

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Height: 65.6 mm
Width: 88.9 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

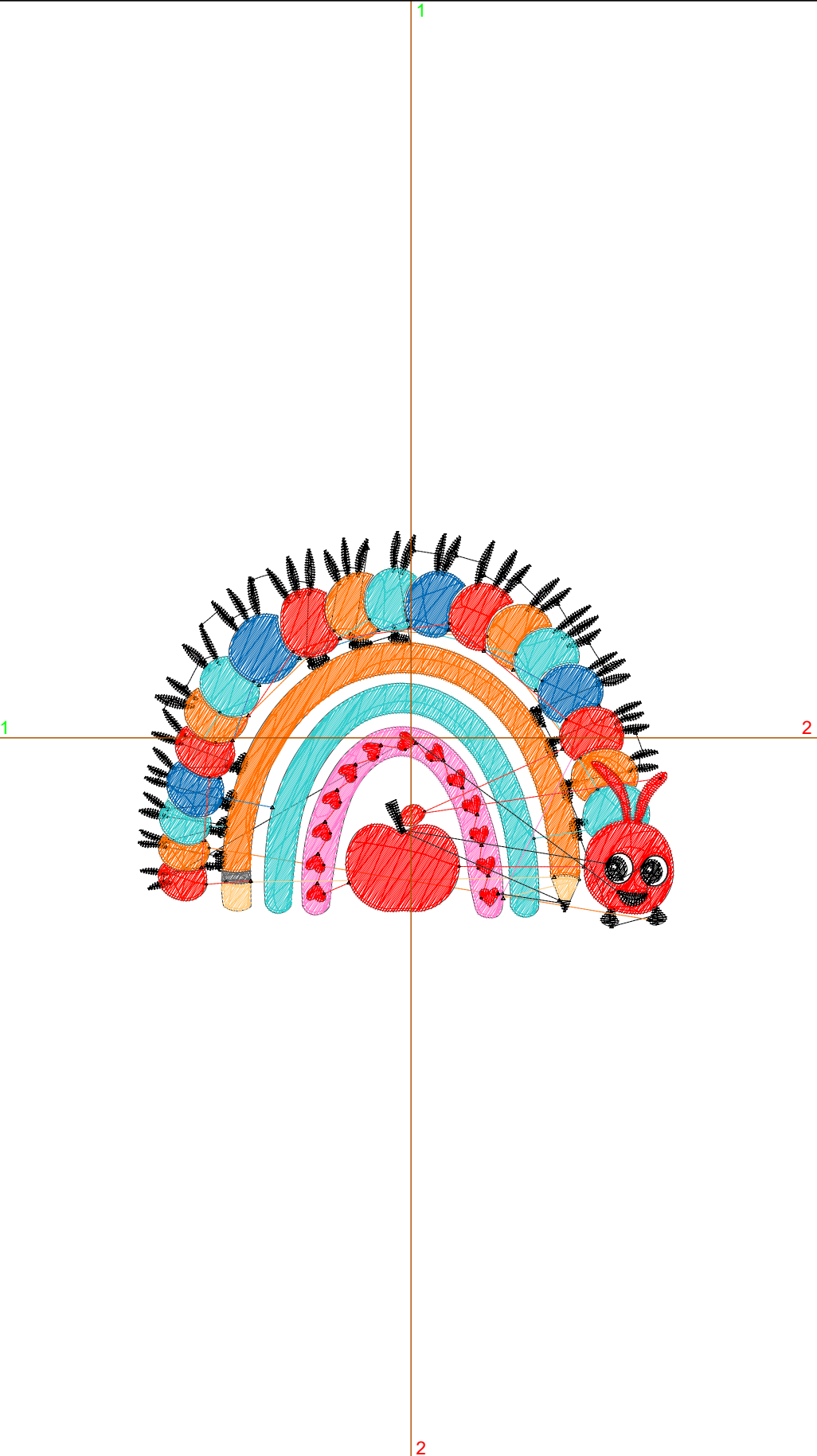
Title:

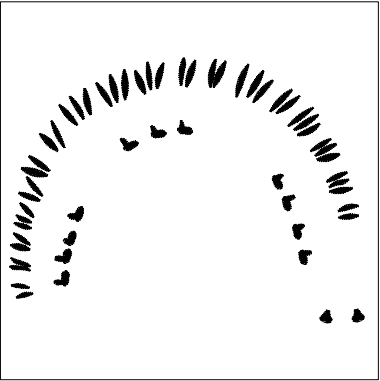
Stitches: 12,739
Height: 65.6 mm
Width: 88.9 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 77
Appliqués: 0
Left: 45.3 mm
Right: 43.6 mm
Up: 34.3 mm
Down: 31.4 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 5837.1 mm²
Max stitch: 10.8 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 59.38m
Total bobbin: 19.50m

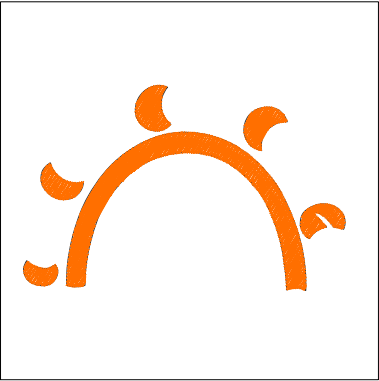
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		3,297	8	Black	Default
2.	1		2,187		R255 G111 B0	
3.	5		2,064	5	Aqua	Default
4.	4		836		R1 G105 B179	
5.	15		840	15	Pink	Default
6.	16		171	16	Sand	Default
7.	18		72	18	Grey	Default
8.	6		1,030		R255 G14 B1	
9.	3		1,867	3	Red	Default
10.	8		373	8	Black	Default

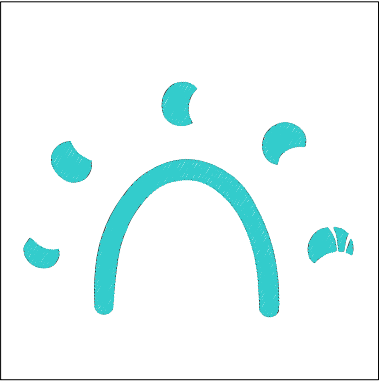




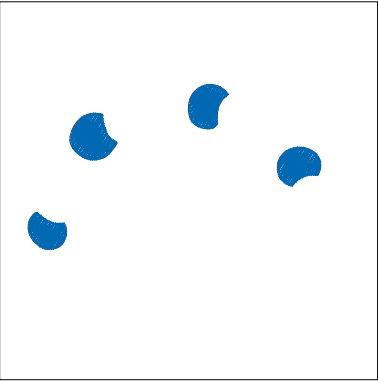
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 3,297
Thread used: 11.50m



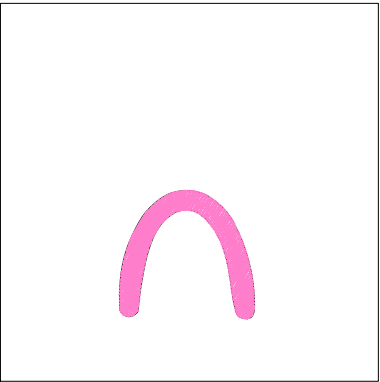
Stop #: 2
Element:
Code: R255 G111 B0
Name: R255 G111 B0
Chart: Default
Stitches: 2,187
Thread used: 11.27m



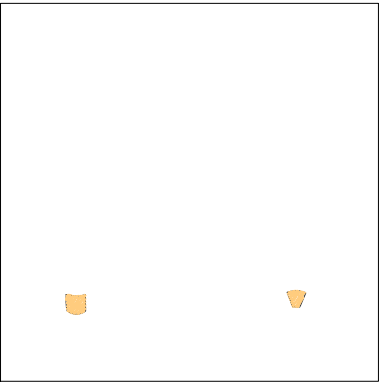
Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 2,064
Thread used: 10.70m



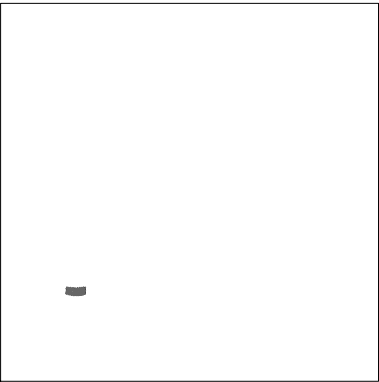
Stop #: 4
Element:
Code: R1 G105 B179
Name: R1 G105 B179
Chart:
Stitches: 836
Thread used: 4.32m



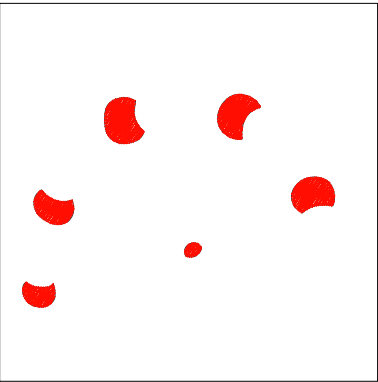
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 840
Thread used: 4.71m



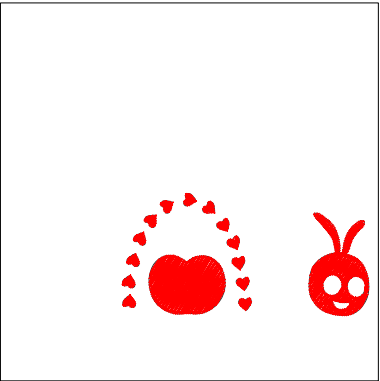
Stop #: 6
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 171
Thread used: 0.69m



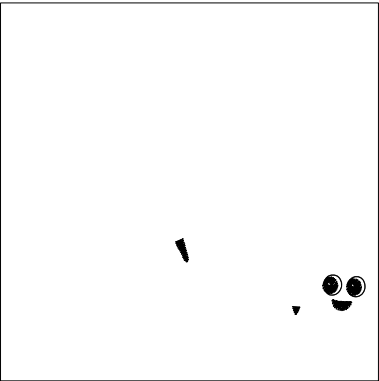
Stop #: 7
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 72
Thread used: 0.24m



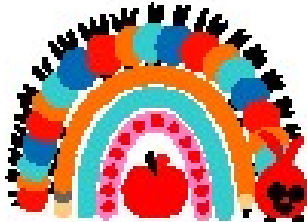
Stop #: 8
Element:
Code: R255 G14 B1
Name: R255 G14 B1
Chart:
Stitches: 1,030
Thread used: 5.04m



Stop #: 9
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 1,867
Thread used: 8.58m



Stop #: 10
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 373
Thread used: 1.33m

	Machine format: Tajima Color changes: 9 Stops: 10 Trims: 77 Hoop: <None> Max stitch: 10.8 mm Min stitch: 0.0 mm Max jump: 6.9 mm	Left: 45.3 mm Right: 43.6 mm Up: 34.3 mm Down: 31.4 mm EndX: 0.0 mm EndY: 0.0 mm Area 5837.1 mm² Total thread: 59.38m Total bobbin: 19.50m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	3,297	8 Black Default
2	1	2,187	R255 G111 B0
3	5	2,064	5 Aqua Default
4	4	836	R1 G105 B179
5	15	840	15 Pink Default
6	16	171	16 Sand Default
7	18	72	18 Grey Default
8	6	1,030	R255 G14 B1
9	3	1,867	3 Red Default
10	8	373	8 Black Default

Approval Sheet

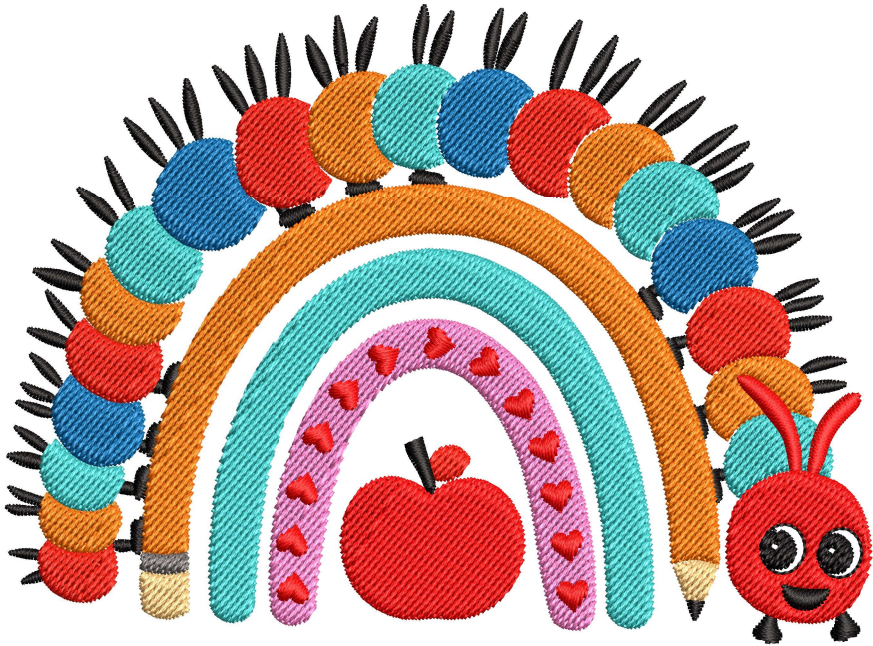
Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Height: 84.4 mm
Width: 114.4 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

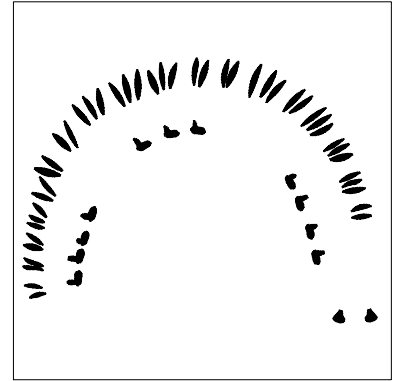
Stitches: 17,296
Height: 84.4 mm
Width: 114.4 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 83
Appliqués: 0
Left: 58.0 mm
Right: 56.4 mm
Up: 43.7 mm
Down: 40.7 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 9649.3 mm²
Max stitch: 10.6 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 86.82m
Total bobbin: 30.36m

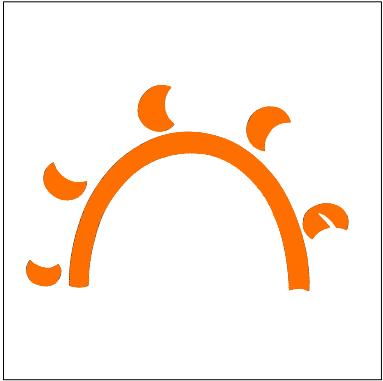
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		4,060	8	Black	Default
2.	1		3,145		R255 G111 B0	
3.	5		2,959	5	Aqua	Default
4.	4		1,206		R1 G105 B179	
5.	15		1,265	15	Pink	Default
6.	16		229	16	Sand	Default
7.	18		90	18	Grey	Default
8.	6		1,428		R255 G14 B1	
9.	3		2,443	3	Red	Default
10.	8		469	8	Black	Default





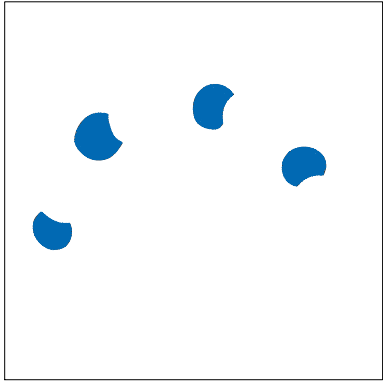
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 4,060
Thread used: 15.21m



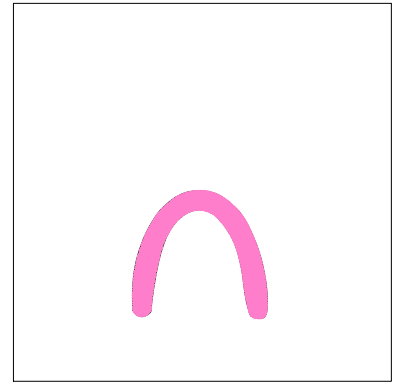
Stop #: 2
Element:
Code: R255 G111 B0
Name: R255 G111 B0
Chart: Default
Stitches: 3,145
Thread used: 17.21m



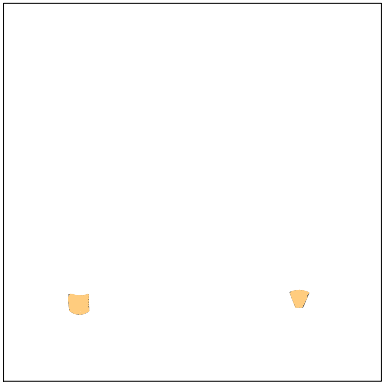
Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 2,959
Thread used: 16.33m



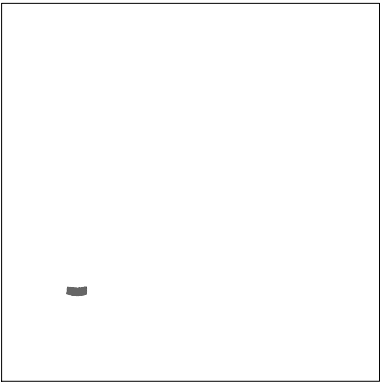
Stop #: 4
Element:
Code: R1 G105 B179
Name: R1 G105 B179
Chart: Default
Stitches: 1,206
Thread used: 6.67m



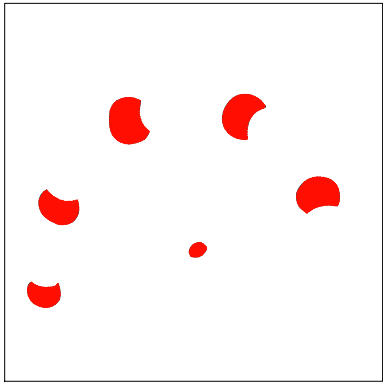
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 1,265
Thread used: 7.43m



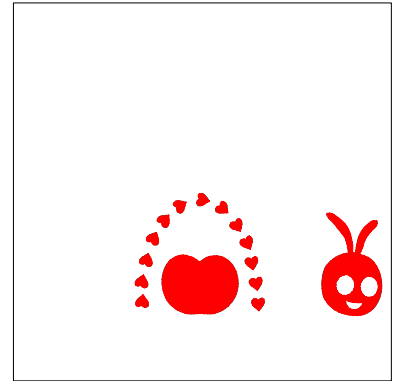
Stop #: 6
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 229
Thread used: 1.01m



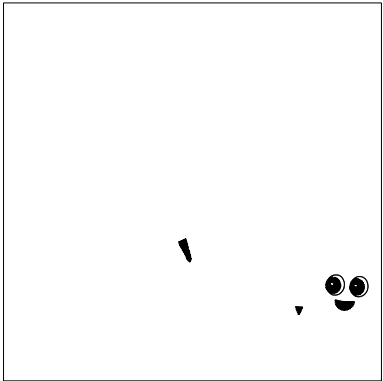
Stop #: 7
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 90
Thread used: 0.33m



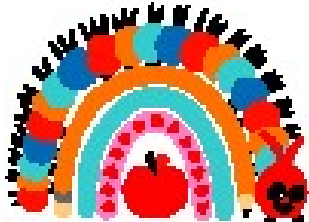
Stop #: 8
Element:
Code: R255 G14 B1
Name: R255 G14 B1
Chart: Default
Stitches: 1,428
Thread used: 7.57m



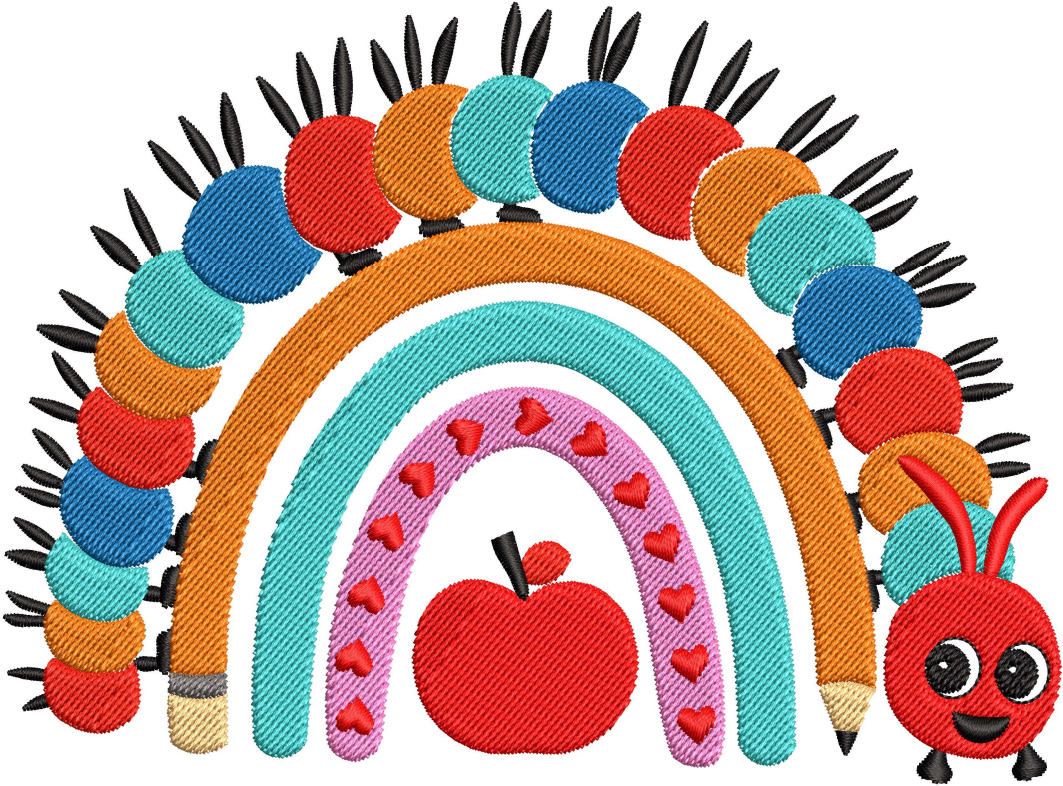
Stop #: 9
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 2,443
Thread used: 12.28m



Stop #: 10
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 469
Thread used: 1.78m

	Machine format: Tajima Color changes: 9 Stops: 10 Trims: 83 Hoop: <None> Max stitch: 10.6 mm Min stitch: 0.0 mm Max jump: 6.9 mm	Left: 58.0 mm Right: 56.4 mm Up: 43.7 mm Down: 40.7 mm EndX: 0.0 mm EndY: 0.0 mm Area 9649.3 mm² Total thread: 86.82m Total bobbin: 30.36m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	4,060	8 Black Default
2	1	3,145	R255 G111 B0
3	5	2,959	5 Aqua Default
4	4	1,206	R1 G105 B179
5	15	1,265	15 Pink Default
6	16	229	16 Sand Default
7	18	90	18 Grey Default
8	6	1,428	R255 G14 B1
9	3	2,443	3 Red Default
10	8	469	8 Black Default



Production Worksheet

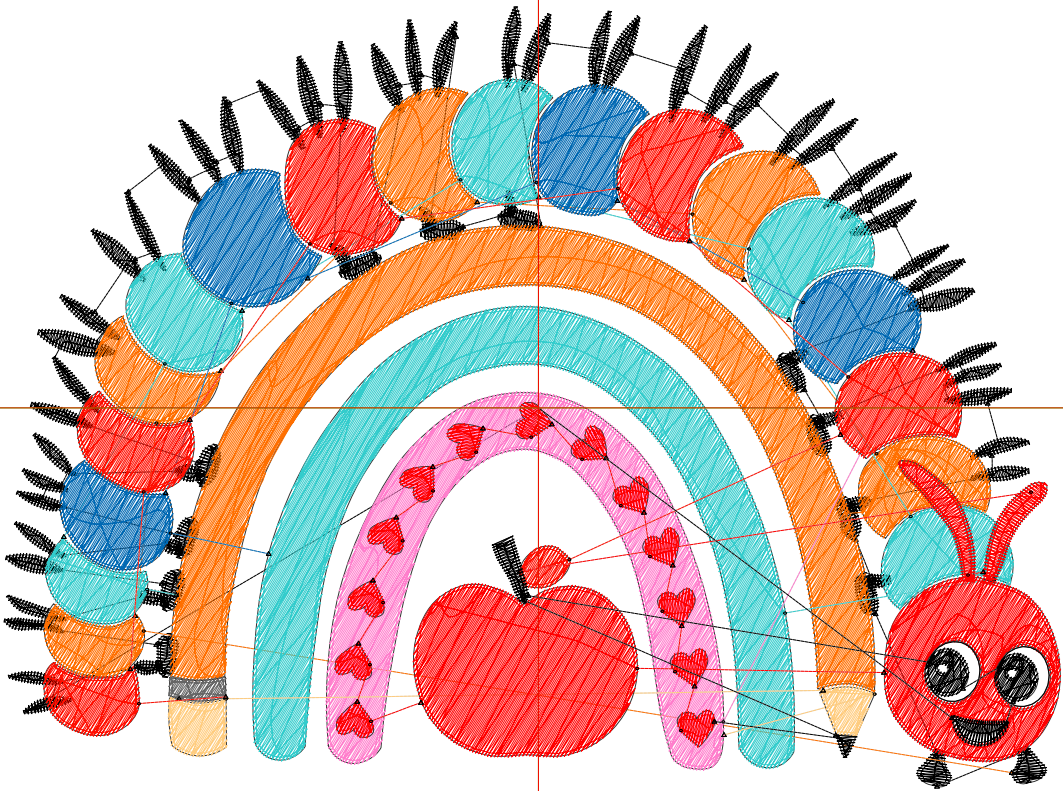
Wilcom EmbroideryStudio - Designing



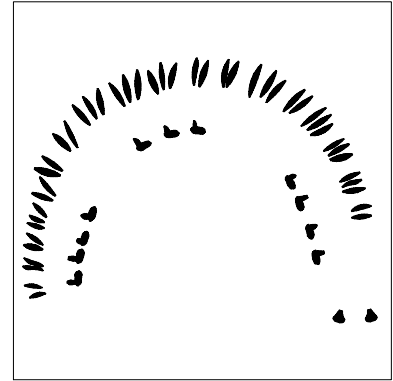
Design: 5

Title:

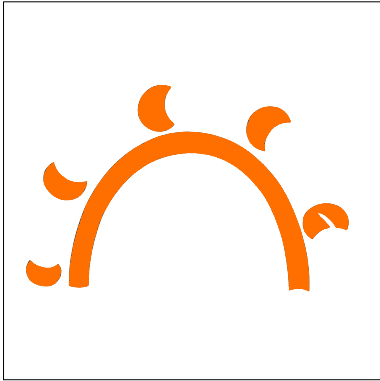
Stitches: 22,488
Height: 103.1 mm
Width: 139.8 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Machine format:	Tajima
Color changes:	9
Stops:	10
Trims:	91
Appliqués:	0
Left:	70.7 mm
Right:	69.1 mm
Up:	53.0 mm
Down:	50.1 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	14411.8 mm²
Max stitch:	11.5 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	119.86m
Total bobbin:	43.79m
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	8  4,867 8 Black Default
2.	1  4,268 R255 G111 B0
3.	5  4,039 5 Aqua Default
4.	4  1,631 R1 G105 B179
5.	15  1,749 15 Pink Default
6.	16  290 16 Sand Default
7.	18  104 18 Grey Default
8.	6  1,910 R255 G14 B1
9.	3  3,072 3 Red Default
10.	8  556 8 Black Default



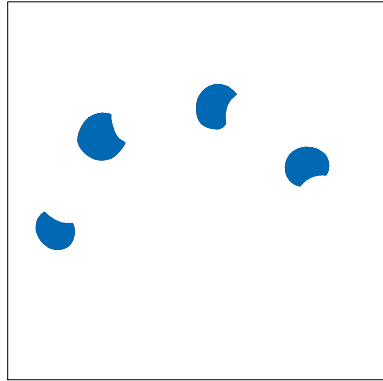
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 4,867
Thread used: 19.43m



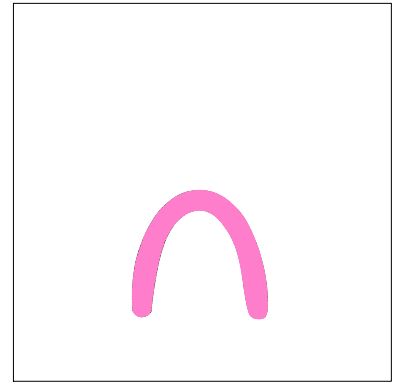
Stop #: 2
Element:
Code: R255 G111 B0
Name: R255 G111 B0
Chart: Default
Stitches: 4,268
Thread used: 24.41m



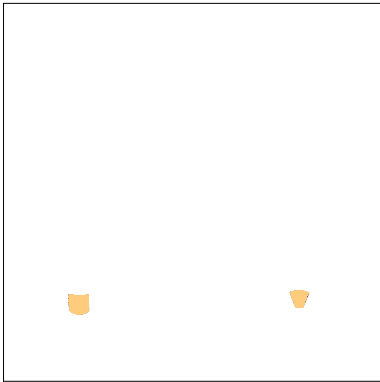
Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 4,039
Thread used: 23.32m



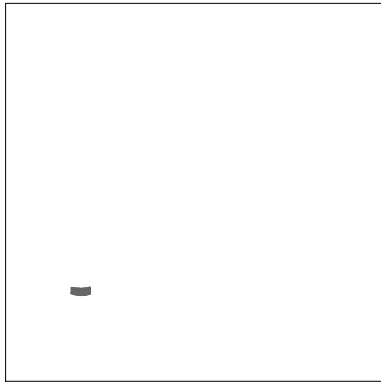
Stop #: 4
Element:
Code: R1 G105 B179
Name: R1 G105 B179
Chart:
Stitches: 1,631
Thread used: 9.49m



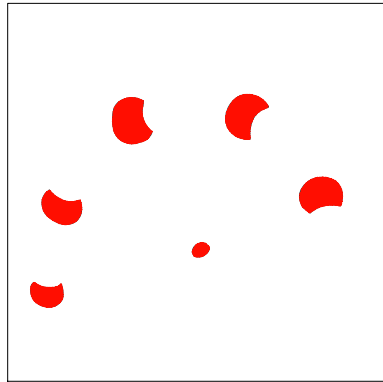
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 1,749
Thread used: 10.67m



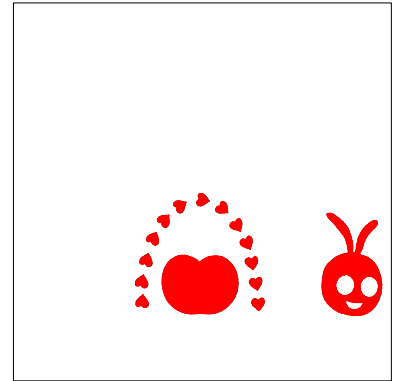
Stop #: 6
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 290
Thread used: 1.36m



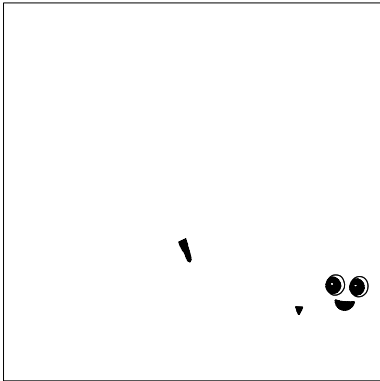
Stop #: 7
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 104
Thread used: 0.42m



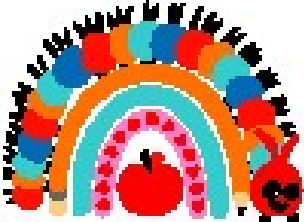
Stop #: 8
Element:
Code: R255 G14 B1
Name: R255 G14 B1
Chart:
Stitches: 1,910
Thread used: 10.66m



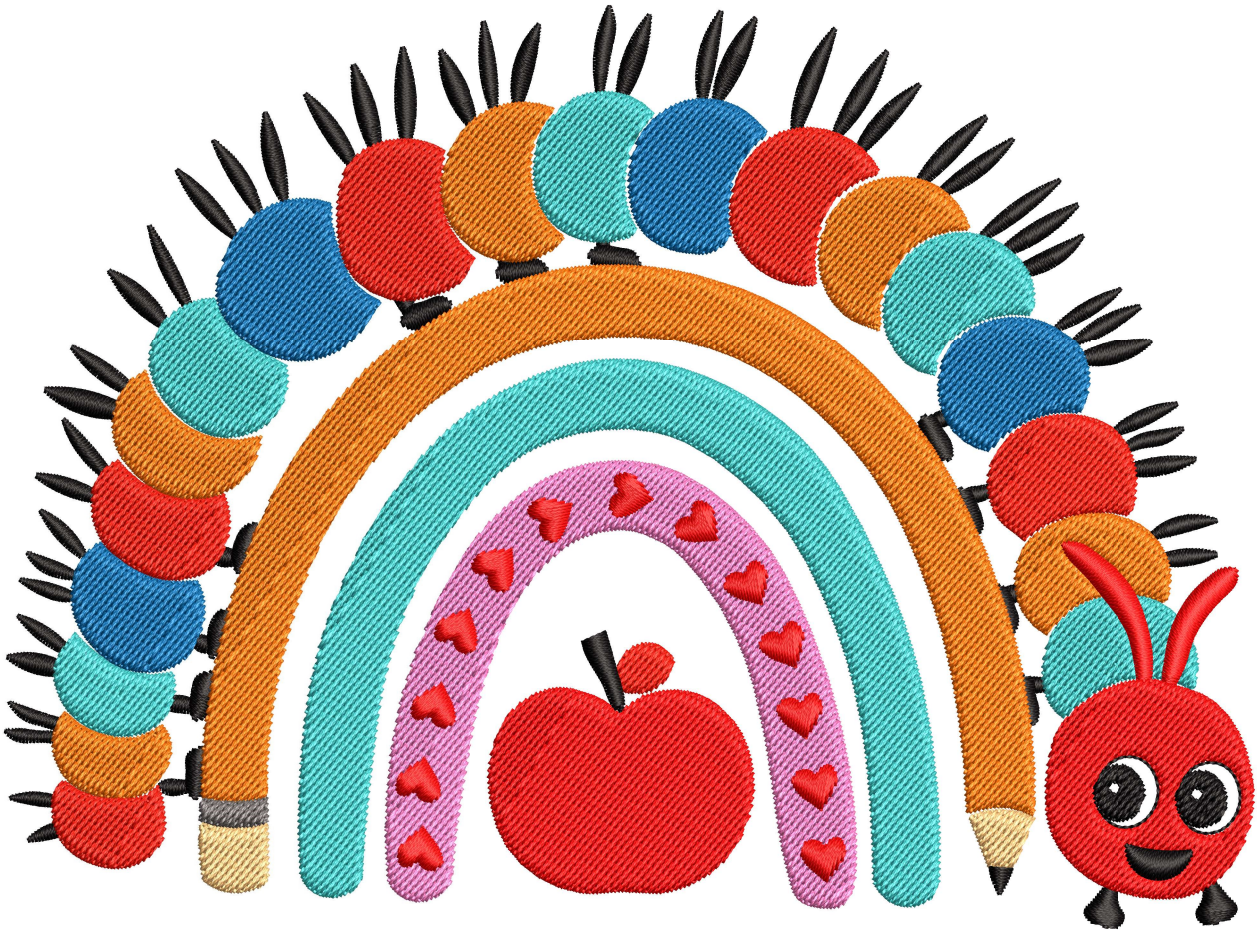
Stop #: 9
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 3,072
Thread used: 16.82m



Stop #: 10
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 556
Thread used: 2.28m

	Machine format: Tajima Color changes: 9 Stops: 10 Trims: 91 Hoop: <None> Max stitch: 11.5 mm Min stitch: 0.0 mm Max jump: 7.0 mm	Left: 70.7 mm Right: 69.1 mm Up: 53.0 mm Down: 50.1 mm EndX: 0.0 mm EndY: 0.0 mm Area 14411.8 mm² Total thread: 119.86m Total bobbin: 43.79m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	4,867	8 Black Default
2	1	4,268	R255 G111 B0
3	5	4,039	5 Aqua Default
4	4	1,631	R1 G105 B179
5	15	1,749	15 Pink Default
6	16	290	16 Sand Default
7	18	104	18 Grey Default
8	6	1,910	R255 G14 B1
9	3	3,072	3 Red Default
10	8	556	8 Black Default



Product type: Product: Total qty: Product colors: Position:	Terms and Conditions:	Approved By: Date:
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Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	28,299
Height:	121.8 mm
Width:	165.2 mm
Colors:	9
Colorway:	Colorway 1
Zoom:	1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 28,299
Height: 121.8 mm
Width: 165.2 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 96
Appliqués: 0
Left: 83.4 mm
Right: 81.8 mm
Up: 62.4 mm
Down: 59.4 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 20124.4 mm²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 158.40m
Total bobbin: 59.74m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		5,599	8	Black	Default
2.	1		5,533		R255 G111 B0	
3.	5		5,232	5	Aqua	Default
4.	4		2,107		R1 G105 B179	
5.	15		2,340	15	Pink	Default
6.	16		364	16	Sand	Default
7.	18		124	18	Grey	Default
8.	6		2,462		R255 G14 B1	
9.	3		3,894	3	Red	Default
10.	8		642	8	Black	Default

Color Film

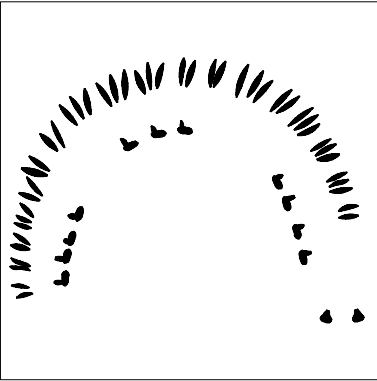
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 28,299
Height: 121.8 mm
Width: 165.2 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.29



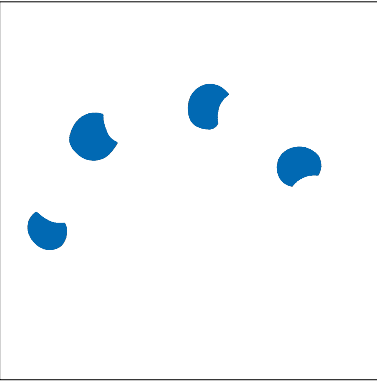
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 5,599
Thread used: 23.99m



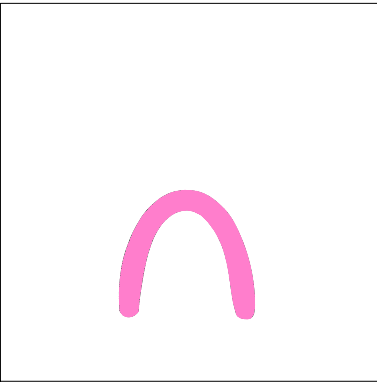
Stop #: 2
Element:
Code:
Name: R255 G111 B0
Chart:
Stitches: 5,533
Thread used: 32.83m



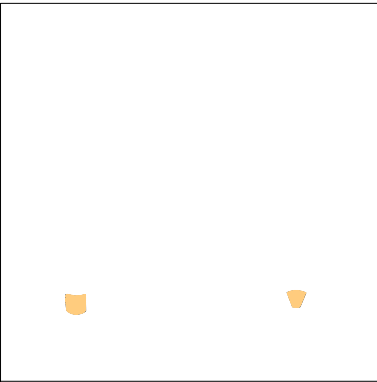
Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 5,232
Thread used: 31.33m



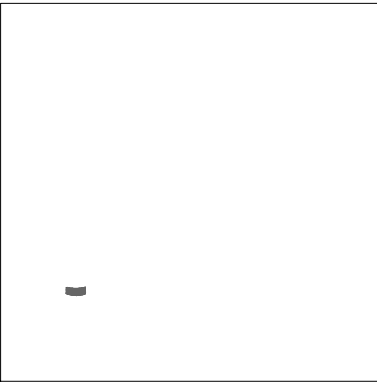
Stop #: 4
Element:
Code:
Name: R1 G105 B179
Chart:
Stitches: 2,107
Thread used: 12.72m



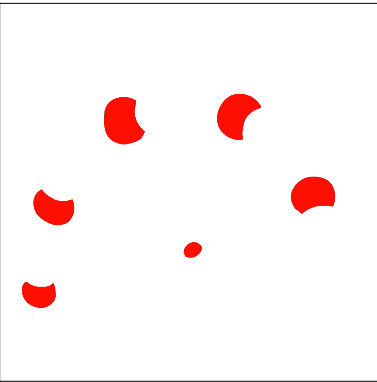
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 2,340
Thread used: 14.69m



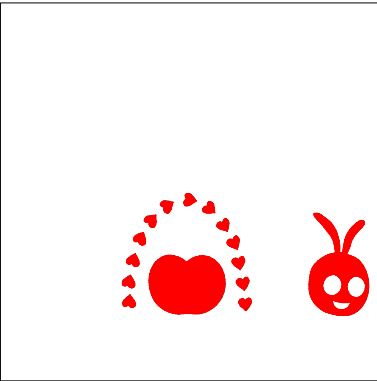
Stop #: 6
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 364
Thread used: 1.80m



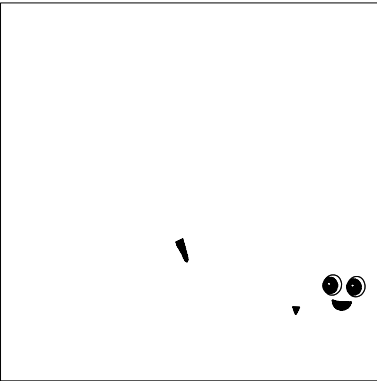
Stop #: 7
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 124
Thread used: 0.53m



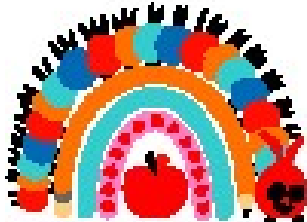
Stop #: 8
Element:
Code:
Name: R255 G14 B1
Chart:
Stitches: 2,462
Thread used: 14.27m



Stop #: 9
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 3,894
Thread used: 22.47m



Stop #: 10
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 642
Thread used: 2.78m

	Machine format: Tajima Color changes: 9 Stops: 10 Trims: 96 Hoop: <None> Max stitch: 7.0 mm Min stitch: 0.0 mm Max jump: 7.0 mm
---	---

Left: 83.4 mm

Right: 81.8 mm

Up: 62.4 mm

Down: 59.4 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 20124.4 mm²

Total thread: 158.40m

Total bobbin: 59.74m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	5,599	8 Black Default
2	1	5,533	R255 G111 B0
3	5	5,232	5 Aqua Default
4	4	2,107	R1 G105 B179
5	15	2,340	15 Pink Default
6	16	364	16 Sand Default
7	18	124	18 Grey Default
8	6	2,462	R255 G14 B1
9	3	3,894	3 Red Default
10	8	642	8 Black Default

Approval Sheet

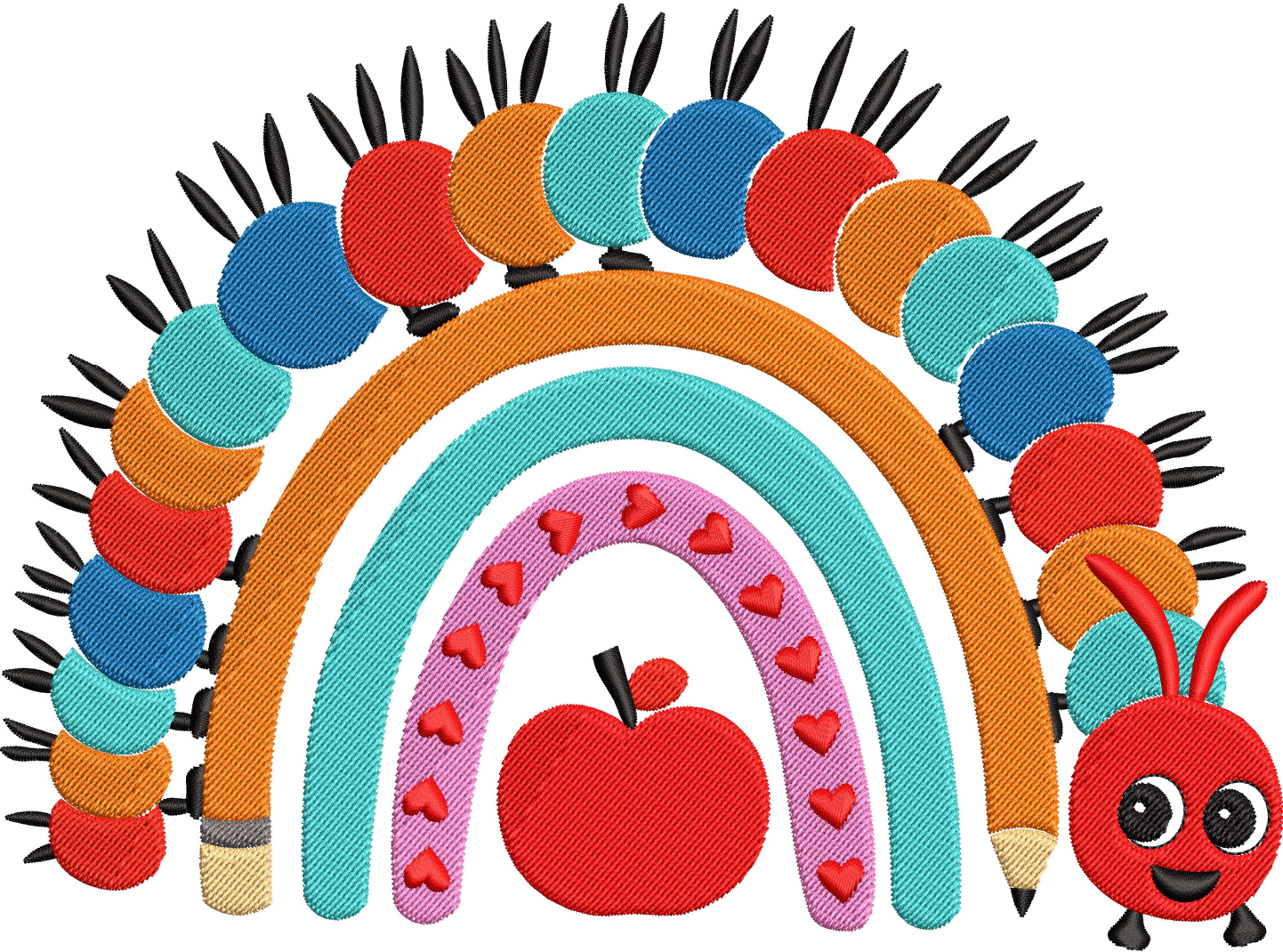
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 140.6 mm
Width: 190.6 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

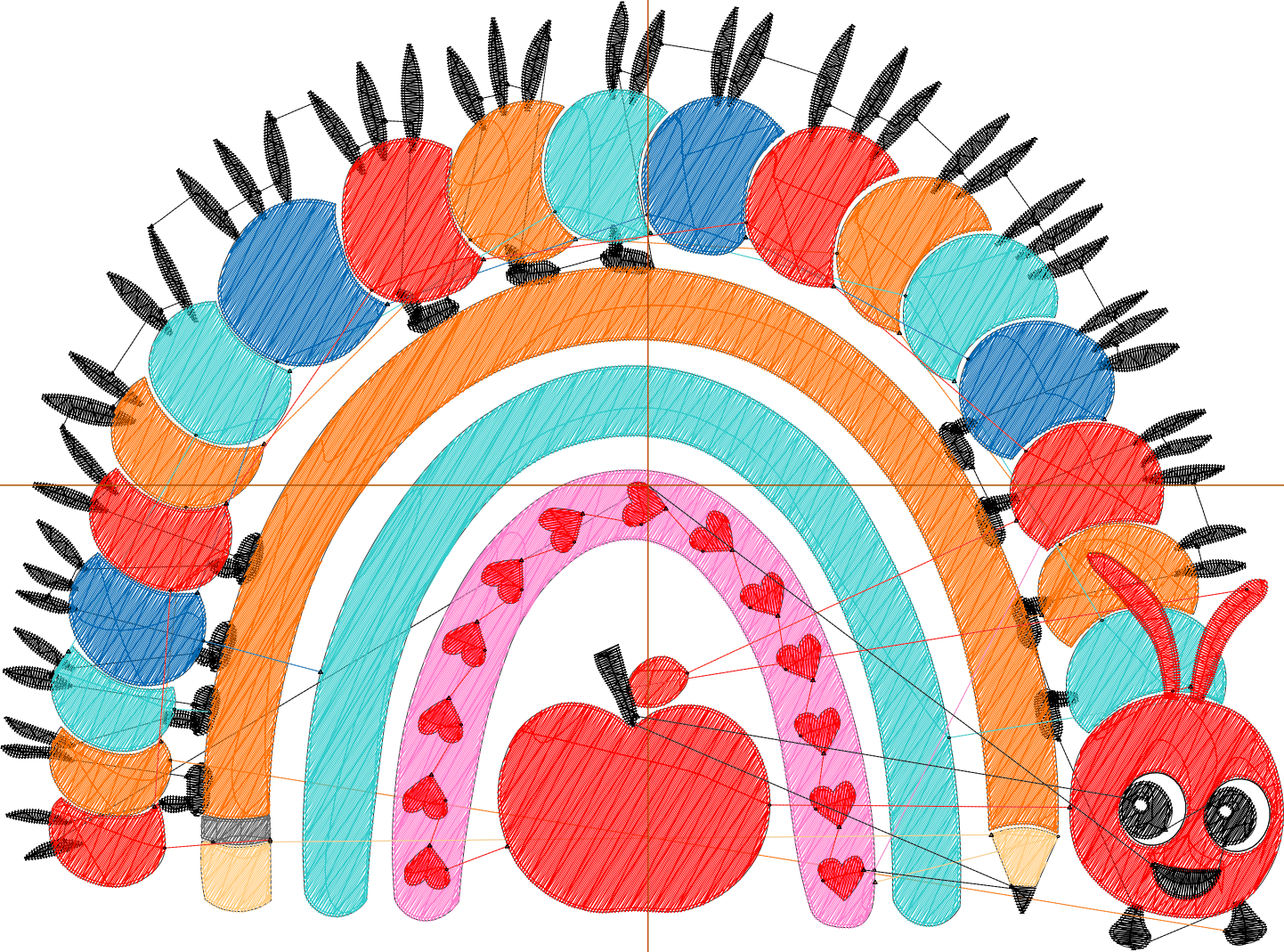
Wilcom EmbroideryStudio - Designing



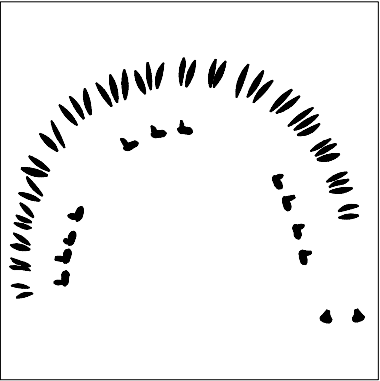
Design: 7

Title:

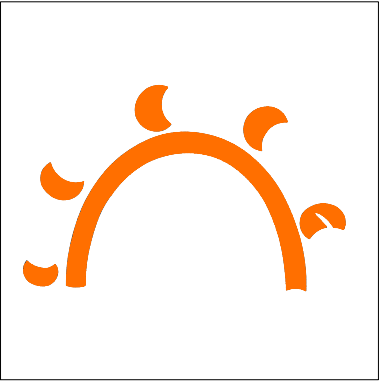
Stitches:	34,730
Height:	140.6 mm
Width:	190.6 mm
Colors:	9
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	9
Stops:	10
Trims:	100
Appliqués:	0
Left:	96.1 mm
Right:	94.5 mm
Up:	71.8 mm
Down:	68.8 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	26793.1 mm²
Max stitch:	7.0 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	202.24m
Total bobbin:	78.09m
Stop Sequence:	
<u>#</u>	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	8  6,361 8 Black Default
2.	1  6,975 R255 G111 B0
3.	5  6,627 5 Aqua Default
4.	4  2,674 R1 G105 B179
5.	15  2,956 15 Pink Default
6.	16  441 16 Sand Default
7.	18  147 18 Grey Default
8.	6  3,095 R255 G14 B1
9.	3  4,725 3 Red Default
10.	8  727 8 Black Default



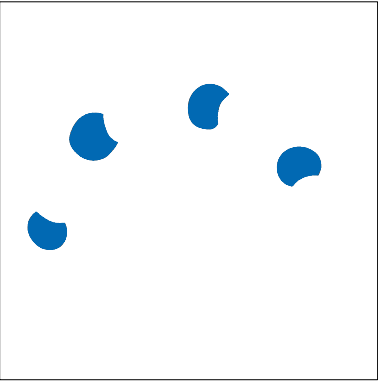
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 6,361
Thread used: 29.06m



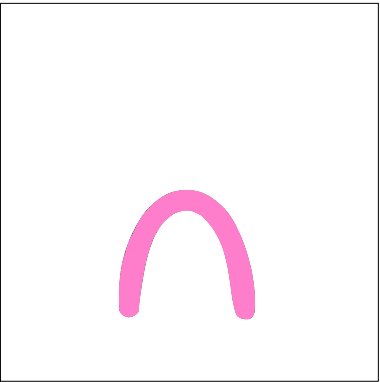
Stop #: 2
Element:
Code:
Name: R255 G111 B0
Chart: Default
Stitches: 6,975
Thread used: 42.49m



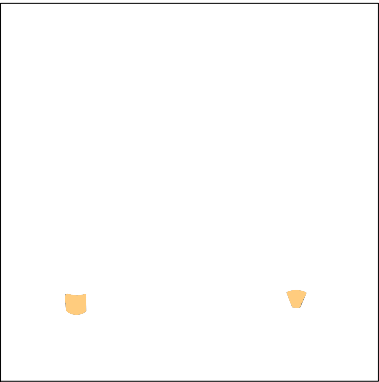
Stop #: 3
Element:
Code: 5
Name: Aqua
Chart: Default
Stitches: 6,627
Thread used: 40.73m



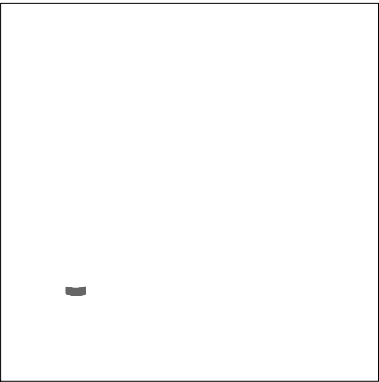
Stop #: 4
Element:
Code:
Name: R1 G105 B179
Chart:
Stitches: 2,674
Thread used: 16.52m



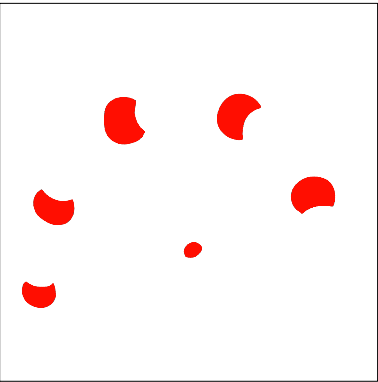
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 2,956
Thread used: 18.95m



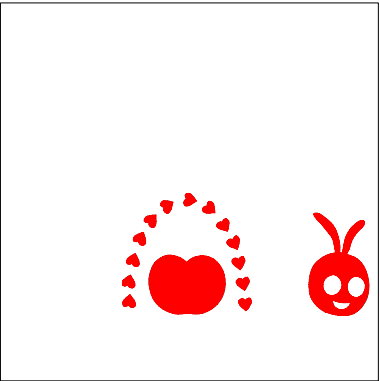
Stop #: 6
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 441
Thread used: 2.25m



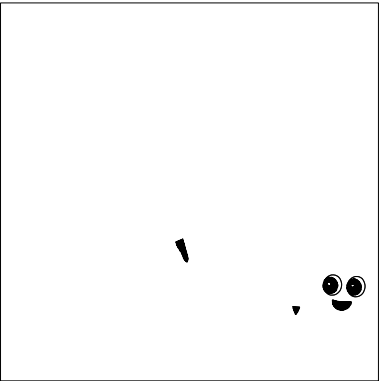
Stop #: 7
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 147
Thread used: 0.65m



Stop #: 8
Element:
Code:
Name: R255 G14 B1
Chart:
Stitches: 3,095
Thread used: 18.47m



Stop #: 9
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 4,725
Thread used: 28.74m



Stop #: 10
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 727
Thread used: 3.37m

	Machine format: Tajima Color changes: 9 Stops: 10 Trims: 100 Hoop: <None> Max stitch: 7.0 mm Min stitch: 0.0 mm Max jump: 7.0 mm
---	--

Left: 96.1 mm

Right: 94.5 mm

Up: 71.8 mm

Down: 68.8 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 26793.1 mm²

Total thread: 202.24m

Total bobbin: 78.09m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	6,361	8 Black Default
2	1	6,975	R255 G111 B0
3	5	6,627	5 Aqua Default
4	4	2,674	R1 G105 B179
5	15	2,956	15 Pink Default
6	16	441	16 Sand Default
7	18	147	18 Grey Default
8	6	3,095	R255 G14 B1
9	3	4,725	3 Red Default
10	8	727	8 Black Default