



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

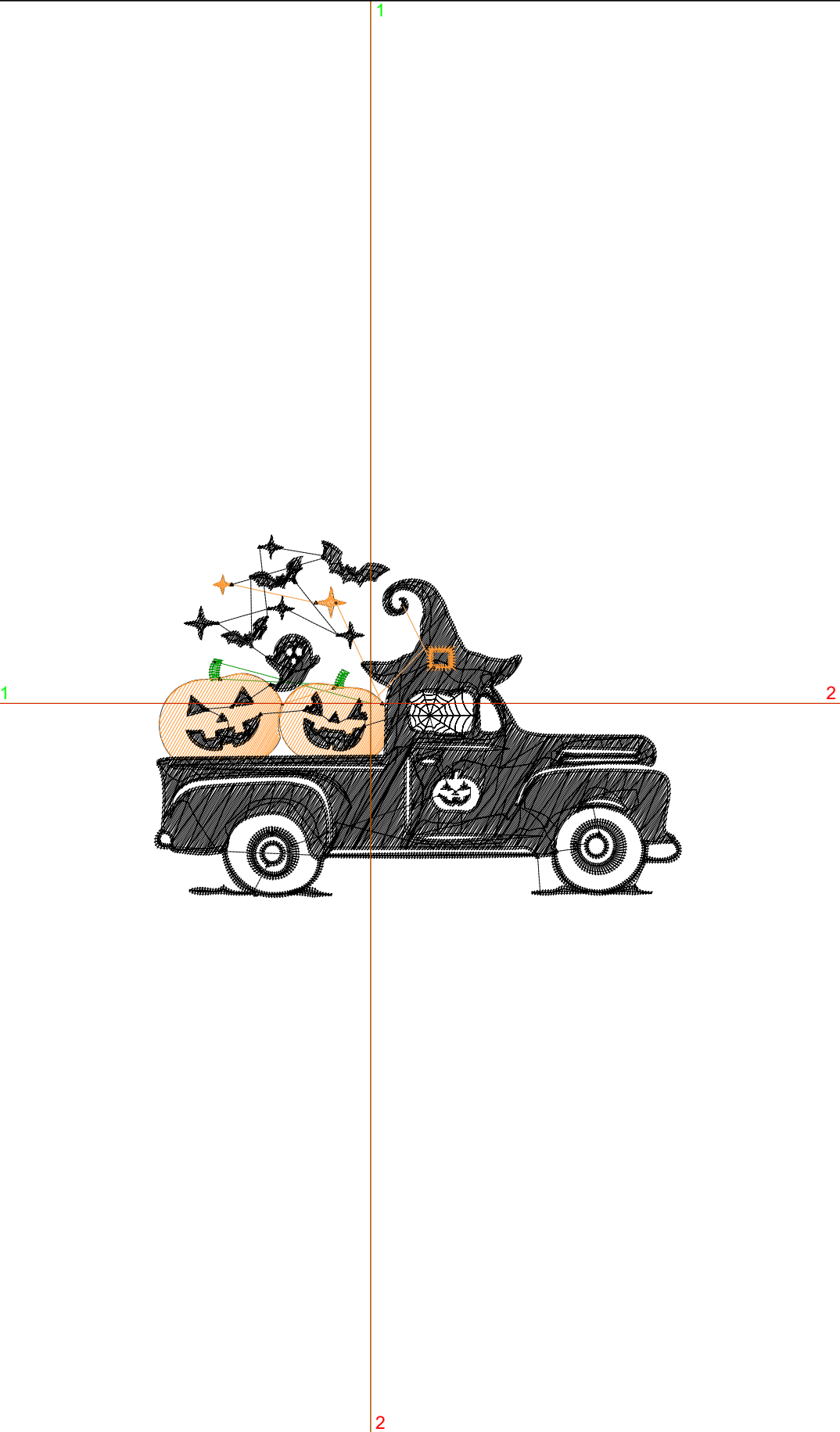
Title:

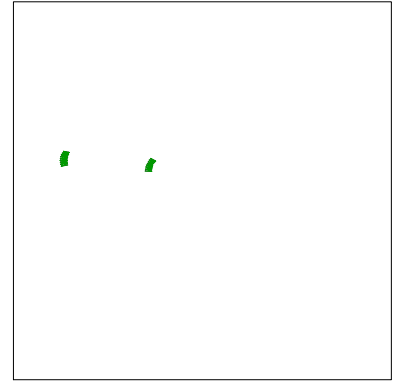
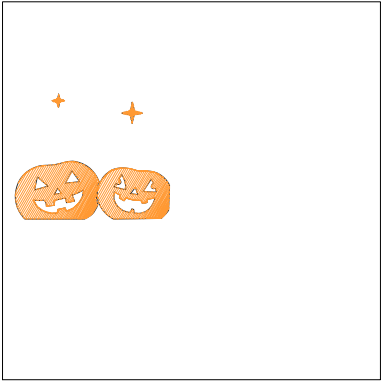
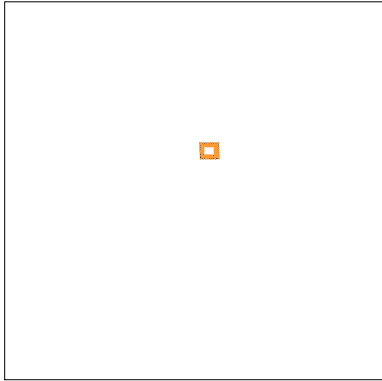
Stitches: 9,958
Height: 61.4 mm
Width: 89.2 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 34
Appliqués: 0
Left: 36.6 mm
Right: 52.6 mm
Up: 28.5 mm
Down: 32.9 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 5476.1 mm²
Max stitch: 10.6 mm
Min stitch: 0.0 mm
Max jump: 6.6 mm
Total thread: 43.38m
Total bobbin: 13.67m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		77	1	Dark Green	Default
2.	12		829	12	Orange	Default
3.	8		8,954	8	Black	Default
4.	12		96	12	Orange	Default



			
Stop #: 1 Element: Code: 1 Name: Dark Green Chart: Default Stitches: 77 Thread used: 0.28m	Stop #: 2 Element: Code: 12 Name: Orange Chart: Default Stitches: 829 Thread used: 3.45m	Stop #: 3 Element: Code: 8 Name: Black Chart: Default Stitches: 8,954 Thread used: 38.88m	Stop #: 4 Element: Code: 12 Name: Orange Chart: Default Stitches: 96 Thread used: 0.36m

	Machine format: Tajima Color changes: 3 Stops: 4 Trims: 34 Hoop: <None> Max stitch: 10.6 mm Min stitch: 0.0 mm Max jump: 6.6 mm Left: 36.6 mm Right: 52.6 mm Up: 28.5 mm Down: 32.9 mm EndX: 0.0 mm EndY: 0.0 mm Area 5476.1 mm² Total thread: 43.38m Total bobbin: 13.67m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	77	1 Dark Green Default
2	12	829	12 Orange Default
3	8	8,954	8 Black Default
4	12	96	12 Orange Default



Production Worksheet

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Design: 4

Title:

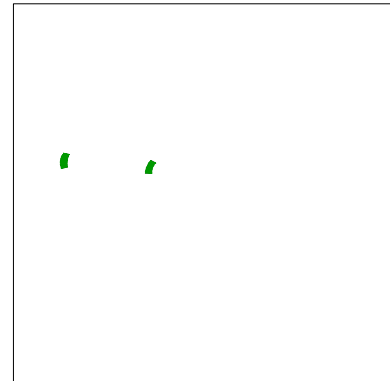
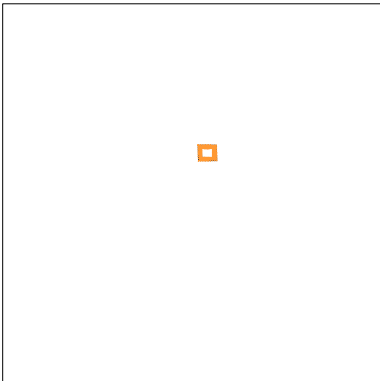
Stitches: 13,292
Height: 78.9 mm
Width: 114.6 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 34
Appliqués: 0
Left: 49.3 mm
Right: 65.3 mm
Up: 37.2 mm
Down: 41.7 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 9040.9 mm²
Max stitch: 11.2 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 62.59m
Total bobbin: 21.10m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		94	1	Dark Green	Default
2.	12		1,139	12	Orange	Default
3.	8		11,936	8	Black	Default
4.	12		121	12	Orange	Default



			
Stop #: 1 Element: Code: 1 Name: Dark Green Chart: Default Stitches: 94 Thread used: 0.38m	Stop #: 2 Element: Code: 12 Name: Orange Chart: Default Stitches: 1,139 Thread used: 5.13m	Stop #: 3 Element: Code: 8 Name: Black Chart: Default Stitches: 11,936 Thread used: 56.21m	Stop #: 4 Element: Code: 12 Name: Orange Chart: Default Stitches: 121 Thread used: 0.47m

	Machine format: Tajima Color changes: 3 Stops: 4 Trims: 34 Hoop: <None> Max stitch: 11.2 mm Min stitch: 0.0 mm Max jump: 6.8 mm Left: 49.3 mm Right: 65.3 mm Up: 37.2 mm Down: 41.7 mm EndX: 0.0 mm EndY: 0.0 mm Area 9040.9 mm² Total thread: 62.59m Total bobbin: 21.10m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	94	1 Dark Green Default
2	12	1,139	12 Orange Default
3	8	11,936	8 Black Default
4	12	121	12 Orange Default



Production Worksheet

Wilcom EmbroideryStudio - Designing



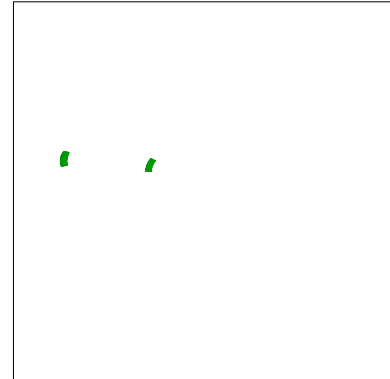
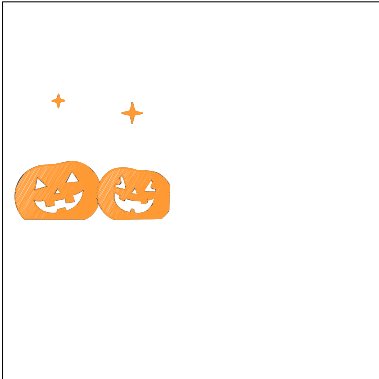
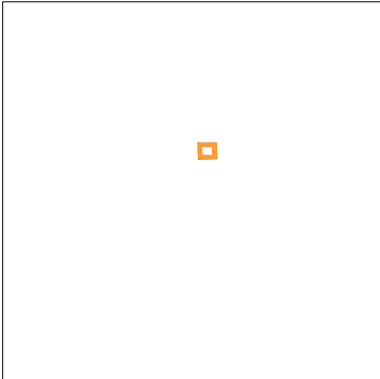
Design: 5

Title:

Stitches: 17,006
Height: 96.4 mm
Width: 140.0 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	38
Appliqués:	0
Left:	62.0 mm
Right:	78.0 mm
Up:	46.0 mm
Down:	50.4 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	13492.7 mm²
Max stitch:	6.9 mm
Min stitch:	0.0 mm
Max jump:	6.9 mm
Total thread:	84.86m
Total bobbin:	29.90m
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	1  108 1 Dark Green Default
2.	12  1,480 12 Orange Default
3.	8  15,276 8 Black Default
4.	12  140 12 Orange Default

			
Stop #: 1 Element: Code: 1 Name: Dark Green Chart: Default Stitches: 108 Thread used: 0.47m	Stop #: 2 Element: Code: 12 Name: Orange Chart: Default Stitches: 1,480 Thread used: 7.01m	Stop #: 3 Element: Code: 8 Name: Black Chart: Default Stitches: 15,276 Thread used: 76.39m	Stop #: 4 Element: Code: 12 Name: Orange Chart: Default Stitches: 140 Thread used: 0.59m

	Machine format: Tajima Color changes: 3 Stops: 4 Trims: 38 Hoop: <None> Max stitch: 6.9 mm Min stitch: 0.0 mm Max jump: 6.9 mm Left: 62.0 mm Right: 78.0 mm Up: 46.0 mm Down: 50.4 mm EndX: 0.0 mm EndY: 0.0 mm Area 13492.7 mm² Total thread: 84.86m Total bobbin: 29.90m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	108	1 Dark Green Default
2	12	1,480	12 Orange Default
3	8	15,276	8 Black Default
4	12	140	12 Orange Default



Production Worksheet

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Design: 6

Title:

Stitches: 21,140
Height: 113.8 mm
Width: 165.4 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

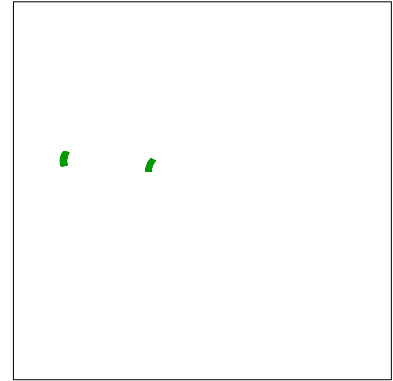
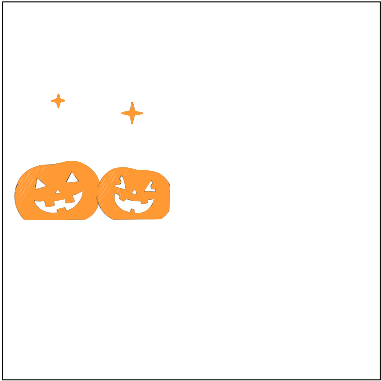
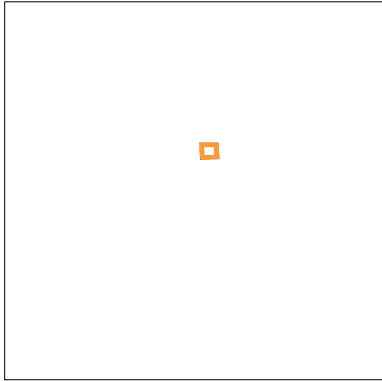
Title:

Stitches: 21,140
Height: 113.8 mm
Width: 165.4 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 40
Appliqués: 0
Left: 74.7 mm
Right: 90.7 mm
Up: 54.7 mm
Down: 59.2 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 18832.7 mm²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 110.96m
Total bobbin: 40.46m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		124	1	Dark Green	Default
2.	12		1,906	12	Orange	Default
3.	8		18,944	8	Black	Default
4.	12		164	12	Orange	Default

			
Stop #: 1 Element: Code: 1 Name: Dark Green Chart: Default Stitches: 124 Thread used: 0.59m	Stop #: 2 Element: Code: 12 Name: Orange Chart: Default Stitches: 1,906 Thread used: 9.39m	Stop #: 3 Element: Code: 8 Name: Black Chart: Default Stitches: 18,944 Thread used: 99.84m	Stop #: 4 Element: Code: 12 Name: Orange Chart: Default Stitches: 164 Thread used: 0.74m

	Machine format: Tajima Color changes: 3 Stops: 4 Trims: 40 Hoop: <None> Max stitch: 7.0 mm Min stitch: 0.0 mm Max jump: 7.0 mm
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Left: 74.7 mm

Right: 90.7 mm

Up: 54.7 mm

Down: 59.2 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 18832.7 mm²

Total thread: 110.96m

Total bobbin: 40.46m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	124	1 Dark Green Default
2	12	1,906	12 Orange Default
3	8	18,944	8 Black Default
4	12	164	12 Orange Default



Production Worksheet

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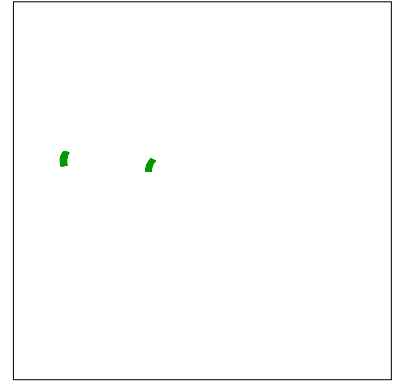
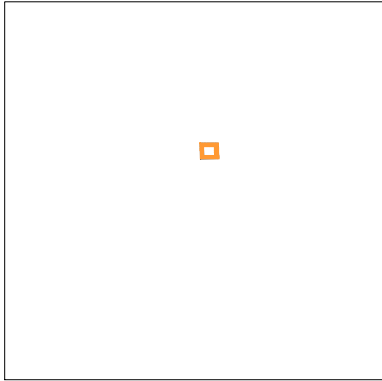
Design: 7

Title:

Stitches: 25,759
Height: 131.3 mm
Width: 190.8 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	41
Appliqués:	0
Left:	87.4 mm
Right:	103.4 mm
Up:	63.4 mm
Down:	67.9 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	25063.1 mm²
Max stitch:	6.9 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	140.57m
Total bobbin:	52.53m
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	1  143 1 Dark Green Default
2.	12  2,360 12 Orange Default
3.	8  23,067 8 Black Default
4.	12  187 12 Orange Default

			
Stop #: 1 Element: Code: 1 Name: Dark Green Chart: Default Stitches: 143 Thread used: 0.72m	Stop #: 2 Element: Code: 12 Name: Orange Chart: Default Stitches: 2,360 Thread used: 12.04m	Stop #: 3 Element: Code: 8 Name: Black Chart: Default Stitches: 23,067 Thread used: 126.51m	Stop #: 4 Element: Code: 12 Name: Orange Chart: Default Stitches: 187 Thread used: 0.89m

	Machine format: Tajima Color changes: 3 Stops: 4 Trims: 41 Hoop: <None> Max stitch: 6.9 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 87.4 mm Right: 103.4 mm Up: 63.4 mm Down: 67.9 mm EndX: 0.0 mm EndY: 0.0 mm Area 25063.1 mm² Total thread: 140.57m Total bobbin: 52.53m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	143	1 Dark Green Default
2	12	2,360	12 Orange Default
3	8	23,067	8 Black Default
4	12	187	12 Orange Default