Left: 65.8 mm
Right: 73.5 mm
Up: 71.9 mm
Down: 67.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area 30.17 in²
Max stitch: 8.5 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 490.21ft
Total bobbin: 150.54ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		35	11	Dark Red	Default
2.	12		186	12	Orange	Default
3.	2		2,183		R141 G207 B1	
4.	3		5,047		R0 G107 B0	
5.	5		1,014		R89 G0 B0	
6.	7		4,388		R242 G114 B89	
7.	4		11,753		R255 G0 B0	
8.	1		6,991	1	Dark Green	Default
9.	8		2,540	8	Black	Default
10.	12		483	12	Orange	Default
11.	6		553		R59 G0 B0	
12.	12		218	12	Orange	Default

Production Worksheet

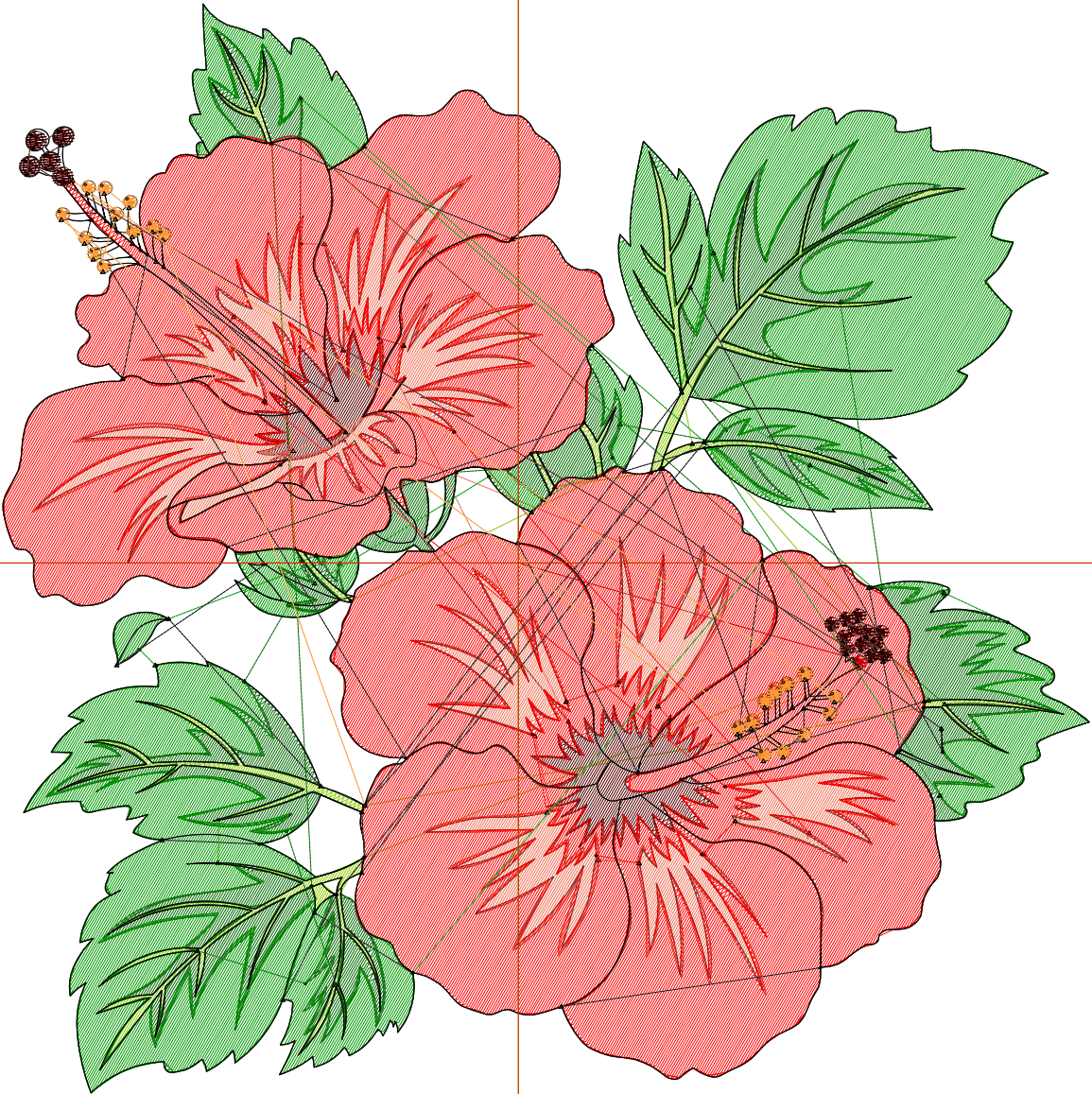
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	39,700
Height:	6.00 in
Width:	5.98 in
Colors:	10
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 131
Appliqués: 0
Left: 72.1 mm
Right: 79.9 mm
Up: 78.2 mm
Down: 74.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 35.90 in²
Max stitch: 9.3 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 560.76ft
Total bobbin: 175.60ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		35	11	Dark Red	Default
2.	12		186	12	Orange	Default
3.	2		2,460		R141 G207 B1	
4.	3		5,649		R0 G107 B0	
5.	5		1,150		R89 G0 B0	
6.	7		4,944		R242 G114 B89	
7.	4		13,404		R255 G0 B0	
8.	1		7,866	1	Dark Green	Default
9.	8		2,686	8	Black	Default
10.	12		509	12	Orange	Default
11.	6		589		R59 G0 B0	
12.	12		220	12	Orange	Default

Production Worksheet

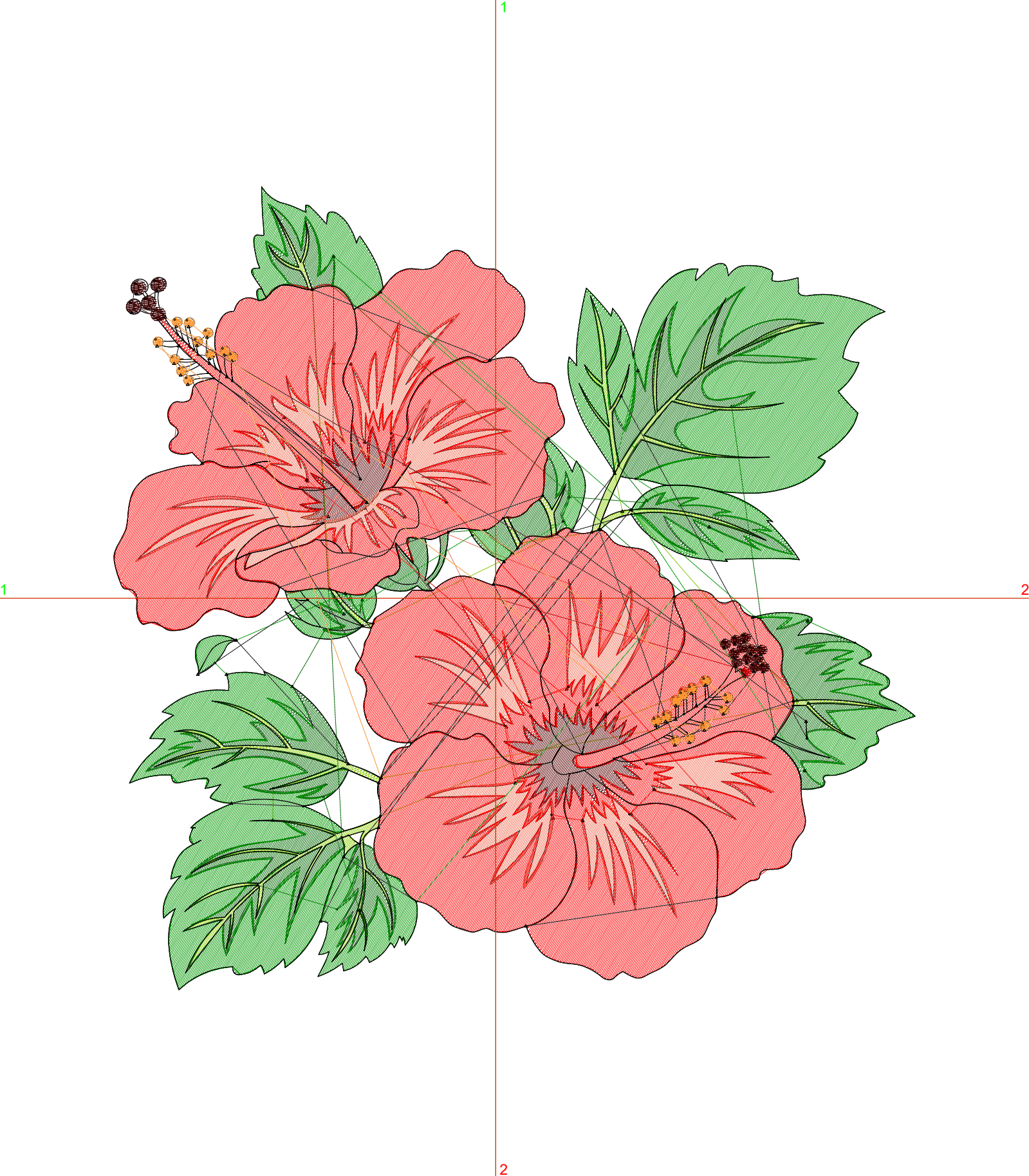
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 44,184
Height: 6.50 in
Width: 6.48 in
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 135
Appliqués: 0
Left: 78.5 mm
Right: 86.2 mm
Up: 84.6 mm
Down: 80.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area 42.14 in²
Max stitch: 10.1 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 634.10ft
Total bobbin: 201.62ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		43	11	Dark Red	Default
2.	12		228	12	Orange	Default
3.	2		2,721		R141 G207 B1	
4.	3		6,224		R0 G107 B0	
5.	5		1,269		R89 G0 B0	
6.	7		5,421		R242 G114 B89	
7.	4		15,080		R255 G0 B0	
8.	1		8,826	1	Dark Green	Default
9.	8		2,838	8	Black	Default
10.	12		592	12	Orange	Default
11.	6		665		R59 G0 B0	
12.	12		275	12	Orange	Default

Production Worksheet

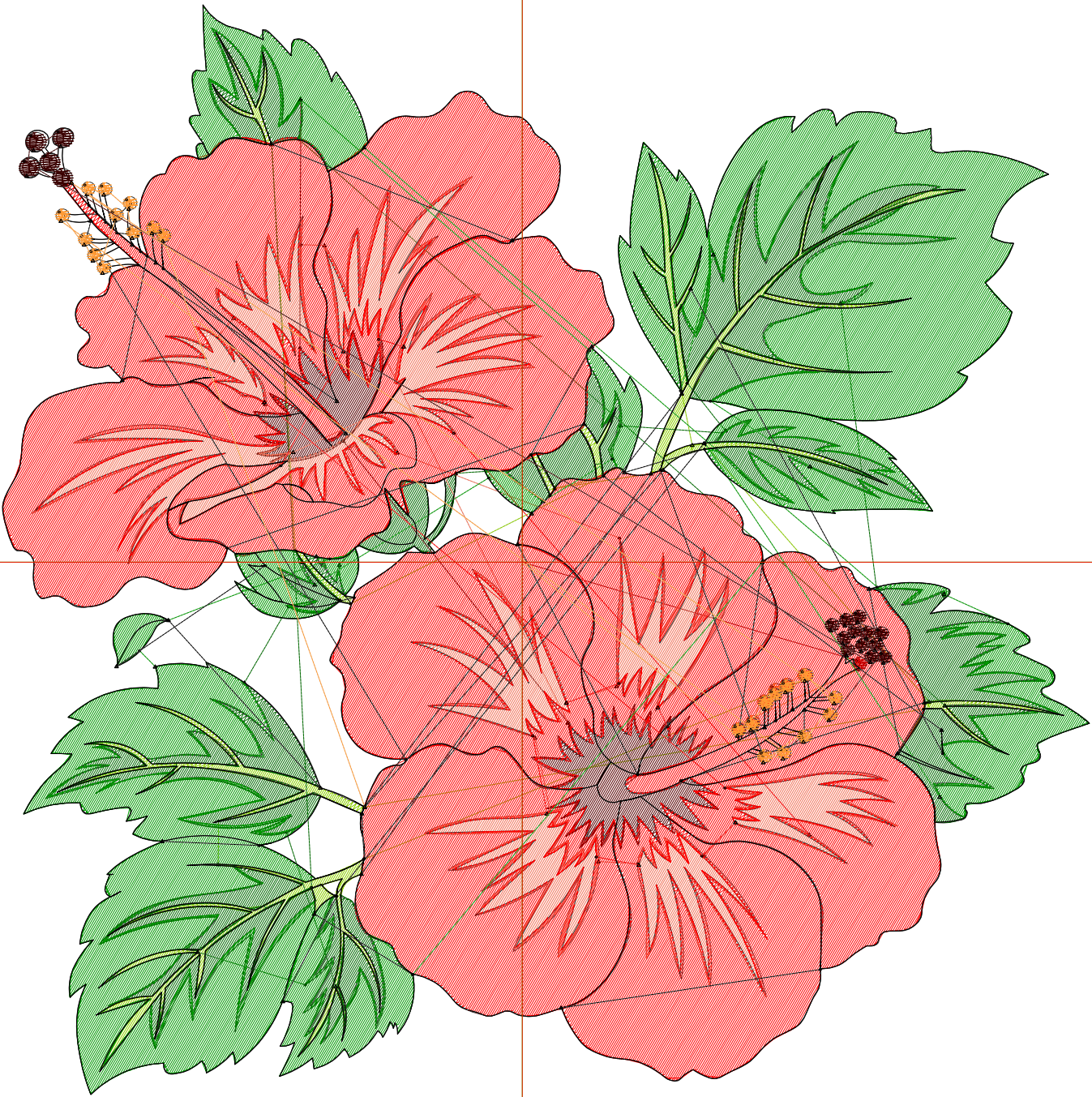
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	48,906
Height:	7.00 in
Width:	6.98 in
Colors:	10
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 138
Appliqués: 0
Left: 84.8 mm
Right: 92.5 mm
Up: 90.9 mm
Down: 86.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area 48.87 in²
Max stitch: 10.9 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 714.49ft
Total bobbin: 230.90ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		43	11	Dark Red	Default
2.	12		216	12	Orange	Default
3.	2		2,974		R141 G207 B1	
4.	3		6,896		R0 G107 B0	
5.	5		1,412		R89 G0 B0	
6.	7		6,069		R242 G114 B89	
7.	4		16,911		R255 G0 B0	
8.	1		9,898	1	Dark Green	Default
9.	8		2,987	8	Black	Default
10.	12		568	12	Orange	Default
11.	6		665		R59 G0 B0	
12.	12		265	12	Orange	Default

Production Worksheet

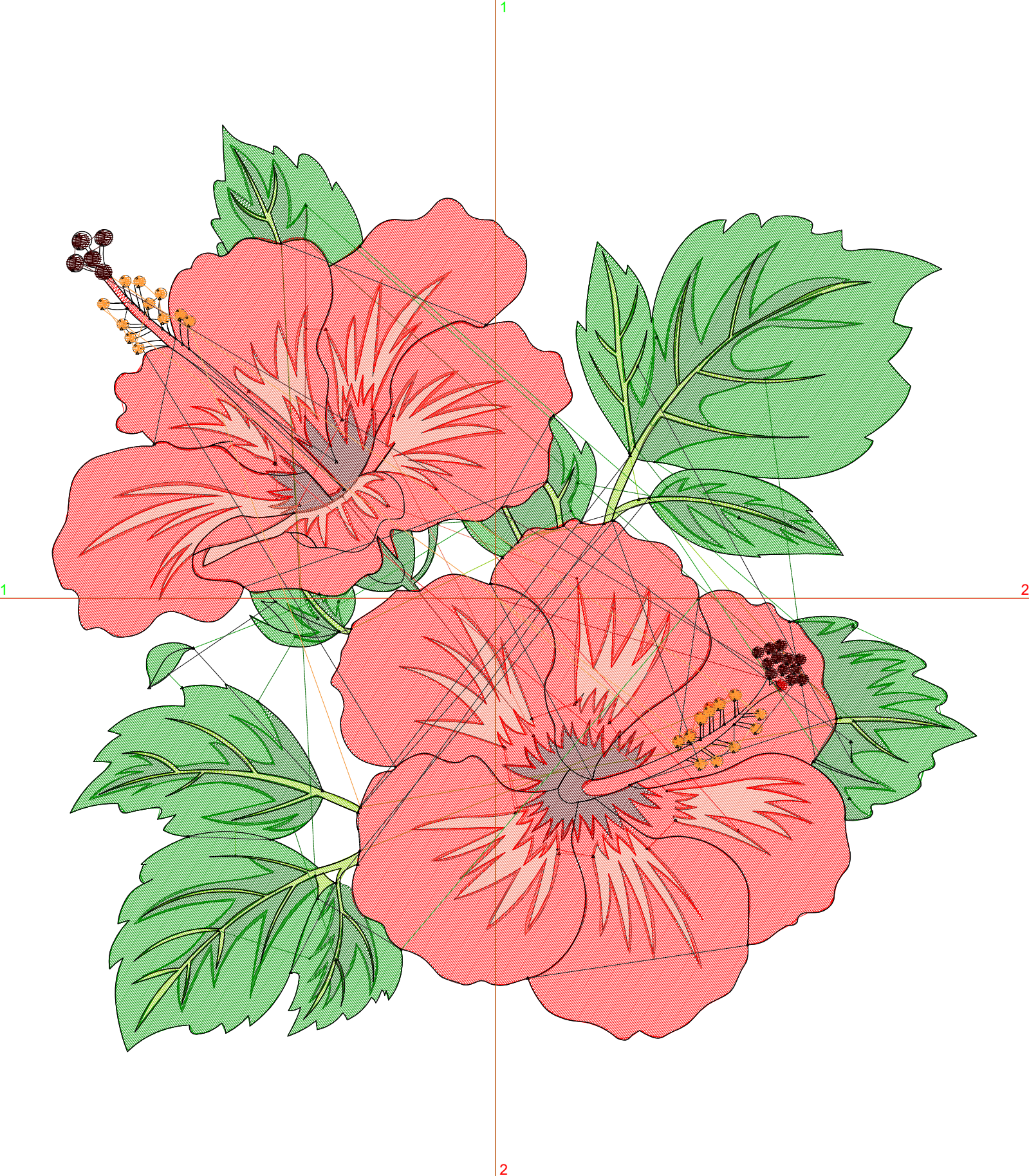
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	53,471
Height:	7.50 in
Width:	7.48 in
Colors:	10
Colorway:	Colorway 1
Zoom:	1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 140
Appliqués: 0
Left: 91.1 mm
Right: 98.9 mm
Up: 97.3 mm
Down: 93.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 56.10 in²
Max stitch: 11.7 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 795.84ft
Total bobbin: 261.36ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		44	11	Dark Red	Default
2.	12		227	12	Orange	Default
3.	2		3,305		R141 G207 B1	
4.	3		7,545		R0 G107 B0	
5.	5		1,534		R89 G0 B0	
6.	7		6,593		R242 G114 B89	
7.	4		18,667		R255 G0 B0	
8.	1		10,855	1	Dark Green	Default
9.	8		3,129	8	Black	Default
10.	12		590	12	Orange	Default
11.	6		701		R59 G0 B0	
12.	12		279	12	Orange	Default