

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 35,257  
Height: 3.50 in  
Width: 3.48 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 41  
Appliqués: 0  
Left: 39.5 mm  
Right: 48.8 mm  
Up: 41.9 mm  
Down: 47.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 12.17 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 391.33ft  
Total bobbin: 93.25ft

| Stop Sequence: |    |       |        |      |               |         |
|----------------|----|-------|--------|------|---------------|---------|
| #              | N# | Color | St.    | Code | Name          | Chart   |
| 1.             | 10 |       | 1,239  | 10   | Dark Blue     | Default |
| 2.             | 3  |       | 2,526  |      | R191 G0 B255  |         |
| 3.             | 2  |       | 3,465  |      | R115 G0 B153  |         |
| 4.             | 12 |       | 2,428  | 12   | Orange        | Default |
| 5.             | 9  |       | 4,638  | 9    | White         | Default |
| 6.             | 11 |       | 3,270  | 11   | Dark Red      | Default |
| 7.             | 4  |       | 5,499  |      | R55 G172 B235 |         |
| 8.             | 8  |       | 12,190 | 8    | Black         | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 41,641  
Height: 4.00 in  
Width: 3.97 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 48  
Appliqués: 0  
Left: 45.8 mm  
Right: 55.1 mm  
Up: 48.2 mm  
Down: 53.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 15.89 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 466.52ft  
Total bobbin: 112.98ft

Stop Sequence:

| #  | N# | Color | St.    | Code | Name          | Chart   |
|----|----|-------|--------|------|---------------|---------|
| 1. | 10 |       | 1,408  | 10   | Dark Blue     | Default |
| 2. | 3  |       | 3,001  |      | R191 G0 B255  |         |
| 3. | 2  |       | 4,083  |      | R115 G0 B153  |         |
| 4. | 12 |       | 2,847  | 12   | Orange        | Default |
| 5. | 9  |       | 5,512  | 9    | White         | Default |
| 6. | 11 |       | 3,891  | 11   | Dark Red      | Default |
| 7. | 4  |       | 6,493  |      | R55 G172 B235 |         |
| 8. | 8  |       | 14,404 | 8    | Black         | Default |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 48,408  
Height: 4.50 in  
Width: 4.47 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 52  
Appliqués: 0  
Left: 52.1 mm  
Right: 61.4 mm  
Up: 54.6 mm  
Down: 59.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 20.12 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 549.21ft  
Total bobbin: 135.67ft

Stop Sequence:

| #  | N# | Color | St.    | Code | Name          | Chart   |
|----|----|-------|--------|------|---------------|---------|
| 1. | 10 |       | 1,557  | 10   | Dark Blue     | Default |
| 2. | 3  |       | 3,567  |      | R191 G0 B255  |         |
| 3. | 2  |       | 4,896  |      | R115 G0 B153  |         |
| 4. | 12 |       | 3,040  | 12   | Orange        | Default |
| 5. | 9  |       | 6,430  | 9    | White         | Default |
| 6. | 11 |       | 4,564  | 11   | Dark Red      | Default |
| 7. | 4  |       | 7,604  |      | R55 G172 B235 |         |
| 8. | 8  |       | 16,748 | 8    | Black         | Default |





Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 55,668  
Height: 5.00 in  
Width: 4.97 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 54  
Appliqués: 0  
Left: 58.4 mm  
Right: 67.7 mm  
Up: 60.9 mm  
Down: 66.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 24.83 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 638.64ft  
Total bobbin: 160.44ft

Stop Sequence:

| #  | N# | Color | St.    | Code | Name          | Chart   |
|----|----|-------|--------|------|---------------|---------|
| 1. | 10 |       | 1,740  | 10   | Dark Blue     | Default |
| 2. | 3  |       | 4,127  |      | R191 G0 B255  |         |
| 3. | 2  |       | 5,594  |      | R115 G0 B153  |         |
| 4. | 12 |       | 3,437  | 12   | Orange        | Default |
| 5. | 9  |       | 7,373  | 9    | White         | Default |
| 6. | 11 |       | 5,297  | 11   | Dark Red      | Default |
| 7. | 4  |       | 8,780  |      | R55 G172 B235 |         |
| 8. | 8  |       | 19,318 | 8    | Black         | Default |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 63,074  
Height: 5.50 in  
Width: 5.46 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 55  
Appliqués: 0  
Left: 64.7 mm  
Right: 74.0 mm  
Up: 67.3 mm  
Down: 72.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 30.05 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 733.66ft  
Total bobbin: 187.95ft

Stop Sequence:

| #  | N# | Color                                                                              | St.    | Code | Name          | Chart   |
|----|----|------------------------------------------------------------------------------------|--------|------|---------------|---------|
| 1. | 10 |    | 1,879  | 10   | Dark Blue     | Default |
| 2. | 3  |    | 4,613  |      | R191 G0 B255  |         |
| 3. | 2  |    | 6,367  |      | R115 G0 B153  |         |
| 4. | 12 |   | 4,010  | 12   | Orange        | Default |
| 5. | 9  |  | 8,336  | 9    | White         | Default |
| 6. | 11 |  | 6,030  | 11   | Dark Red      | Default |
| 7. | 4  |  | 10,046 |      | R55 G172 B235 |         |
| 8. | 8  |  | 21,791 | 8    | Black         | Default |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

|           |            |
|-----------|------------|
| Stitches: | 70,668     |
| Height:   | 6.00 in    |
| Width:    | 5.96 in    |
| Colors:   | 8          |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 55  
Appliqués: 0  
Left: 71.0 mm  
Right: 80.4 mm  
Up: 73.6 mm  
Down: 78.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 35.76 in²  
Max stitch: 6.9 mm  
Min stitch: 0.0 mm  
Max jump: 6.9 mm  
Total thread: 832.21ft  
Total bobbin: 216.82ft

Stop Sequence:

| #  | N# | Color                                                                              | St.    | Code | Name          | Chart   |
|----|----|------------------------------------------------------------------------------------|--------|------|---------------|---------|
| 1. | 10 |    | 2,025  | 10   | Dark Blue     | Default |
| 2. | 3  |    | 5,221  |      | R191 G0 B255  |         |
| 3. | 2  |    | 7,241  |      | R115 G0 B153  |         |
| 4. | 12 |    | 4,473  | 12   | Orange        | Default |
| 5. | 9  |  | 9,310  | 9    | White         | Default |
| 6. | 11 |  | 6,798  | 11   | Dark Red      | Default |
| 7. | 4  |  | 11,231 |      | R55 G172 B235 |         |
| 8. | 8  |  | 24,367 | 8    | Black         | Default |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 78,883  
Height: 6.50 in  
Width: 6.46 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



|                 |                                                                                                                 |
|-----------------|-----------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                          |
| Color changes:  | 7                                                                                                               |
| Stops:          | 8                                                                                                               |
| Trims:          | 56                                                                                                              |
| Appliqués:      | 0                                                                                                               |
| Left:           | 77.4 mm                                                                                                         |
| Right:          | 86.7 mm                                                                                                         |
| Up:             | 80.0 mm                                                                                                         |
| Down:           | 85.1 mm                                                                                                         |
| EndX:           | 0.00 in                                                                                                         |
| EndY:           | 0.00 in                                                                                                         |
| Area            | 41.97 in²                                                                                                       |
| Max stitch:     | 7.0 mm                                                                                                          |
| Min stitch:     | 0.0 mm                                                                                                          |
| Max jump:       | 7.0 mm                                                                                                          |
| Total thread:   | 939.23ft                                                                                                        |
| Total bobbin:   | 248.30ft                                                                                                        |
| Stop Sequence:  |                                                                                                                 |
| #               | <u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>                                          |
| 1.              | 10  2,179 10 Dark Blue Default  |
| 2.              | 3  5,852 R191 G0 B255           |
| 3.              | 2  8,086 R115 G0 B153           |
| 4.              | 12  4,875 12 Orange Default    |
| 5.              | 9  10,472 9 White Default     |
| 6.              | 11  7,602 11 Dark Red Default |
| 7.              | 4  12,493 R55 G172 B235       |
| 8.              | 8  27,322 8 Black Default     |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 87,383  
Height: 7.00 in  
Width: 6.95 in  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1





|                 |                                                                                                                 |
|-----------------|-----------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                          |
| Color changes:  | 7                                                                                                               |
| Stops:          | 8                                                                                                               |
| Trims:          | 57                                                                                                              |
| Appliqués:      | 0                                                                                                               |
| Left:           | 83.7 mm                                                                                                         |
| Right:          | 93.0 mm                                                                                                         |
| Up:             | 86.3 mm                                                                                                         |
| Down:           | 91.5 mm                                                                                                         |
| EndX:           | 0.00 in                                                                                                         |
| EndY:           | 0.00 in                                                                                                         |
| Area            | 48.68 in²                                                                                                       |
| Max stitch:     | 7.0 mm                                                                                                          |
| Min stitch:     | 0.0 mm                                                                                                          |
| Max jump:       | 7.0 mm                                                                                                          |
| Total thread:   | 1053.34ft                                                                                                       |
| Total bobbin:   | 282.86ft                                                                                                        |
| Stop Sequence:  |                                                                                                                 |
| #               | <u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>                                          |
| 1.              | 10  2,328 10 Dark Blue Default  |
| 2.              | 3  6,489 R191 G0 B255           |
| 3.              | 2  8,871 R115 G0 B153           |
| 4.              | 12  5,436 12 Orange Default     |
| 5.              | 9  11,680 9 White Default     |
| 6.              | 11  8,423 11 Dark Red Default |
| 7.              | 4  13,919 R55 G172 B235       |
| 8.              | 8  30,235 8 Black Default     |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

|           |            |
|-----------|------------|
| Stitches: | 96,020     |
| Height:   | 7.50 in    |
| Width:    | 7.45 in    |
| Colors:   | 8          |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |



|                 |                                                                                                                 |
|-----------------|-----------------------------------------------------------------------------------------------------------------|
| Machine format: | Tajima                                                                                                          |
| Color changes:  | 7                                                                                                               |
| Stops:          | 8                                                                                                               |
| Trims:          | 57                                                                                                              |
| Appliqués:      | 0                                                                                                               |
| Left:           | 90.0 mm                                                                                                         |
| Right:          | 99.3 mm                                                                                                         |
| Up:             | 92.7 mm                                                                                                         |
| Down:           | 97.8 mm                                                                                                         |
| EndX:           | 0.00 in                                                                                                         |
| EndY:           | 0.00 in                                                                                                         |
| Area            | 55.87 in²                                                                                                       |
| Max stitch:     | 7.0 mm                                                                                                          |
| Min stitch:     | 0.0 mm                                                                                                          |
| Max jump:       | 7.0 mm                                                                                                          |
| Total thread:   | 1171.62ft                                                                                                       |
| Total bobbin:   | 319.38ft                                                                                                        |
| Stop Sequence:  |                                                                                                                 |
| #               | <u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>                                          |
| 1.              | 10  2,490 10 Dark Blue Default  |
| 2.              | 3  7,067 R191 G0 B255           |
| 3.              | 2  9,815 R115 G0 B153           |
| 4.              | 12  6,019 12 Orange Default     |
| 5.              | 9  12,899 9 White Default      |
| 6.              | 11  9,208 11 Dark Red Default |
| 7.              | 4  15,423 R55 G172 B235       |
| 8.              | 8  33,097 8 Black Default     |