

Production Worksheet

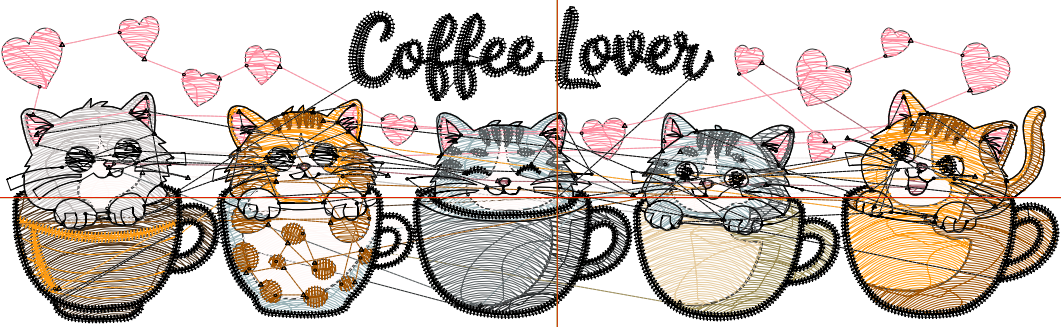
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 16,882  
Height: 1.65 in  
Width: 5.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima

Color changes: 12

Stops: 13

Trims: 154

Appliqués: 0

Left: 73.5 mm

Right: 66.4 mm

Up: 25.3 mm

Down: 16.6 mm

EndX: 0.00 in

EndY: 0.00 in

Area 9.08 in²

Max stitch: 7.0 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 207.27ft

Total bobbin: 54.66ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|-------|
| 1.  | 2  |    | 579   |      | R77 G51 B26    |       |
| 2.  | 5  |    | 292   |      | R44 G47 B48    |       |
| 3.  | 7  |    | 1,317 |      | R154 G179 B184 |       |
| 4.  | 8  |    | 321   |      | R156 G140 B84  |       |
| 5.  | 9  |   | 324   |      | R230 G204 B160 |       |
| 6.  | 10 |  | 640   |      | R196 G191 B190 |       |
| 7.  | 11 |  | 1,492 |      | R255 G248 B247 |       |
| 8.  | 12 |  | 1,241 |      | R255 G142 B161 |       |
| 9.  | 13 |  | 108   |      | R161 G89 B101  |       |
| 10. | 6  |  | 1,059 |      | R89 G95 B97    |       |
| 11. | 4  |  | 1,704 |      | R255 G156 B18  |       |
| 12. | 3  |  | 1,636 |      | R161 G83 B1    |       |
| 13. | 14 |  | 6,167 |      | R0 G0 B0       |       |

Production Worksheet

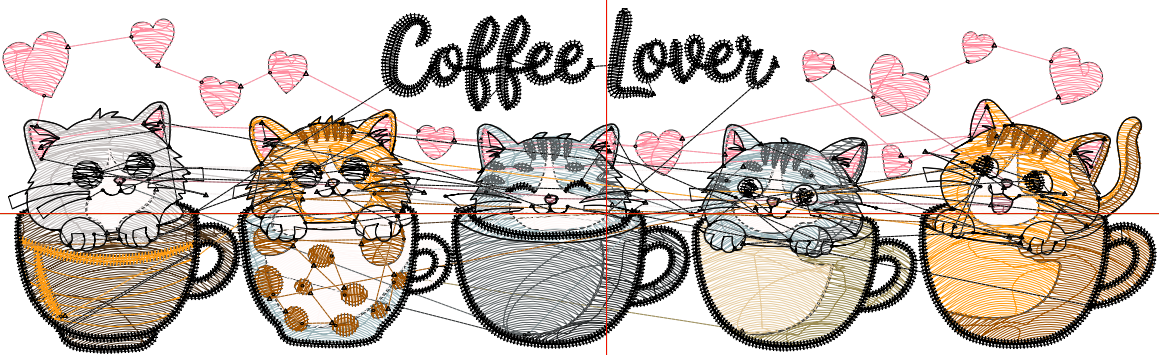
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 18,573  
Height: 1.80 in  
Width: 6.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 159  
Appliqués: 0  
Left: 79.9 mm  
Right: 72.8 mm  
Up: 27.2 mm  
Down: 18.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 10.80 in²  
Max stitch: 9.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 232.03ft  
Total bobbin: 62.75ft

Stop Sequence:

| #   | N# | Color                                                                              | St.   | Code | Name           | Chart |
|-----|----|------------------------------------------------------------------------------------|-------|------|----------------|-------|
| 1.  | 2  |    | 685   |      | R77 G51 B26    |       |
| 2.  | 5  |    | 328   |      | R44 G47 B48    |       |
| 3.  | 7  |    | 1,497 |      | R154 G179 B184 |       |
| 4.  | 8  |    | 371   |      | R156 G140 B84  |       |
| 5.  | 9  |   | 368   |      | R230 G204 B160 |       |
| 6.  | 10 |  | 725   |      | R196 G191 B190 |       |
| 7.  | 11 |  | 1,656 |      | R255 G248 B247 |       |
| 8.  | 12 |  | 1,361 |      | R255 G142 B161 |       |
| 9.  | 13 |  | 114   |      | R161 G89 B101  |       |
| 10. | 6  |  | 1,169 |      | R89 G95 B97    |       |
| 11. | 4  |  | 1,856 |      | R255 G156 B18  |       |
| 12. | 3  |  | 1,778 |      | R161 G83 B1    |       |
| 13. | 14 |  | 6,663 |      | R0 G0 B0       |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 20,229  
Height: 1.95 in  
Width: 6.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 167  
Appliqués: 0  
Left: 86.3 mm  
Right: 79.1 mm  
Up: 29.1 mm  
Down: 20.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 12.67 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 257.43ft  
Total bobbin: 71.36ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|-------|
| 1.  | 2  |    | 770   |      | R77 G51 B26    |       |
| 2.  | 5  |    | 359   |      | R44 G47 B48    |       |
| 3.  | 7  |    | 1,643 |      | R154 G179 B184 |       |
| 4.  | 8  |    | 413   |      | R156 G140 B84  |       |
| 5.  | 9  |  | 415   |      | R230 G204 B160 |       |
| 6.  | 10 |  | 784   |      | R196 G191 B190 |       |
| 7.  | 11 |  | 1,852 |      | R255 G248 B247 |       |
| 8.  | 12 |  | 1,466 |      | R255 G142 B161 |       |
| 9.  | 13 |  | 123   |      | R161 G89 B101  |       |
| 10. | 6  |  | 1,285 |      | R89 G95 B97    |       |
| 11. | 4  |  | 2,043 |      | R255 G156 B18  |       |
| 12. | 3  |  | 1,963 |      | R161 G83 B1    |       |
| 13. | 14 |  | 7,111 |      | R0 G0 B0       |       |

Production Worksheet

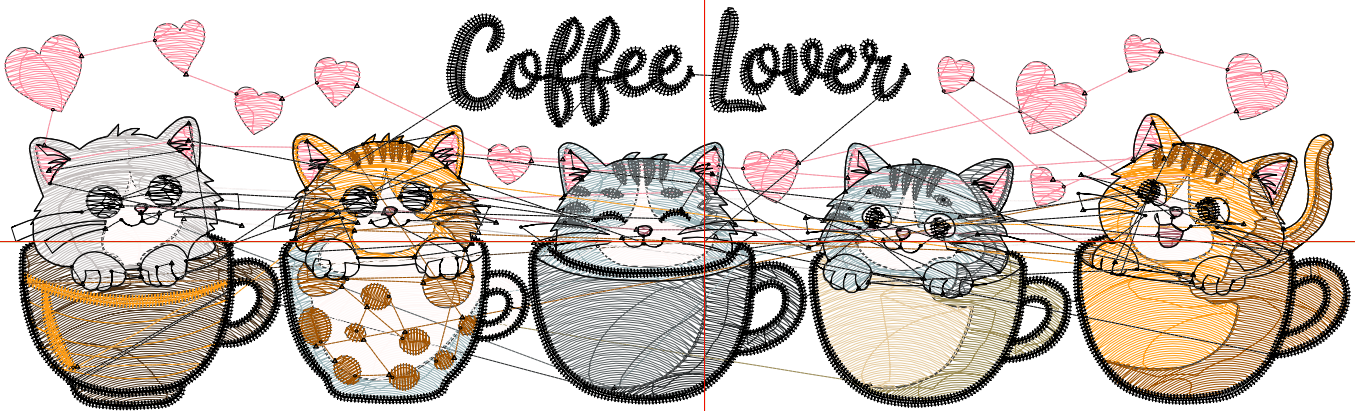
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 22,057  
Height: 2.10 in  
Width: 7.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima

Color changes: 12

Stops: 13

Trims: 171

Appliqués: 0

Left: 92.6 mm

Right: 85.4 mm

Up: 31.0 mm

Down: 22.3 mm

EndX: 0.00 in

EndY: 0.00 in

Area 14.69 in²

Max stitch: 7.1 mm

Min stitch: 0.0 mm

Max jump: 7.0 mm

Total thread: 284.46ft

Total bobbin: 80.27ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|-------|
| 1.  | 2  |    | 846   |      | R77 G51 B26    |       |
| 2.  | 5  |    | 400   |      | R44 G47 B48    |       |
| 3.  | 7  |    | 1,827 |      | R154 G179 B184 |       |
| 4.  | 8  |    | 454   |      | R156 G140 B84  |       |
| 5.  | 9  |   | 461   |      | R230 G204 B160 |       |
| 6.  | 10 |  | 901   |      | R196 G191 B190 |       |
| 7.  | 11 |  | 2,036 |      | R255 G248 B247 |       |
| 8.  | 12 |  | 1,594 |      | R255 G142 B161 |       |
| 9.  | 13 |  | 134   |      | R161 G89 B101  |       |
| 10. | 6  |  | 1,399 |      | R89 G95 B97    |       |
| 11. | 4  |  | 2,304 |      | R255 G156 B18  |       |
| 12. | 3  |  | 2,168 |      | R161 G83 B1    |       |
| 13. | 14 |  | 7,531 |      | R0 G0 B0       |       |



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 23,946  
Height: 2.24 in  
Width: 7.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



|                 |           |
|-----------------|-----------|
| Machine format: | Tajima    |
| Color changes:  | 12        |
| Stops:          | 13        |
| Trims:          | 184       |
| Appliqués:      | 0         |
| Left:           | 99.0 mm   |
| Right:          | 91.8 mm   |
| Up:             | 32.8 mm   |
| Down:           | 24.2 mm   |
| EndX:           | 0.00 in   |
| EndY:           | 0.00 in   |
| Area            | 16.86 in² |
| Max stitch:     | 7.0 mm    |
| Min stitch:     | 0.0 mm    |
| Max jump:       | 7.0 mm    |
| Total thread:   | 313.17ft  |
| Total bobbin:   | 89.94ft   |

| Stop Sequence: |    |                                                                                     |       |      |                |       |
|----------------|----|-------------------------------------------------------------------------------------|-------|------|----------------|-------|
| #              | N# | Color                                                                               | St.   | Code | Name           | Chart |
| 1.             | 2  |    | 970   |      | R77 G51 B26    |       |
| 2.             | 5  |    | 434   |      | R44 G47 B48    |       |
| 3.             | 7  |    | 1,997 |      | R154 G179 B184 |       |
| 4.             | 8  |    | 484   |      | R156 G140 B84  |       |
| 5.             | 9  |   | 537   |      | R230 G204 B160 |       |
| 6.             | 10 |  | 987   |      | R196 G191 B190 |       |
| 7.             | 11 |  | 2,197 |      | R255 G248 B247 |       |
| 8.             | 12 |  | 1,738 |      | R255 G142 B161 |       |
| 9.             | 13 |  | 149   |      | R161 G89 B101  |       |
| 10.            | 6  |  | 1,547 |      | R89 G95 B97    |       |
| 11.            | 4  |  | 2,526 |      | R255 G156 B18  |       |
| 12.            | 3  |  | 2,305 |      | R161 G83 B1    |       |
| 13.            | 14 |  | 8,073 |      | R0 G0 B0       |       |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Stitches: 25,868  
Height: 2.39 in  
Width: 8.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 193  
Appliqués: 0  
Left: 105.3 mm  
Right: 98.1 mm  
Up: 34.7 mm  
Down: 26.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 19.17 in²  
Max stitch: 7.1 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 343.14ft  
Total bobbin: 100.23ft

Stop Sequence:

| #   | N# | Color                                                                               | St.   | Code | Name           | Chart |
|-----|----|-------------------------------------------------------------------------------------|-------|------|----------------|-------|
| 1.  | 2  |    | 1,068 |      | R77 G51 B26    |       |
| 2.  | 5  |    | 481   |      | R44 G47 B48    |       |
| 3.  | 7  |    | 2,194 |      | R154 G179 B184 |       |
| 4.  | 8  |    | 581   |      | R156 G140 B84  |       |
| 5.  | 9  |   | 579   |      | R230 G204 B160 |       |
| 6.  | 10 |  | 1,081 |      | R196 G191 B190 |       |
| 7.  | 11 |  | 2,391 |      | R255 G248 B247 |       |
| 8.  | 12 |  | 1,882 |      | R255 G142 B161 |       |
| 9.  | 13 |  | 149   |      | R161 G89 B101  |       |
| 10. | 6  |  | 1,672 |      | R89 G95 B97    |       |
| 11. | 4  |  | 2,728 |      | R255 G156 B18  |       |
| 12. | 3  |  | 2,519 |      | R161 G83 B1    |       |
| 13. | 14 |  | 8,541 |      | R0 G0 B0       |       |

Production Worksheet

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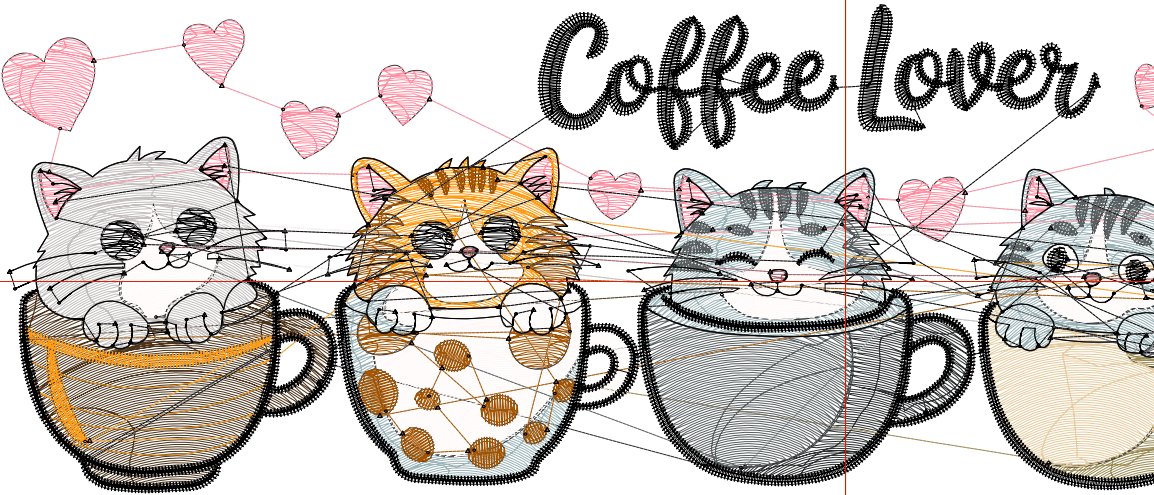


Design: 8

Title:

|           |            |
|-----------|------------|
| Stitches: | 27,786     |
| Height:   | 2.54 in    |
| Width:    | 8.51 in    |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 8

Title:

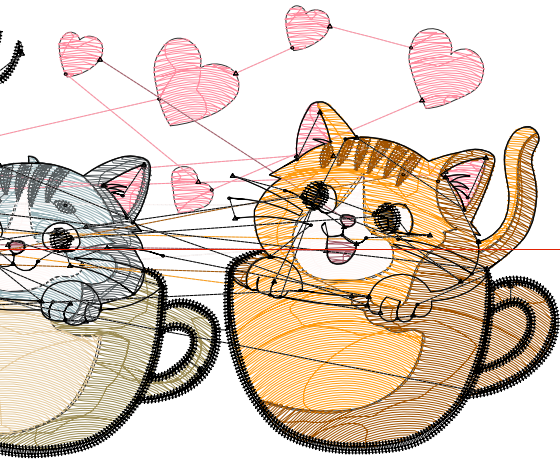
Stitches: 27,786  
Height: 2.54 in  
Width: 8.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |

Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 199  
Appliqués: 0  
Left: 111.7 mm  
Right: 104.5 mm  
Up: 36.6 mm  
Down: 28.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 21.64 in²  
Max stitch: 9.2 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 373.49ft  
Total bobbin: 110.76ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart |
|-----|----|-------|-------|------|----------------|-------|
| 1.  | 2  |       | 1,178 |      | R77 G51 B26    |       |
| 2.  | 5  |       | 520   |      | R44 G47 B48    |       |
| 3.  | 7  |       | 2,350 |      | R154 G179 B184 |       |
| 4.  | 8  |       | 625   |      | R156 G140 B84  |       |
| 5.  | 9  |       | 654   |      | R230 G204 B160 |       |
| 6.  | 10 |       | 1,167 |      | R196 G191 B190 |       |
| 7.  | 11 |       | 2,624 |      | R255 G248 B247 |       |
| 8.  | 12 |       | 2,028 |      | R255 G142 B161 |       |
| 9.  | 13 |       | 149   |      | R161 G89 B101  |       |
| 10. | 6  |       | 1,812 |      | R89 G95 B97    |       |
| 11. | 4  |       | 2,958 |      | R255 G156 B18  |       |
| 12. | 3  |       | 2,715 |      | R161 G83 B1    |       |
| 13. | 14 |       | 9,004 |      | R0 G0 B0       |       |



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |



Production Worksheet

Wilcom EmbroideryStudio - Designing

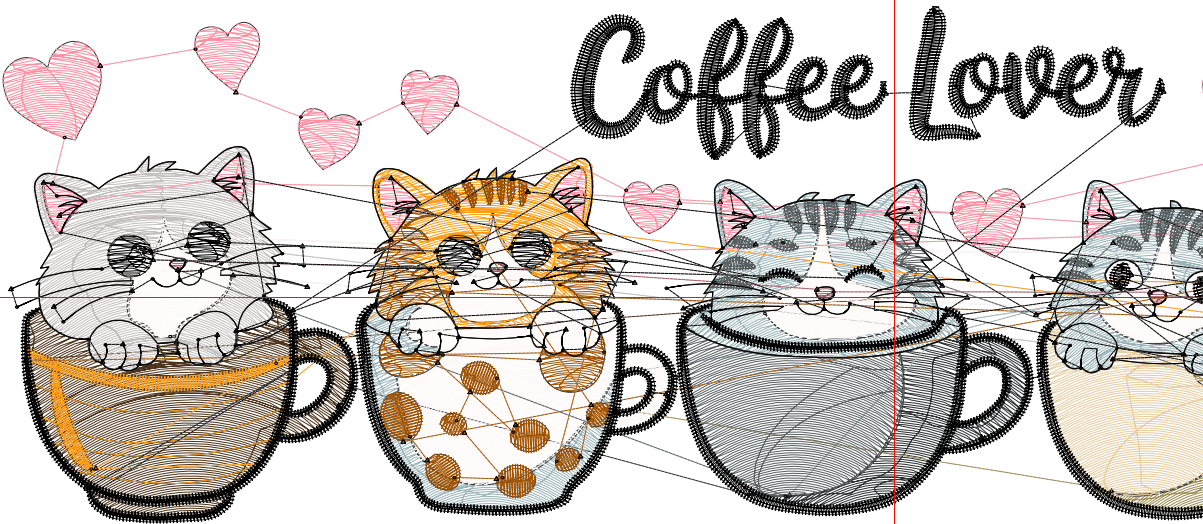


Design: 9

Title:

|           |            |
|-----------|------------|
| Stitches: | 29,769     |
| Height:   | 2.69 in    |
| Width:    | 9.01 in    |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 9

Title:

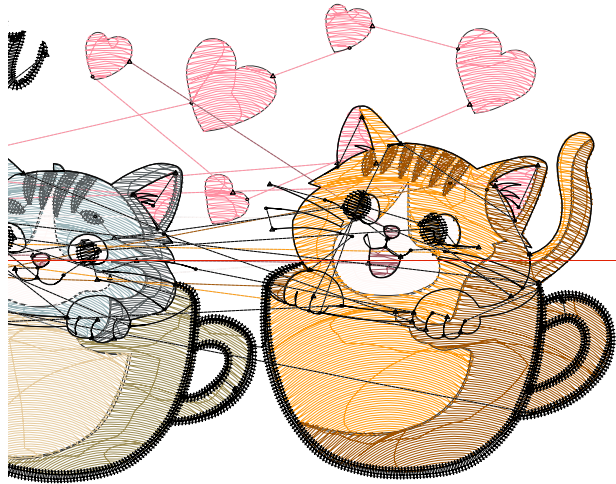
Stitches: 29,769  
Height: 2.69 in  
Width: 9.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1

Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 206  
Appliqués: 0  
Left: 118.0 mm  
Right: 110.8 mm  
Up: 38.5 mm  
Down: 29.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 24.26 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 405.43ft  
Total bobbin: 121.98ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart |
|-----|----|-------|-------|------|----------------|-------|
| 1.  | 2  |       | 1,306 |      | R77 G51 B26    |       |
| 2.  | 5  |       | 566   |      | R44 G47 B48    |       |
| 3.  | 7  |       | 2,543 |      | R154 G179 B184 |       |
| 4.  | 8  |       | 641   |      | R156 G140 B84  |       |
| 5.  | 9  |       | 709   |      | R230 G204 B160 |       |
| 6.  | 10 |       | 1,288 |      | R196 G191 B190 |       |
| 7.  | 11 |       | 2,834 |      | R255 G248 B247 |       |
| 8.  | 12 |       | 2,182 |      | R255 G142 B161 |       |
| 9.  | 13 |       | 156   |      | R161 G89 B101  |       |
| 10. | 6  |       | 1,948 |      | R89 G95 B97    |       |
| 11. | 4  |       | 3,189 |      | R255 G156 B18  |       |
| 12. | 3  |       | 2,890 |      | R161 G83 B1    |       |
| 13. | 14 |       | 9,515 |      | R0 G0 B0       |       |



2

2 2  
2 2



Production Worksheet

Wilcom EmbroideryStudio - Designing



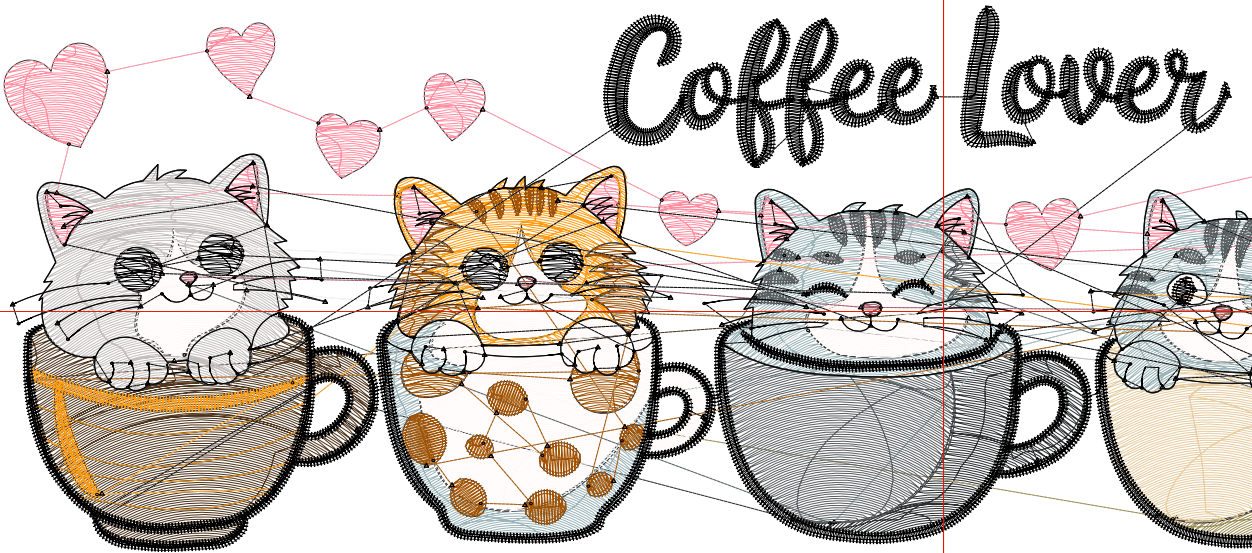
Design: 9

Title:

|           |            |
|-----------|------------|
| Stitches: | 31,886     |
| Height:   | 2.84 in    |
| Width:    | 9.51 in    |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |

1



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 9

Title:

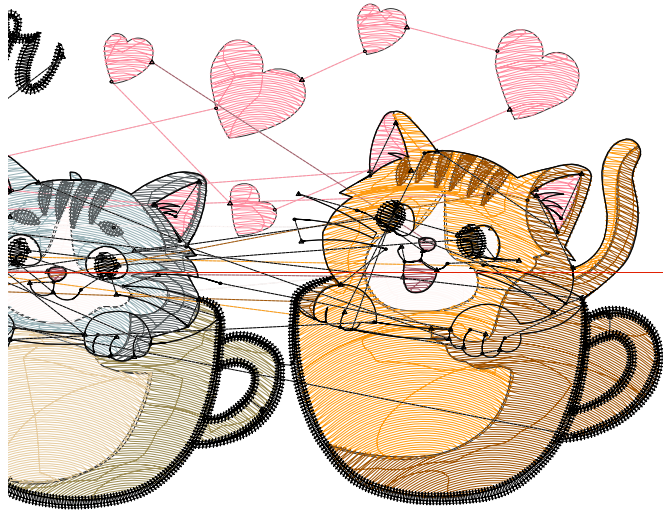
Stitches: 31,886  
Height: 2.84 in  
Width: 9.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |

Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 209  
Appliqués: 0  
Left: 124.4 mm  
Right: 117.2 mm  
Up: 40.4 mm  
Down: 31.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 27.02 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 438.96ft  
Total bobbin: 133.61ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart |
|-----|----|-------|-------|------|----------------|-------|
| 1.  | 2  |       | 1,433 |      | R77 G51 B26    |       |
| 2.  | 5  |       | 623   |      | R44 G47 B48    |       |
| 3.  | 7  |       | 2,797 |      | R154 G179 B184 |       |
| 4.  | 8  |       | 689   |      | R156 G140 B84  |       |
| 5.  | 9  |       | 777   |      | R230 G204 B160 |       |
| 6.  | 10 |       | 1,400 |      | R196 G191 B190 |       |
| 7.  | 11 |       | 3,074 |      | R255 G248 B247 |       |
| 8.  | 12 |       | 2,338 |      | R255 G142 B161 |       |
| 9.  | 13 |       | 174   |      | R161 G89 B101  |       |
| 10. | 6  |       | 2,098 |      | R89 G95 B97    |       |
| 11. | 4  |       | 3,420 |      | R255 G156 B18  |       |
| 12. | 3  |       | 3,111 |      | R161 G83 B1    |       |
| 13. | 14 |       | 9,950 |      | R0 G0 B0       |       |



2

|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |

Production Worksheet

Wilcom EmbroideryStudio - Designing



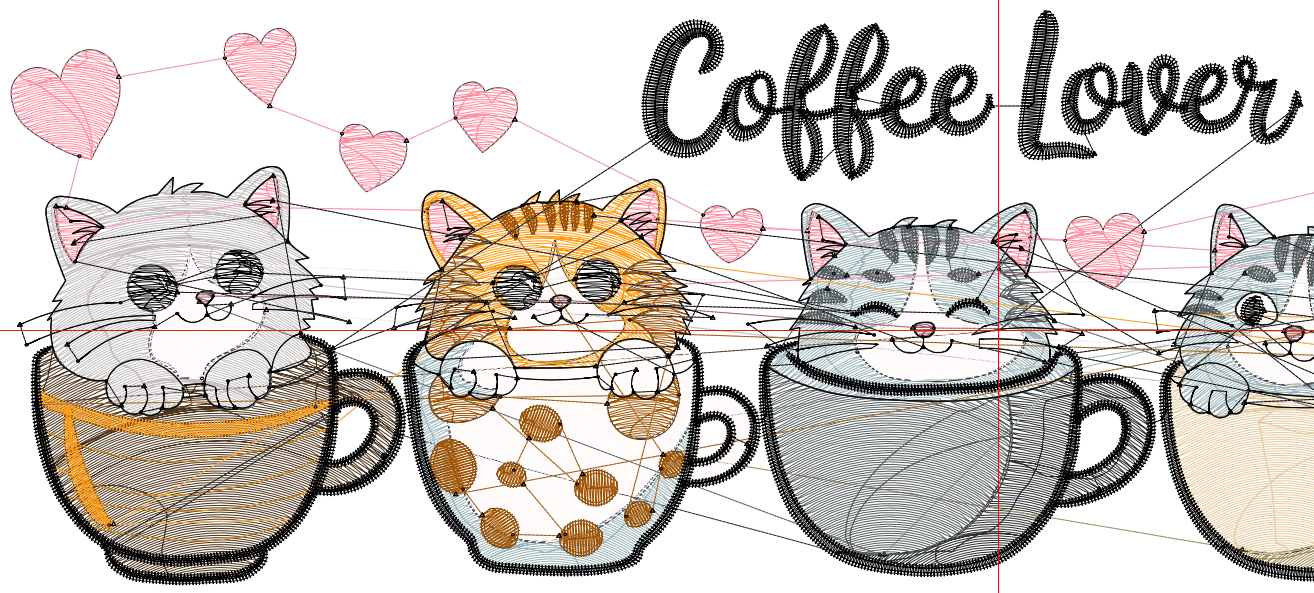
Design: 10

Title:

|           |            |
|-----------|------------|
| Stitches: | 33,989     |
| Height:   | 2.99 in    |
| Width:    | 10.01 in   |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |

1



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 10

Title:

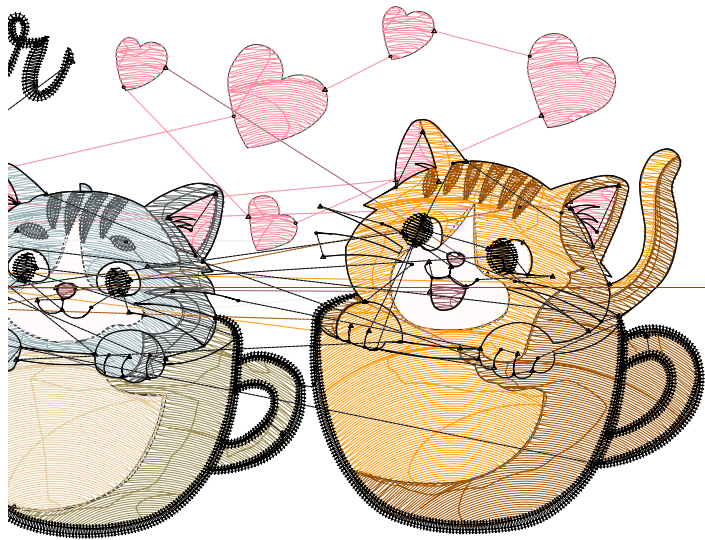
Stitches: 33,989  
Height: 2.99 in  
Width: 10.01 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |

Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 214  
Appliqués: 0  
Left: 130.7 mm  
Right: 123.5 mm  
Up: 42.3 mm  
Down: 33.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 29.94 in²  
Max stitch: 7.6 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 473.45ft  
Total bobbin: 145.87ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart |
|-----|----|-------|--------|------|----------------|-------|
| 1.  | 2  |       | 1,558  |      | R77 G51 B26    |       |
| 2.  | 5  |       | 679    |      | R44 G47 B48    |       |
| 3.  | 7  |       | 2,998  |      | R154 G179 B184 |       |
| 4.  | 8  |       | 754    |      | R156 G140 B84  |       |
| 5.  | 9  |       | 853    |      | R230 G204 B160 |       |
| 6.  | 10 |       | 1,509  |      | R196 G191 B190 |       |
| 7.  | 11 |       | 3,333  |      | R255 G248 B247 |       |
| 8.  | 12 |       | 2,505  |      | R255 G142 B161 |       |
| 9.  | 13 |       | 178    |      | R161 G89 B101  |       |
| 10. | 6  |       | 2,226  |      | R89 G95 B97    |       |
| 11. | 4  |       | 3,666  |      | R255 G156 B18  |       |
| 12. | 3  |       | 3,295  |      | R161 G83 B1    |       |
| 13. | 14 |       | 10,433 |      | R0 G0 B0       |       |



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |



Production Worksheet

Wilcom EmbroideryStudio - Designing



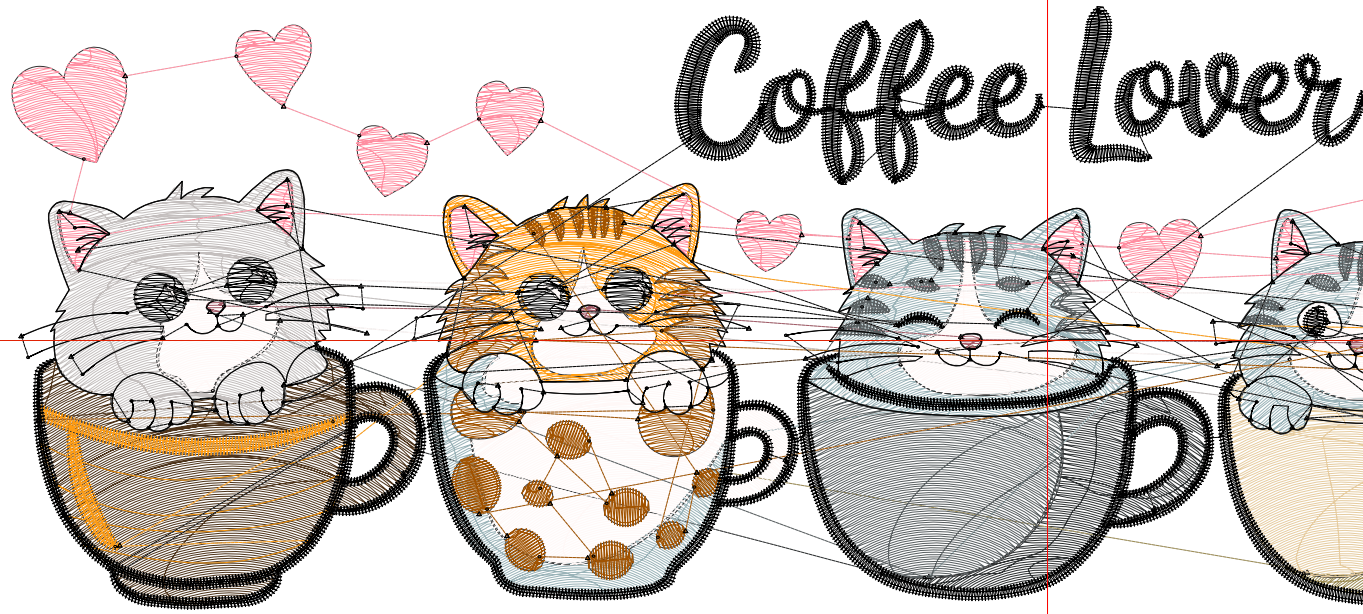
Design: 10

Title:

|           |            |
|-----------|------------|
| Stitches: | 36,162     |
| Height:   | 3.14 in    |
| Width:    | 10.51 in   |
| Colors:   | 13         |
| Colorway: | Colorway 1 |
| Zoom:     | 1:1        |

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |

1



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 10

Title:

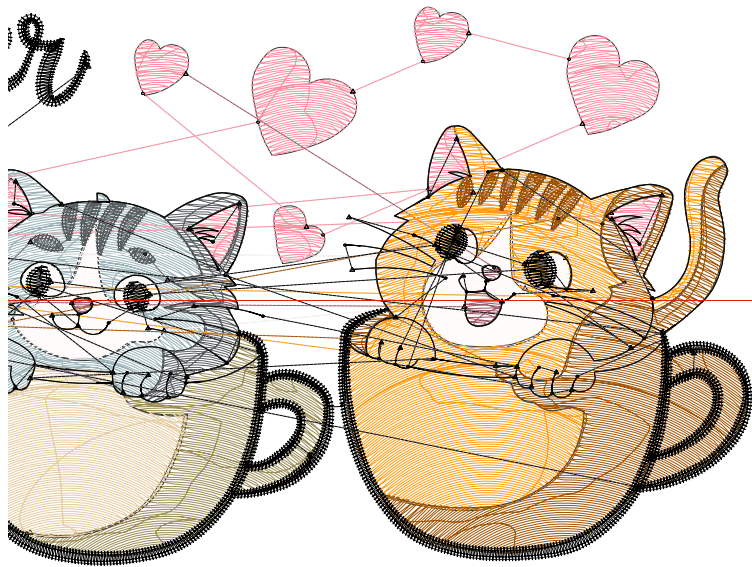
Stitches: 36,162  
Height: 3.14 in  
Width: 10.51 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 1:1

|   |   |
|---|---|
| 1 | 1 |
| 1 | 1 |

Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 217  
Appliqués: 0  
Left: 137.1 mm  
Right: 129.9 mm  
Up: 44.2 mm  
Down: 35.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 33.00 in²  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 509.61ft  
Total bobbin: 158.85ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart |
|-----|----|-------|--------|------|----------------|-------|
| 1.  | 2  |       | 1,687  |      | R77 G51 B26    |       |
| 2.  | 5  |       | 724    |      | R44 G47 B48    |       |
| 3.  | 7  |       | 3,238  |      | R154 G179 B184 |       |
| 4.  | 8  |       | 815    |      | R156 G140 B84  |       |
| 5.  | 9  |       | 930    |      | R230 G204 B160 |       |
| 6.  | 10 |       | 1,630  |      | R196 G191 B190 |       |
| 7.  | 11 |       | 3,595  |      | R255 G248 B247 |       |
| 8.  | 12 |       | 2,627  |      | R255 G142 B161 |       |
| 9.  | 13 |       | 191    |      | R161 G89 B101  |       |
| 10. | 6  |       | 2,388  |      | R89 G95 B97    |       |
| 11. | 4  |       | 3,940  |      | R255 G156 B18  |       |
| 12. | 3  |       | 3,536  |      | R161 G83 B1    |       |
| 13. | 14 |       | 10,859 |      | R0 G0 B0       |       |



|   |   |
|---|---|
| 2 | 2 |
| 2 | 2 |