

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Height: 68.5 mm
Width: 89.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

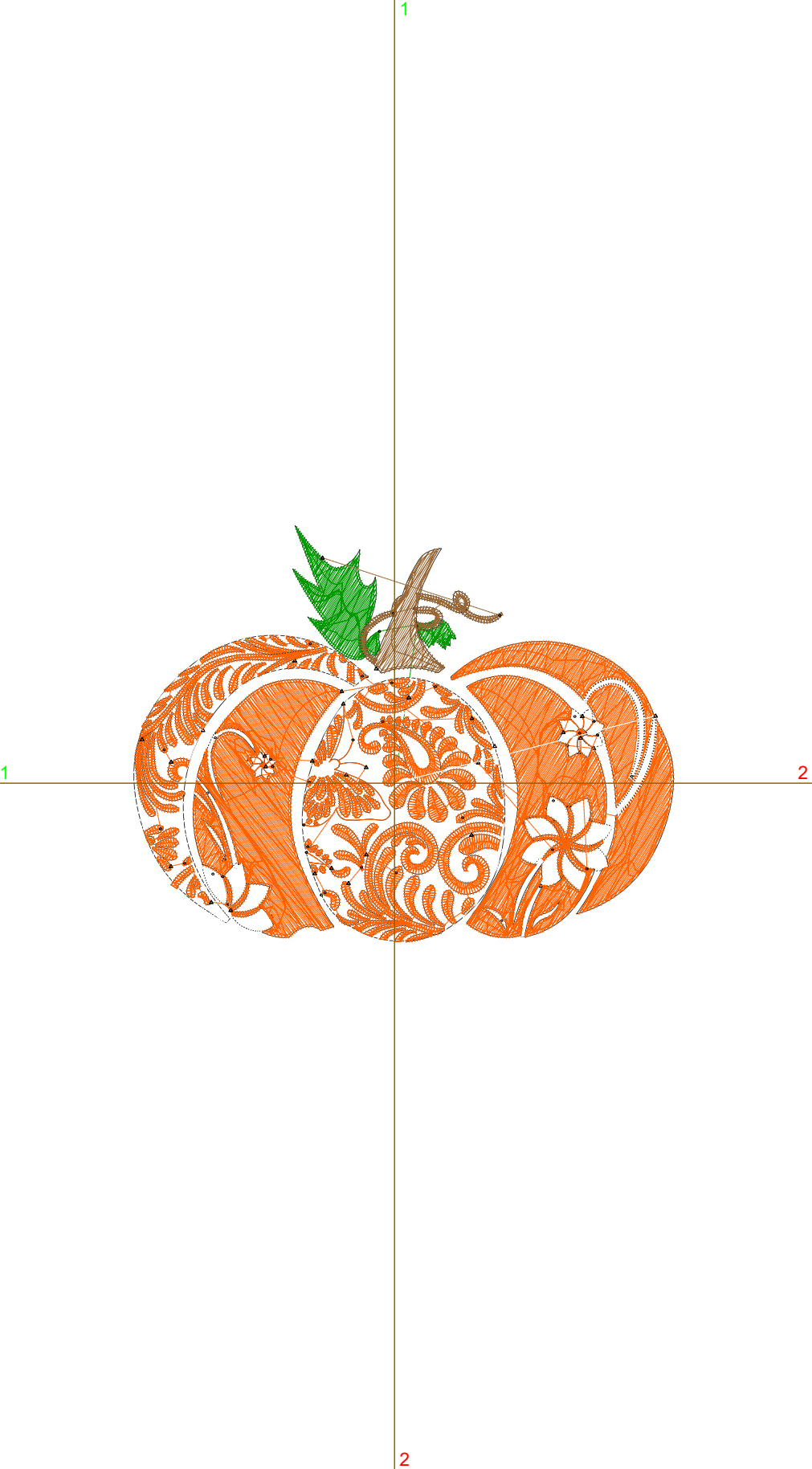
Wilcom EmbroideryStudio - Designing



Design: 3

Title:

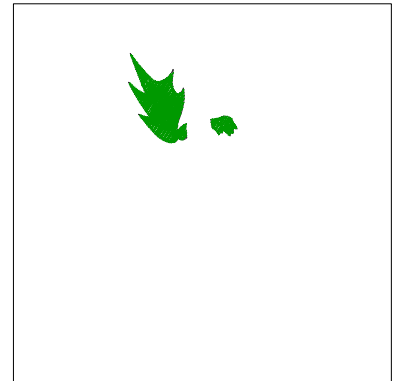
Stitches: 15,808
Height: 68.5 mm
Width: 89.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 42
Appliqués: 0
Left: 43.0 mm
Right: 46.0 mm
Up: 42.2 mm
Down: 26.3 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 6098.0 mm²
Max stitch: 11.1 mm
Min stitch: 0.0 mm
Max jump: 6.5 mm
Total thread: 71.06m
Total bobbin: 23.08m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		717		R0 G153 B0	
2.	14		538		R153 G102 B51	
3.	9		3,469	9	White	Default
4.	2		10,807		R255 G99 B1	
5.	9		275	9	White	Default



Stop #: 1

Element:

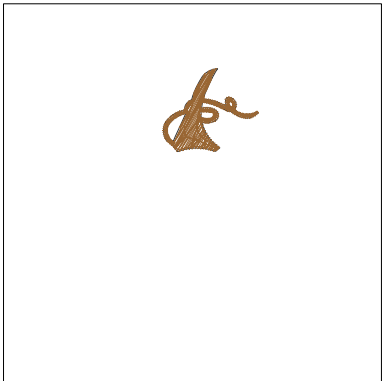
Code:

Name: R0 G153 B0

Chart:

Stitches: 717

Thread used: 3.18m



Stop #: 2

Element:

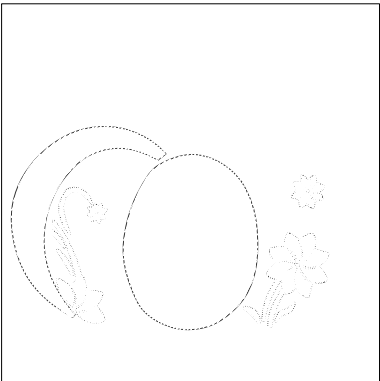
Code:

Name: R153 G102 B51

Chart:

Stitches: 538

Thread used: 2.31m



Stop #: 3

Element:

Code: 9

Name: White

Chart: Default

Stitches: 3,469

Thread used: 18.48m



Stop #: 4

Element:

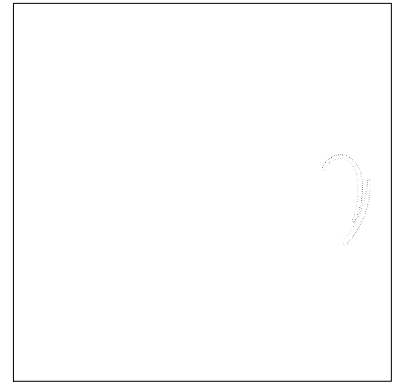
Code:

Name: R255 G99 B1

Chart:

Stitches: 10,807

Thread used: 45.55m



Stop #: 5

Element:

Code: 9

Name: White

Chart: Default

Stitches: 275

Thread used: 1.05m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 42 Hoop: <None> Max stitch: 11.1 mm Min stitch: 0.0 mm Max jump: 6.5 mm Left: 43.0 mm Right: 46.0 mm Up: 42.2 mm Down: 26.3 mm EndX: 0.0 mm EndY: 0.0 mm Area 6098.0 mm² Total thread: 71.06m Total bobbin: 23.08m
---	---

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	717	R0 G153 B0
2	14	538	R153 G102 B51
3	9	3,469	9 White Default
4	2	10,807	R255 G99 B1
5	9	275	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

Height: 88.1 mm
Width: 114.4 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 4

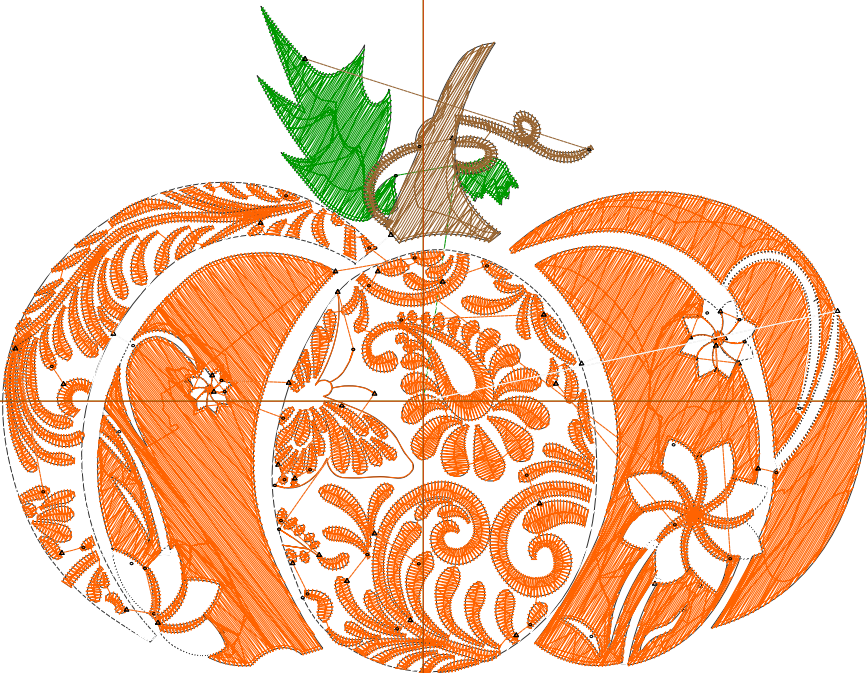
Title:

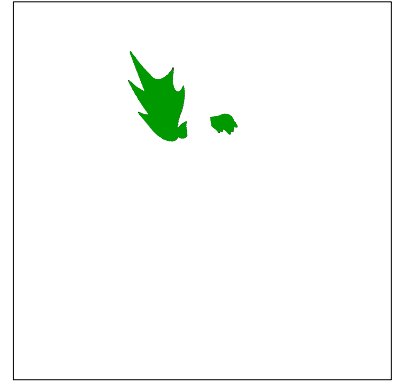
Stitches: 21,136
Height: 88.1 mm
Width: 114.4 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 48
Appliqués: 0
Left: 55.7 mm
Right: 58.7 mm
Up: 52.1 mm
Down: 36.0 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 10081.3 mm²
Max stitch: 6.7 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 103.75m
Total bobbin: 36.14m

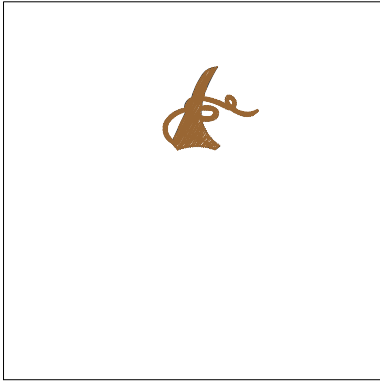
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		973		R0 G153 B0	
2.	14		706		R153 G102 B51	
3.	9		4,878	9	White	Default
4.	2		14,227		R255 G99 B1	
5.	9		350	9	White	Default

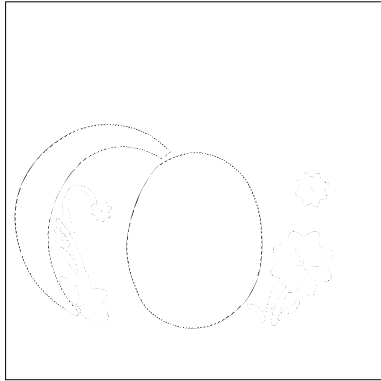




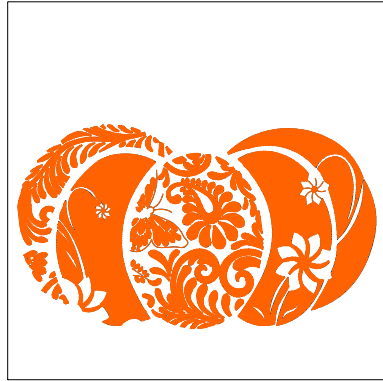
Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 973
Thread used: 4.61m



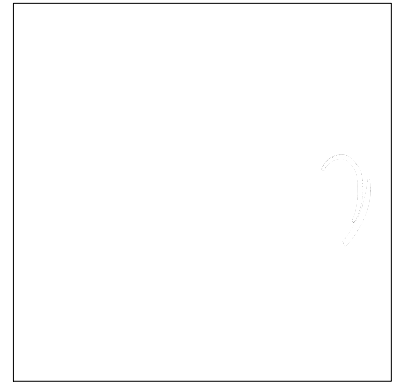
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 706
Thread used: 3.28m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 4,878
Thread used: 28.47m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 14,227
Thread used: 65.47m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 350
Thread used: 1.42m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 48 Hoop: <None> Max stitch: 6.7 mm Min stitch: 0.0 mm Max jump: 6.9 mm
---	--

Left: 55.7 mm

Right: 58.7 mm

Up: 52.1 mm

Down: 36.0 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 10081.3 mm²

Total thread: 103.75m

Total bobbin: 36.14m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	973	R0 G153 B0
2	14	706	R153 G102 B51
3	9	4,878	9 White Default
4	2	14,227	R255 G99 B1
5	9	350	9 White Default



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

Title:

Stitches: 27,000
Height: 107.8 mm
Width: 139.8 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 5

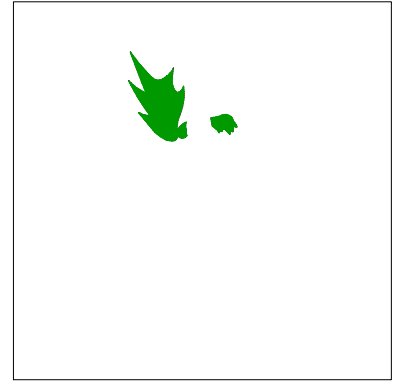
Title:

Stitches: 27,000
Height: 107.8 mm
Width: 139.8 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1

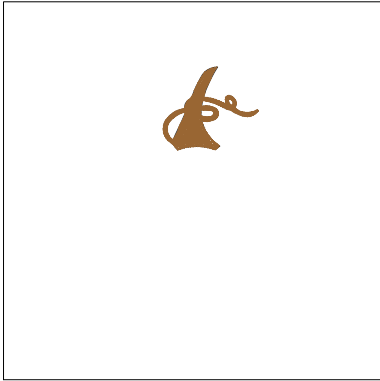
Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 54
Appliqués: 0
Left: 68.4 mm
Right: 71.4 mm
Up: 61.9 mm
Down: 45.8 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 15065.0 mm²
Max stitch: 8.5 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 141.81m
Total bobbin: 51.74m

Stop Sequence:

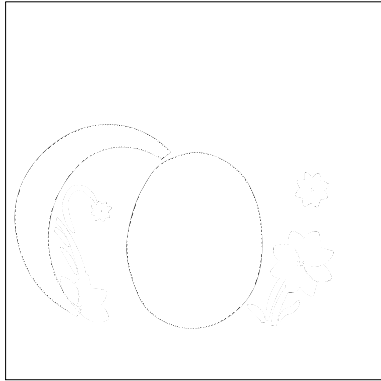
#	N#	Color	St.	Code	Name	Chart
1.	1		1,271		R0 G153 B0	
2.	14		896		R153 G102 B51	
3.	9		6,418	9	White	Default
4.	2		17,983		R255 G99 B1	
5.	9		430	9	White	Default



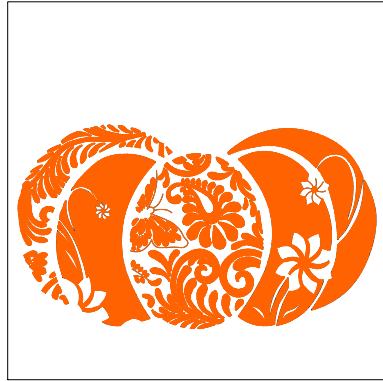
Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 1,271
Thread used: 6.35m



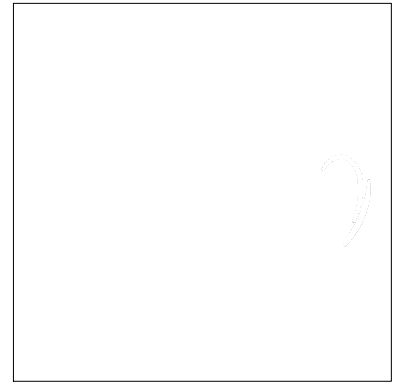
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 896
Thread used: 4.45m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 6,418
Thread used: 39.96m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 17,983
Thread used: 88.69m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 430
Thread used: 1.86m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 54 Hoop: <None> Max stitch: 8.5 mm Min stitch: 0.0 mm Max jump: 6.8 mm
---	--

Left: 68.4 mm

Right: 71.4 mm

Up: 61.9 mm

Down: 45.8 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 15065.0 mm²

Total thread: 141.81m

Total bobbin: 51.74m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,271	R0 G153 B0
2	14	896	R153 G102 B51
3	9	6,418	9 White Default
4	2	17,983	R255 G99 B1
5	9	430	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Height: 127.4 mm
Width: 165.2 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 33,184
Height: 127.4 mm
Width: 165.2 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

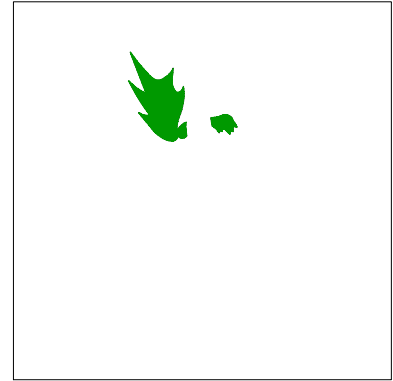
Title:

Stitches: 33,184
Height: 127.4 mm
Width: 165.2 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1

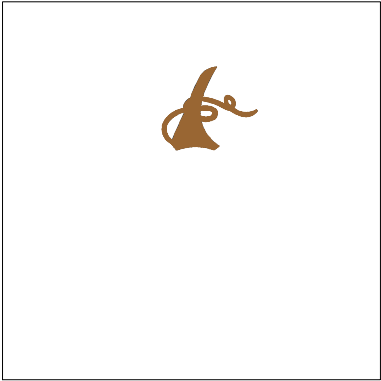
Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 59
Appliqués: 0
Left: 81.1 mm
Right: 84.1 mm
Up: 71.8 mm
Down: 55.6 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 21045.6 mm²
Max stitch: 10.0 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 184.24m
Total bobbin: 69.55m

Stop Sequence:

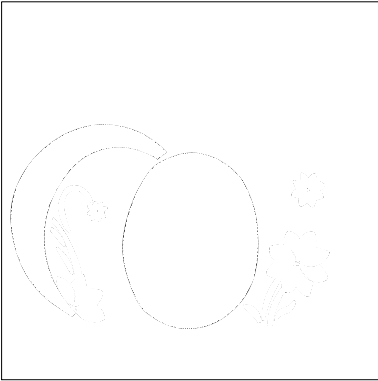
#	N#	Color	St.	Code	Name	Chart
1.	1		1,583		R0 G153 B0	
2.	14		1,110		R153 G102 B51	
3.	9		8,248	9	White	Default
4.	2		21,732		R255 G99 B1	
5.	9		509	9	White	Default



Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 1,583
Thread used: 8.29m



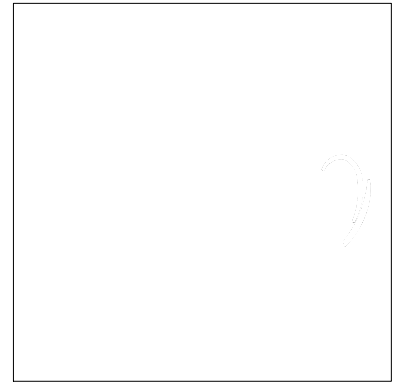
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 1,110
Thread used: 5.82m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 8,248
Thread used: 54.20m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 21,732
Thread used: 113.09m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 509
Thread used: 2.34m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 59 Hoop: <None> Max stitch: 10.0 mm Min stitch: 0.0 mm Max jump: 7.0 mm
---	---

Left: 81.1 mm

Right: 84.1 mm

Up: 71.8 mm

Down: 55.6 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 21045.6 mm²

Total thread: 184.24m

Total bobbin: 69.55m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,583	R0 G153 B0
2	14	1,110	R153 G102 B51
3	9	8,248	9 White Default
4	2	21,732	R255 G99 B1
5	9	509	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 146.8 mm
Width: 190.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches:	40,835
Height:	146.8 mm
Width:	190.6 mm
Colors:	4
Colorway:	Colorway 1
Zoom:	1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing

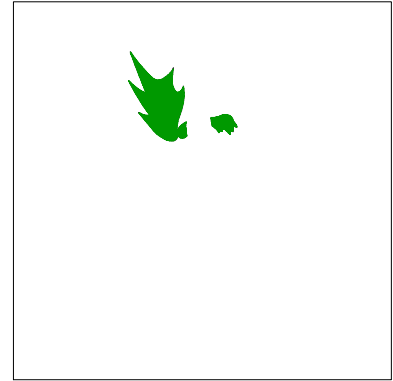


Design: 7

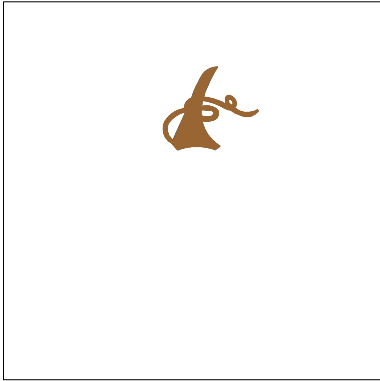
Title:

Stitches: 40,835
Height: 146.8 mm
Width: 190.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1

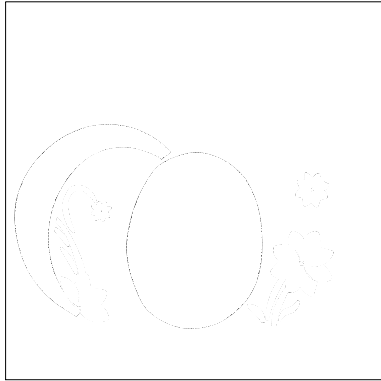
Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	69
Appliqués:	0
Left:	93.8 mm
Right:	96.8 mm
Up:	81.4 mm
Down:	65.4 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	27986.1 mm²
Max stitch:	11.6 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	238.20m
Total bobbin:	92.46m
Stop Sequence:	
#	<u>N#</u> <u>Color</u> <u>St.</u> <u>Code</u> <u>Name</u> <u>Chart</u>
1.	1  1,948 R0 G153 B0
2.	14  1,338 R153 G102 B51
3.	9  10,279 9 White Default
4.	2  26,678 R255 G99 B1
5.	9  590 9 White Default



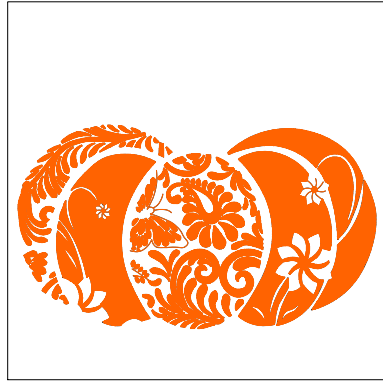
Stop #: 1
Element:
Code:
Name: R0 G153 B0
Chart:
Stitches: 1,948
Thread used: 10.62m



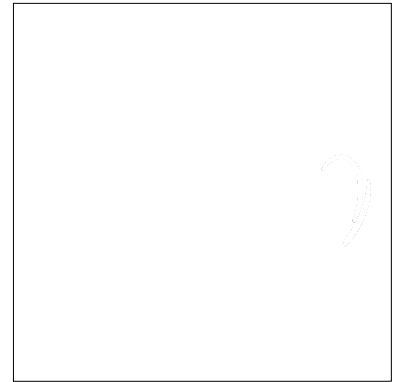
Stop #: 2
Element:
Code:
Name: R153 G102 B51
Chart:
Stitches: 1,338
Thread used: 7.32m



Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 10,279
Thread used: 70.34m



Stop #: 4
Element:
Code:
Name: R255 G99 B1
Chart:
Stitches: 26,678
Thread used: 146.55m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 590
Thread used: 2.87m

	Machine format: Tajima Color changes: 4 Stops: 5 Trims: 69 Hoop: <None> Max stitch: 11.6 mm Min stitch: 0.0 mm Max jump: 7.0 mm Left: 93.8 mm Right: 96.8 mm Up: 81.4 mm Down: 65.4 mm EndX: 0.0 mm EndY: 0.0 mm Area 27986.1 mm² Total thread: 238.20m Total bobbin: 92.46m
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Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	1,948	R0 G153 B0
2	14	1,338	R153 G102 B51
3	9	10,279	9 White Default
4	2	26,678	R255 G99 B1
5	9	590	9 White Default