

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Height: 84.5 mm
Width: 89.1 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

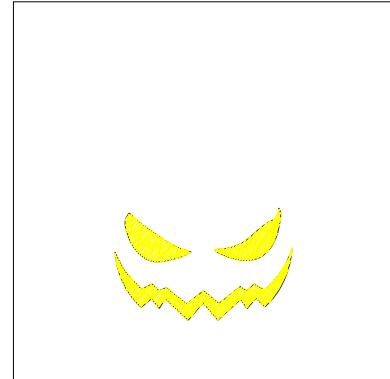
Stitches: 21,107
Height: 84.5 mm
Width: 89.1 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 30
Appliqués: 0
Left: 27.7 mm
Right: 61.4 mm
Up: 49.0 mm
Down: 35.5 mm
EndX: 16.5 mm
EndY: 15.0 mm
Area 7530.8 mm²
Max stitch: 10.1 mm
Min stitch: 0.0 mm
Max jump: 6.5 mm
Total thread: 88.34m
Total bobbin: 26.92m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		872	4	Yellow	Default
2.	3		3,792	3	Red	Default
3.	12		2,821	12	Orange	Default
4.	10		2,433	10	Dark Blue	Default
5.	13		1,447	13	Purple	Default
6.	8		9,571	8	Black	Default
7.	4		169	4	Yellow	Default





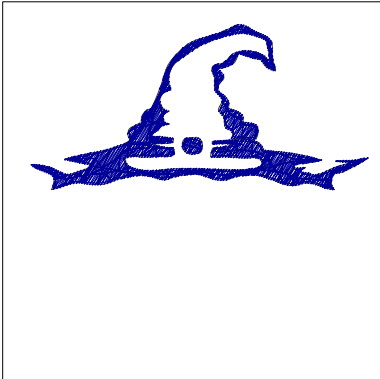
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 872
Thread used: 4.13m



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 3,792
Thread used: 15.32m



Stop #: 3
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 2,821
Thread used: 12.87m



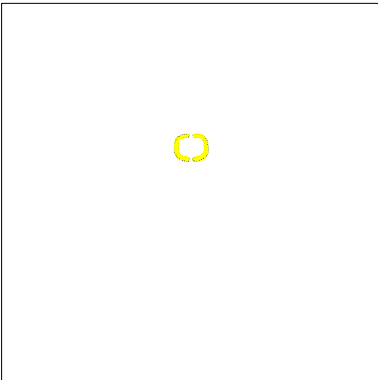
Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 2,433
Thread used: 10.47m



Stop #: 5
Element:
Code: 13
Name: Purple
Chart: Default
Stitches: 1,447
Thread used: 6.99m



Stop #: 6
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 9,571
Thread used: 37.29m



Stop #: 7
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 169
Thread used: 0.57m

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 30 Hoop: <None> Max stitch: 10.1 mm Min stitch: 0.0 mm Max jump: 6.5 mm Left: 27.7 mm Right: 61.4 mm Up: 49.0 mm Down: 35.5 mm EndX: 16.5 mm EndY: 15.0 mm Area 7530.8 mm² Total thread: 88.34m Total bobbin: 26.92m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	872	4 Yellow Default
2	3	3,792	3 Red Default
3	12	2,821	12 Orange Default
4	10	2,433	10 Dark Blue Default
5	13	1,447	13 Purple Default
6	8	9,571	8 Black Default
7	4	169	4 Yellow Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Height: 108.5 mm
Width: 114.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

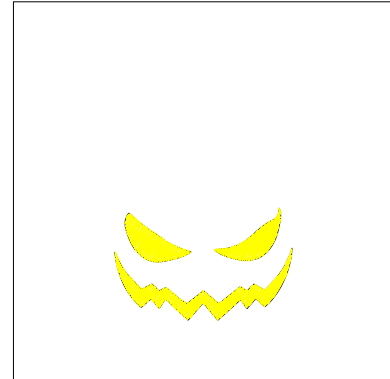
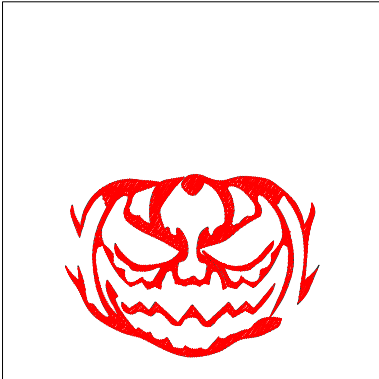
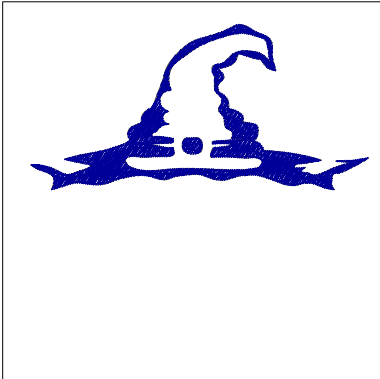
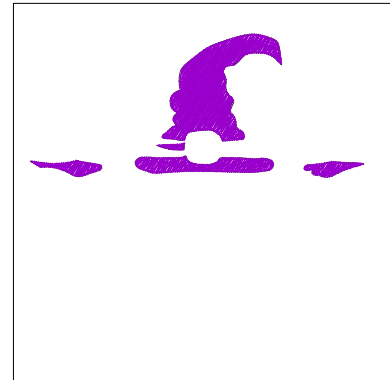
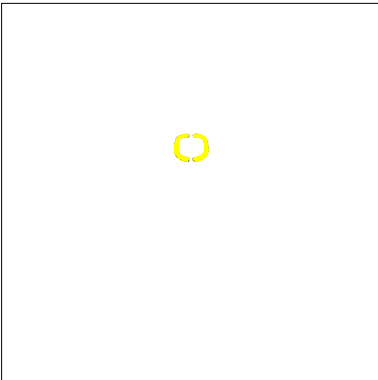
Stitches: 27,478
Height: 108.5 mm
Width: 114.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 35
Appliqués: 0
Left: 35.6 mm
Right: 79.0 mm
Up: 63.0 mm
Down: 45.6 mm
EndX: 21.3 mm
EndY: 19.3 mm
Area 12430.8 mm²
Max stitch: 8.2 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 123.84m
Total bobbin: 40.40m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		1,202	4	Yellow	Default
2.	3		4,926	3	Red	Default
3.	12		3,810	12	Orange	Default
4.	10		3,183	10	Dark Blue	Default
5.	13		2,006	13	Purple	Default
6.	8		12,145	8	Black	Default
7.	4		204	4	Yellow	Default

			
Stop #: 1 Element: Code: 4 Name: Yellow Chart: Default Stitches: 1,202 Thread used: 6.14m	Stop #: 2 Element: Code: 3 Name: Red Chart: Default Stitches: 4,926 Thread used: 21.11m	Stop #: 3 Element: Code: 12 Name: Orange Chart: Default Stitches: 3,810 Thread used: 18.82m	Stop #: 4 Element: Code: 10 Name: Dark Blue Chart: Default Stitches: 3,183 Thread used: 14.70m
			
Stop #: 5 Element: Code: 13 Name: Purple Chart: Default Stitches: 2,006 Thread used: 10.35m	Stop #: 6 Element: Code: 8 Name: Black Chart: Default Stitches: 12,145 Thread used: 51.27m	Stop #: 7 Element: Code: 4 Name: Yellow Chart: Default Stitches: 204 Thread used: 0.74m	

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 35 Hoop: <None> Max stitch: 8.2 mm Min stitch: 0.0 mm Max jump: 6.9 mm Left: 35.6 mm Right: 79.0 mm Up: 63.0 mm Down: 45.6 mm EndX: 21.3 mm EndY: 19.3 mm Area 12430.8 mm² Total thread: 123.84m Total bobbin: 40.40m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	1,202	4 Yellow Default
2	3	4,926	3 Red Default
3	12	3,810	12 Orange Default
4	10	3,183	10 Dark Blue Default
5	13	2,006	13 Purple Default
6	8	12,145	8 Black Default
7	4	204	4 Yellow Default



Product type: Product: Total qty: Product colors: Position:	Terms and Conditions:	Approved By: Date:
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Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

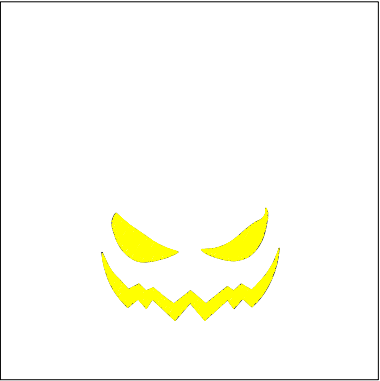
Title:

Stitches: 34,400
Height: 132.6 mm
Width: 139.9 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 40
Appliqués: 0
Left: 43.4 mm
Right: 96.6 mm
Up: 77.0 mm
Down: 55.6 mm
EndX: 26.0 mm
EndY: 23.6 mm
Area 18553.0 mm²
Max stitch: 7.4 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 165.03m
Total bobbin: 56.61m

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	4		1,571	4	Yellow	Default
2.	3		6,099	3	Red	Default
3.	12		4,989	12	Orange	Default
4.	10		4,060	10	Dark Blue	Default
5.	13		2,600	13	Purple	Default
6.	8		14,834	8	Black	Default
7.	4		245	4	Yellow	Default



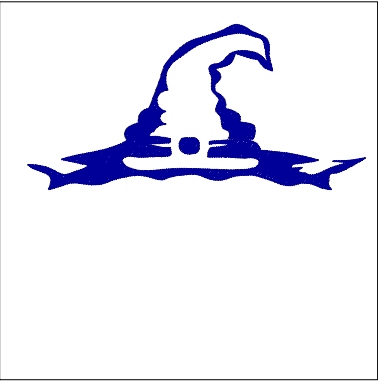
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 1,571
Thread used: 8.44m



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 6,099
Thread used: 27.63m



Stop #: 3
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 4,989
Thread used: 25.96m



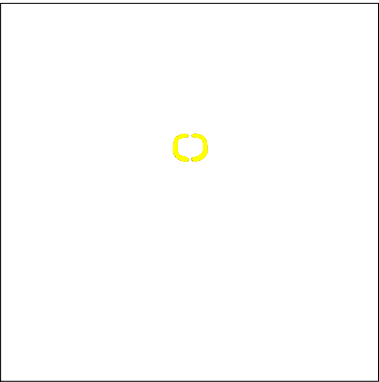
Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 4,060
Thread used: 19.80m



Stop #: 5
Element:
Code: 13
Name: Purple
Chart: Default
Stitches: 2,600
Thread used: 14.12m



Stop #: 6
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 14,834
Thread used: 67.43m



Stop #: 7
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 245
Thread used: 0.96m

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 40 Hoop: <None> Max stitch: 7.4 mm Min stitch: 0.0 mm Max jump: 6.8 mm	Left: 43.4 mm Right: 96.6 mm Up: 77.0 mm Down: 55.6 mm EndX: 26.0 mm EndY: 23.6 mm Area 18553.0 mm² Total thread: 165.03m Total bobbin: 56.61m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	1,571	4 Yellow Default
2	3	6,099	3 Red Default
3	12	4,989	12 Orange Default
4	10	4,060	10 Dark Blue Default
5	13	2,600	13 Purple Default
6	8	14,834	8 Black Default
7	4	245	4 Yellow Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Height: 156.6 mm
Width: 165.3 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



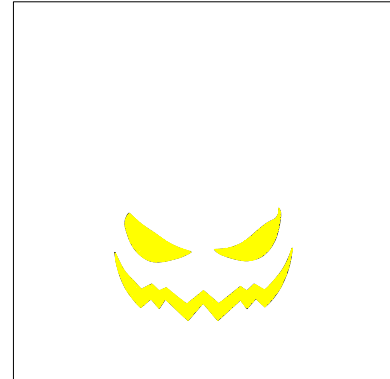
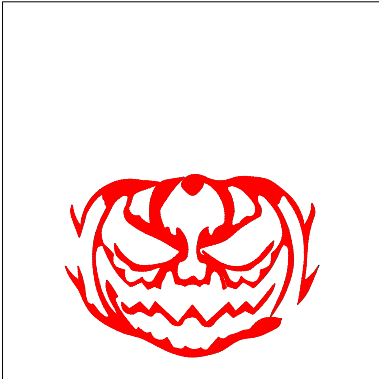
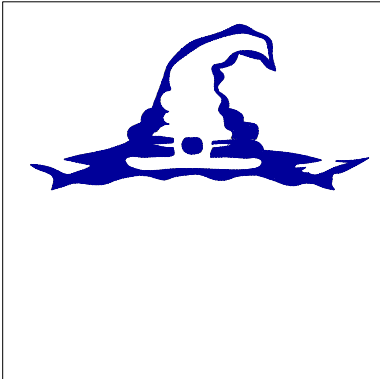
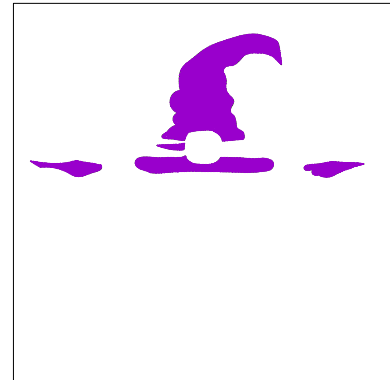
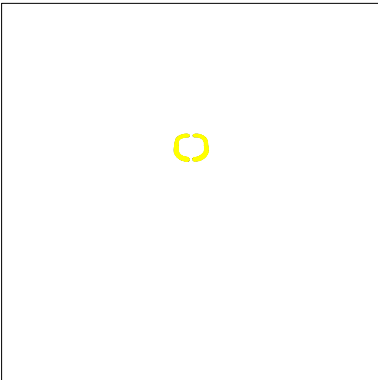
Design: 6

Title:

Stitches: 41,858
Height: 156.6 mm
Width: 165.3 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Machine format:	Tajima
Color changes:	6
Stops:	7
Trims:	45
Appliqués:	0
Left:	51.2 mm
Right:	114.1 mm
Up:	91.0 mm
Down:	65.7 mm
EndX:	30.8 mm
EndY:	27.8 mm
Area	25895.9 mm²
Max stitch:	8.6 mm
Min stitch:	0.2 mm
Max jump:	6.7 mm
Total thread:	212.43m
Total bobbin:	75.86m
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	4  1,985 4 Yellow Default
2.	3  7,530 3 Red Default
3.	12  6,179 12 Orange Default
4.	10  4,966 10 Dark Blue Default
5.	13  3,328 13 Purple Default
6.	8  17,585 8 Black Default
7.	4  283 4 Yellow Default

			
Stop #: 1 Element: Code: 4 Name: Yellow Chart: Default Stitches: 1,985 Thread used: 11.11m	Stop #: 2 Element: Code: 3 Name: Red Chart: Default Stitches: 7,530 Thread used: 35.79m	Stop #: 3 Element: Code: 12 Name: Orange Chart: Default Stitches: 6,179 Thread used: 33.71m	Stop #: 4 Element: Code: 10 Name: Dark Blue Chart: Default Stitches: 4,966 Thread used: 25.39m
			
Stop #: 5 Element: Code: 13 Name: Purple Chart: Default Stitches: 3,328 Thread used: 18.81m	Stop #: 6 Element: Code: 8 Name: Black Chart: Default Stitches: 17,585 Thread used: 85.75m	Stop #: 7 Element: Code: 4 Name: Yellow Chart: Default Stitches: 283 Thread used: 1.18m	

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 45 Hoop: <None> Max stitch: 8.6 mm Min stitch: 0.2 mm Max jump: 6.7 mm	Left: 51.2 mm Right: 114.1 mm Up: 91.0 mm Down: 65.7 mm EndX: 30.8 mm EndY: 27.8 mm Area 25895.9 mm² Total thread: 212.43m Total bobbin: 75.86m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	1,985	4 Yellow Default
2	3	7,530	3 Red Default
3	12	6,179	12 Orange Default
4	10	4,966	10 Dark Blue Default
5	13	3,328	13 Purple Default
6	8	17,585	8 Black Default
7	4	283	4 Yellow Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 180.7 mm
Width: 190.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 49,844
Height: 180.7 mm
Width: 190.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

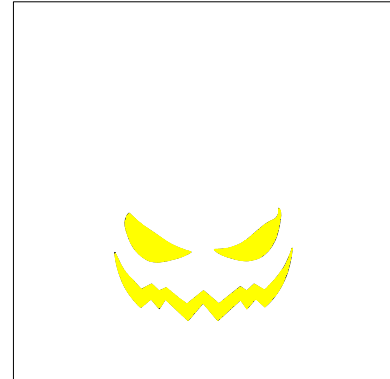
Title:

Stitches: 49,844
Height: 180.7 mm
Width: 190.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1

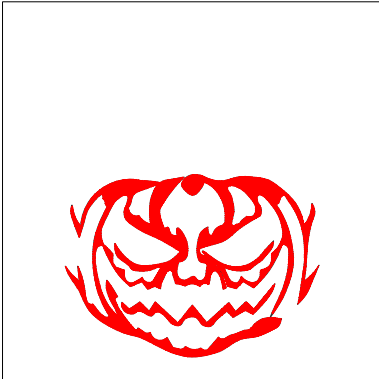
Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 48
Appliqués: 0
Left: 59.1 mm
Right: 131.6 mm
Up: 104.9 mm
Down: 75.8 mm
EndX: 35.5 mm
EndY: 32.1 mm
Area 34460.4 mm²
Max stitch: 9.8 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 265.16m
Total bobbin: 97.64m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		2,479	4	Yellow	Default
2.	3		8,892	3	Red	Default
3.	12		7,612	12	Orange	Default
4.	10		6,011	10	Dark Blue	Default
5.	13		4,062	13	Purple	Default
6.	8		20,469	8	Black	Default
7.	4		317	4	Yellow	Default



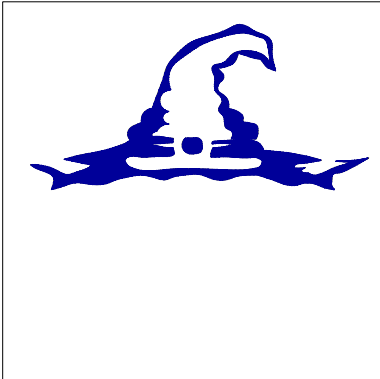
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 2,479
Thread used: 14.26m



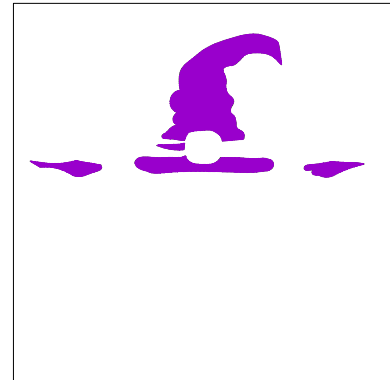
Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 8,892
Thread used: 43.91m



Stop #: 3
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 7,612
Thread used: 42.94m



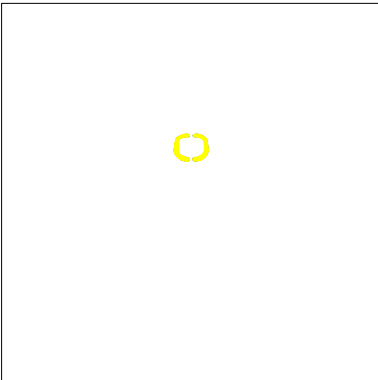
Stop #: 4
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 6,011
Thread used: 31.73m



Stop #: 5
Element:
Code: 13
Name: Purple
Chart: Default
Stitches: 4,062
Thread used: 23.74m



Stop #: 6
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 20,469
Thread used: 106.47m



Stop #: 7
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 317
Thread used: 1.41m

	Machine format: Tajima Color changes: 6 Stops: 7 Trims: 48 Hoop: <None> Max stitch: 9.8 mm Min stitch: 0.0 mm Max jump: 6.9 mm Left: 59.1 mm Right: 131.6 mm Up: 104.9 mm Down: 75.8 mm EndX: 35.5 mm EndY: 32.1 mm Area 34460.4 mm² Total thread: 265.16m Total bobbin: 97.64m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	4	2,479	4 Yellow Default
2	3	8,892	3 Red Default
3	12	7,612	12 Orange Default
4	10	6,011	10 Dark Blue Default
5	13	4,062	13 Purple Default
6	8	20,469	8 Black Default
7	4	317	4 Yellow Default