

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Height: 84.0 mm
Width: 88.8 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 3

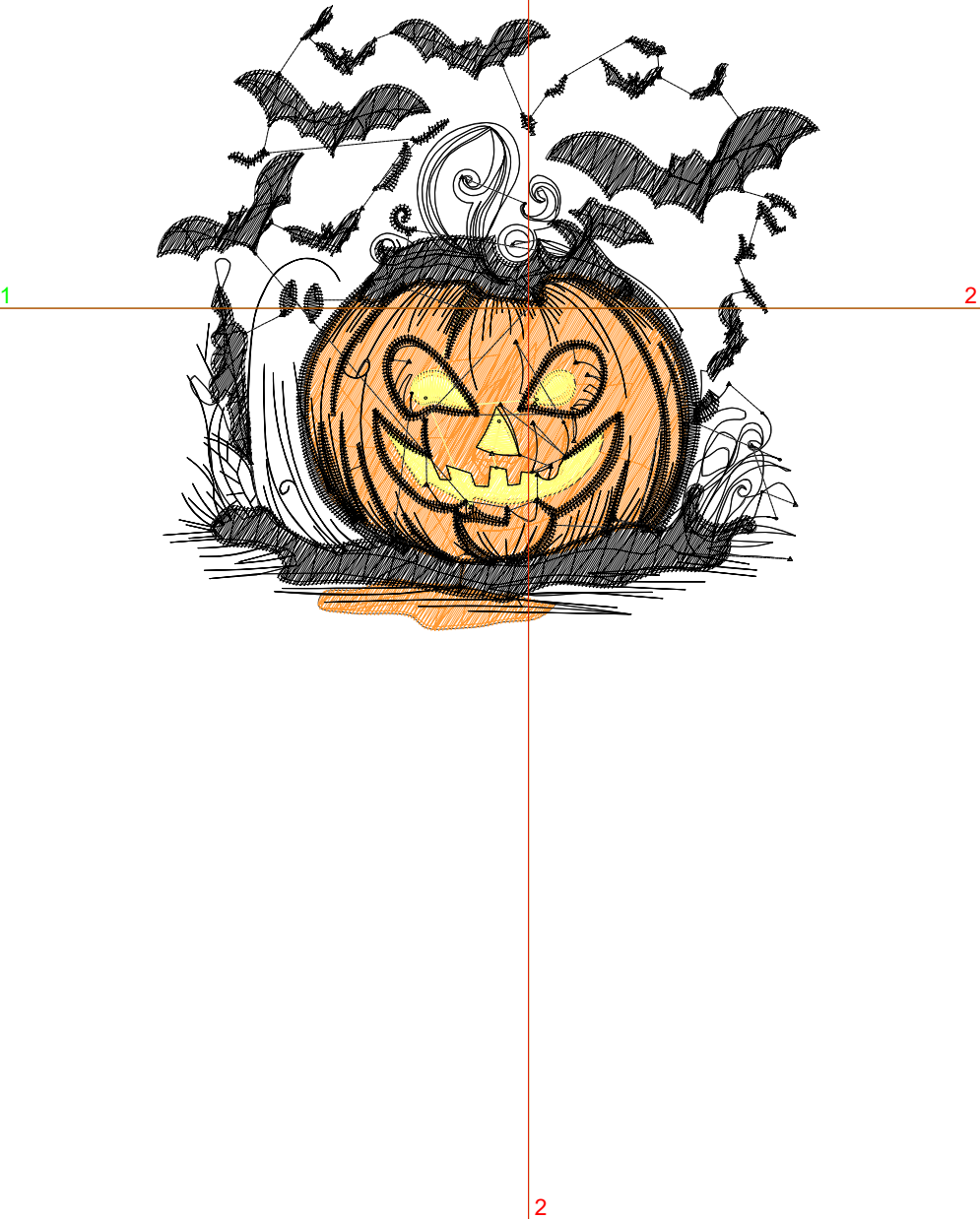
Title:

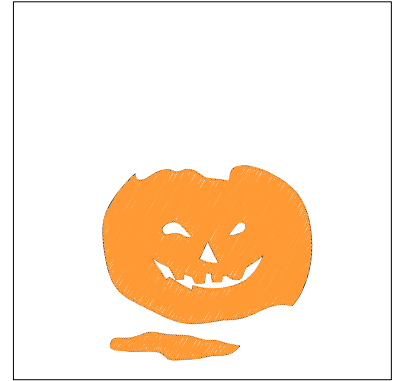
Stitches: 15,536
Height: 84.0 mm
Width: 88.8 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 63
Appliqués: 0
Left: 49.9 mm
Right: 38.9 mm
Up: 40.7 mm
Down: 43.3 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 7454.3 mm²
Max stitch: 6.8 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 72.08m
Total bobbin: 24.13m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		3,384	12	Orange	Default
2.	2		1,398		R255 G255 B128	
3.	8		10,752	8	Black	Default





Stop #: 1

Element:

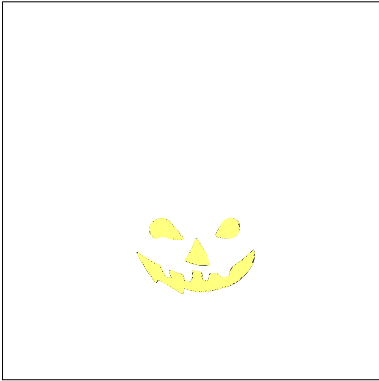
Code: 12

Name: Orange

Chart: Default

Stitches: 3,384

Thread used: 20.06m



Stop #: 2

Element:

Code:

Name: R255 G255 B128

Chart:

Stitches: 1,398

Thread used: 6.11m



Stop #: 3

Element:

Code: 8

Name: Black

Chart: Default

Stitches: 10,752

Thread used: 45.61m

	Machine format: Tajima Color changes: 2 Stops: 3 Trims: 63 Hoop: <None> Max stitch: 6.8 mm Min stitch: 0.0 mm Max jump: 6.8 mm	Left: 49.9 mm Right: 38.9 mm Up: 40.7 mm Down: 43.3 mm EndX: 0.0 mm EndY: 0.0 mm Area 7454.3 mm² Total thread: 72.08m Total bobbin: 24.13m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	3,384	12 Orange Default
2	2	1,398	R255 G255 B128
3	8	10,752	8 Black Default



Product type: Product: Total qty: Product colors: Position:	Terms and Conditions:	Approved By: Date:
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Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Stitches: 20,949
Height: 107.8 mm
Width: 114.4 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 69
Appliqués: 0
Left: 62.6 mm
Right: 51.8 mm
Up: 52.6 mm
Down: 55.3 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 12339.7 mm²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 104.97m
Total bobbin: 37.20m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		5,067	12	Orange	Default
2.	2		1,752		R255 G255 B128	
3.	8		14,128	8	Black	Default





Stop #: 1

Element:

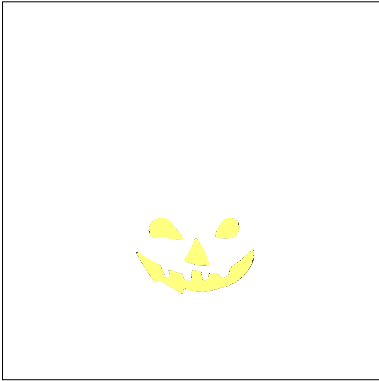
Code: 12

Name: Orange

Chart: Default

Stitches: 5,067

Thread used: 31.63m



Stop #: 2

Element:

Code:

Name: R255 G255 B128

Chart:

Stitches: 1,752

Thread used: 8.71m



Stop #: 3

Element:

Code: 8

Name: Black

Chart: Default

Stitches: 14,128

Thread used: 64.33m

	Machine format: Tajima Color changes: 2 Stops: 3 Trims: 69 Hoop: <None> Max stitch: 7.0 mm Min stitch: 0.0 mm Max jump: 6.8 mm	Left: 62.6 mm Right: 51.8 mm Up: 52.6 mm Down: 55.3 mm EndX: 0.0 mm EndY: 0.0 mm Area 12339.7 mm² Total thread: 104.97m Total bobbin: 37.20m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	5,067	12 Orange Default
2	2	1,752	R255 G255 B128
3	8	14,128	8 Black Default



Product type: Product: Total qty: Product colors: Position:	Terms and Conditions:	Approved By: Date:
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Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 26,832
Height: 131.7 mm
Width: 139.8 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 26,832
Height: 131.7 mm
Width: 139.8 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 70
Appliqués: 0
Left: 75.3 mm
Right: 64.5 mm
Up: 64.5 mm
Down: 67.2 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 18409.3 mm²
Max stitch: 8.5 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 142.65m
Total bobbin: 52.55m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		7,045	12	Orange	Default
2.	2		2,227		R255 G255 B128	
3.	8		17,558	8	Black	Default



Stop #: 1

Element:

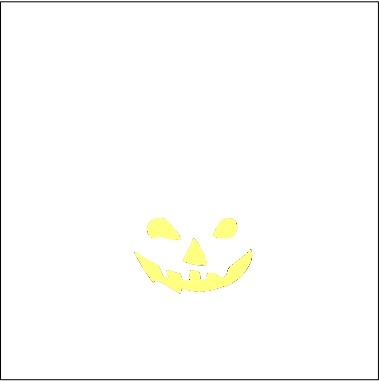
Code: 12

Name: Orange

Chart: Default

Stitches: 7,045

Thread used: 45.38m



Stop #: 2

Element:

Code:

Name: R255 G255 B128

Chart:

Stitches: 2,227

Thread used: 11.94m



Stop #: 3

Element:

Code: 8

Name: Black

Chart: Default

Stitches: 17,558

Thread used: 85.02m

	Machine format: Tajima Color changes: 2 Stops: 3 Trims: 70 Hoop: <None> Max stitch: 8.5 mm Min stitch: 0.0 mm Max jump: 6.9 mm Left: 75.3 mm Right: 64.5 mm Up: 64.5 mm Down: 67.2 mm EndX: 0.0 mm EndY: 0.0 mm Area 18409.3 mm² Total thread: 142.65m Total bobbin: 52.55m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	7,045	12 Orange Default
2	2	2,227	R255 G255 B128
3	8	17,558	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Height: 155.5 mm
Width: 165.2 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches:	33,378
Height:	155.5 mm
Width:	165.2 mm
Colors:	3
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	72
Appliqués:	0
Left:	88.0 mm
Right:	77.1 mm
Up:	76.3 mm
Down:	79.2 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	25686.2 mm²
Max stitch:	10.0 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	186.11m
Total bobbin:	70.55m
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	12  9,322 12 Orange Default
2.	2  2,678 R255 G255 B128
3.	8  21,376 8 Black Default



Stop #: 1

Element:

Code: 12

Name: Orange

Chart: Default

Stitches: 9,322

Thread used: 61.41m



Stop #: 2

Element:

Code:

Name: R255 G255 B128

Chart:

Stitches: 2,678

Thread used: 15.58m



Stop #: 3

Element:

Code: 8

Name: Black

Chart: Default

Stitches: 21,376

Thread used: 108.81m

	Machine format: Tajima Color changes: 2 Stops: 3 Trims: 72 Hoop: <None> Max stitch: 10.0 mm Min stitch: 0.0 mm Max jump: 7.0 mm	Left: 88.0 mm Right: 77.1 mm Up: 76.3 mm Down: 79.2 mm EndX: 0.0 mm EndY: 0.0 mm Area 25686.2 mm² Total thread: 186.11m Total bobbin: 70.55m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	9,322	12 Orange Default
2	2	2,678	R255 G255 B128
3	8	21,376	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 179.6 mm
Width: 190.5 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	40,595
Height:	179.6 mm
Width:	190.5 mm
Colors:	3
Colorway:	Colorway 1
Zoom:	1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 40,595
Height: 179.6 mm
Width: 190.5 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 72
Appliqués: 0
Left: 100.7 mm
Right: 89.8 mm
Up: 88.5 mm
Down: 91.1 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 34218.2 mm²
Max stitch: 11.5 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 235.84m
Total bobbin: 91.47m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		12,031	12	Orange	Default
2.	2		3,152		R255 G255 B128	
3.	8		25,410	8	Black	Default



Stop #: 1

Element:

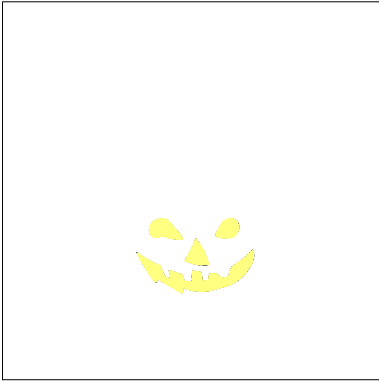
Code: 12

Name: Orange

Chart: Default

Stitches: 12,031

Thread used: 80.62m



Stop #: 2

Element:

Code:

Name: R255 G255 B128

Chart:

Stitches: 3,152

Thread used: 19.54m



Stop #: 3

Element:

Code: 8

Name: Black

Chart: Default

Stitches: 25,410

Thread used: 135.38m

	Machine format: Tajima Color changes: 2 Stops: 3 Trims: 72 Hoop: <None> Max stitch: 11.5 mm Min stitch: 0.0 mm Max jump: 7.0 mm	Left: 100.7 mm Right: 89.8 mm Up: 88.5 mm Down: 91.1 mm EndX: 0.0 mm EndY: 0.0 mm Area 34218.2 mm² Total thread: 235.84m Total bobbin: 91.47m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	12,031	12 Orange Default
2	2	3,152	R255 G255 B128
3	8	25,410	8 Black Default