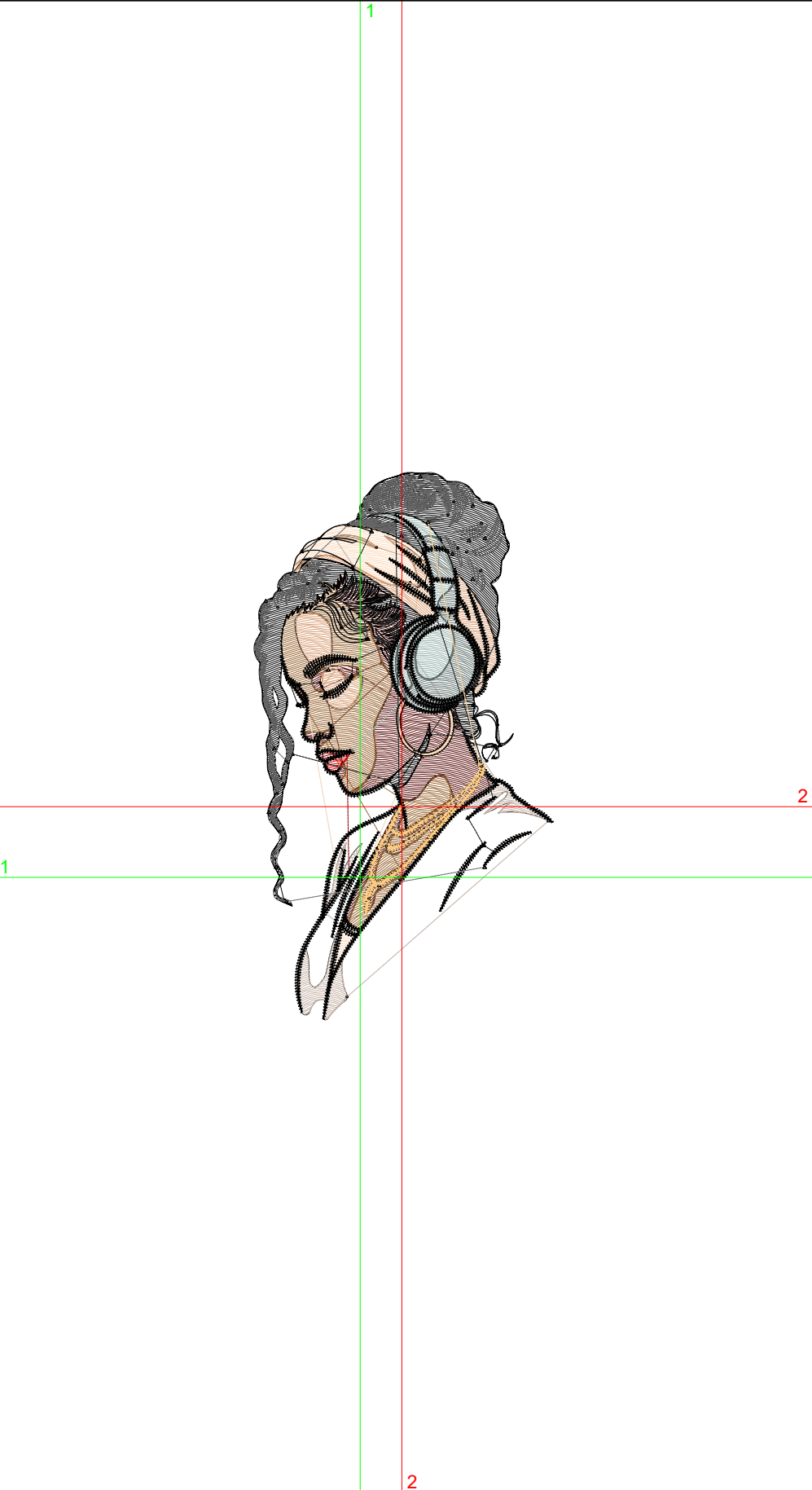




Machine format: Tajima

Color changes: 11

Stops: 12

Trims: 77

Appliqués: 0

Left: 17.2 mm

Right: 31.4 mm

Up: 65.7 mm

Down: 23.1 mm

EndX: 0.27 in

EndY: 0.45 in

Area 6.69 in<sup>2</sup>

Max stitch: 8.6 mm

Min stitch: 0.0 mm

Max jump: 6.8 mm

Total thread: 153.09ft

Total bobbin: 37.30ft

Stop Sequence:

| #   | N# | Color                                                                                 | St.   | Code | Name           | Chart   |
|-----|----|---------------------------------------------------------------------------------------|-------|------|----------------|---------|
| 1.  | 4  |    | 1,407 |      | R92 G18 B15    |         |
| 2.  | 14 |    | 1,249 | 14   | Brown          | Default |
| 3.  | 2  |    | 472   |      | R252 G219 B189 |         |
| 4.  | 1  |    | 711   |      | R217 G160 B119 |         |
| 5.  | 3  |  | 474   |      | R199 G179 B167 |         |
| 6.  | 11 |  | 32    | 11   | Dark Red       | Default |
| 7.  | 5  |  | 38    |      | R212 G0 B0     |         |
| 8.  | 6  |  | 431   |      | R151 G179 B174 |         |
| 9.  | 7  |  | 581   |      | R97 G115 B111  |         |
| 10. | 8  |  | 5,625 | 8    | Black          | Default |
| 11. | 18 |  | 1,220 | 18   | Grey           | Default |
| 12. | 16 |  | 897   | 16   | Sand           | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

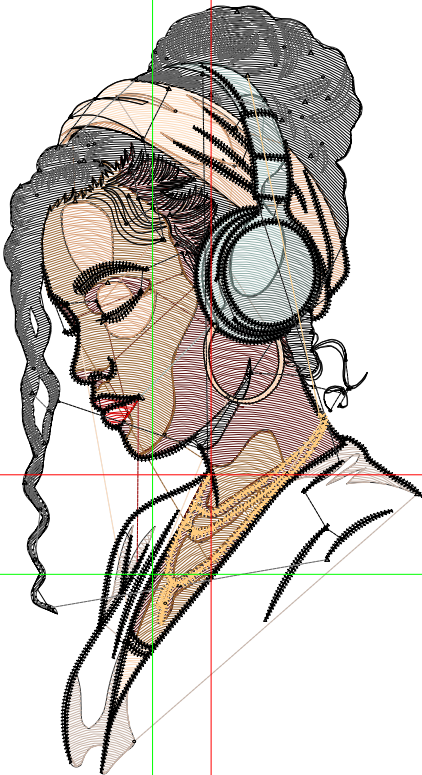
Title:

Stitches: 15,318  
Height: 4.00 in  
Width: 2.18 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 79  
Appliqués: 0  
Left: 19.6 mm  
Right: 35.9 mm  
Up: 75.1 mm  
Down: 26.4 mm  
EndX: 0.31 in  
EndY: 0.52 in  
Area 8.73 in<sup>2</sup>  
Max stitch: 9.8 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 181.66ft  
Total bobbin: 45.75ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 4  |       | 1,722 |      | R92 G18 B15    |         |
| 2.  | 14 |       | 1,516 | 14   | Brown          | Default |
| 3.  | 2  |       | 547   |      | R252 G219 B189 |         |
| 4.  | 1  |       | 838   |      | R217 G160 B119 |         |
| 5.  | 3  |       | 580   |      | R199 G179 B167 |         |
| 6.  | 11 |       | 41    | 11   | Dark Red       | Default |
| 7.  | 5  |       | 45    |      | R212 G0 B0     |         |
| 8.  | 6  |       | 516   |      | R151 G179 B174 |         |
| 9.  | 7  |       | 707   |      | R97 G115 B111  |         |
| 10. | 8  |       | 6,363 | 8    | Black          | Default |
| 11. | 18 |       | 1,327 | 18   | Grey           | Default |
| 12. | 16 |       | 1,114 | 16   | Sand           | Default |



Production Worksheet

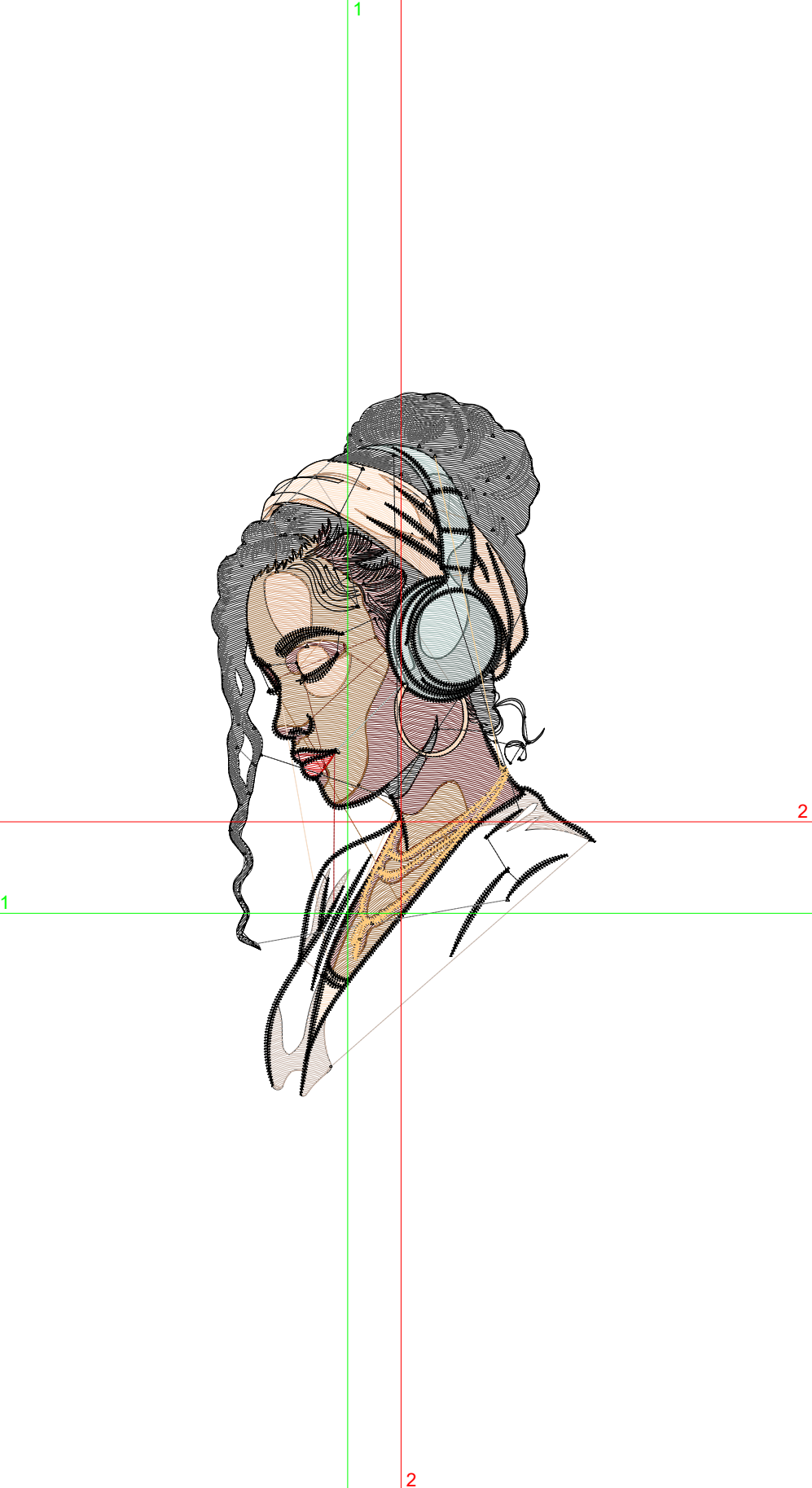
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 17,497  
Height: 4.50 in  
Width: 2.46 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 83  
Appliqués: 0  
Left: 22.0 mm  
Right: 40.4 mm  
Up: 84.5 mm  
Down: 29.7 mm  
EndX: 0.34 in  
EndY: 0.58 in  
Area 11.05 in²  
Max stitch: 11.1 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 212.30ft  
Total bobbin: 55.44ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 4  |       | 2,035 |      | R92 G18 B15    |         |
| 2.  | 14 |       | 1,720 | 14   | Brown          | Default |
| 3.  | 2  |       | 638   |      | R252 G219 B189 |         |
| 4.  | 1  |       | 988   |      | R217 G160 B119 |         |
| 5.  | 3  |       | 706   |      | R199 G179 B167 |         |
| 6.  | 11 |       | 47    | 11   | Dark Red       | Default |
| 7.  | 5  |       | 52    |      | R212 G0 B0     |         |
| 8.  | 6  |       | 617   |      | R151 G179 B174 |         |
| 9.  | 7  |       | 841   |      | R97 G115 B111  |         |
| 10. | 8  |       | 7,171 | 8    | Black          | Default |
| 11. | 18 |       | 1,424 | 18   | Grey           | Default |
| 12. | 16 |       | 1,256 | 16   | Sand           | Default |

Production Worksheet

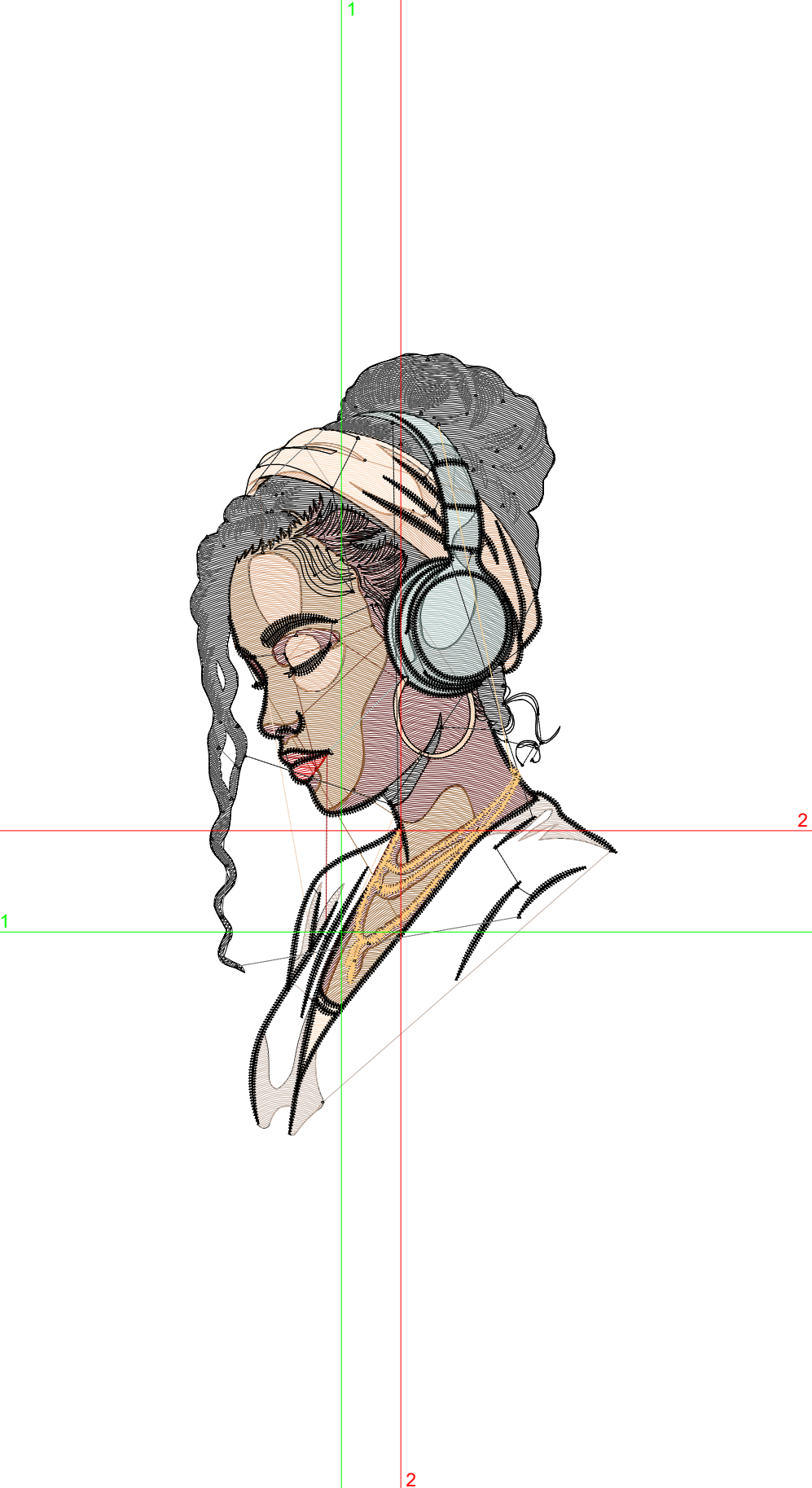
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 19,693  
Height: 5.00 in  
Width: 2.73 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 85  
Appliqués: 0  
Left: 24.6 mm  
Right: 44.8 mm  
Up: 93.9 mm  
Down: 33.0 mm  
EndX: 0.38 in  
EndY: 0.65 in  
Area 13.65 in²  
Max stitch: 9.4 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 243.54ft  
Total bobbin: 65.41ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 4  |       | 2,347 |      | R92 G18 B15    |         |
| 2.  | 14 |       | 2,030 | 14   | Brown          | Default |
| 3.  | 2  |       | 738   |      | R252 G219 B189 |         |
| 4.  | 1  |       | 1,142 |      | R217 G160 B119 |         |
| 5.  | 3  |       | 803   |      | R199 G179 B167 |         |
| 6.  | 11 |       | 41    | 11   | Dark Red       | Default |
| 7.  | 5  |       | 57    |      | R212 G0 B0     |         |
| 8.  | 6  |       | 722   |      | R151 G179 B174 |         |
| 9.  | 7  |       | 977   |      | R97 G115 B111  |         |
| 10. | 8  |       | 8,014 | 8    | Black          | Default |
| 11. | 18 |       | 1,502 | 18   | Grey           | Default |
| 12. | 16 |       | 1,318 | 16   | Sand           | Default |

Production Worksheet

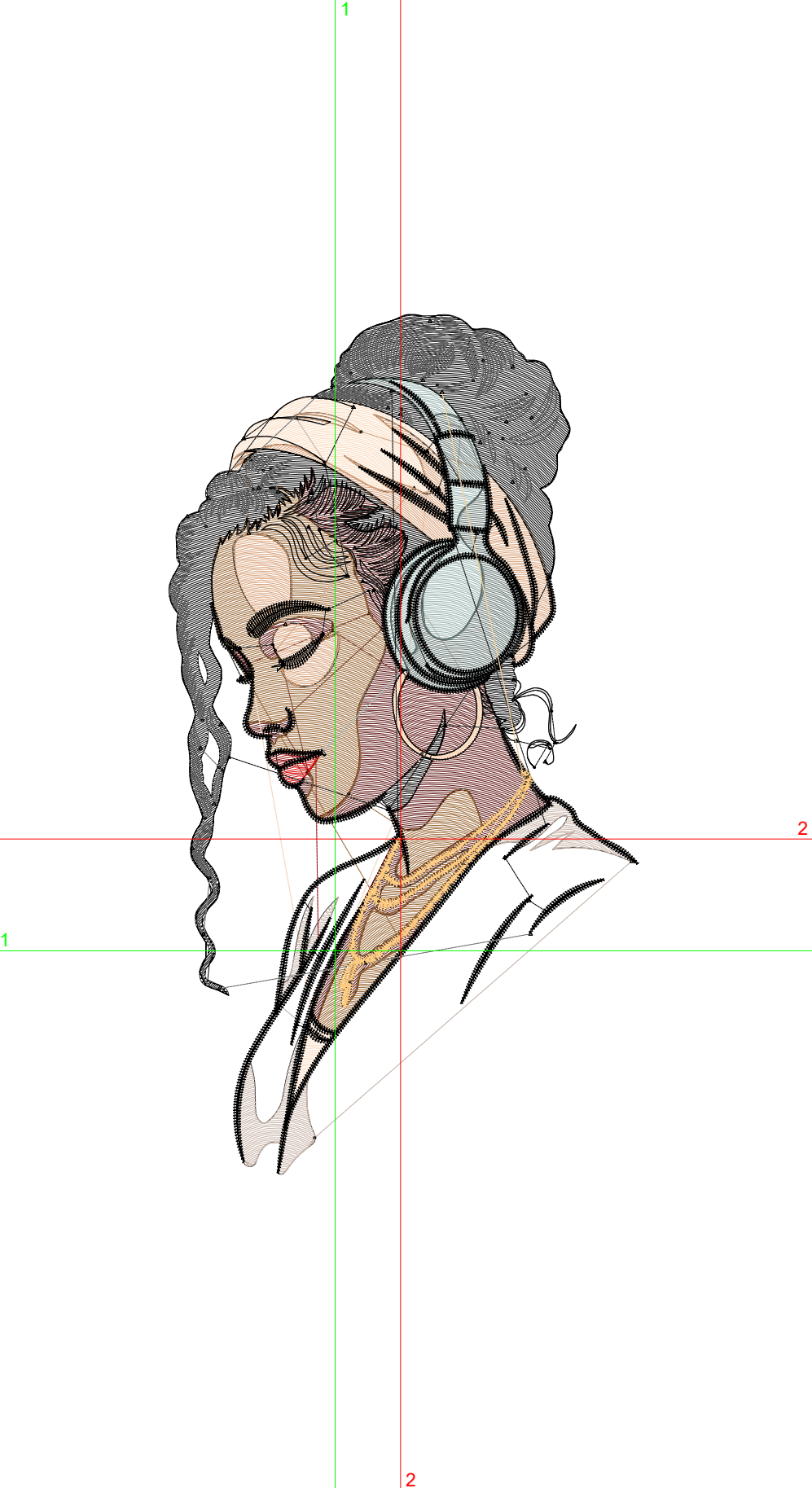
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 22,006  
Height: 5.50 in  
Width: 3.00 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 86  
Appliqués: 0  
Left: 27.0 mm  
Right: 49.3 mm  
Up: 103.3 mm  
Down: 36.3 mm  
EndX: 0.42 in  
EndY: 0.71 in  
Area: 16.51 in²  
Max stitch: 10.4 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 276.58ft  
Total bobbin: 76.00ft

| Stop Sequence: |    |       |       |      |                |         |
|----------------|----|-------|-------|------|----------------|---------|
| #              | N# | Color | St.   | Code | Name           | Chart   |
| 1.             | 4  |       | 2,654 |      | R92 G18 B15    |         |
| 2.             | 14 |       | 2,362 | 14   | Brown          | Default |
| 3.             | 2  |       | 826   |      | R252 G219 B189 |         |
| 4.             | 1  |       | 1,275 |      | R217 G160 B119 |         |
| 5.             | 3  |       | 911   |      | R199 G179 B167 |         |
| 6.             | 11 |       | 48    | 11   | Dark Red       | Default |
| 7.             | 5  |       | 65    |      | R212 G0 B0     |         |
| 8.             | 6  |       | 803   |      | R151 G179 B174 |         |
| 9.             | 7  |       | 1,123 |      | R97 G115 B111  |         |
| 10.            | 8  |       | 8,886 | 8    | Black          | Default |
| 11.            | 18 |       | 1,586 | 18   | Grey           | Default |
| 12.            | 16 |       | 1,465 | 16   | Sand           | Default |

Production Worksheet

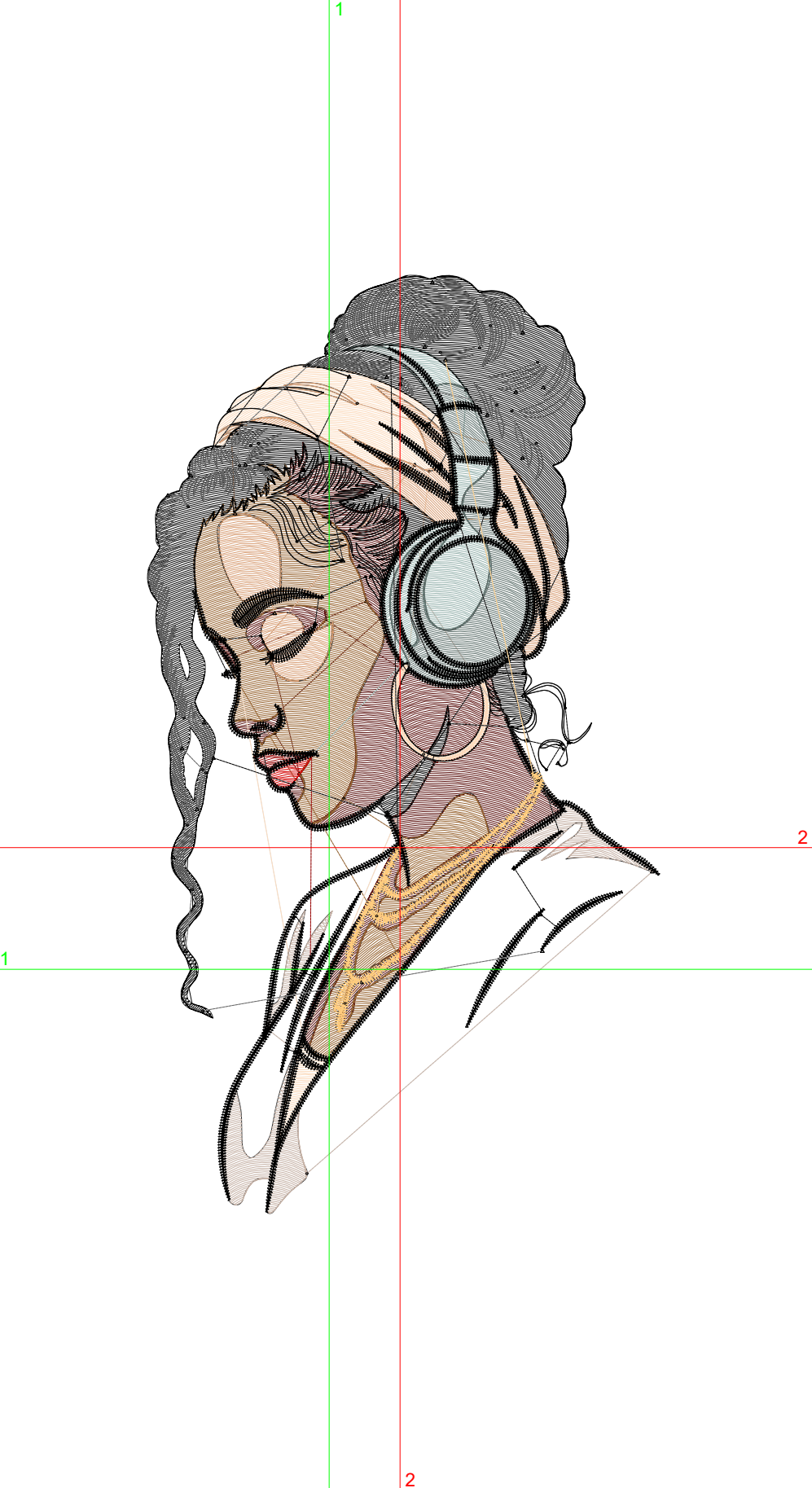
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 24,459  
Height: 6.00 in  
Width: 3.28 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 87  
Appliqués: 0  
Left: 29.5 mm  
Right: 53.8 mm  
Up: 112.7 mm  
Down: 39.6 mm  
EndX: 0.45 in  
EndY: 0.78 in  
Area: 19.65 in²  
Max stitch: 11.3 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 312.70ft  
Total bobbin: 87.86ft

| Stop Sequence: |    |       |       |      |                |         |
|----------------|----|-------|-------|------|----------------|---------|
| #              | N# | Color | St.   | Code | Name           | Chart   |
| 1.             | 4  |       | 3,040 |      | R92 G18 B15    |         |
| 2.             | 14 |       | 2,692 | 14   | Brown          | Default |
| 3.             | 2  |       | 950   |      | R252 G219 B189 |         |
| 4.             | 1  |       | 1,459 |      | R217 G160 B119 |         |
| 5.             | 3  |       | 1,021 |      | R199 G179 B167 |         |
| 6.             | 11 |       | 56    | 11   | Dark Red       | Default |
| 7.             | 5  |       | 73    |      | R212 G0 B0     |         |
| 8.             | 6  |       | 933   |      | R151 G179 B174 |         |
| 9.             | 7  |       | 1,254 |      | R97 G115 B111  |         |
| 10.            | 8  |       | 9,764 | 8    | Black          | Default |
| 11.            | 18 |       | 1,654 | 18   | Grey           | Default |
| 12.            | 16 |       | 1,561 | 16   | Sand           | Default |

Production Worksheet

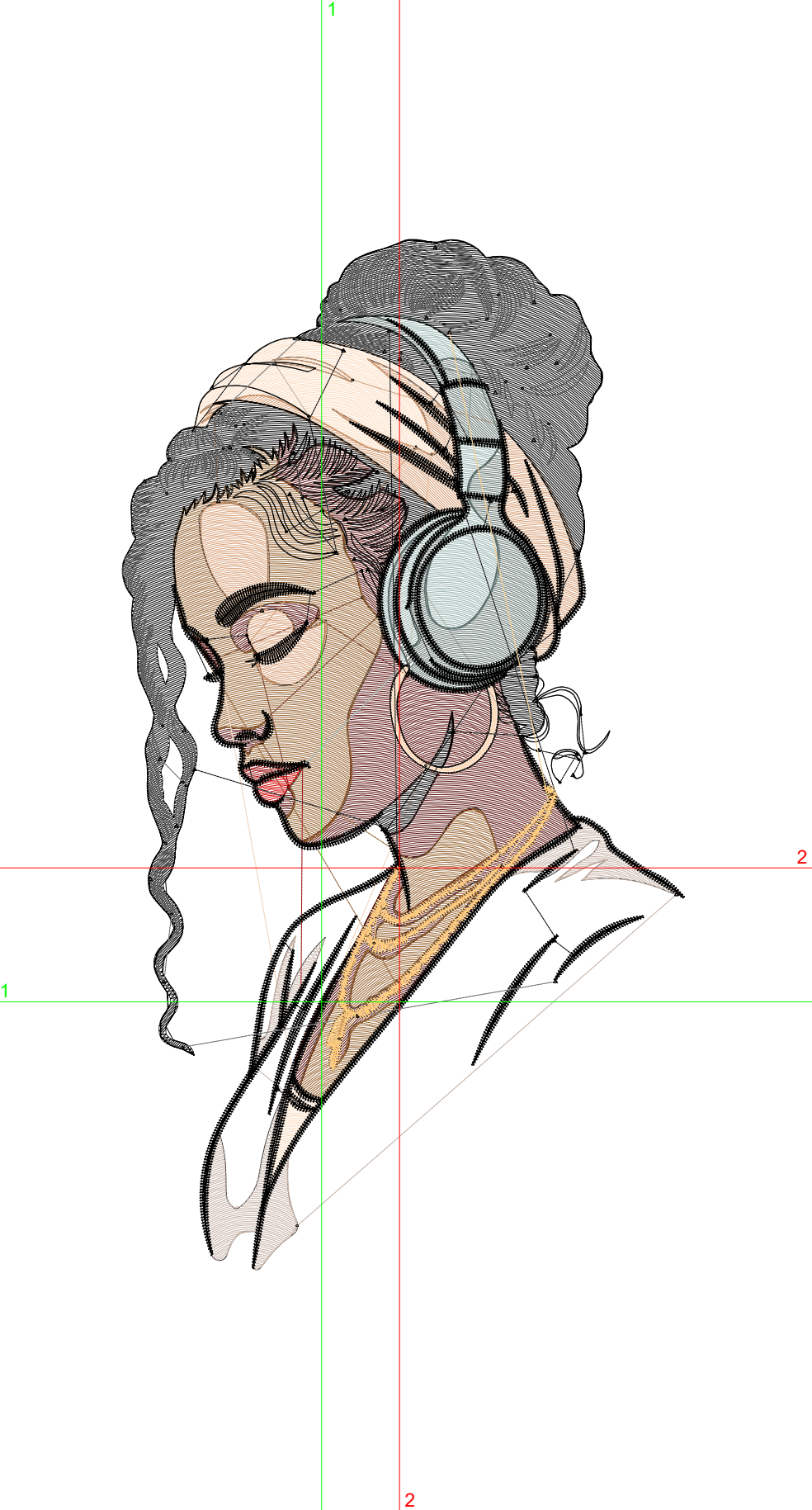
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 27,114  
Height: 6.50 in  
Width: 3.55 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 90  
Appliqués: 0  
Left: 31.9 mm  
Right: 58.2 mm  
Up: 122.1 mm  
Down: 42.9 mm  
EndX: 0.49 in  
EndY: 0.84 in  
Area: 23.06 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 351.69ft  
Total bobbin: 100.65ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 4  |       | 3,431  |      | R92 G18 B15    |         |
| 2.  | 14 |       | 3,065  | 14   | Brown          | Default |
| 3.  | 2  |       | 1,040  |      | R252 G219 B189 |         |
| 4.  | 1  |       | 1,647  |      | R217 G160 B119 |         |
| 5.  | 3  |       | 1,150  |      | R199 G179 B167 |         |
| 6.  | 11 |       | 62     | 11   | Dark Red       | Default |
| 7.  | 5  |       | 78     |      | R212 G0 B0     |         |
| 8.  | 6  |       | 1,062  |      | R151 G179 B174 |         |
| 9.  | 7  |       | 1,481  |      | R97 G115 B111  |         |
| 10. | 8  |       | 10,651 | 8    | Black          | Default |
| 11. | 18 |       | 1,731  | 18   | Grey           | Default |
| 12. | 16 |       | 1,714  | 16   | Sand           | Default |

Production Worksheet

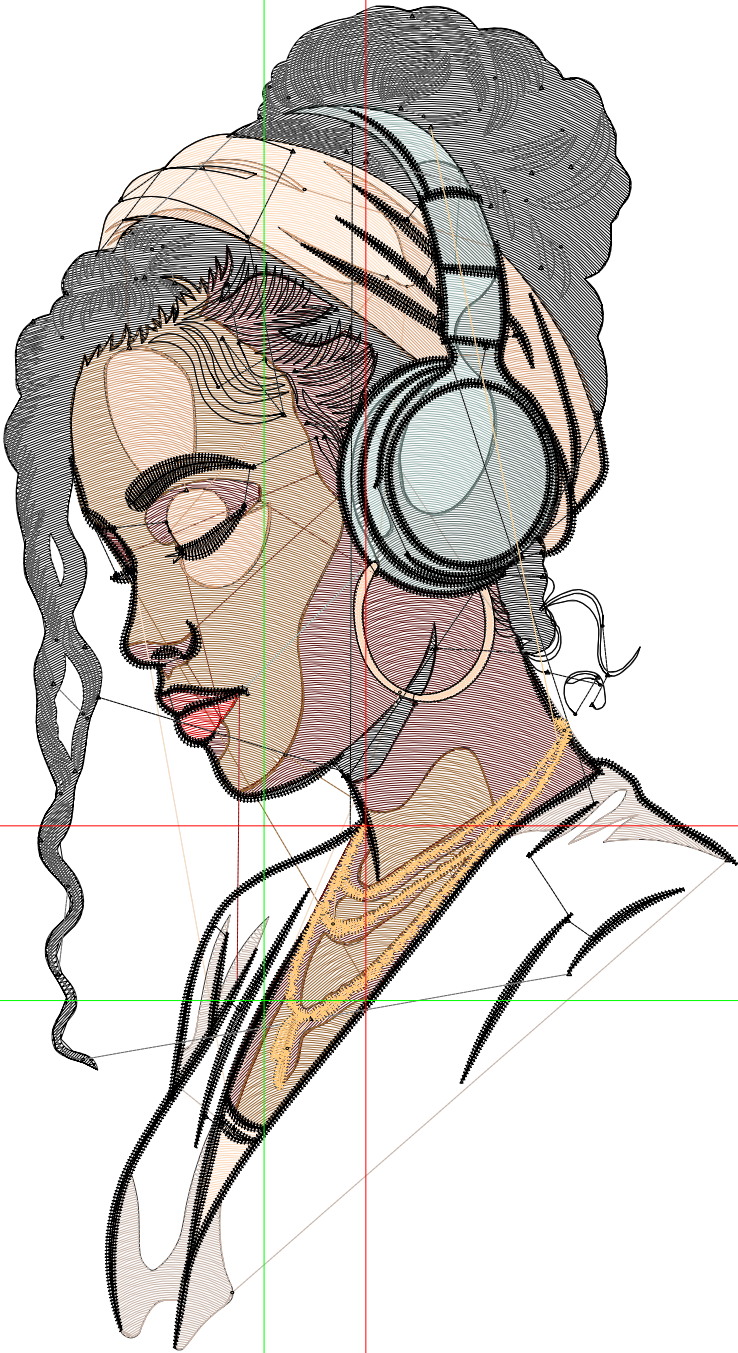
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 29,772  
Height: 6.99 in  
Width: 3.82 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 90  
Appliqués: 0  
Left: 34.4 mm  
Right: 62.7 mm  
Up: 131.5 mm  
Down: 46.2 mm  
EndX: 0.53 in  
EndY: 0.91 in  
Area 26.74 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 391.79ft  
Total bobbin: 114.07ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 4  |       | 3,830  |      | R92 G18 B15    |         |
| 2.  | 14 |       | 3,428  | 14   | Brown          | Default |
| 3.  | 2  |       | 1,159  |      | R252 G219 B189 |         |
| 4.  | 1  |       | 1,851  |      | R217 G160 B119 |         |
| 5.  | 3  |       | 1,276  |      | R199 G179 B167 |         |
| 6.  | 11 |       | 68     | 11   | Dark Red       | Default |
| 7.  | 5  |       | 89     |      | R212 G0 B0     |         |
| 8.  | 6  |       | 1,181  |      | R151 G179 B174 |         |
| 9.  | 7  |       | 1,672  |      | R97 G115 B111  |         |
| 10. | 8  |       | 11,589 | 8    | Black          | Default |
| 11. | 18 |       | 1,796  | 18   | Grey           | Default |
| 12. | 16 |       | 1,831  | 16   | Sand           | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 32,384  
Height: 7.49 in  
Width: 4.10 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 93  
Appliqués: 0  
Left: 36.8 mm  
Right: 67.2 mm  
Up: 140.9 mm  
Down: 49.5 mm  
EndX: 0.57 in  
EndY: 0.98 in  
Area 30.69 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 432.95ft  
Total bobbin: 128.31ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 4  |       | 4,213  |      | R92 G18 B15    |         |
| 2.  | 14 |       | 3,795  | 14   | Brown          | Default |
| 3.  | 2  |       | 1,294  |      | R252 G219 B189 |         |
| 4.  | 1  |       | 2,059  |      | R217 G160 B119 |         |
| 5.  | 3  |       | 1,434  |      | R199 G179 B167 |         |
| 6.  | 11 |       | 71     | 11   | Dark Red       | Default |
| 7.  | 5  |       | 99     |      | R212 G0 B0     |         |
| 8.  | 6  |       | 1,292  |      | R151 G179 B174 |         |
| 9.  | 7  |       | 1,848  |      | R97 G115 B111  |         |
| 10. | 8  |       | 12,546 | 8    | Black          | Default |
| 11. | 18 |       | 1,850  | 18   | Grey           | Default |
| 12. | 16 |       | 1,881  | 16   | Sand           | Default |

