

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Height: 70.1 mm
Width: 88.9 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

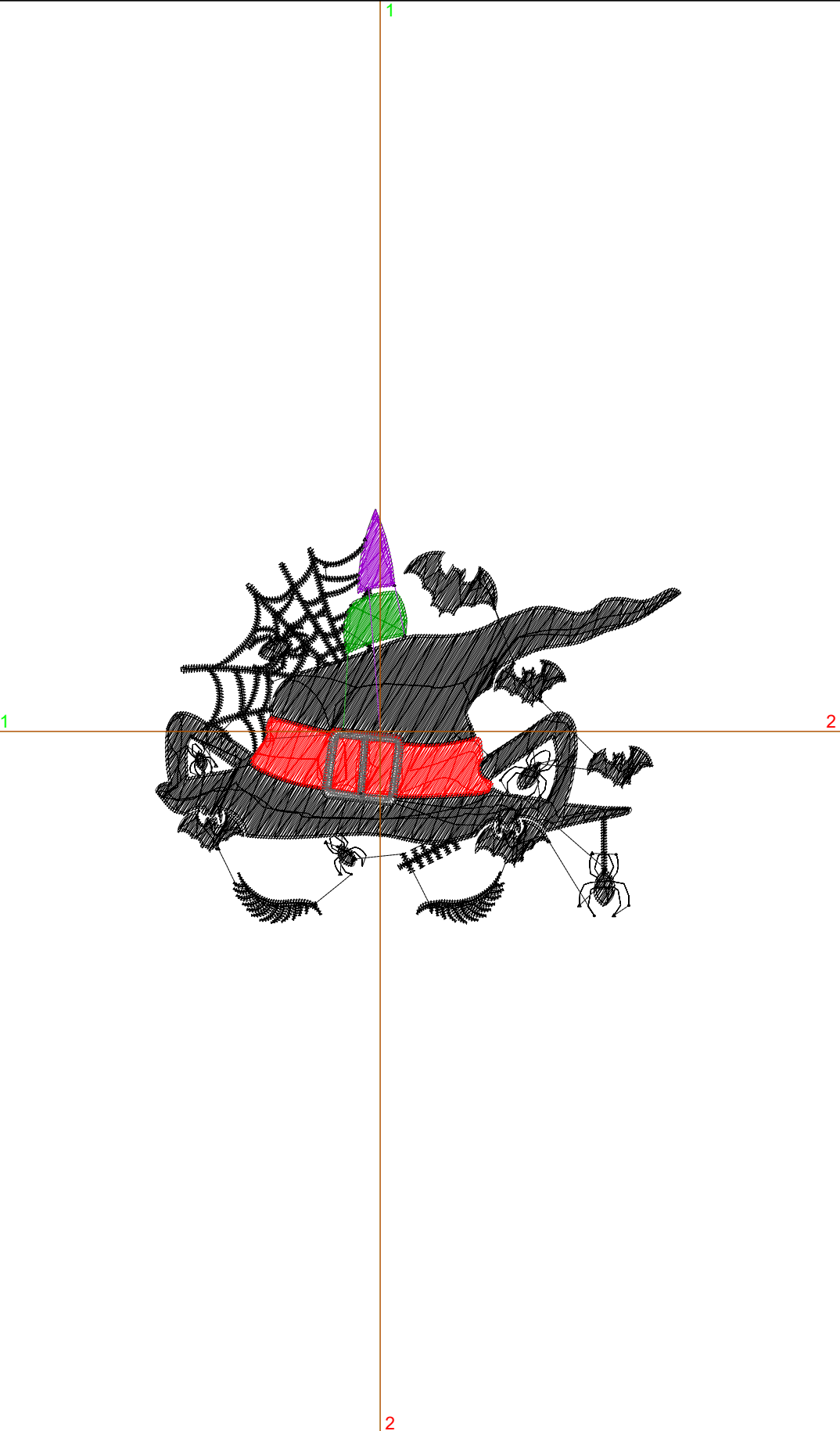
Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 10,487
Height: 70.1 mm
Width: 88.9 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 38
Appliqués: 0
Left: 38.1 mm
Right: 50.8 mm
Up: 37.5 mm
Down: 32.6 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 6229.4 mm²
Max stitch: 8.6 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 47.66m
Total bobbin: 15.52m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	28		8,642	8	Black	Default
2.	63		1,137	3	Red	Default
3.	18		320	18	Grey	Default
4.	1		212	1	Dark Green	Default
5.	13		174	13	Purple	Default



Stop #: 1

Element:

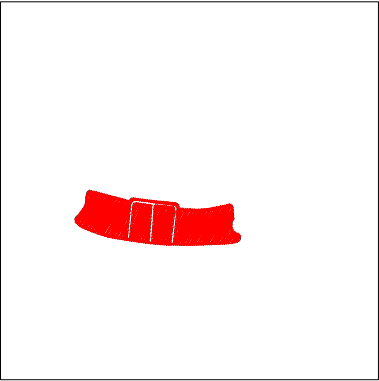
Code: 8

Name: Black

Chart: Default

Stitches: 8,642

Thread used: 38.23m



Stop #: 2

Element:

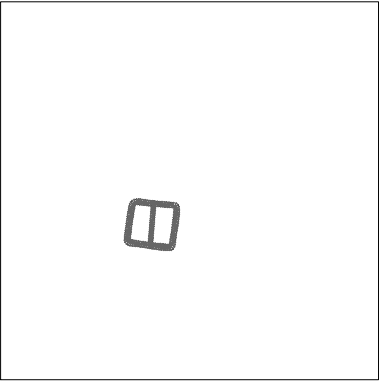
Code: 3

Name: Red

Chart: Default

Stitches: 1,137

Thread used: 5.65m



Stop #: 3

Element:

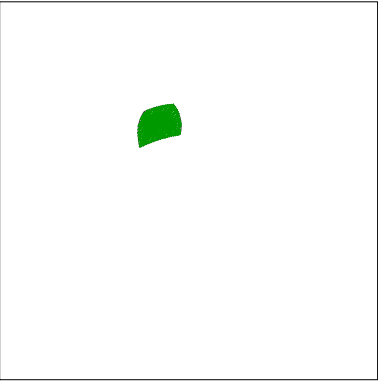
Code: 18

Name: Grey

Chart: Default

Stitches: 320

Thread used: 1.32m



Stop #: 4

Element:

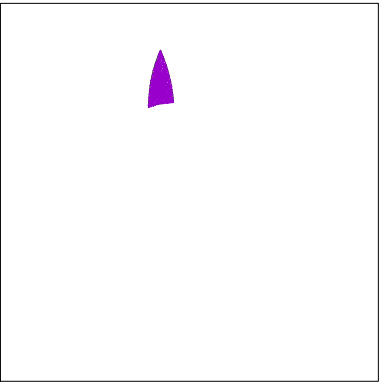
Code: 1

Name: Dark Green

Chart: Default

Stitches: 212

Thread used: 1.12m



Stop #: 5

Element:

Code: 13

Name: Purple

Chart: Default

Stitches: 174

Thread used: 0.85m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 38 Hoop: <None> Max stitch: 8.6 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 38.1 mm Right: 50.8 mm Up: 37.5 mm Down: 32.6 mm EndX: 0.0 mm EndY: 0.0 mm Area 6229.4 mm² Total thread: 47.66m Total bobbin: 15.52m
---	---

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	28	8,642	8 Black Default
2	63	1,137	3 Red Default
3	18	320	18 Grey Default
4	1	212	1 Dark Green Default
5	13	174	13 Purple Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Height: 90.2 mm
Width: 114.4 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

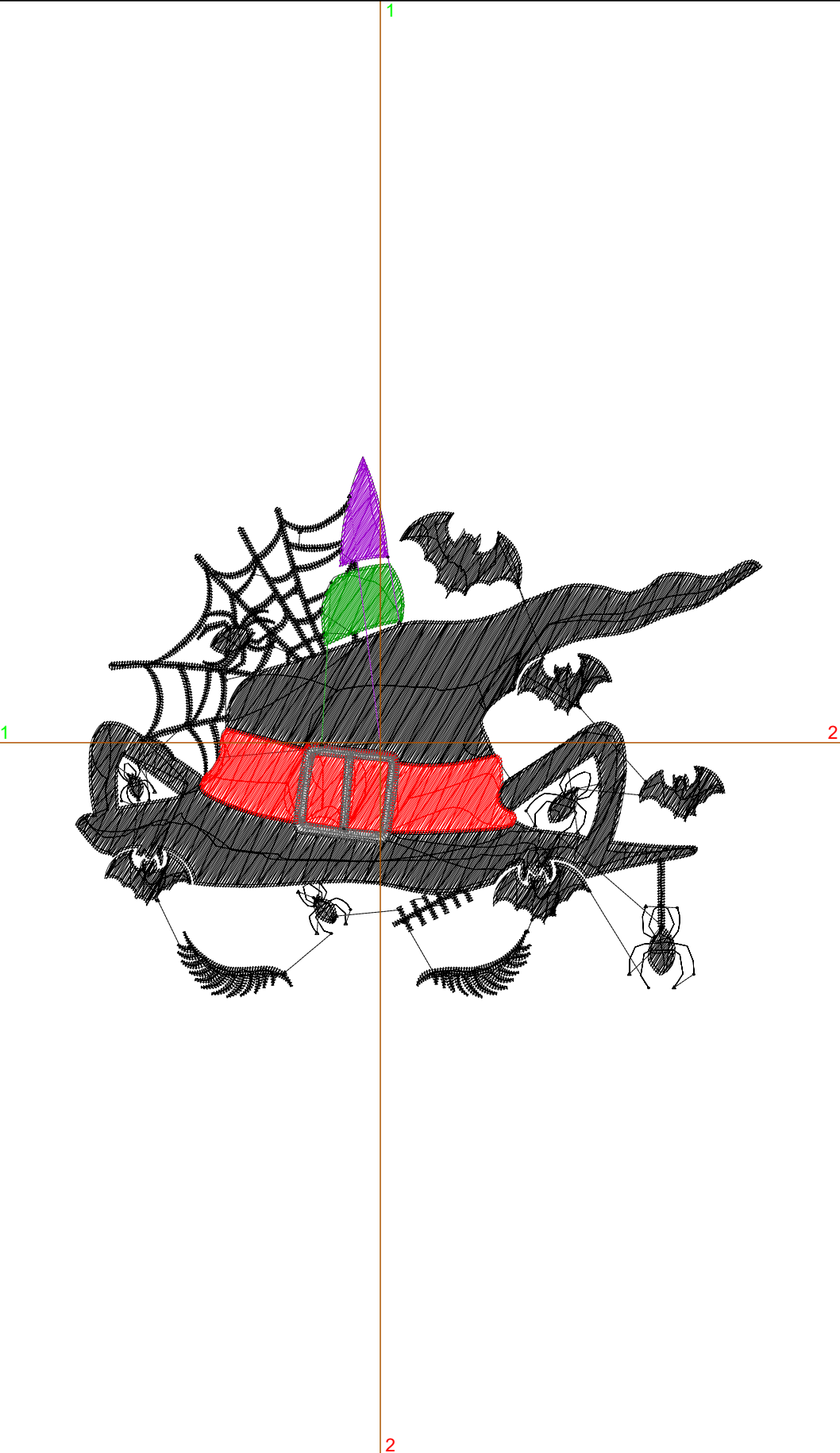
Title:

Stitches: 14,316
Height: 90.2 mm
Width: 114.4 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 46
Appliqués: 0
Left: 50.8 mm
Right: 63.6 mm
Up: 47.6 mm
Down: 42.6 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 10320.1 mm²
Max stitch: 11.2 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 69.20m
Total bobbin: 23.74m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	28		11,722	8	Black	Default
2.	63		1,625	3	Red	Default
3.	18		414	18	Grey	Default
4.	1		306	1	Dark Green	Default
5.	13		247	13	Purple	Default





Stop #: 1

Element:

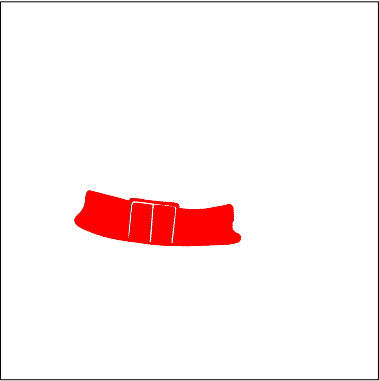
Code: 8

Name: Black

Chart: Default

Stitches: 11,722

Thread used: 55.21m



Stop #: 2

Element:

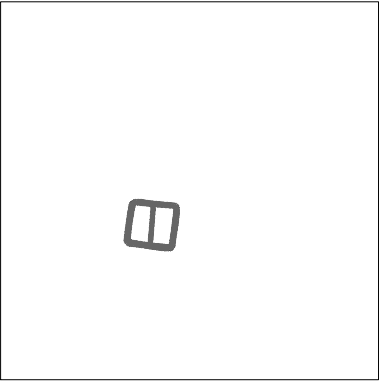
Code: 3

Name: Red

Chart: Default

Stitches: 1,625

Thread used: 8.59m



Stop #: 3

Element:

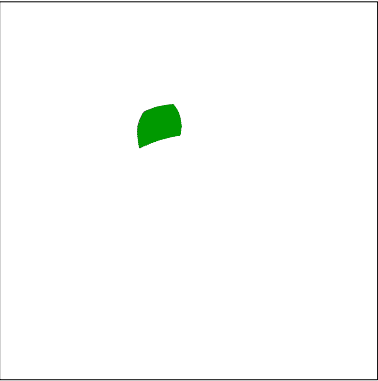
Code: 18

Name: Grey

Chart: Default

Stitches: 414

Thread used: 1.87m



Stop #: 4

Element:

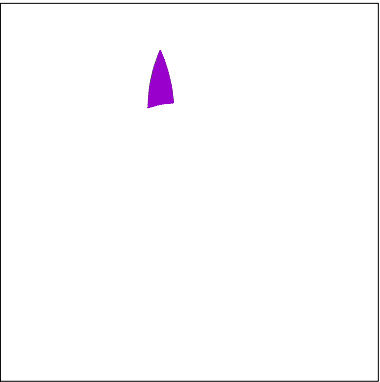
Code: 1

Name: Dark Green

Chart: Default

Stitches: 306

Thread used: 1.73m



Stop #: 5

Element:

Code: 13

Name: Purple

Chart: Default

Stitches: 247

Thread used: 1.29m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 46 Hoop: <None> Max stitch: 11.2 mm Min stitch: 0.0 mm Max jump: 6.8 mm
---	---

Left: 50.8 mm

Right: 63.6 mm

Up: 47.6 mm

Down: 42.6 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 10320.1 mm²

Total thread: 69.20m

Total bobbin: 23.74m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	28	11,722	8 Black Default
2	63	1,625	3 Red Default
3	18	414	18 Grey Default
4	1	306	1 Dark Green Default
5	13	247	13 Purple Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Height: 110.1 mm
Width: 139.5 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

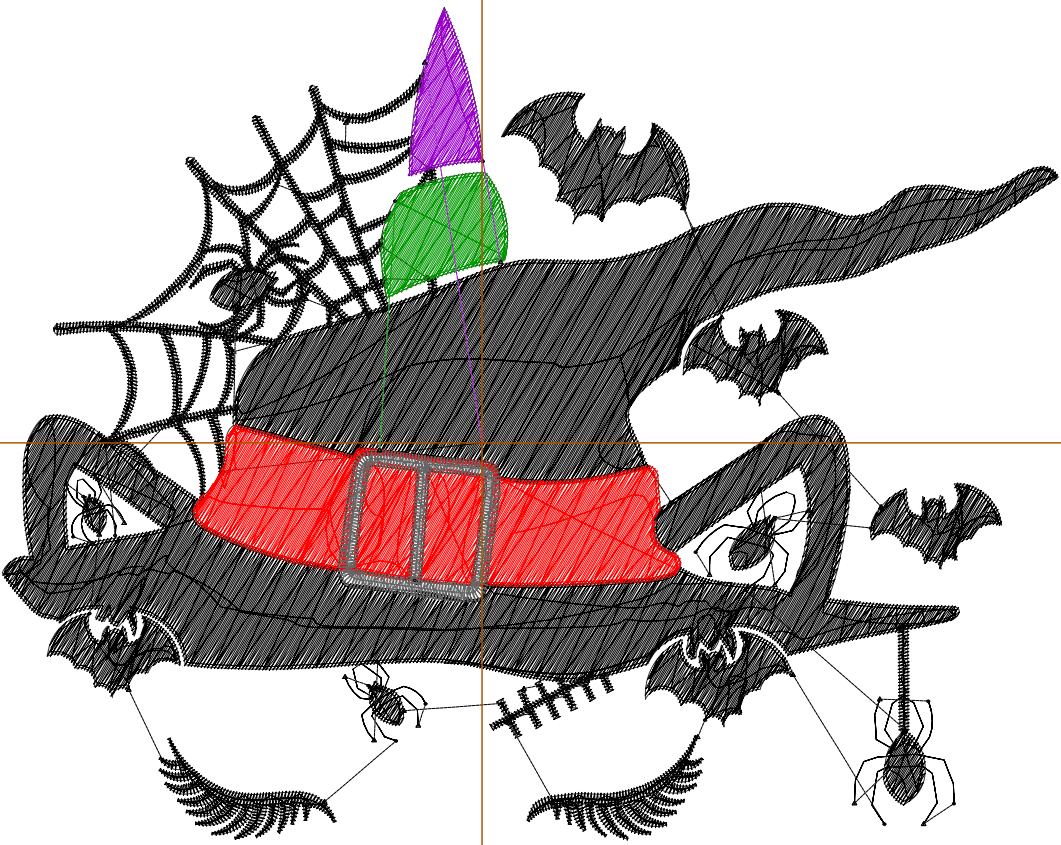
Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 18,492
Height: 110.1 mm
Width: 139.5 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 18,492
Height: 110.1 mm
Width: 139.5 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 52
Appliqués: 0
Left: 63.4 mm
Right: 76.1 mm
Up: 57.5 mm
Down: 52.6 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 15364.3 mm²
Max stitch: 9.2 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 94.85m
Total bobbin: 34.00m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	28		15,063	8	Black	Default
2.	63		2,176	3	Red	Default
3.	18		511	18	Grey	Default
4.	1		412	1	Dark Green	Default
5.	13		328	13	Purple	Default

Color Film

Wilcom EmbroideryStudio - Designing



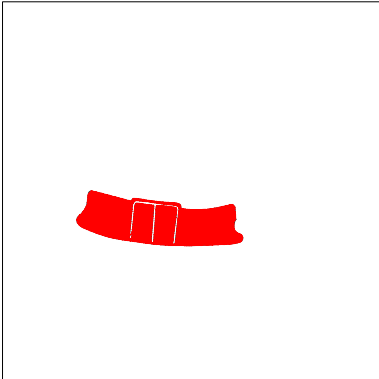
Design: 5

Title:

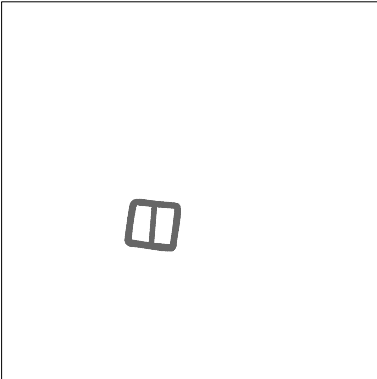
Stitches: 18,492
Height: 110.1 mm
Width: 139.5 mm
Colors: 5
Colorway: Colorway 1
Zoom: 0.34



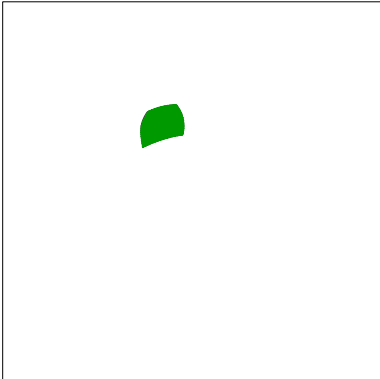
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 15,063
Thread used: 75.45m



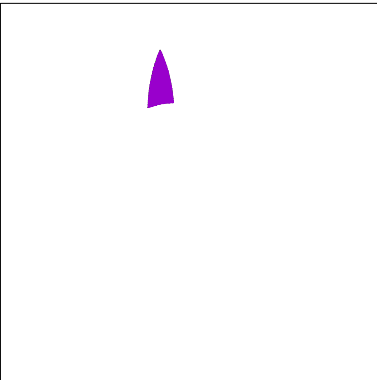
Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 2,176
Thread used: 12.13m



Stop #: 3
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 511
Thread used: 2.51m



Stop #: 4
Element:
Code: 1
Name: Dark Green
Chart: Default
Stitches: 412
Thread used: 2.45m



Stop #: 5
Element:
Code: 13
Name: Purple
Chart: Default
Stitches: 328
Thread used: 1.80m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 52 Hoop: <None> Max stitch: 9.2 mm Min stitch: 0.0 mm Max jump: 6.9 mm
---	--

Left: 63.4 mm

Right: 76.1 mm

Up: 57.5 mm

Down: 52.6 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 15364.3 mm²

Total thread: 94.85m

Total bobbin: 34.00m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	28	15,063	8 Black Default
2	63	2,176	3 Red Default
3	18	511	18 Grey Default
4	1	412	1 Dark Green Default
5	13	328	13 Purple Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Height: 130.0 mm
Width: 165.2 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

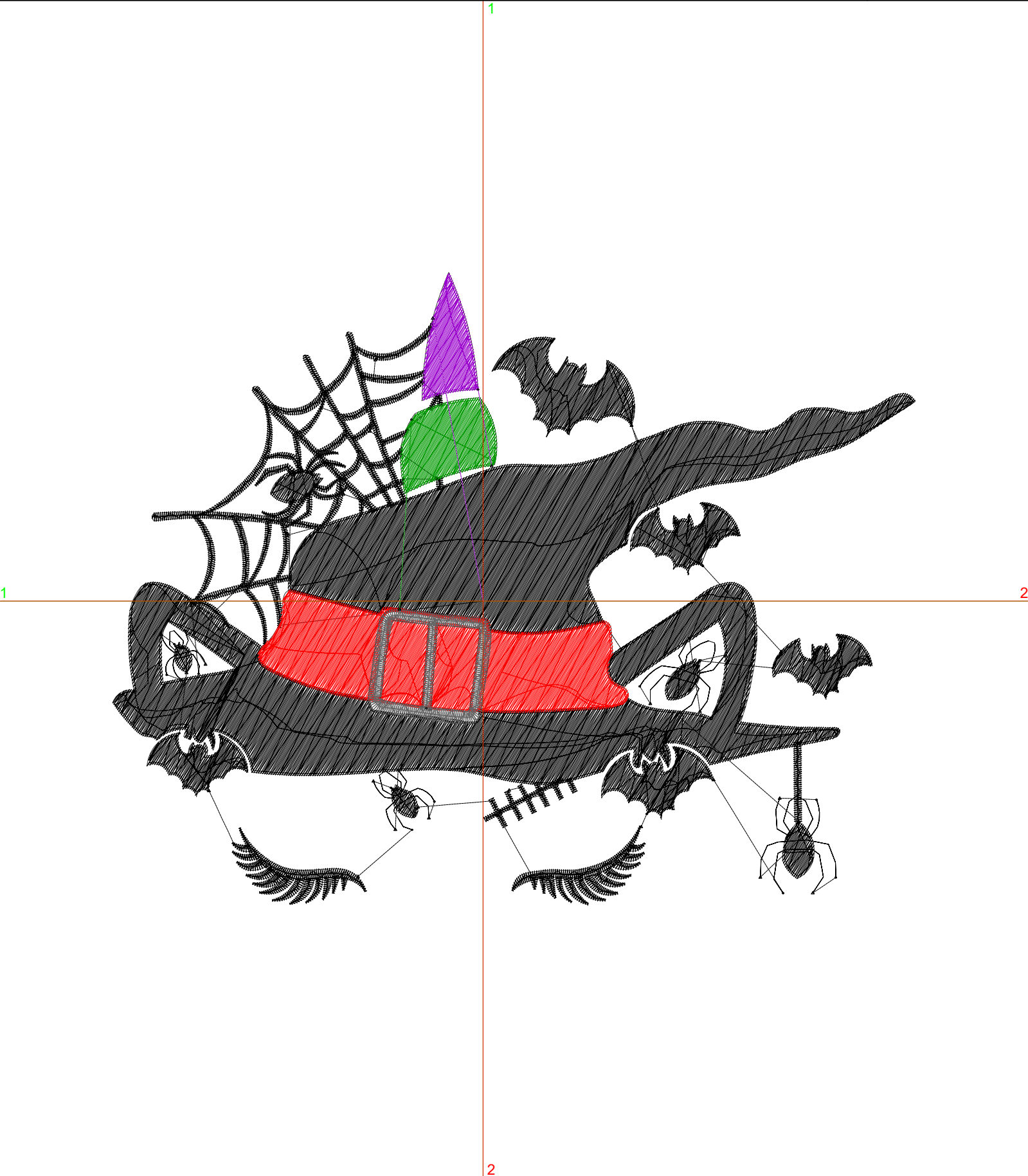
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 23,200
Height: 130.0 mm
Width: 165.2 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 23,200
Height: 130.0 mm
Width: 165.2 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 53
Appliqués: 0
Left: 76.2 mm
Right: 88.9 mm
Up: 67.4 mm
Down: 62.6 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 21473.9 mm²
Max stitch: 7.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 124.26m
Total bobbin: 45.84m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	28		18,828	8	Black	Default
2.	63		2,782	3	Red	Default
3.	18		612	18	Grey	Default
4.	1		551	1	Dark Green	Default
5.	13		425	13	Purple	Default



Stop #: 1

Element:

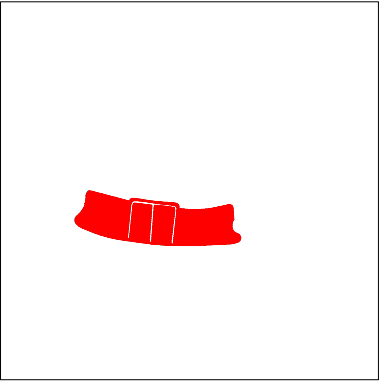
Code: 8

Name: Black

Chart: Default

Stitches: 18,828

Thread used: 98.82m



Stop #: 2

Element:

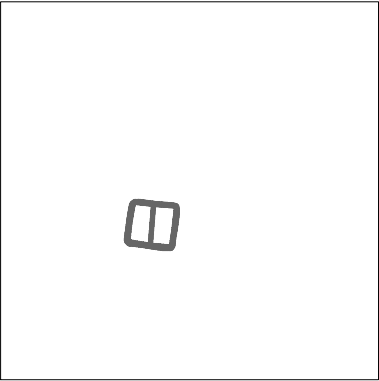
Code: 3

Name: Red

Chart: Default

Stitches: 2,782

Thread used: 15.90m



Stop #: 3

Element:

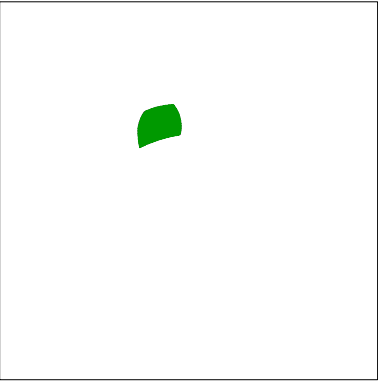
Code: 18

Name: Grey

Chart: Default

Stitches: 612

Thread used: 3.27m



Stop #: 4

Element:

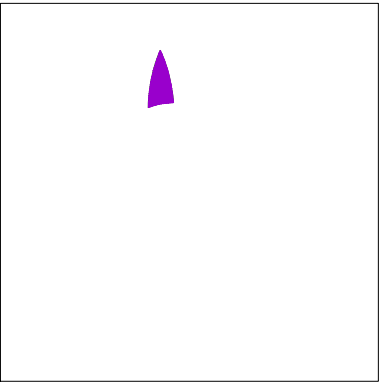
Code: 1

Name: Dark Green

Chart: Default

Stitches: 551

Thread used: 3.35m



Stop #: 5

Element:

Code: 13

Name: Purple

Chart: Default

Stitches: 425

Thread used: 2.41m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 53 Hoop: <None> Max stitch: 7.0 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 76.2 mm Right: 88.9 mm Up: 67.4 mm Down: 62.6 mm EndX: 0.0 mm EndY: 0.0 mm Area 21473.9 mm² Total thread: 124.26m Total bobbin: 45.84m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	28	18,828	8 Black Default
2	63	2,782	3 Red Default
3	18	612	18 Grey Default
4	1	551	1 Dark Green Default
5	13	425	13 Purple Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 149.9 mm
Width: 190.6 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	28,425
Height:	149.9 mm
Width:	190.6 mm
Colors:	5
Colorway:	Colorway 1
Zoom:	1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 28,425
Height: 149.9 mm
Width: 190.6 mm
Colors: 5
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 56
Appliqués: 0
Left: 88.8 mm
Right: 101.7 mm
Up: 77.3 mm
Down: 72.6 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 28570.2 mm²
Max stitch: 7.3 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 158.27m
Total bobbin: 59.81m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	28		22,987	8	Black	Default
2.	63		3,488	3	Red	Default
3.	18		727	18	Grey	Default
4.	1		695	1	Dark Green	Default
5.	13		526	13	Purple	Default



Stop #: 1

Element:

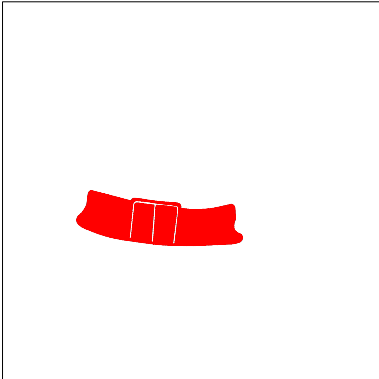
Code: 8

Name: Black

Chart: Default

Stitches: 22,987

Thread used: 125.51m



Stop #: 2

Element:

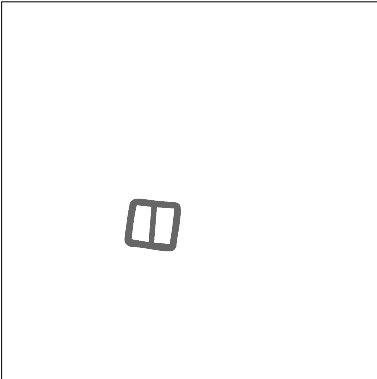
Code: 3

Name: Red

Chart: Default

Stitches: 3,488

Thread used: 20.65m



Stop #: 3

Element:

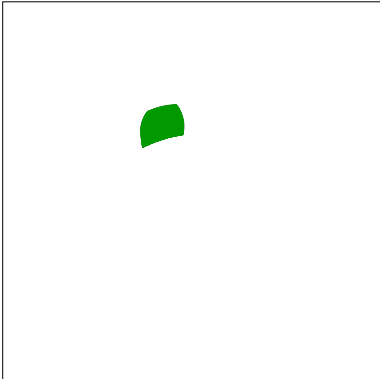
Code: 18

Name: Grey

Chart: Default

Stitches: 727

Thread used: 4.18m



Stop #: 4

Element:

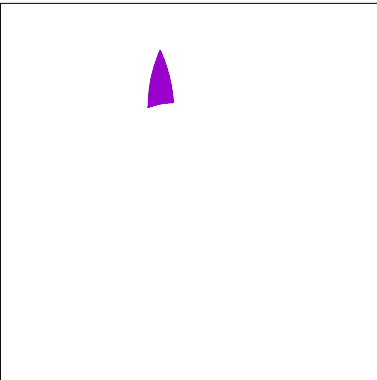
Code: 1

Name: Dark Green

Chart: Default

Stitches: 695

Thread used: 4.36m



Stop #: 5

Element:

Code: 13

Name: Purple

Chart: Default

Stitches: 526

Thread used: 3.08m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 56 Hoop: <None> Max stitch: 7.3 mm Min stitch: 0.0 mm Max jump: 6.8 mm Left: 88.8 mm Right: 101.7 mm Up: 77.3 mm Down: 72.6 mm EndX: 0.0 mm EndY: 0.0 mm Area 28570.2 mm² Total thread: 158.27m Total bobbin: 59.81m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	28	22,987	8 Black Default
2	63	3,488	3 Red Default
3	18	727	18 Grey Default
4	1	695	1 Dark Green Default
5	13	526	13 Purple Default